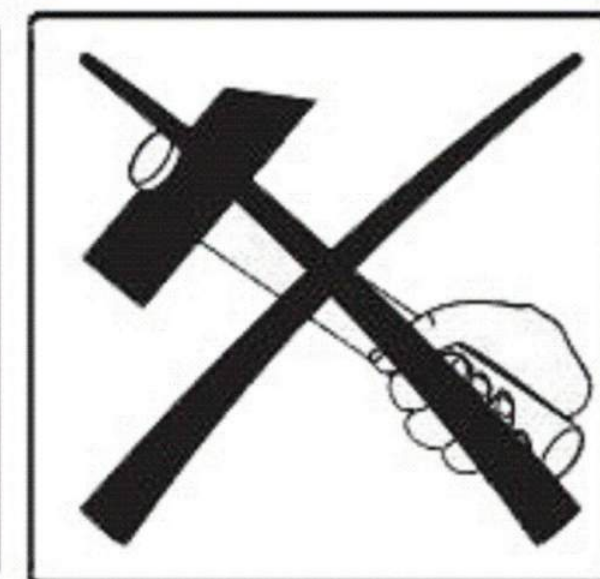
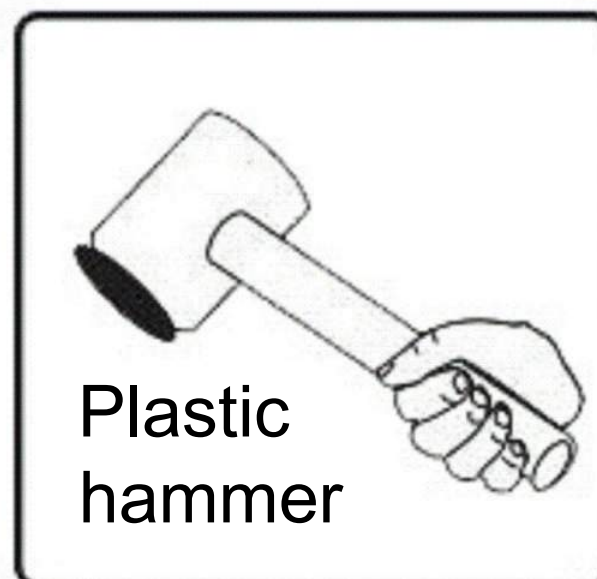
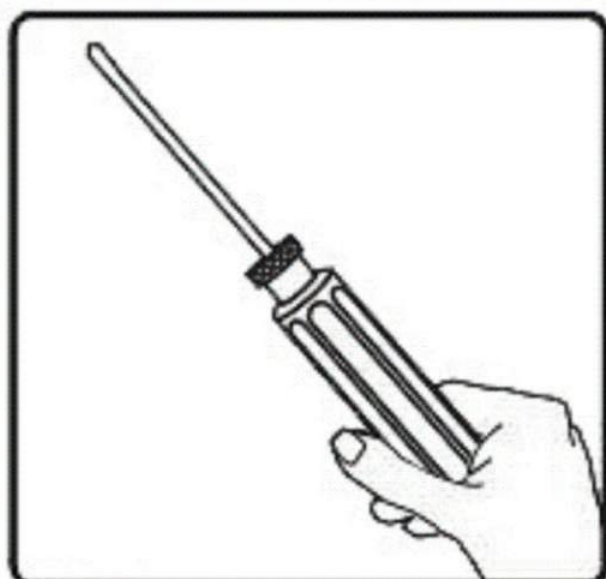
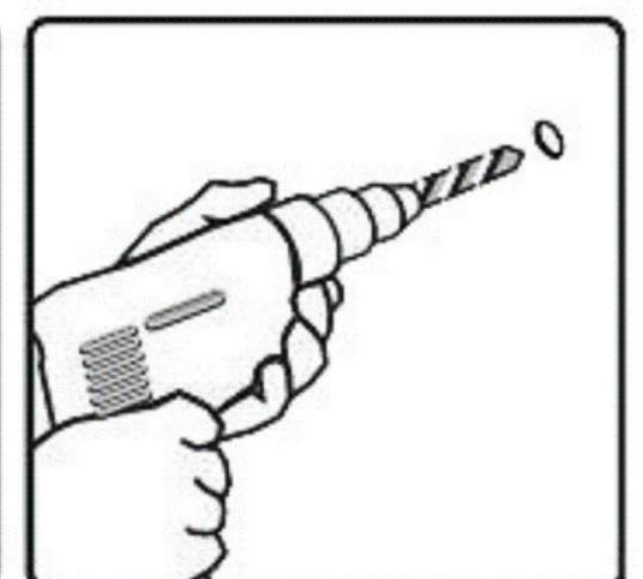
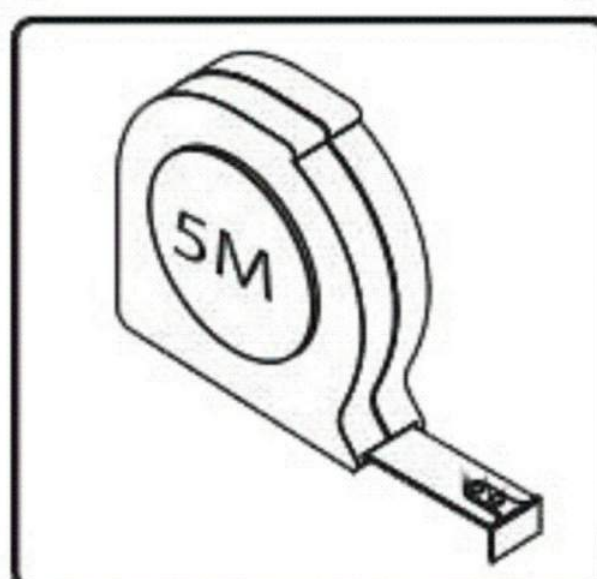
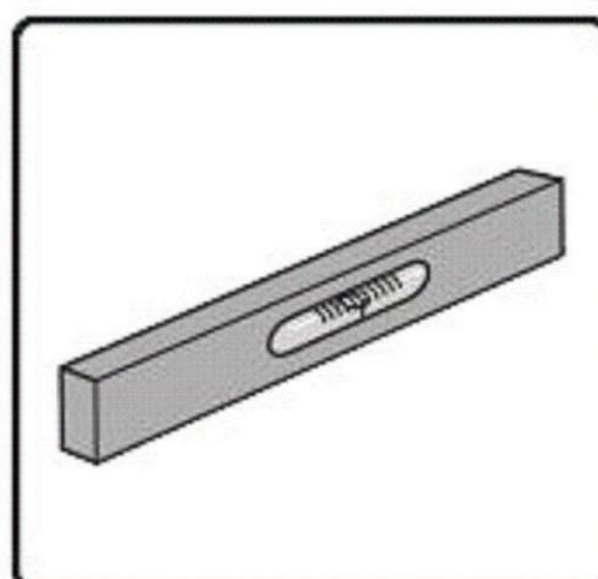
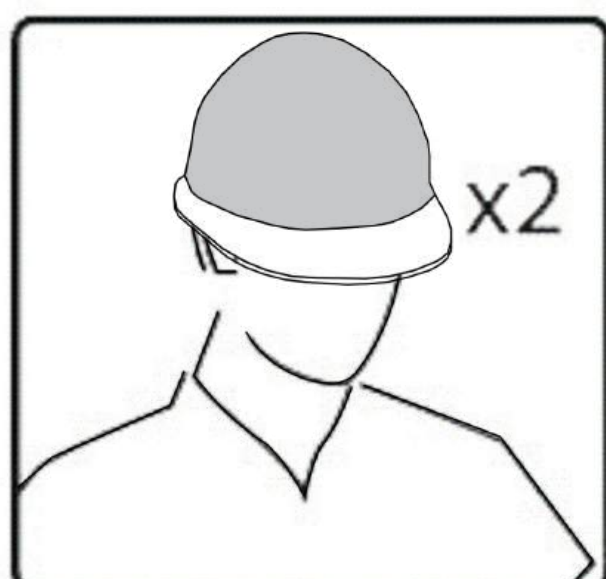
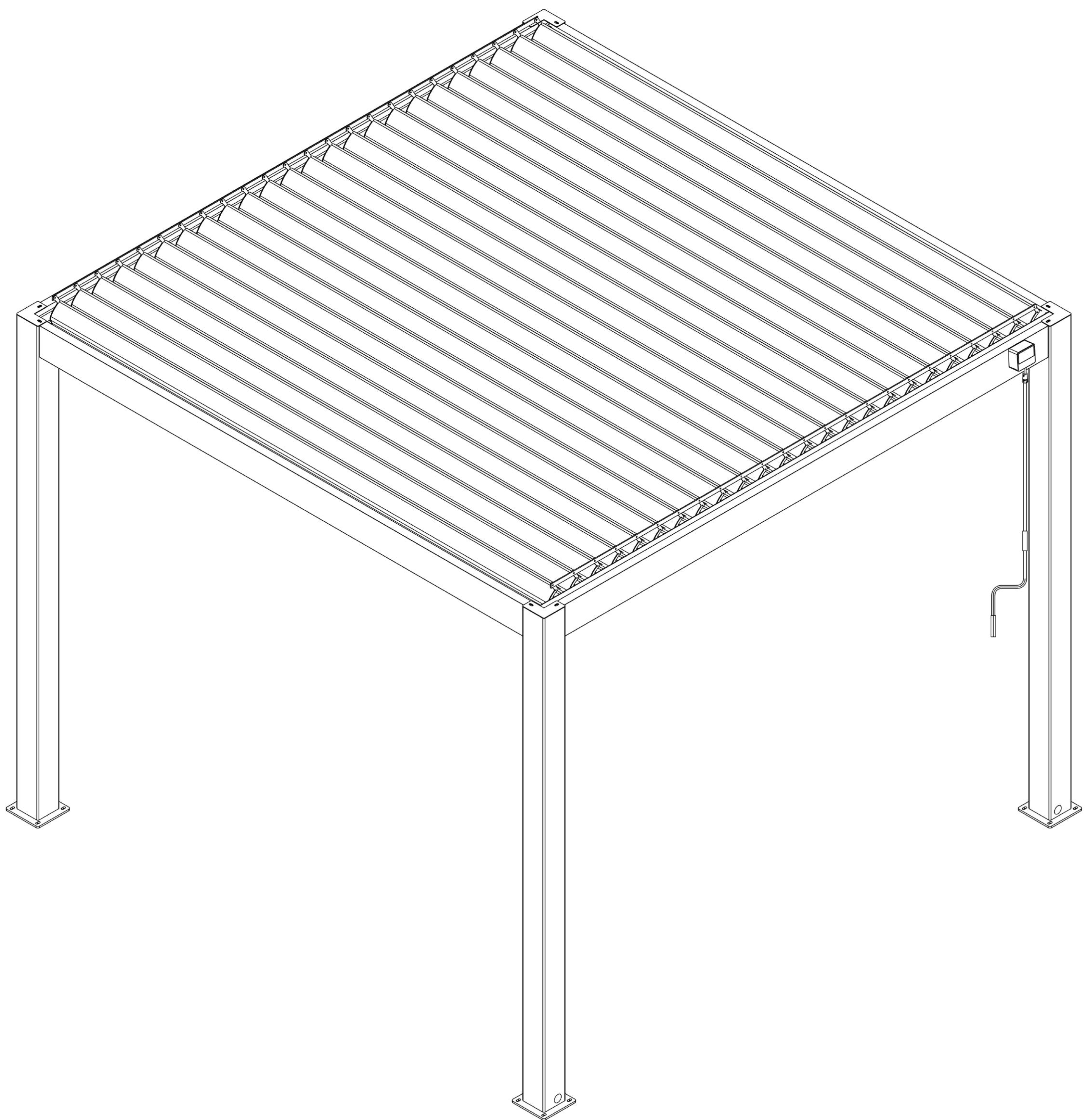


# The Louvre Lounge



ShadeTec Lite Instruction Manual  
Free-Standing (2X2/2X3/2X4/3X4M)





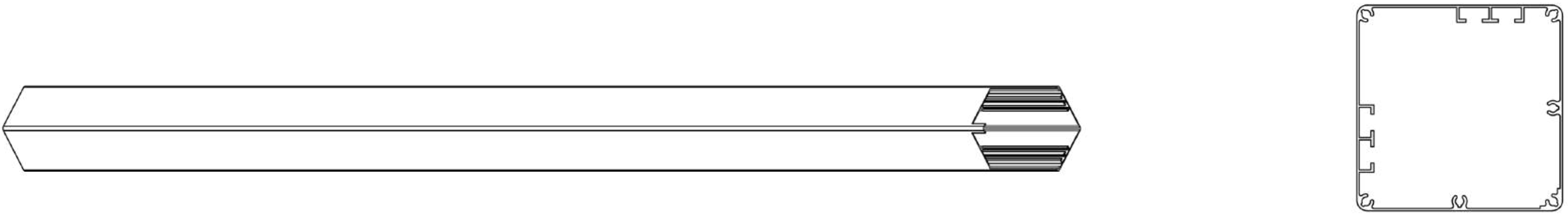
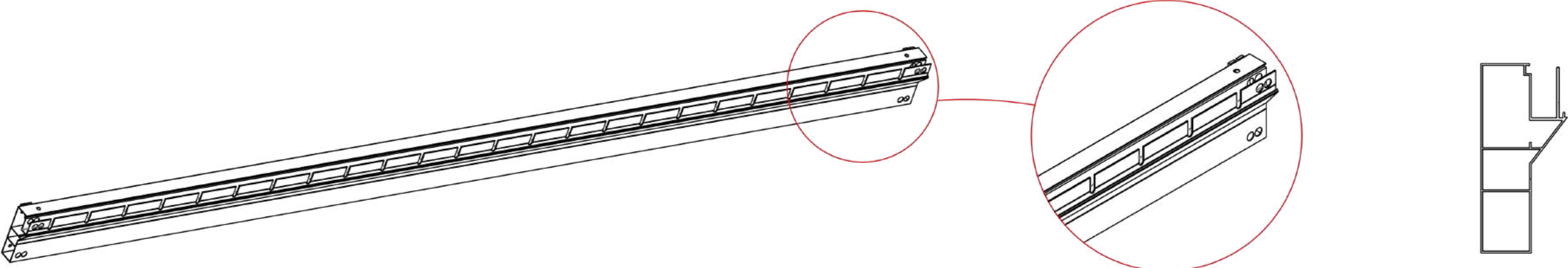
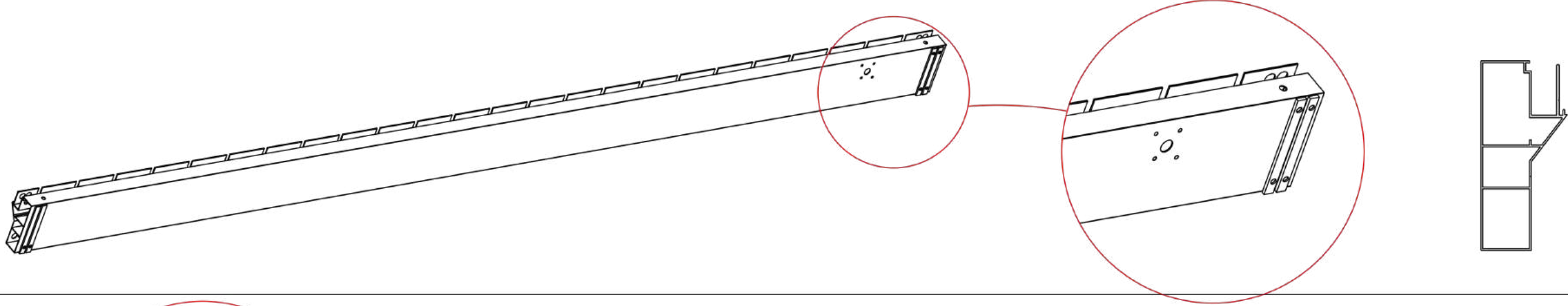
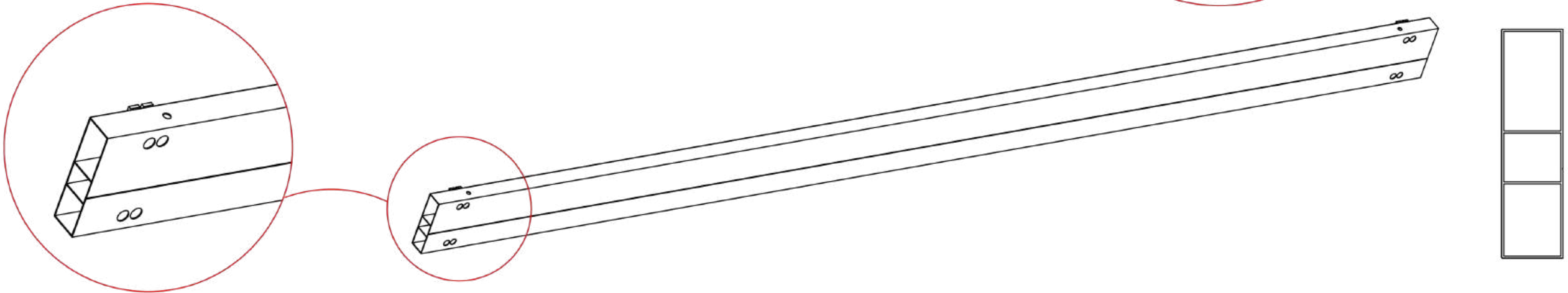
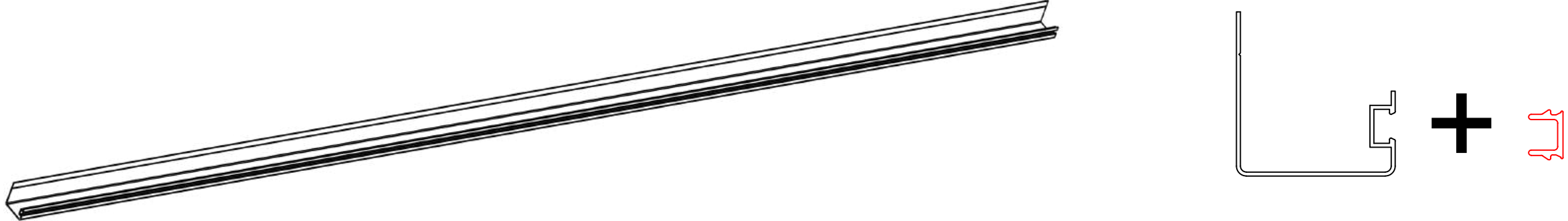
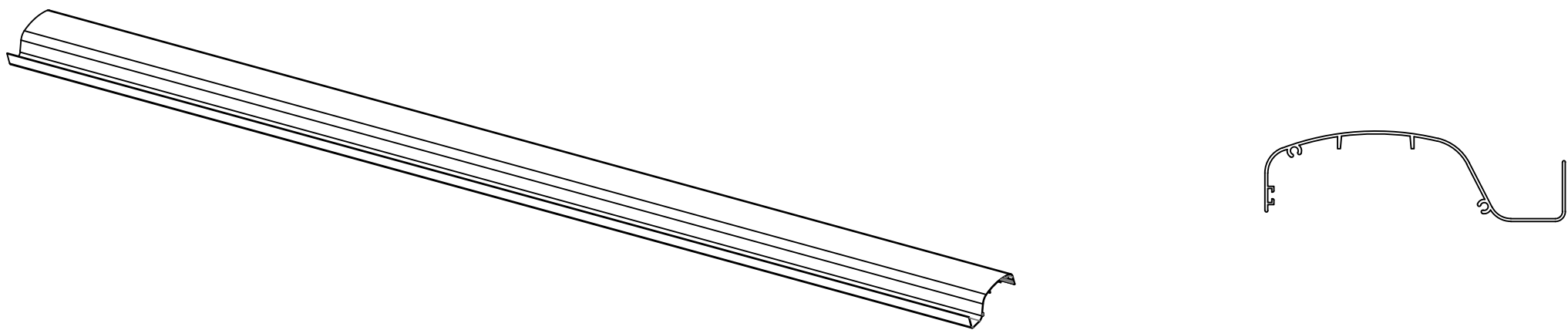
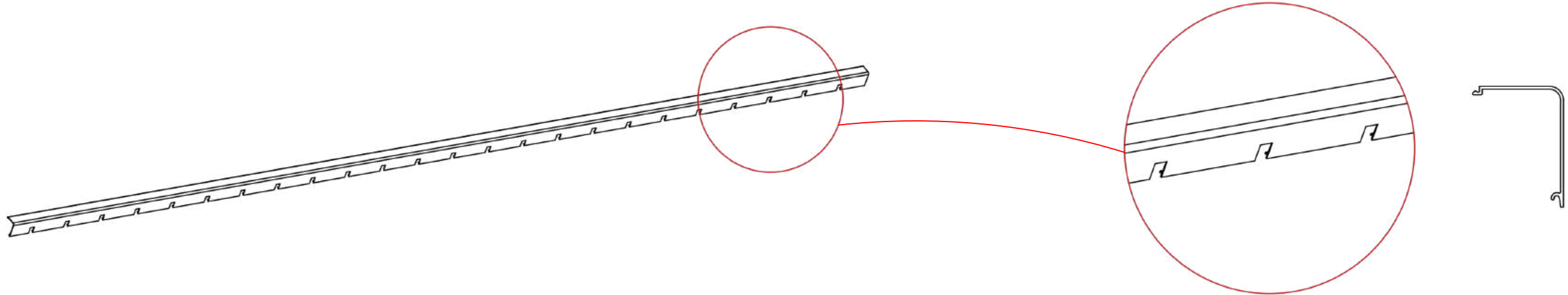
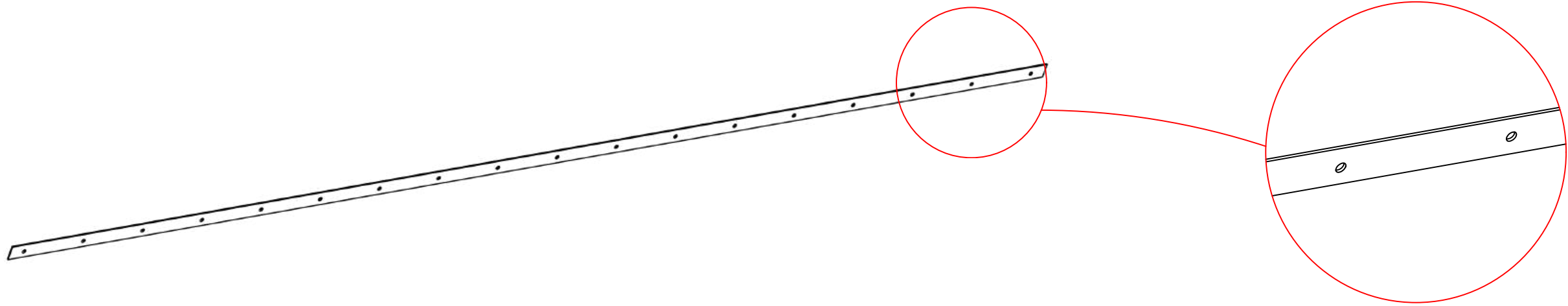
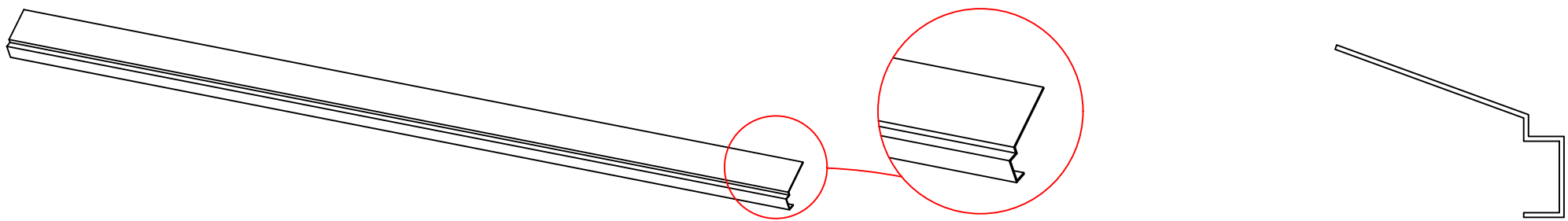


2×2m

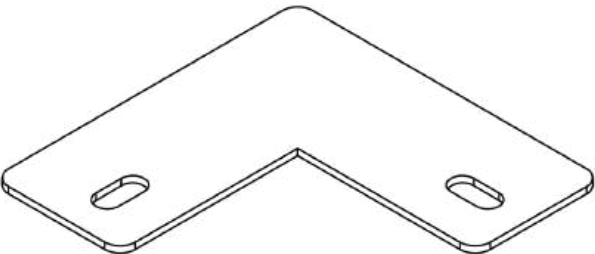
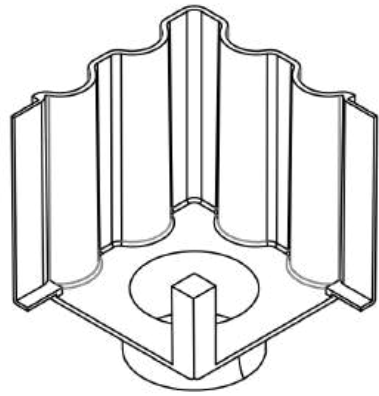
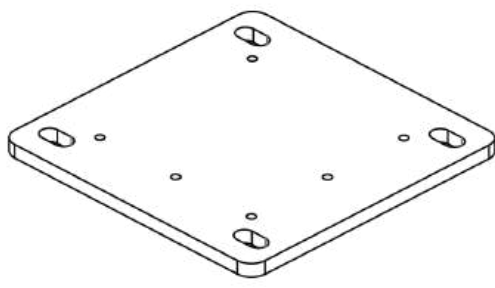
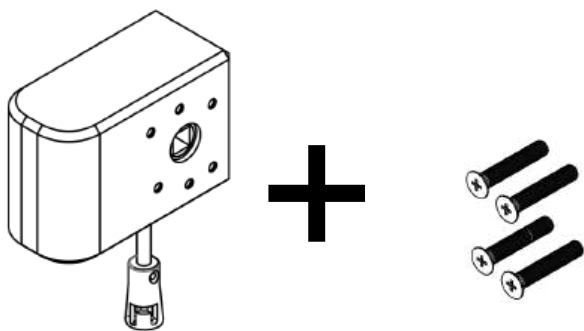
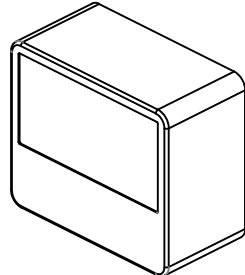
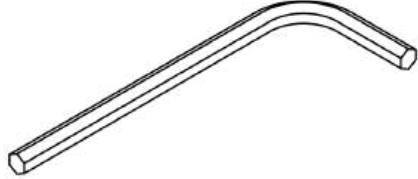
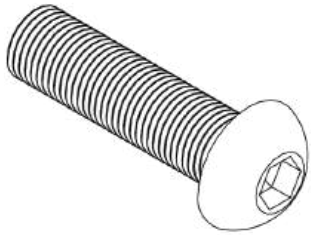
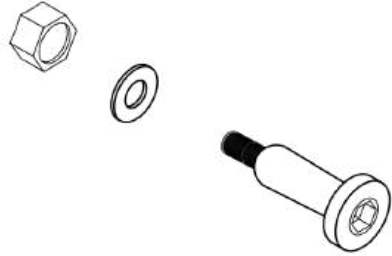
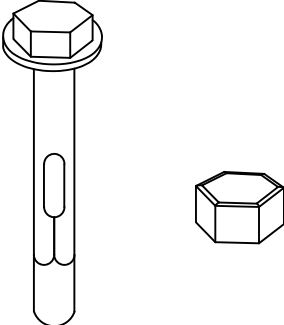
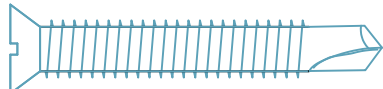
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|---------------|-------|-----|--|-------|-----|--|-------|-----|
| Carton<br>1/3 | 1B-01 | 4   |  | 1B-11 | 4   |  | 1B-12 | 4   |
|               | 1B-13 | 4   |  | 1B-14 | 1   |  | 1B-15 | 1   |
|               | 1B-16 | 1   |  | 1B-18 | 1   |  | 1B-19 | 8   |
|               | 1B-20 | 48+ |  | 1B-21 | 16+ |  | 1B-22 | 24+ |
|               | 1B-23 | 14+ |  | 1B-24 | 1   |  | 1B-48 | 24+ |
|               | 1B-49 | 23+ |  | 1B-50 | 1   |  | 1B-51 | 96+ |
|               | 1B-64 | 1   |  | 1B-67 | 8   |  |       |     |
| Carton<br>2/3 | 1B-02 | 1   |  | 1B-03 | 1   |  | 1B-04 | 2   |
|               | 1B-05 | 4   |  | 1B-08 | 2   |  | 1B-09 | 2   |
|               | 1B-29 | 2   |  |       |     |  |       |     |
| Carton<br>3/3 | 1B-06 | 16  |  |       |     |  |       |     |
|               |       |     |  |       |     |  |       |     |
|               |       |     |  |       |     |  |       |     |

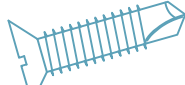
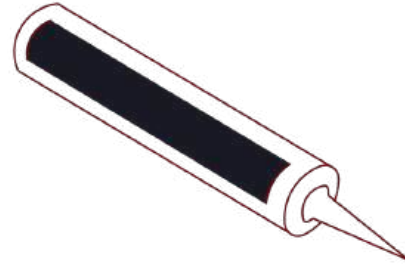
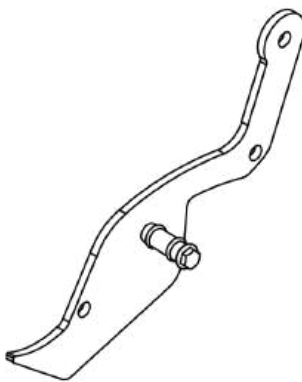
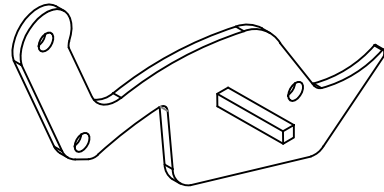
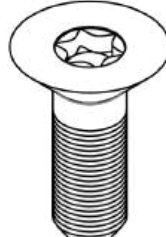
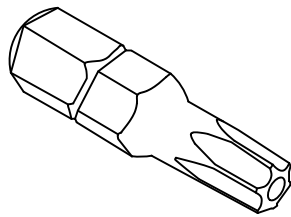
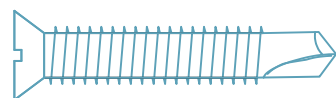
2\*2-1



| Item  | Drawings                                                                             | Qty |
|-------|--------------------------------------------------------------------------------------|-----|
| 1B-01 |    | 4   |
| 1B-02 |    | 1   |
| 1B-03 |   | 1   |
| 1B-04 |  | 2   |
| 1B-05 |  | 4   |
| 1B-06 |  | 16  |
| 1B-08 |  | 2   |
| 1B-09 |  | 2   |
| 1B-29 |  | 2   |

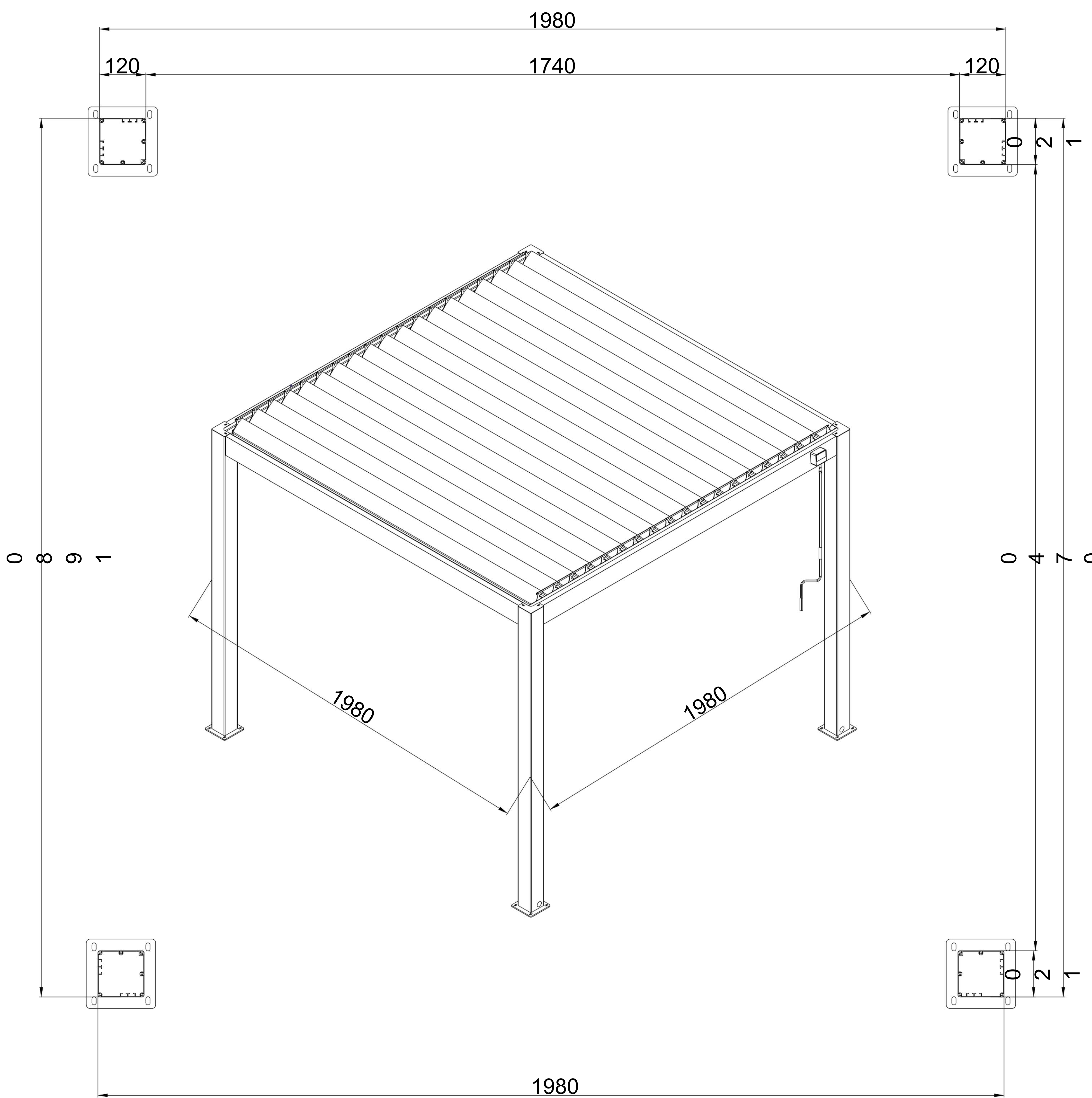


| Item  | Drawings                                                                                       | Qty |
|-------|------------------------------------------------------------------------------------------------|-----|
| 1B-11 |               | 4   |
| 1B-12 |               | 4   |
| 1B-13 |              | 4   |
| 1B-14 |             | 1   |
| 1B-15 |             | 1   |
| 1B-16 |             | 1   |
| 1B-18 |             | 1   |
| 1B-19 | <br>M8*20   | 8   |
| 1B-20 |             | 32+ |
| 1B-21 | <br>M10*80  | 16+ |
| 1B-22 | <br>M5.5*50 | 24+ |

| Item  | Drawings                                                                                         | Qty |
|-------|--------------------------------------------------------------------------------------------------|-----|
| 1B-23 | <br>M4.2*19   | 14+ |
| 1B-24 |               | 1   |
| 1B-48 |              | 16+ |
| 1B-49 |             | 15+ |
| 1B-50 |             | 1   |
| 1B-51 | <br>M3.5*25 | 64+ |
| 1B-64 |             | 1   |
| 1B-67 | <br>M4.2*50 | 8   |
|       |                                                                                                  |     |
|       |                                                                                                  |     |
|       |                                                                                                  |     |



2×2m



2\*2-4

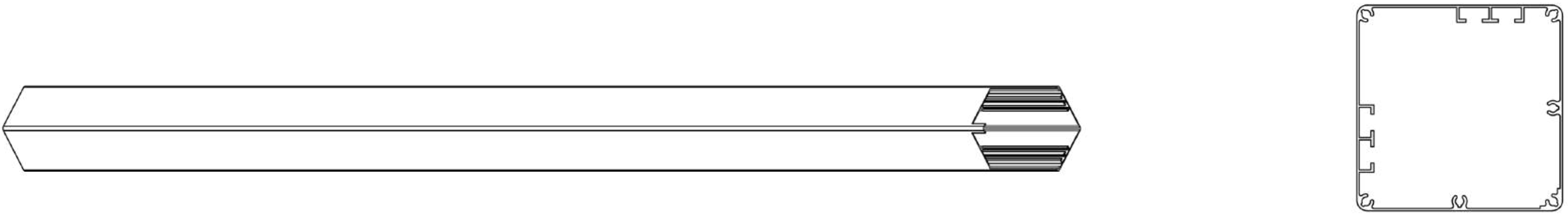
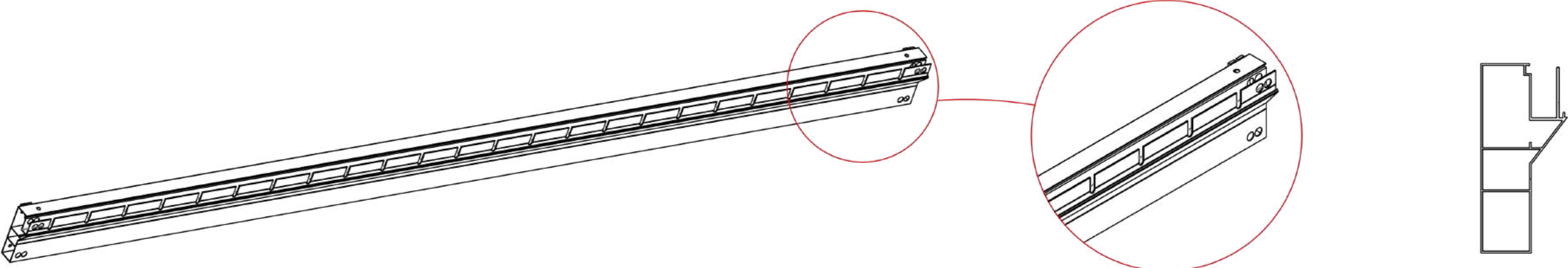
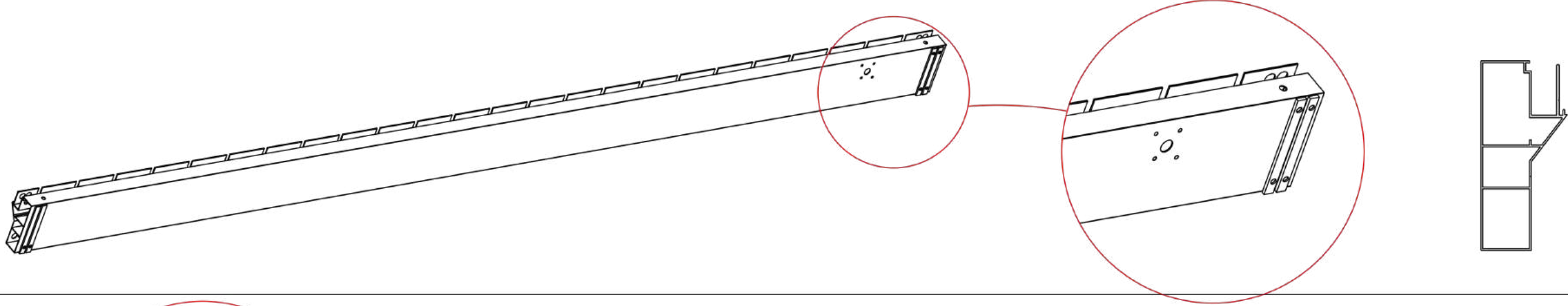
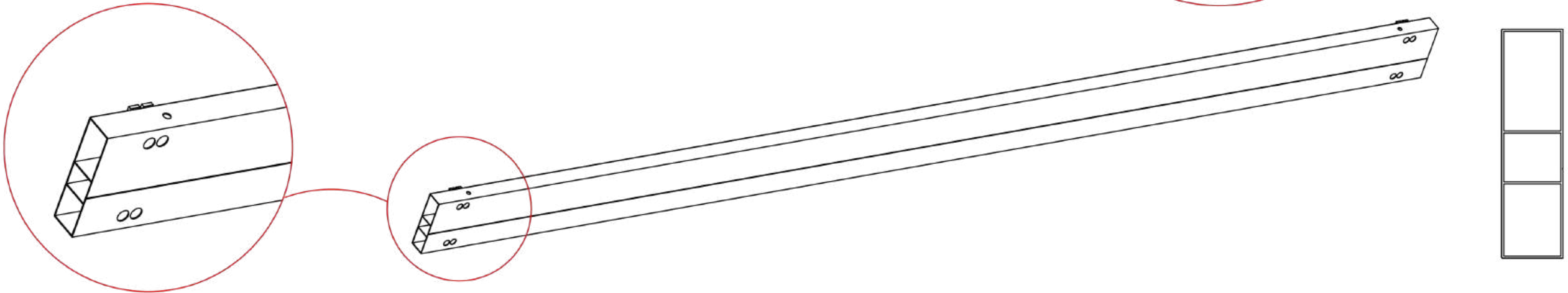
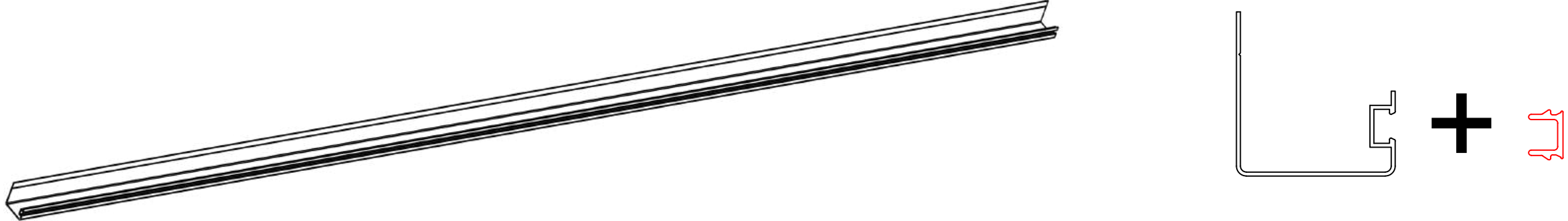
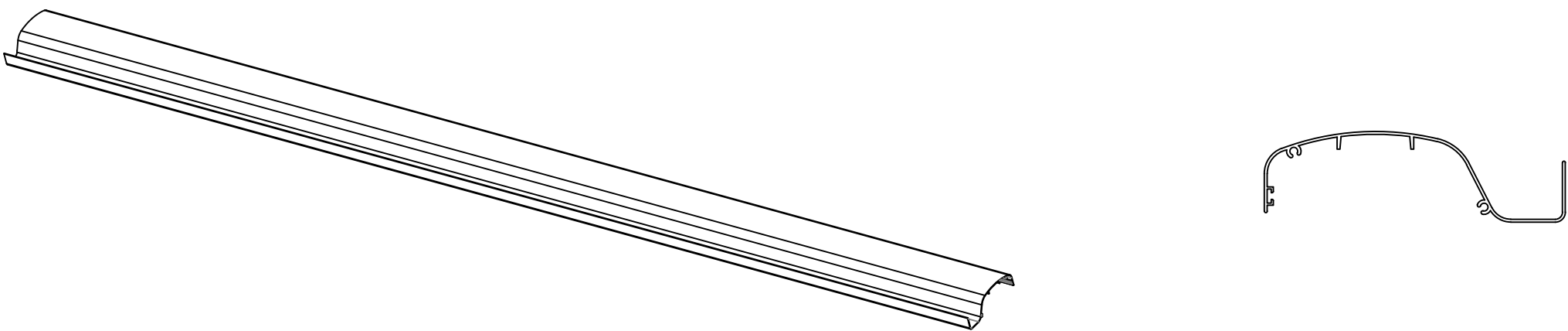
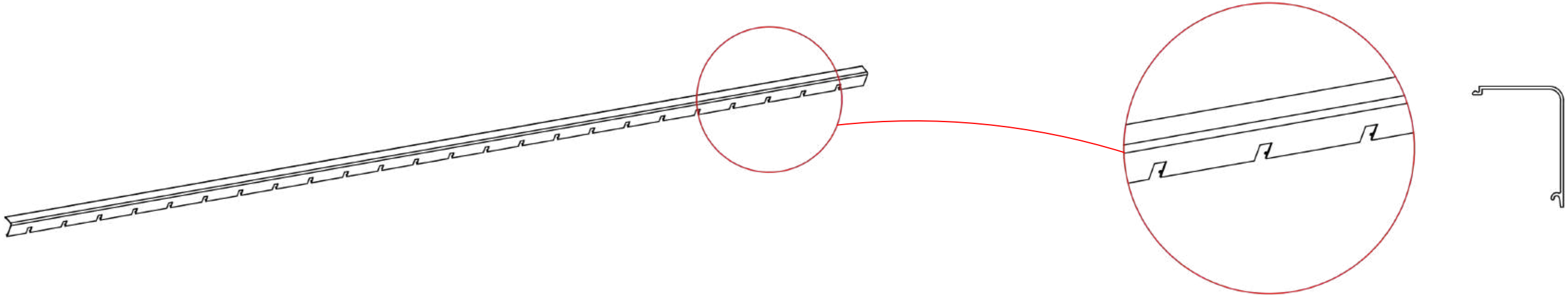
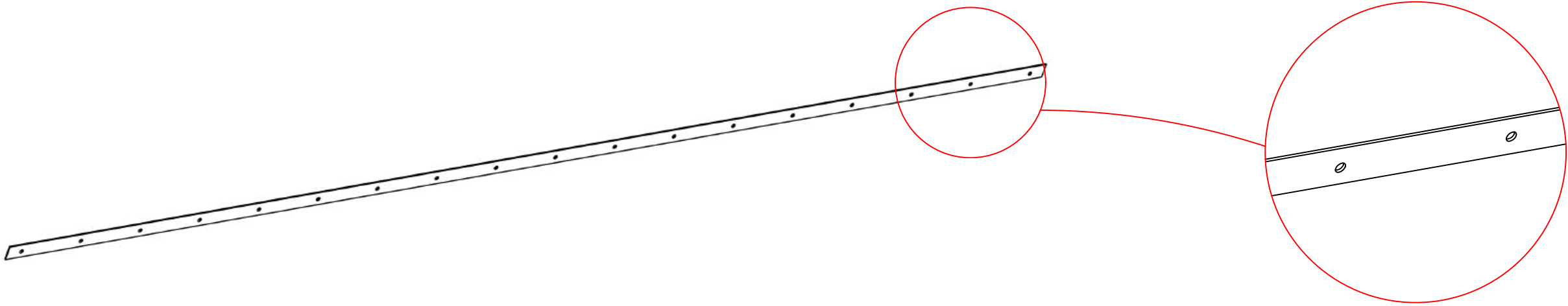
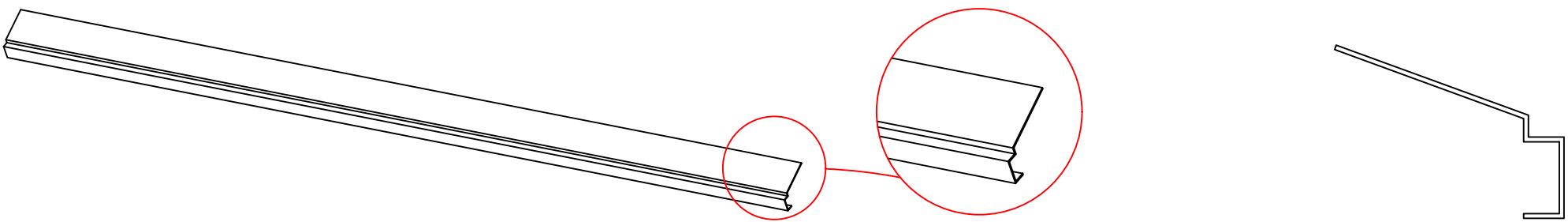


2×3m

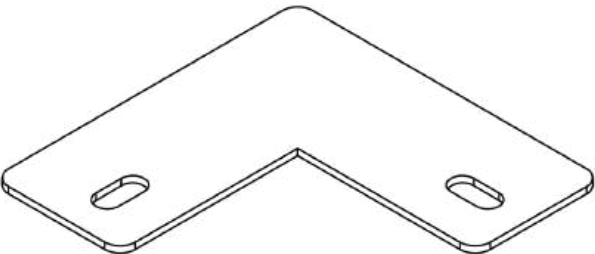
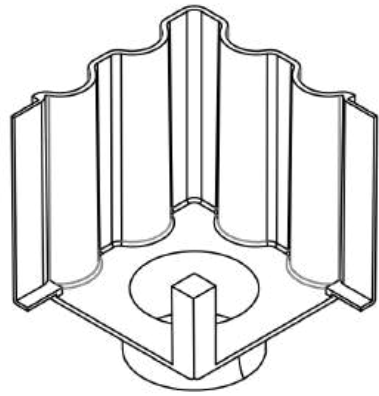
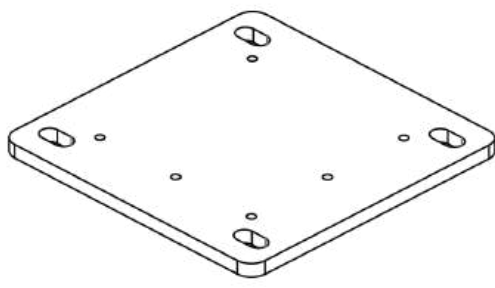
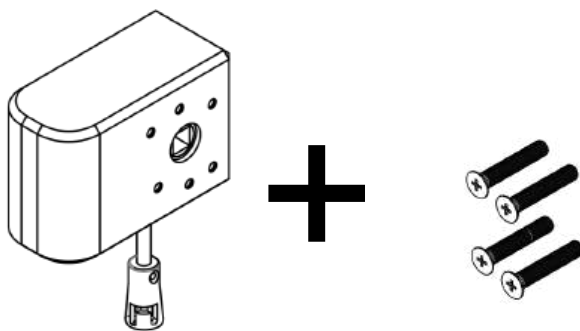
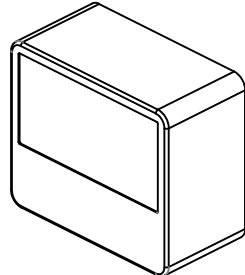
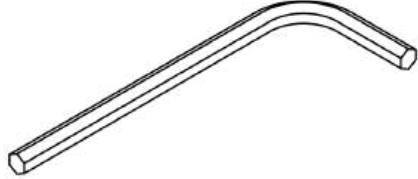
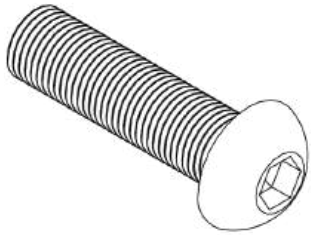
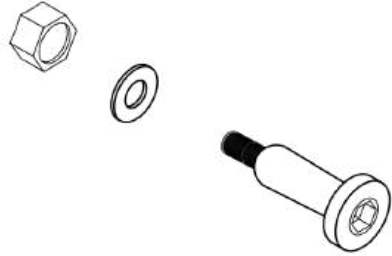
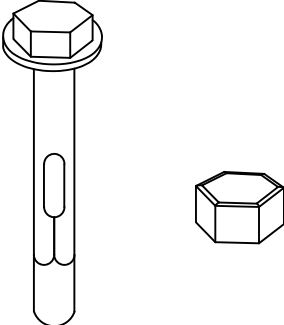
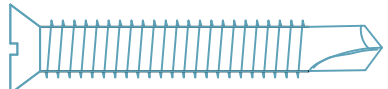
|               | Item  | Qty |  | Item  | Qty |  | Item  | Qty |
|---------------|-------|-----|--|-------|-----|--|-------|-----|
| Carton<br>1/3 | 1B-01 | 4   |  | 1B-11 | 4   |  | 1B-12 | 4   |
|               | 1B-13 | 4   |  | 1B-14 | 1   |  | 1B-15 | 1   |
|               | 1B-16 | 1   |  | 1B-18 | 1   |  | 1B-19 | 8   |
|               | 1B-20 | 48+ |  | 1B-21 | 16+ |  | 1B-22 | 24+ |
|               | 1B-23 | 14+ |  | 1B-24 | 1   |  | 1B-48 | 24+ |
|               | 1B-49 | 23+ |  | 1B-50 | 1   |  | 1B-51 | 96+ |
|               | 1B-64 | 1   |  | 1B-67 | 10+ |  |       |     |
| Carton<br>2/3 | 1B-02 | 1   |  | 1B-03 | 1   |  | 1B-04 | 2   |
|               | 1B-05 | 4   |  | 1B-08 | 2   |  | 1B-09 | 2   |
|               | 1B-29 | 2   |  |       |     |  |       |     |
| Carton<br>3/3 | 1B-06 | 24  |  |       |     |  |       |     |
|               |       |     |  |       |     |  |       |     |
|               |       |     |  |       |     |  |       |     |

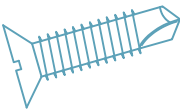
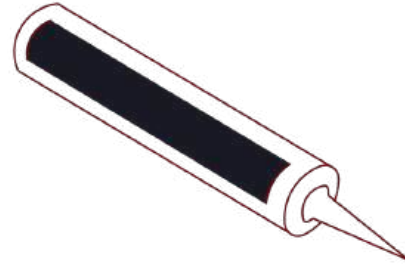
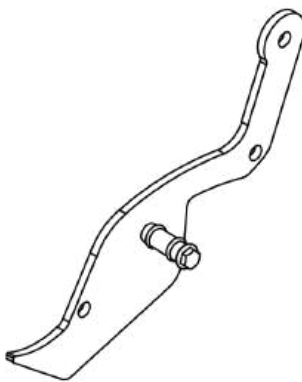
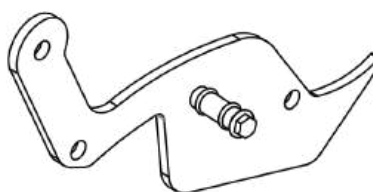
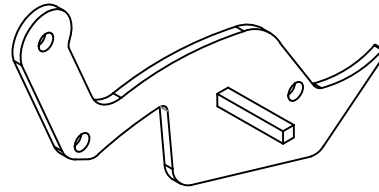
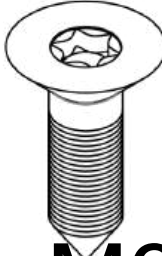
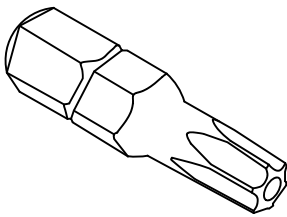
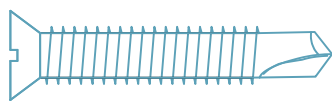
2\*3-1



| Item  | Drawings                                                                             | Qty |
|-------|--------------------------------------------------------------------------------------|-----|
| 1B-01 |    | 4   |
| 1B-02 |    | 1   |
| 1B-03 |   | 1   |
| 1B-04 |  | 2   |
| 1B-05 |  | 4   |
| 1B-06 |  | 24  |
| 1B-08 |  | 2   |
| 1B-09 |  | 2   |
| 1B-29 |  | 2   |

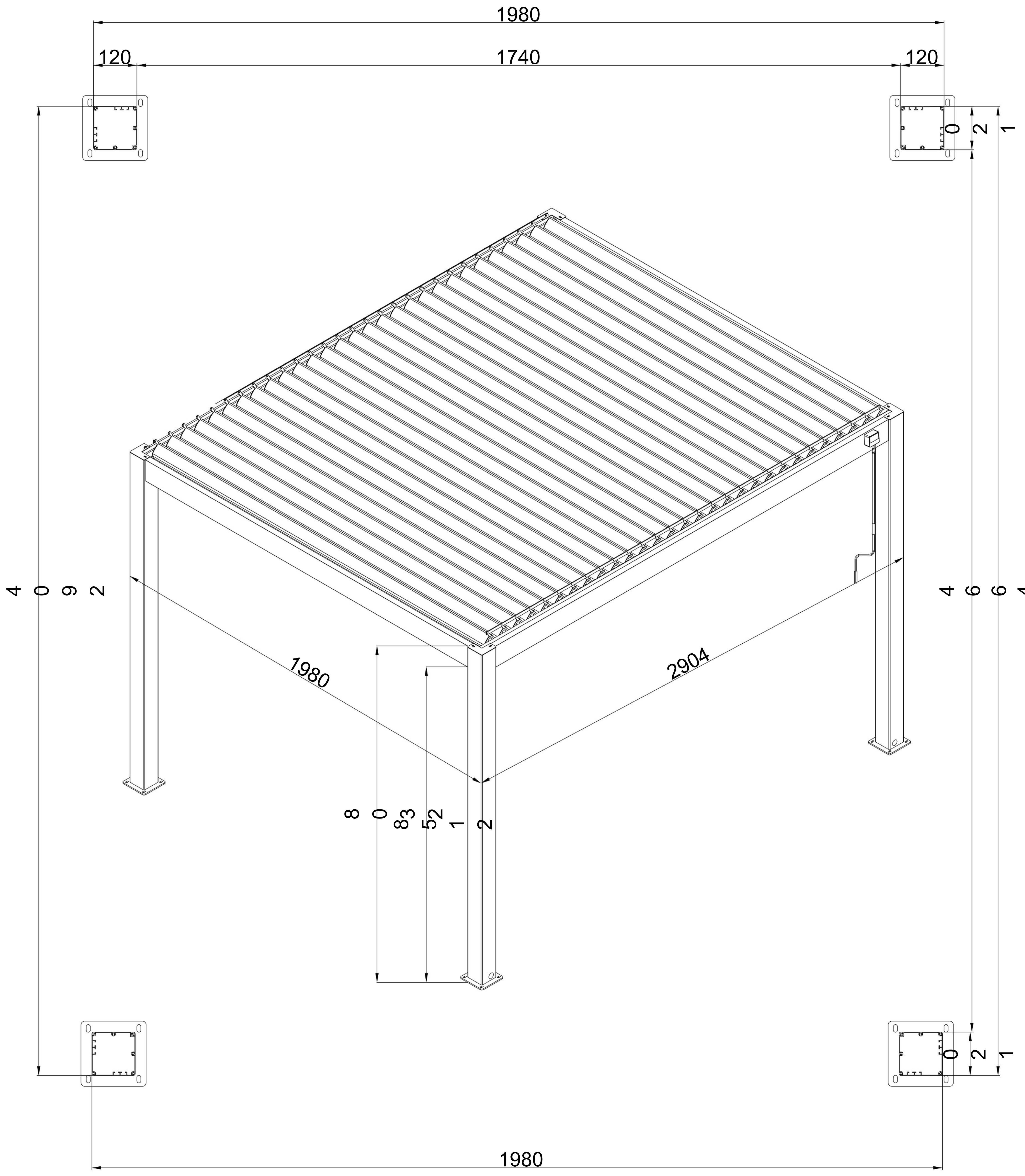


| Item  | Drawings                                                                                       | Qty |
|-------|------------------------------------------------------------------------------------------------|-----|
| 1B-11 |               | 4   |
| 1B-12 |               | 4   |
| 1B-13 |              | 4   |
| 1B-14 |             | 1   |
| 1B-15 |             | 1   |
| 1B-16 |             | 1   |
| 1B-18 |             | 1   |
| 1B-19 | <br>M8*20   | 8   |
| 1B-20 |             | 48+ |
| 1B-21 | <br>M10*80  | 16+ |
| 1B-22 | <br>M5.5*50 | 24+ |

| Item  | Drawings                                                                                         | Qty |
|-------|--------------------------------------------------------------------------------------------------|-----|
| 1B-23 | <br>M4.2*19   | 14+ |
| 1B-24 |               | 1   |
| 1B-48 |              | 24+ |
| 1B-49 |             | 23+ |
| 1B-50 |             | 1   |
| 1B-51 | <br>M3.5*25 | 96+ |
| 1B-64 |             | 1   |
| 1B-67 | <br>M4.2*50 | 10+ |
|       |                                                                                                  |     |
|       |                                                                                                  |     |
|       |                                                                                                  |     |



2×3m



2\*3-4

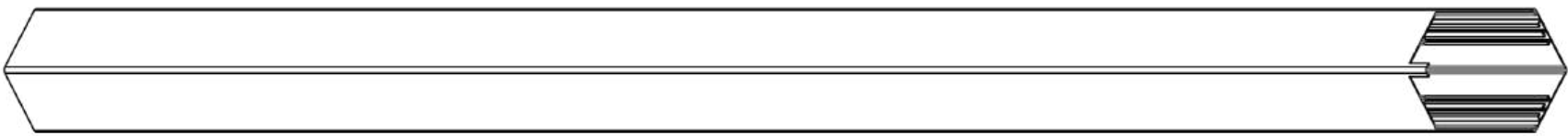
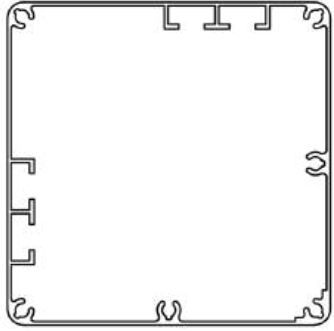
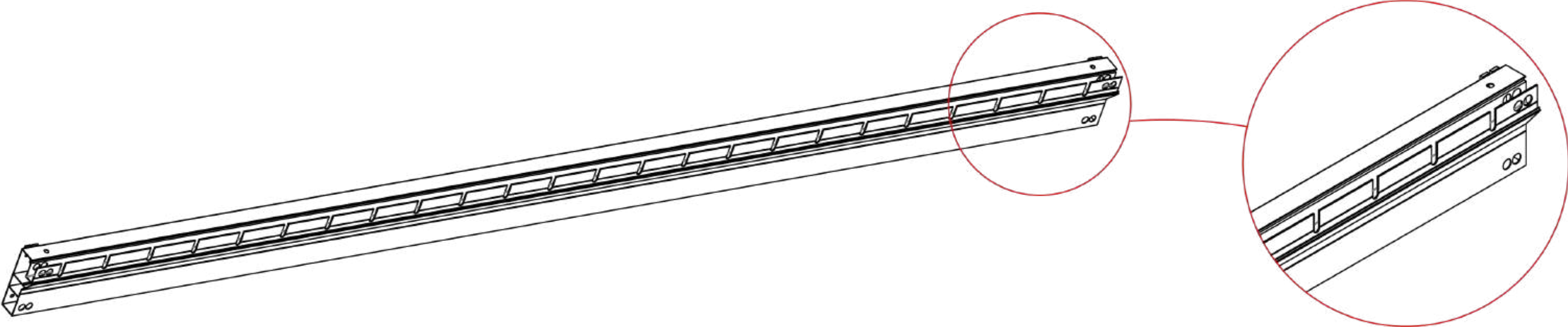
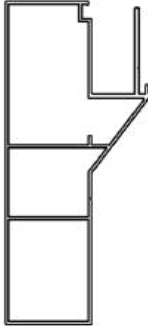
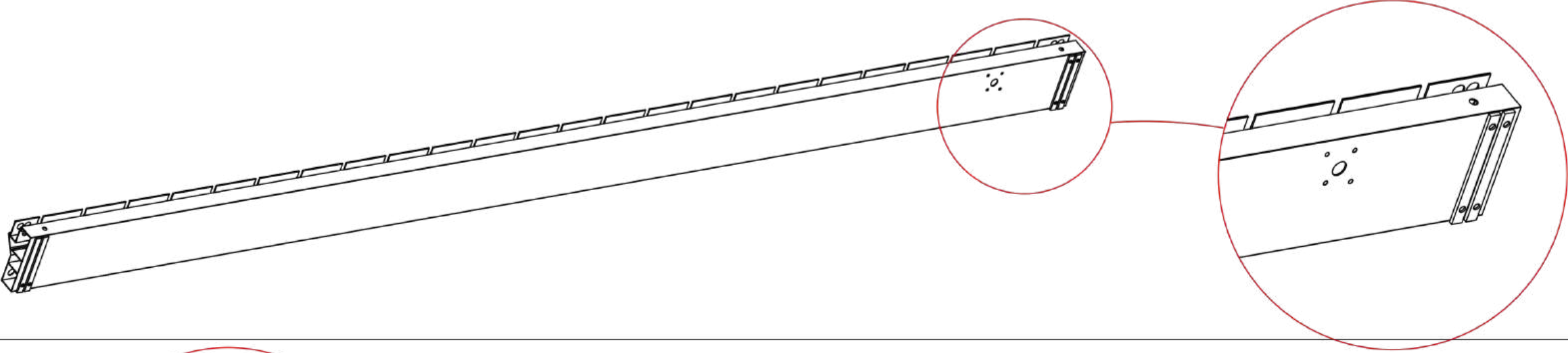
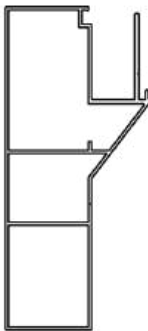
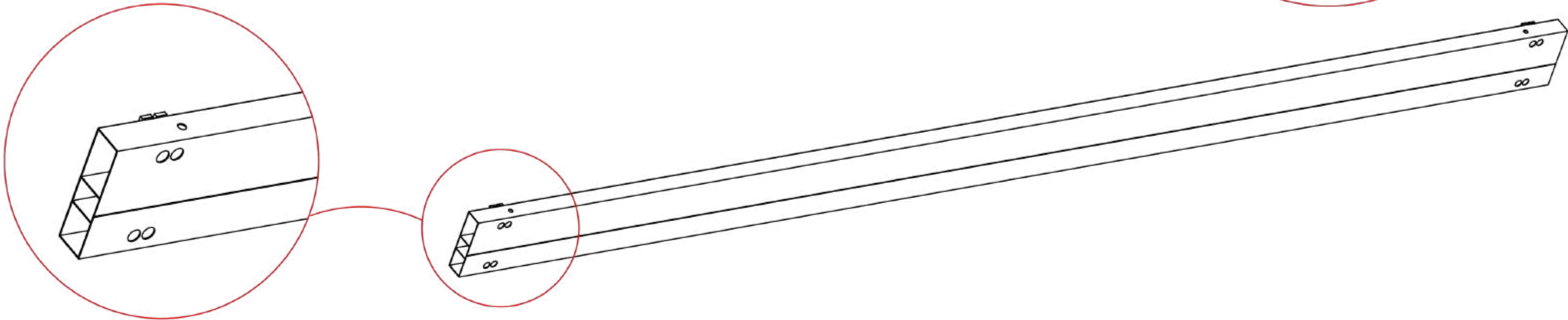
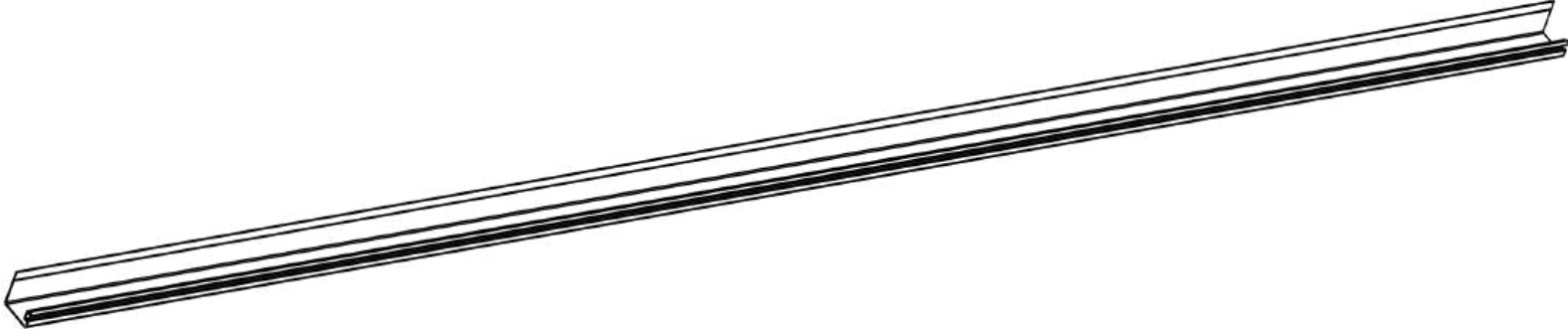
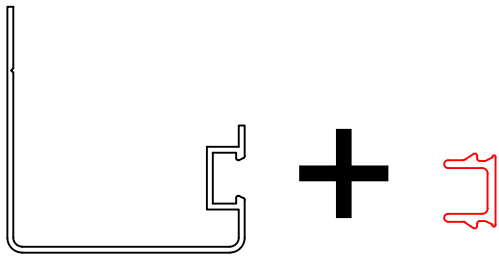
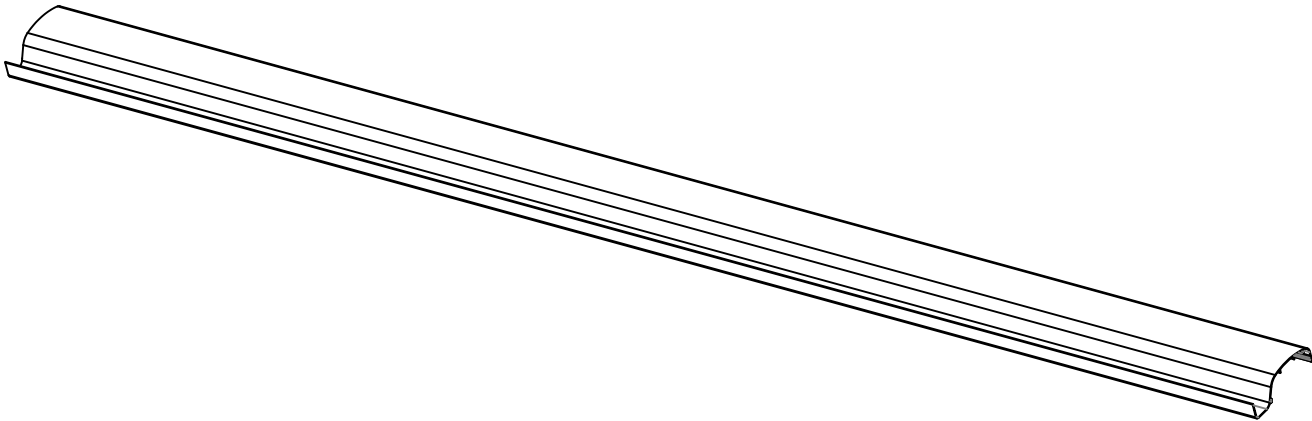
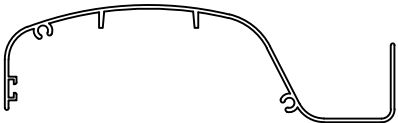
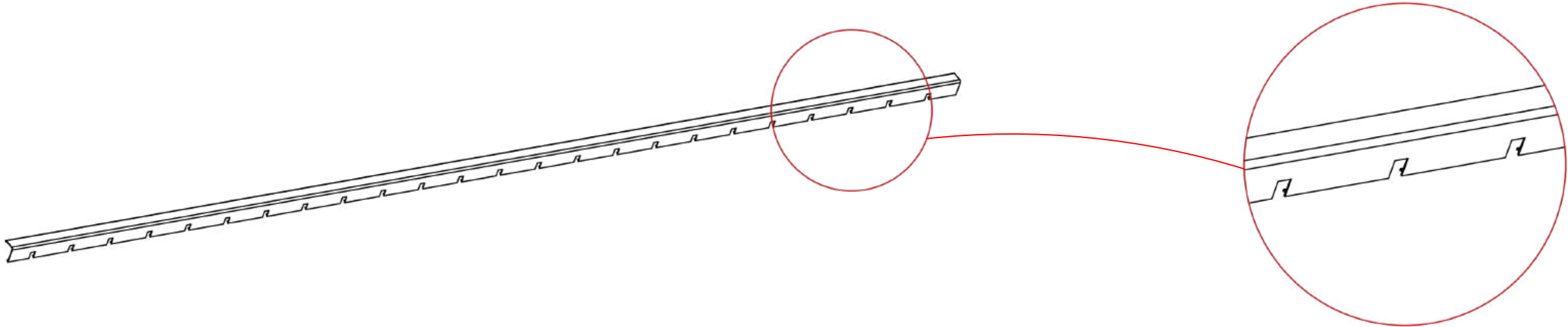
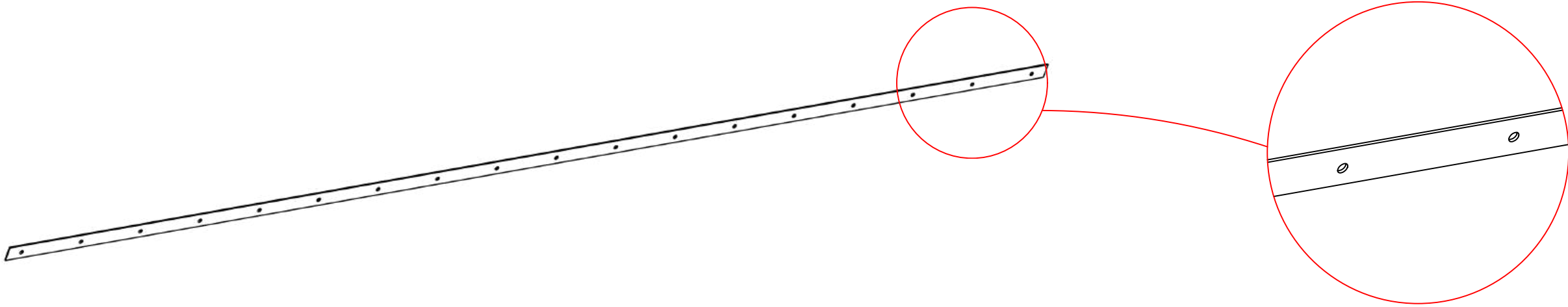
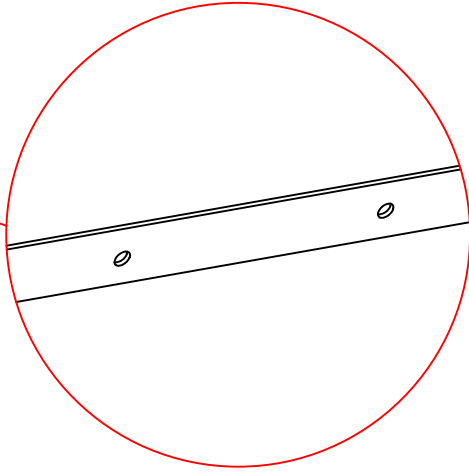
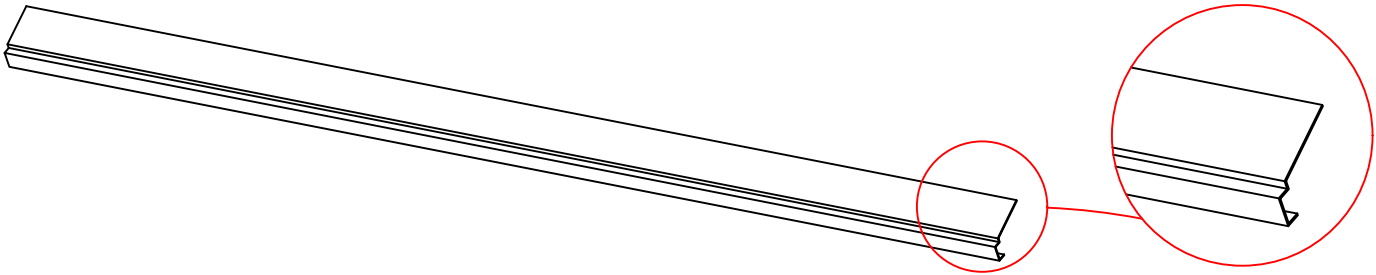
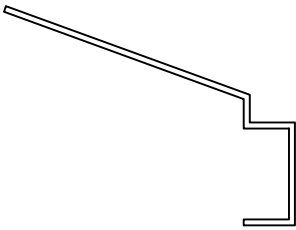


2×4m

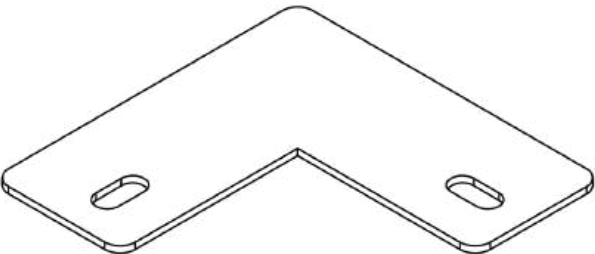
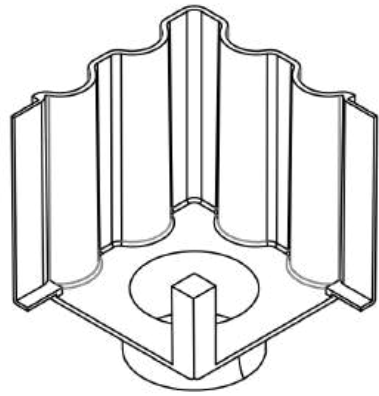
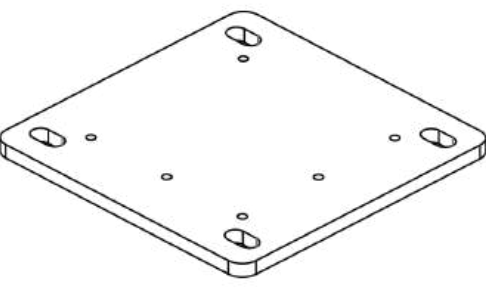
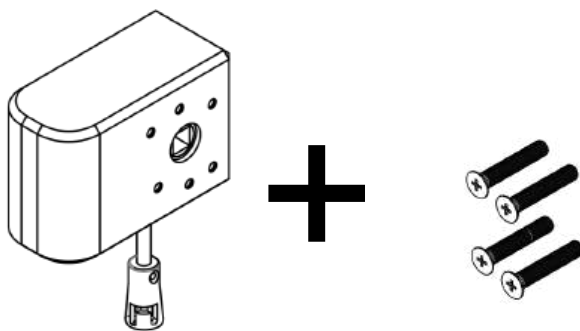
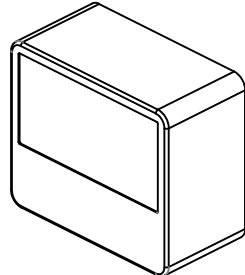
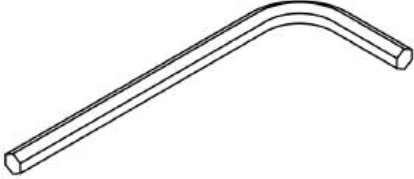
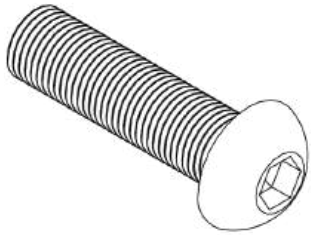
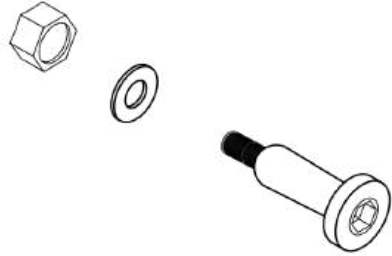
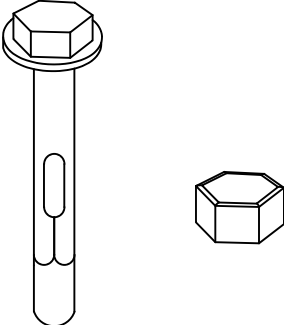
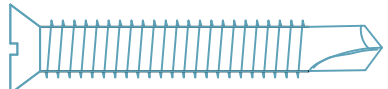
|               | Item  | Qty |  | Item  | Qty |  | Item  | Qty  |
|---------------|-------|-----|--|-------|-----|--|-------|------|
| Carton<br>1/4 | 1B-01 | 4   |  | 1B-11 | 4   |  | 1B-12 | 4    |
|               | 1B-13 | 4   |  | 1B-14 | 1   |  | 1B-15 | 1    |
|               | 1B-16 | 1   |  | 1B-18 | 1   |  | 1B-19 | 8    |
|               | 1B-20 | 66+ |  | 1B-21 | 16+ |  | 1B-22 | 24+  |
|               | 1B-23 | 16+ |  | 1B-24 | 1   |  | 1B-48 | 33+  |
|               | 1B-49 | 32+ |  | 1B-50 | 1   |  | 1B-51 | 132+ |
|               | 1B-64 | 1   |  | 1B-67 | 14+ |  |       |      |
| Carton<br>2/4 | 1B-02 | 1   |  | 1B-03 | 1   |  | 1B-04 | 2    |
|               | 1B-05 | 4   |  | 1B-08 | 2   |  | 1B-09 | 2    |
|               | 1B-29 | 2   |  |       |     |  |       |      |
| Carton<br>3/4 | 1B-06 | 12  |  |       |     |  |       |      |
| Carton<br>4/4 | 1B-06 | 21  |  |       |     |  |       |      |
|               |       |     |  |       |     |  |       |      |

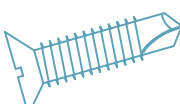
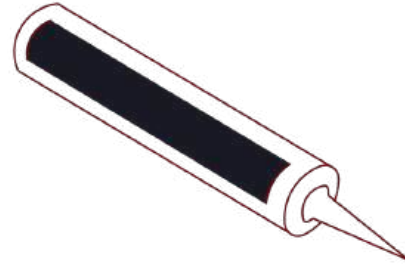
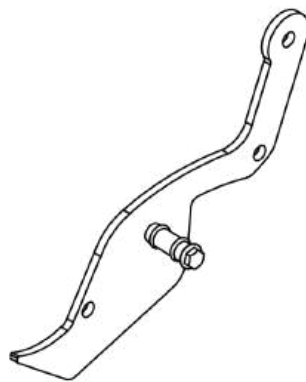
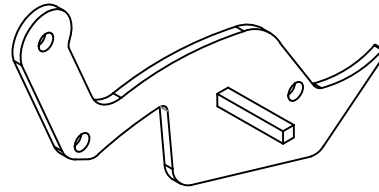
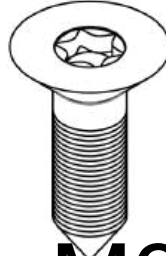
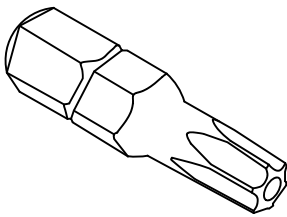
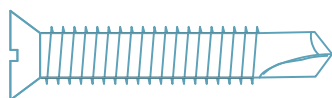
2\*4-1



| Item  | Drawings                                                                                                                                                                   | Qty |
|-------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| 1B-01 |       | 4   |
| 1B-02 |       | 1   |
| 1B-03 |     | 1   |
| 1B-04 |   | 2   |
| 1B-05 |   | 4   |
| 1B-06 |   | 33  |
| 1B-08 |   | 2   |
| 1B-09 |   | 2   |
| 1B-29 |   | 2   |

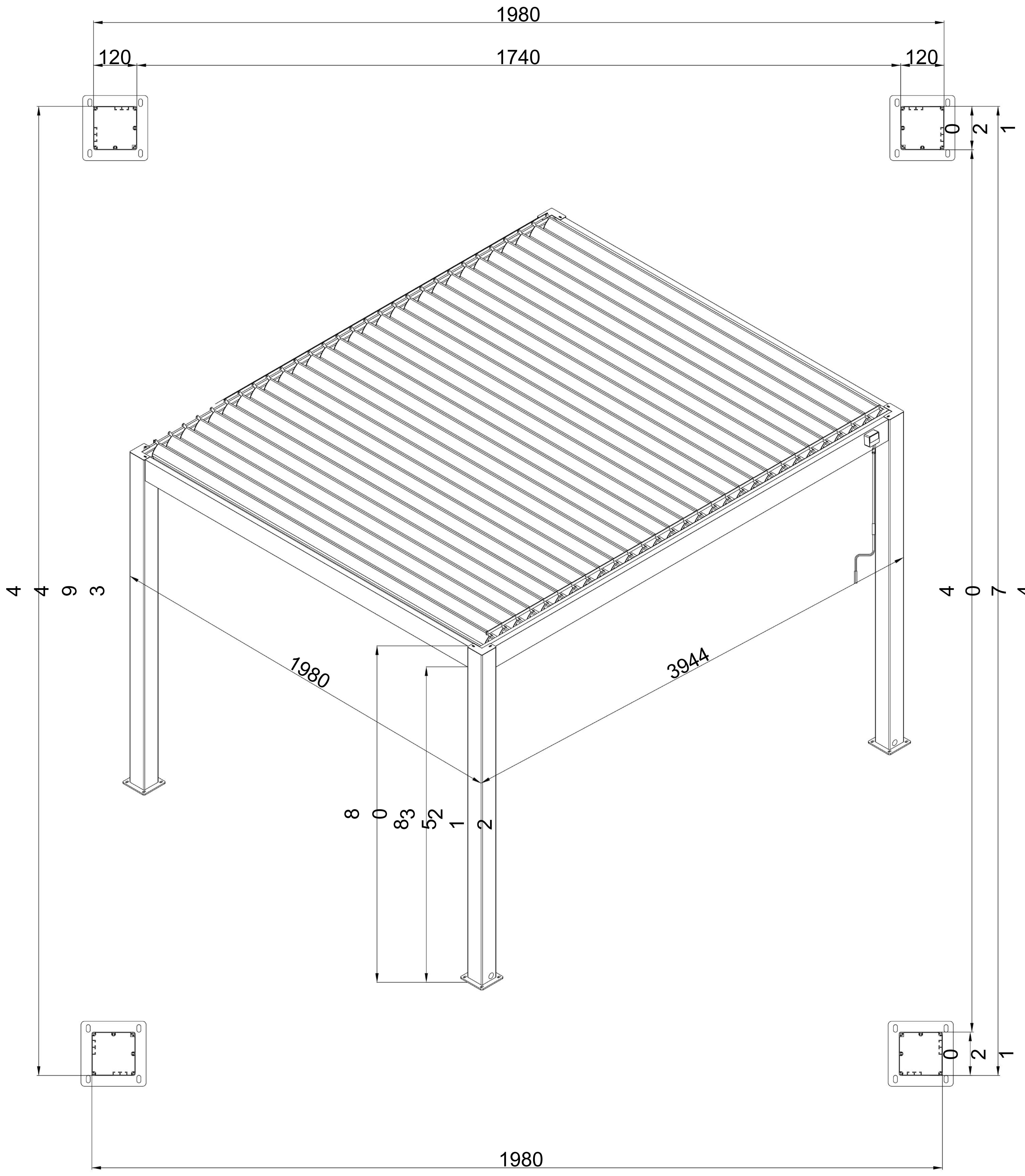


| Item  | Drawings                                                                                       | Qty |
|-------|------------------------------------------------------------------------------------------------|-----|
| 1B-11 |               | 4   |
| 1B-12 |               | 4   |
| 1B-13 |              | 4   |
| 1B-14 |             | 1   |
| 1B-15 |             | 1   |
| 1B-16 |             | 1   |
| 1B-18 |             | 1   |
| 1B-19 | <br>M8*20   | 8   |
| 1B-20 |             | 66+ |
| 1B-21 | <br>M10*80  | 16+ |
| 1B-22 | <br>M5.5*50 | 24+ |

| Item  | Drawings                                                                                         | Qty  |
|-------|--------------------------------------------------------------------------------------------------|------|
| 1B-23 | <br>M4.2*19   | 16+  |
| 1B-24 |               | 1    |
| 1B-48 |              | 33+  |
| 1B-49 |             | 32+  |
| 1B-50 |             | 1    |
| 1B-51 | <br>M3.5*25 | 132+ |
| 1B-64 |             | 1    |
| 1B-67 | <br>M4.2*50 | 14+  |
|       |                                                                                                  |      |
|       |                                                                                                  |      |
|       |                                                                                                  |      |



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2\*4-4

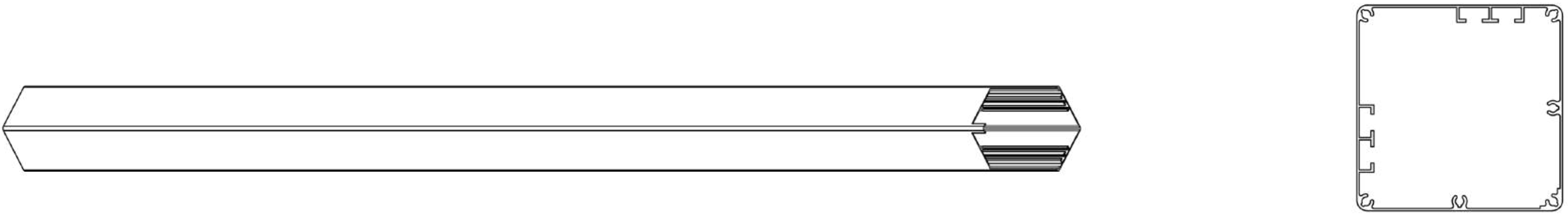
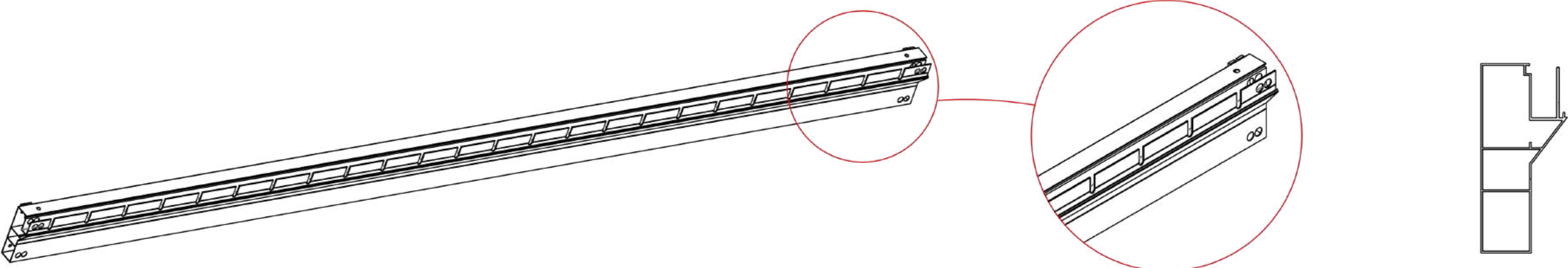
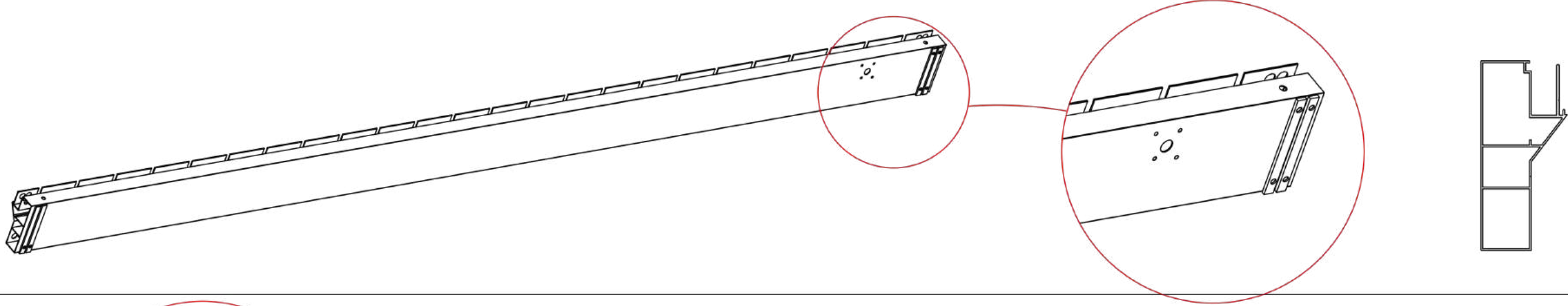
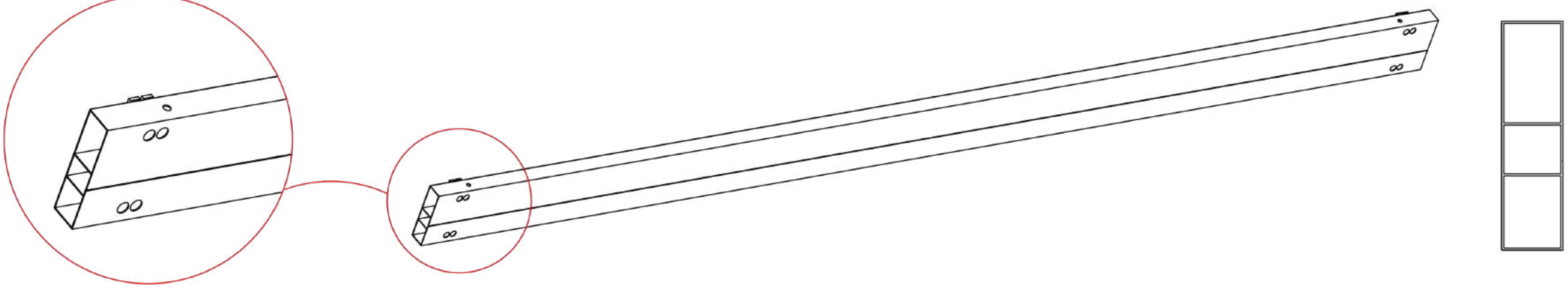
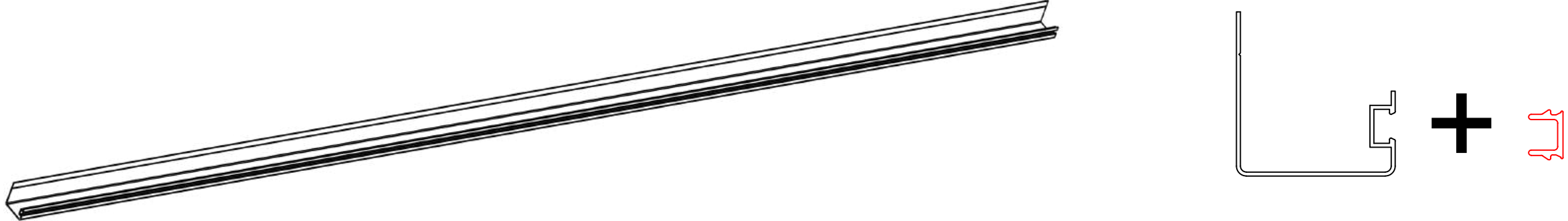
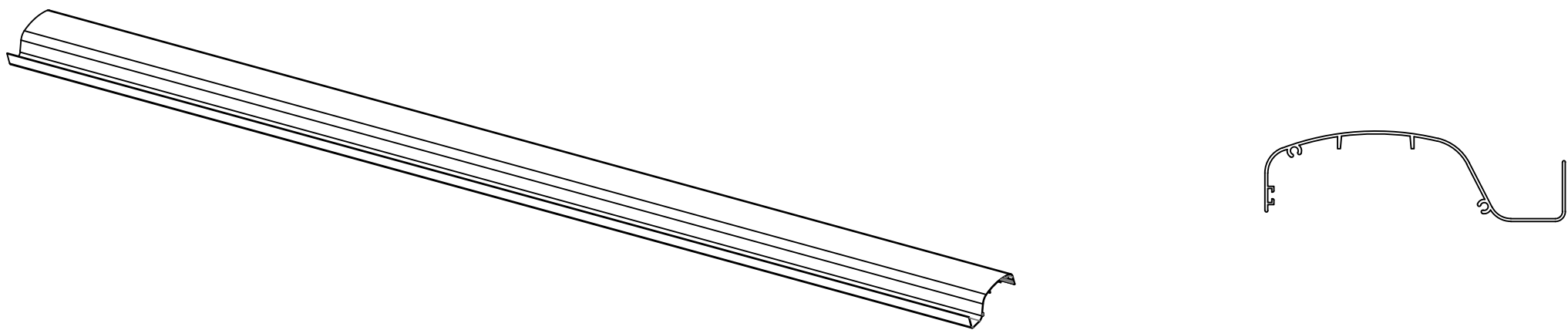
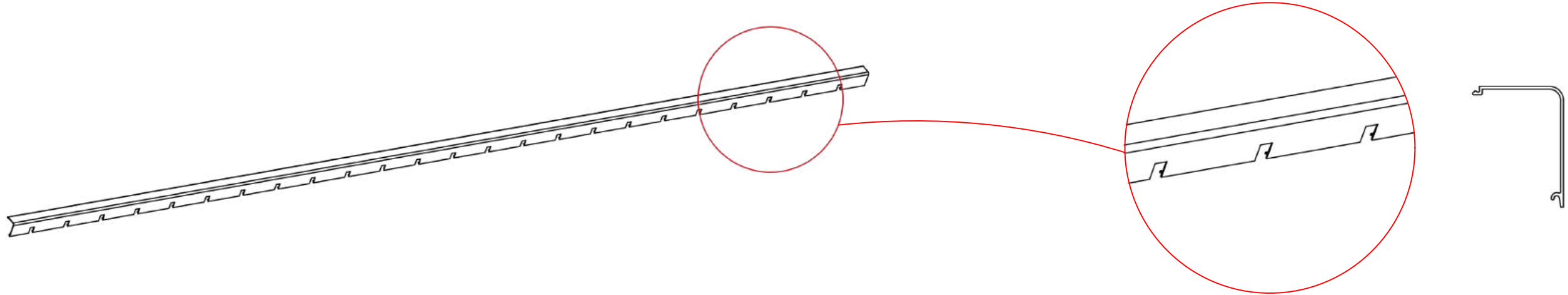
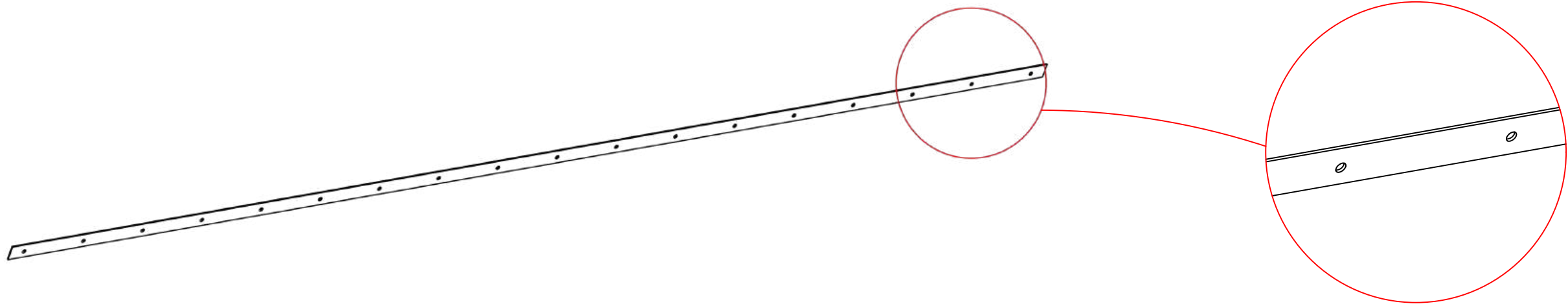
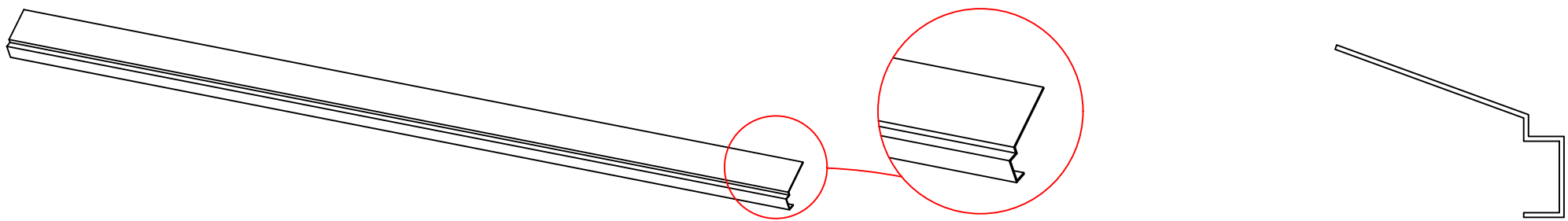


3×4m

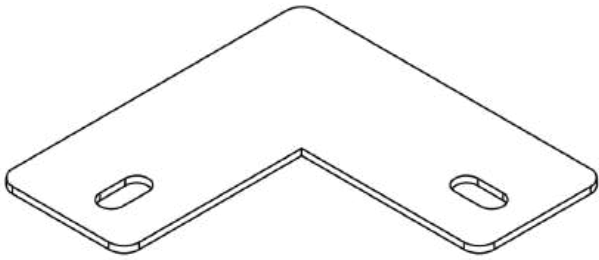
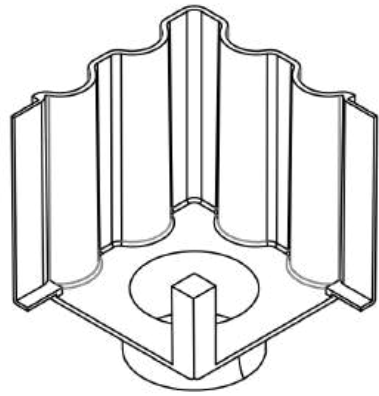
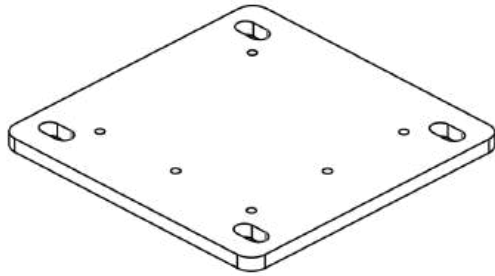
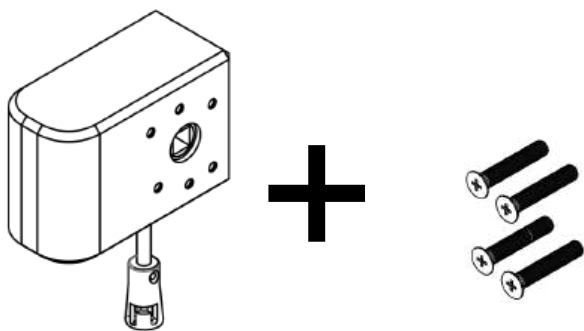
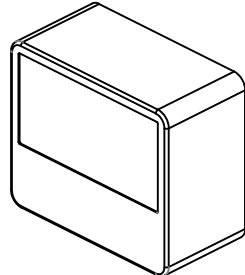
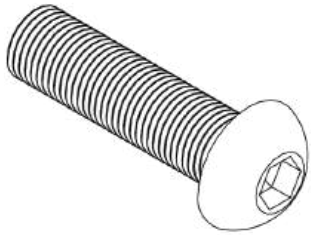
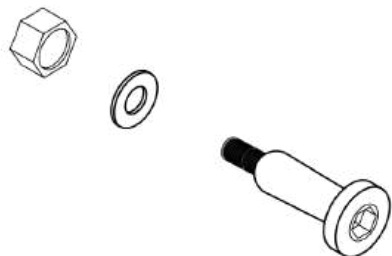
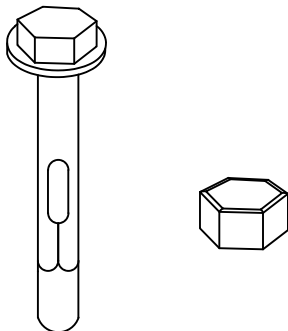
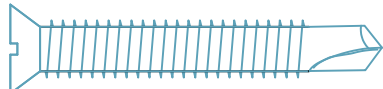
|               | Item  | Qty |  | Item  | Qty |  | Item  | Qty  |
|---------------|-------|-----|--|-------|-----|--|-------|------|
| Carton<br>1/4 | 1B-01 | 4   |  | 1B-11 | 4   |  | 1B-12 | 4    |
|               | 1B-13 | 4   |  | 1B-14 | 1   |  | 1B-15 | 1    |
|               | 1B-16 | 1   |  | 1B-18 | 1   |  | 1B-19 | 8    |
|               | 1B-20 | 66+ |  | 1B-21 | 16+ |  | 1B-22 | 24+  |
|               | 1B-23 | 18+ |  | 1B-24 | 1   |  | 1B-48 | 33+  |
|               | 1B-49 | 32+ |  | 1B-50 | 1   |  | 1B-51 | 132+ |
|               | 1B-64 | 1   |  | 1B-67 | 14+ |  |       |      |
| Carton<br>2/4 | 1B-02 | 1   |  | 1B-03 | 1   |  | 1B-04 | 2    |
|               | 1B-05 | 4   |  | 1B-08 | 2   |  | 1B-09 | 2    |
|               | 1B-29 | 2   |  |       |     |  |       |      |
| Carton<br>3/4 | 1B-06 | 12  |  |       |     |  |       |      |
| Carton<br>4/4 | 1B-06 | 21  |  |       |     |  |       |      |
|               |       |     |  |       |     |  |       |      |

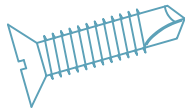
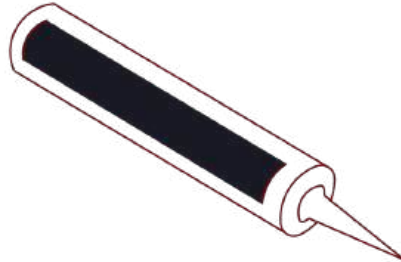
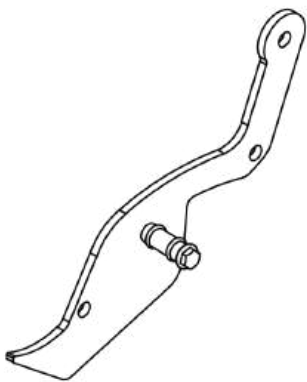
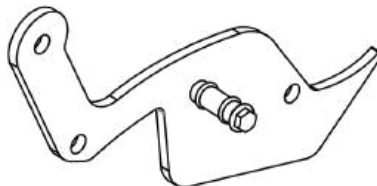
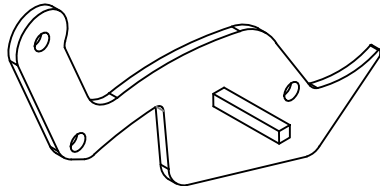
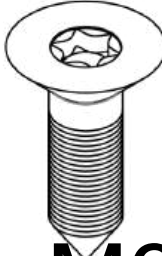
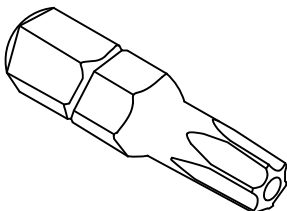
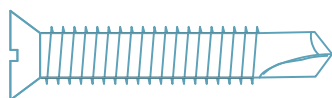
3\*4-1



| Item  | Drawings                                                                             | Qty |
|-------|--------------------------------------------------------------------------------------|-----|
| 1B-01 |    | 4   |
| 1B-02 |    | 1   |
| 1B-03 |   | 1   |
| 1B-04 |  | 2   |
| 1B-05 |  | 4   |
| 1B-06 |  | 33  |
| 1B-08 |  | 2   |
| 1B-09 |  | 2   |
| 1B-29 |  | 2   |

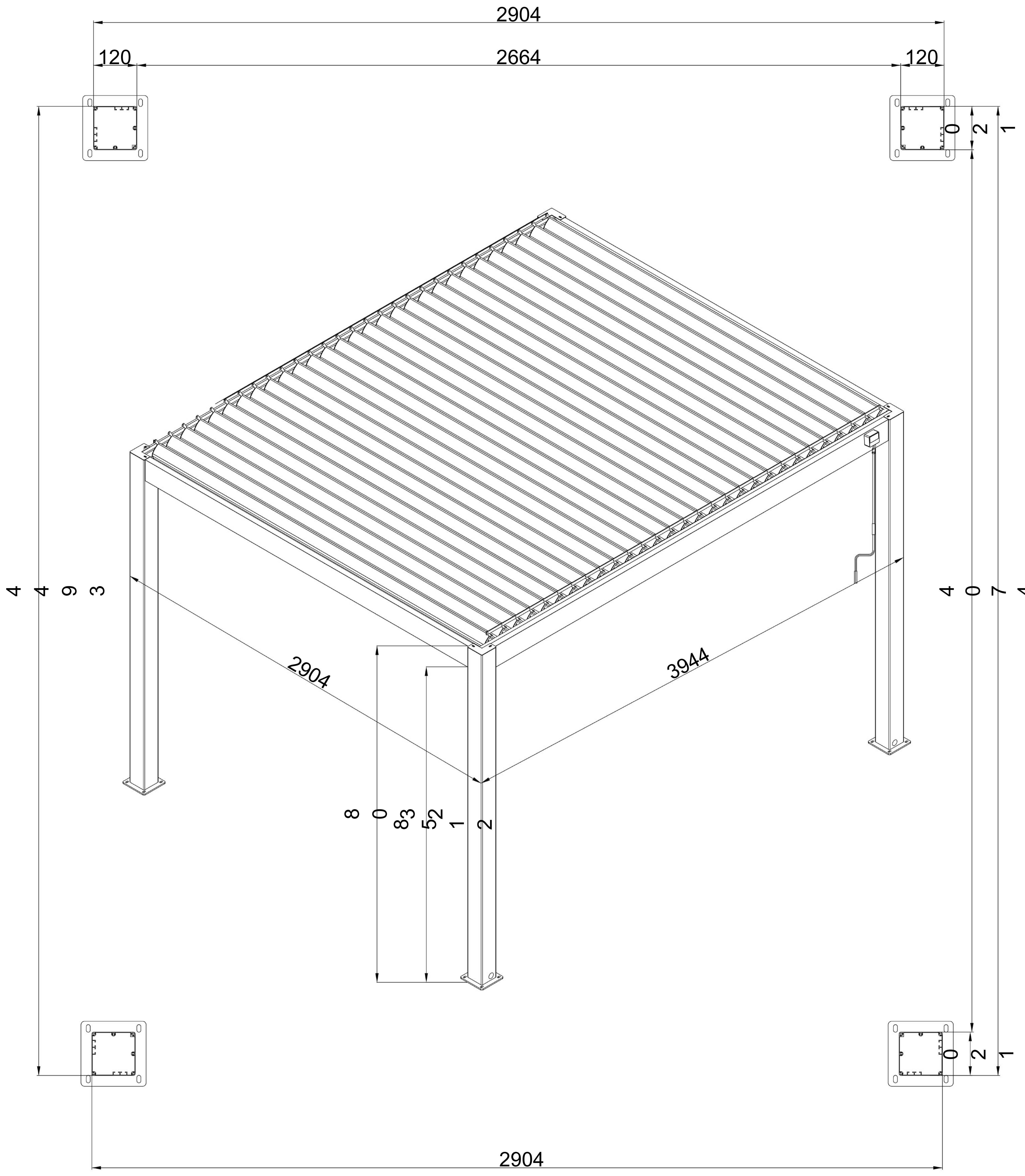


| Item  | Drawings                                                                                       | Qty |
|-------|------------------------------------------------------------------------------------------------|-----|
| 1B-11 |               | 4   |
| 1B-12 |               | 4   |
| 1B-13 |              | 4   |
| 1B-14 |             | 1   |
| 1B-15 |             | 1   |
| 1B-16 |             | 1   |
| 1B-18 |             | 1   |
| 1B-19 | <br>M8*20   | 8   |
| 1B-20 |             | 66+ |
| 1B-21 | <br>M10*80  | 16+ |
| 1B-22 | <br>M5.5*50 | 24+ |

| Item  | Drawings                                                                                         | Qty  |
|-------|--------------------------------------------------------------------------------------------------|------|
| 1B-23 | <br>M4.2*19   | 18+  |
| 1B-24 |               | 1    |
| 1B-48 |              | 33+  |
| 1B-49 |             | 32+  |
| 1B-50 |             | 1    |
| 1B-51 | <br>M3.5*25 | 132+ |
| 1B-64 |             | 1    |
| 1B-67 | <br>M4.2*50 | 14+  |
|       |                                                                                                  |      |
|       |                                                                                                  |      |
|       |                                                                                                  |      |

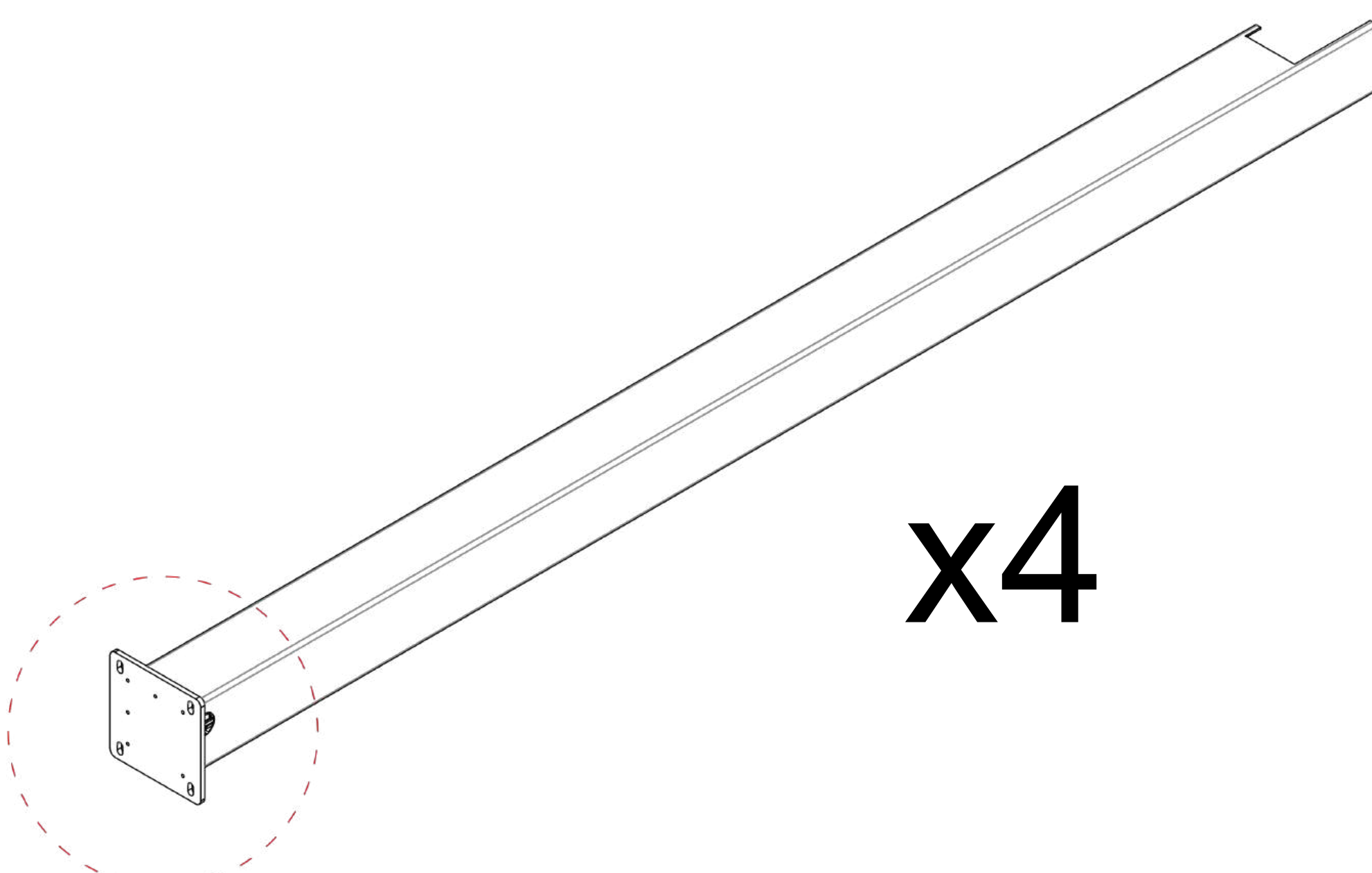
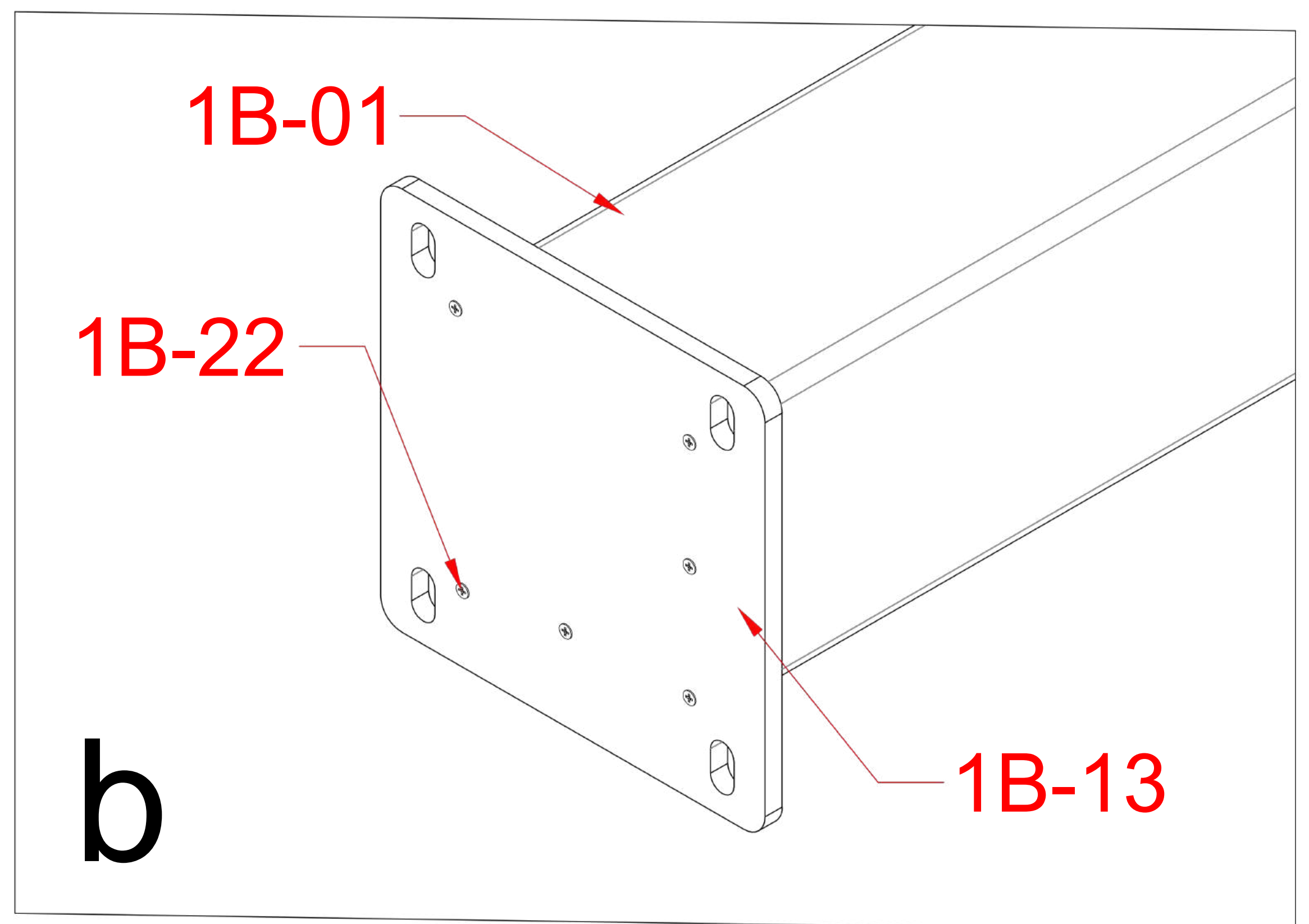
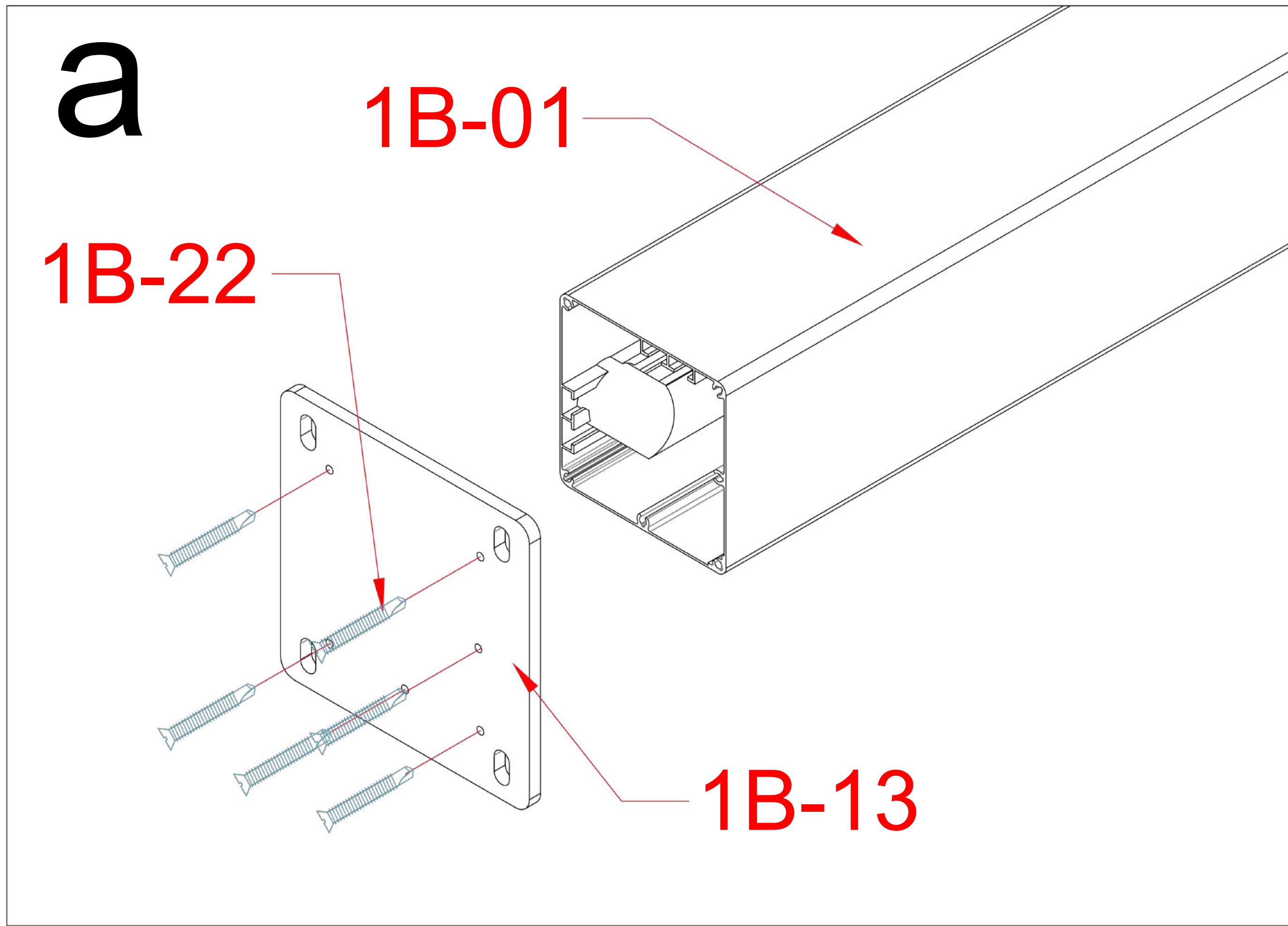


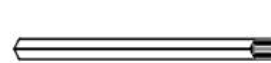
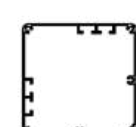
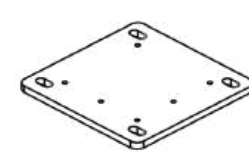
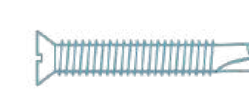
3x4m



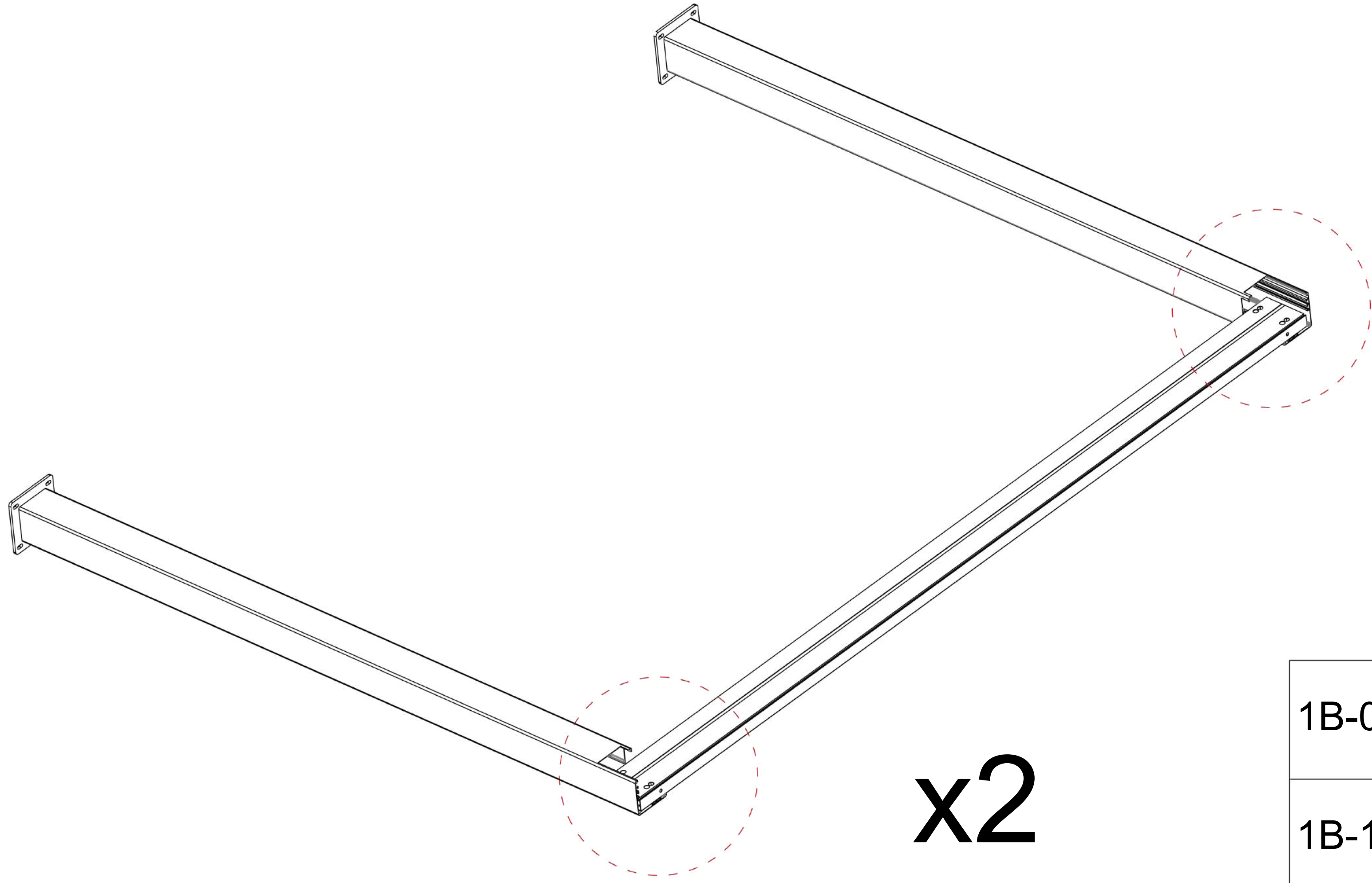
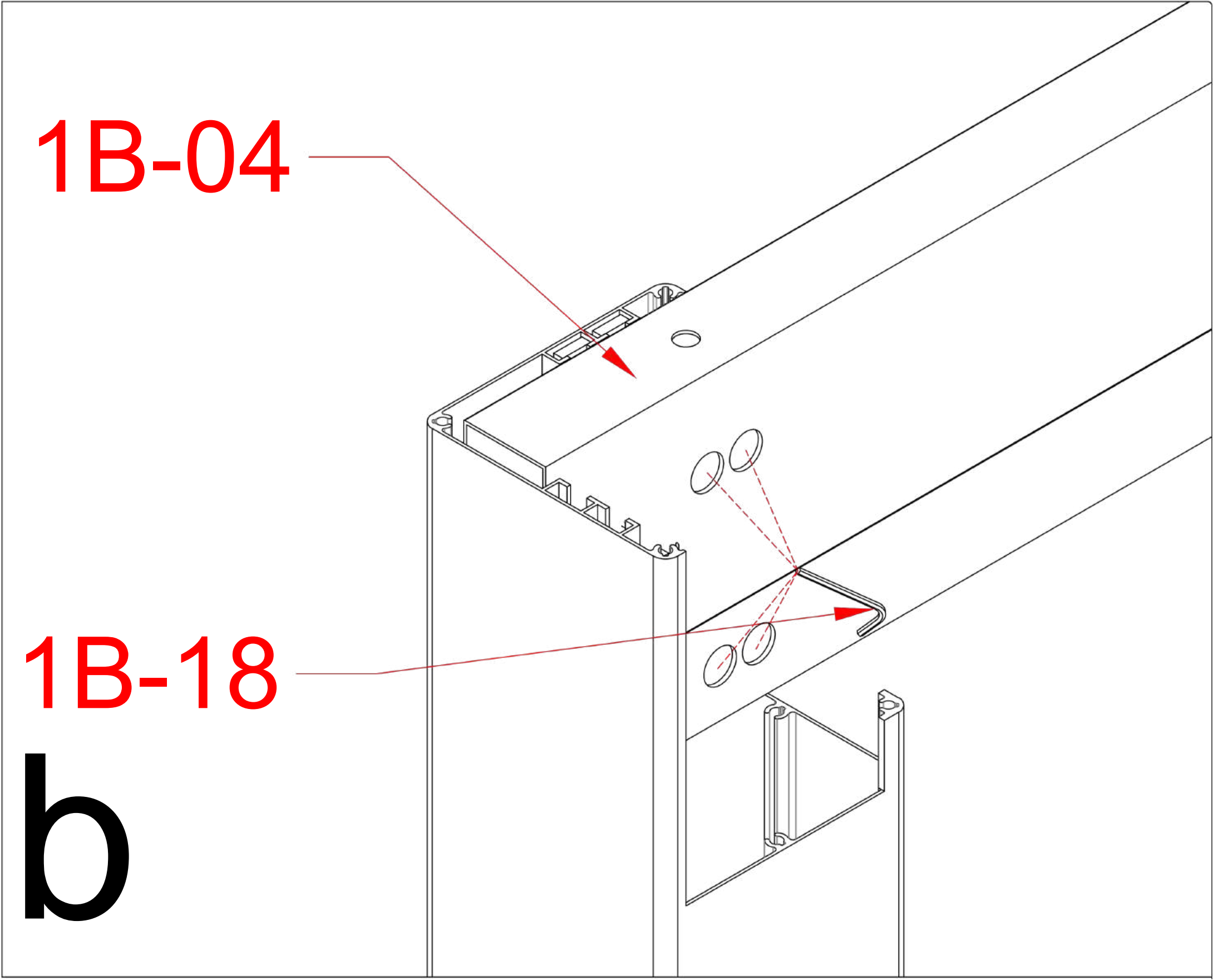
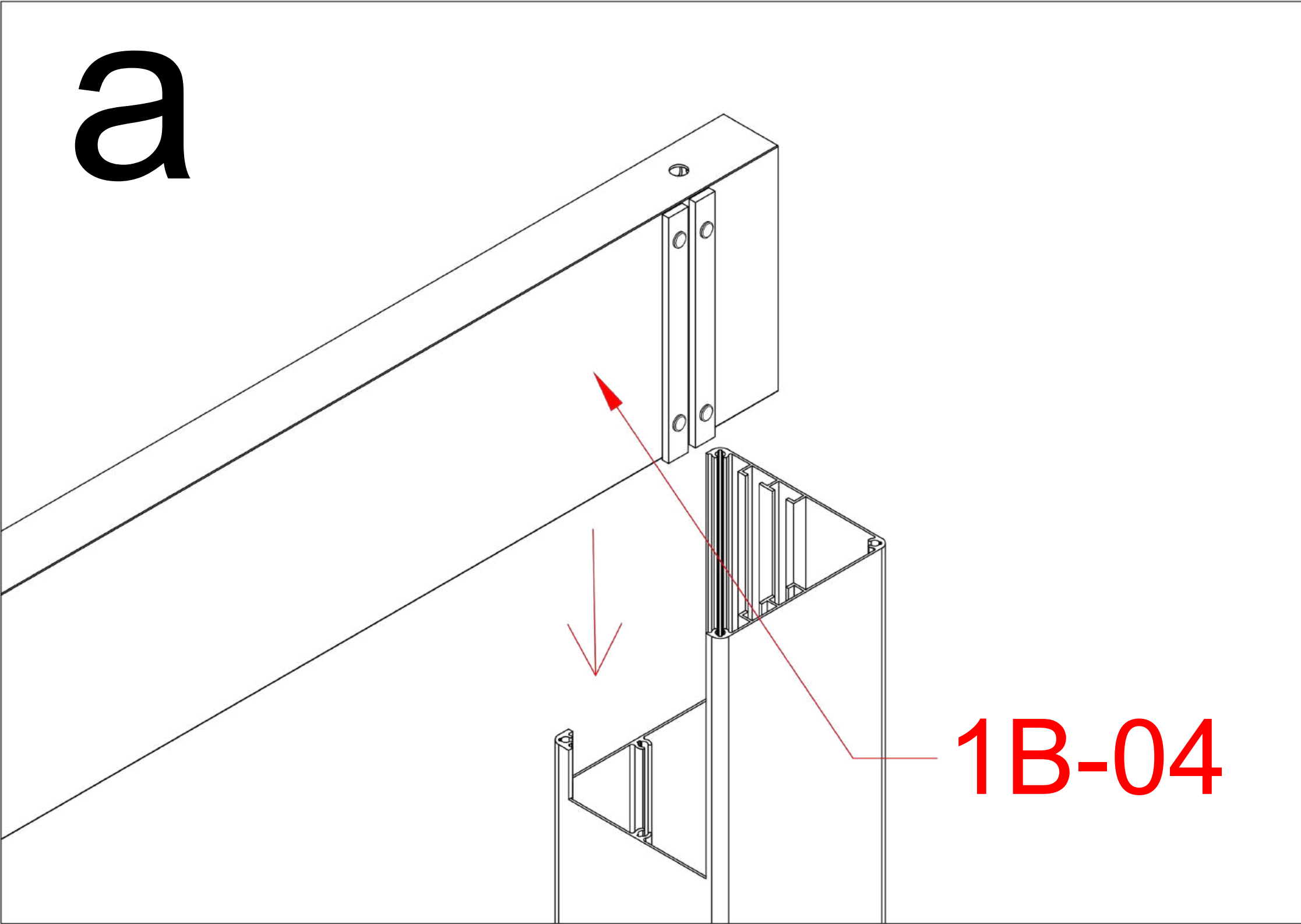
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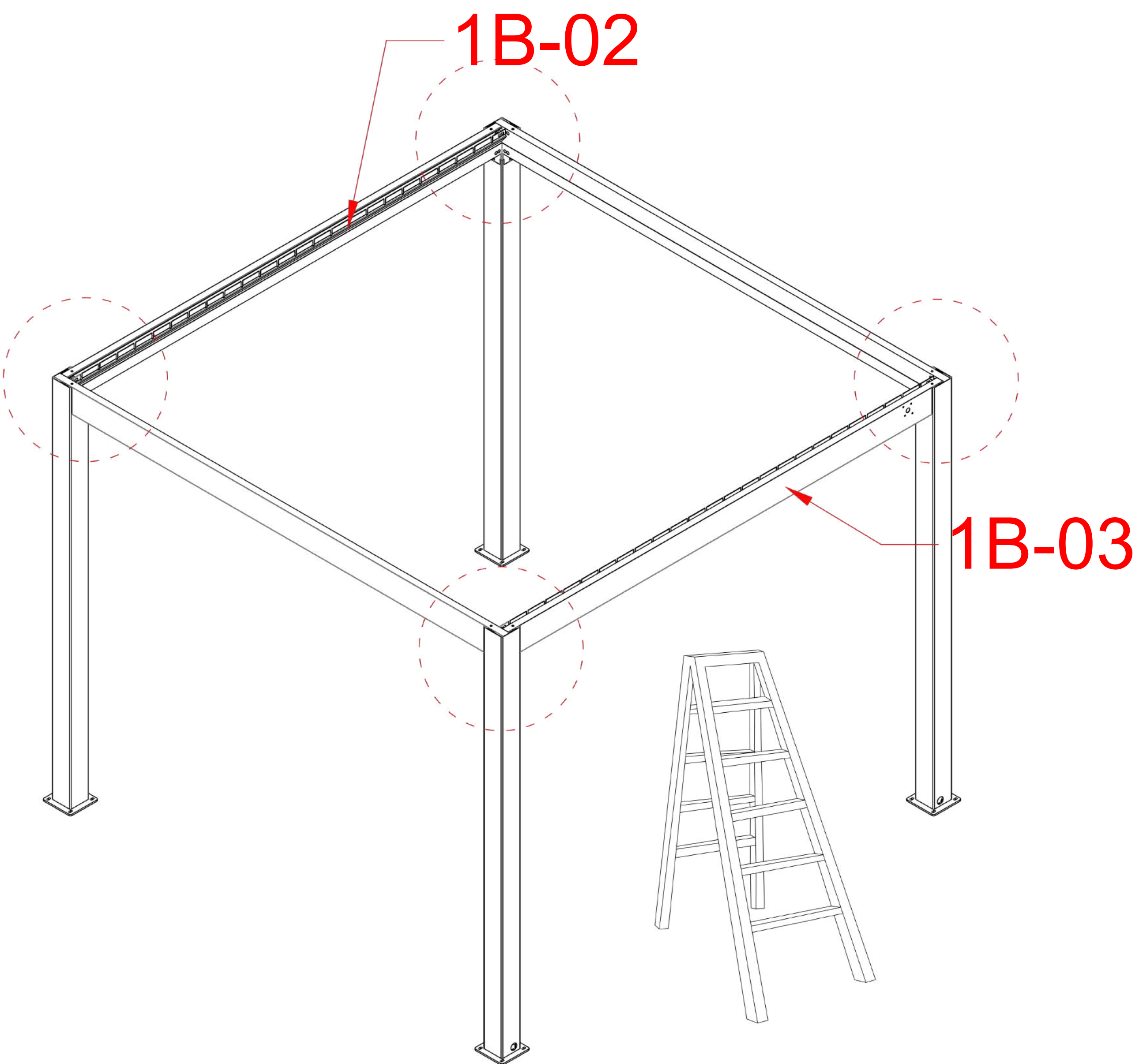
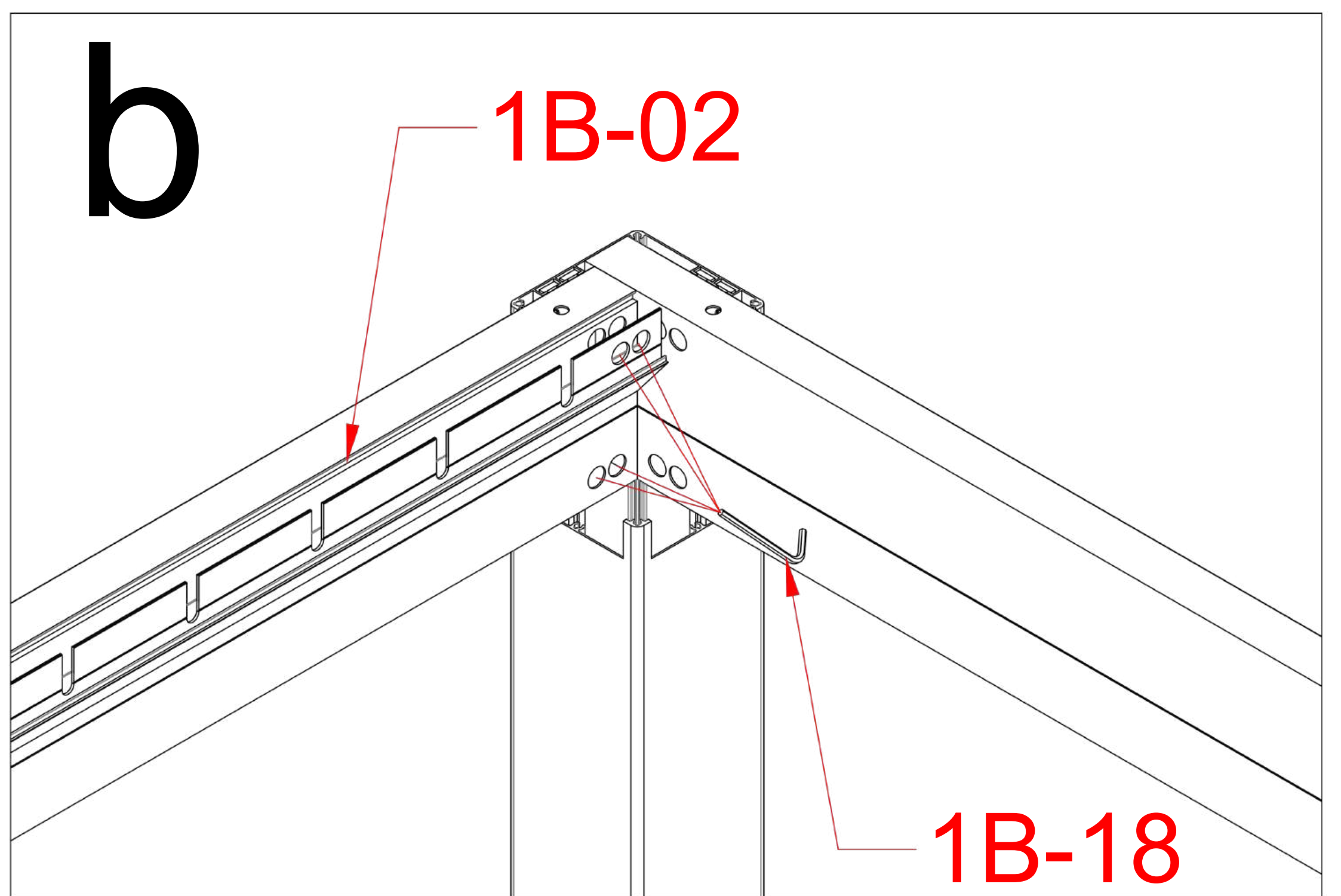
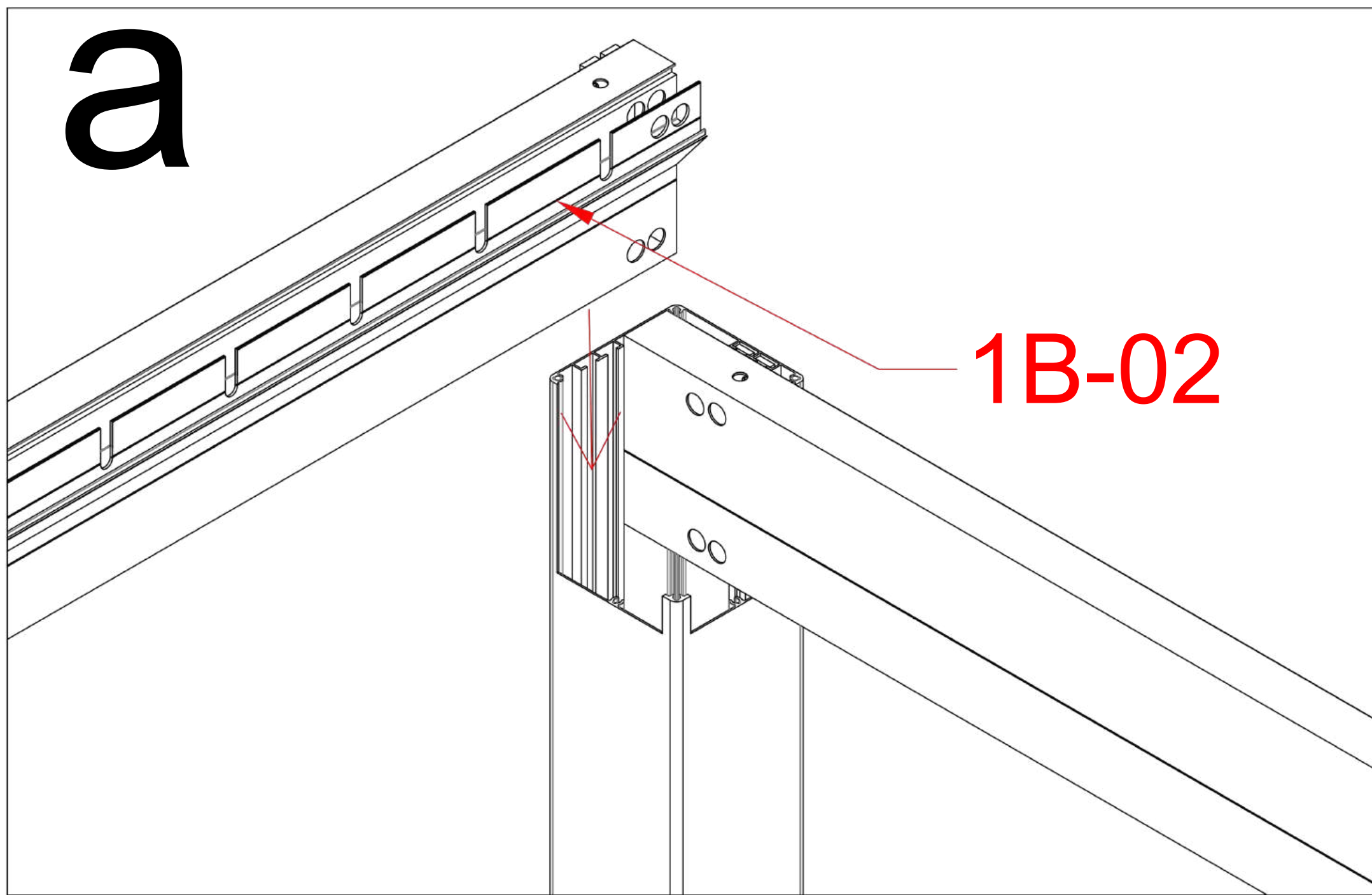
|       |                                                                                                                                                                             |    |
|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|
| 1B-01 |   | 4  |
| 1B-13 |                                                                                        | 4  |
| 1B-22 | <br>M5.5*50                                                                            | 24 |





|       |  |   |
|-------|--|---|
| 1B-04 |  | 2 |
| 1B-18 |  | 1 |



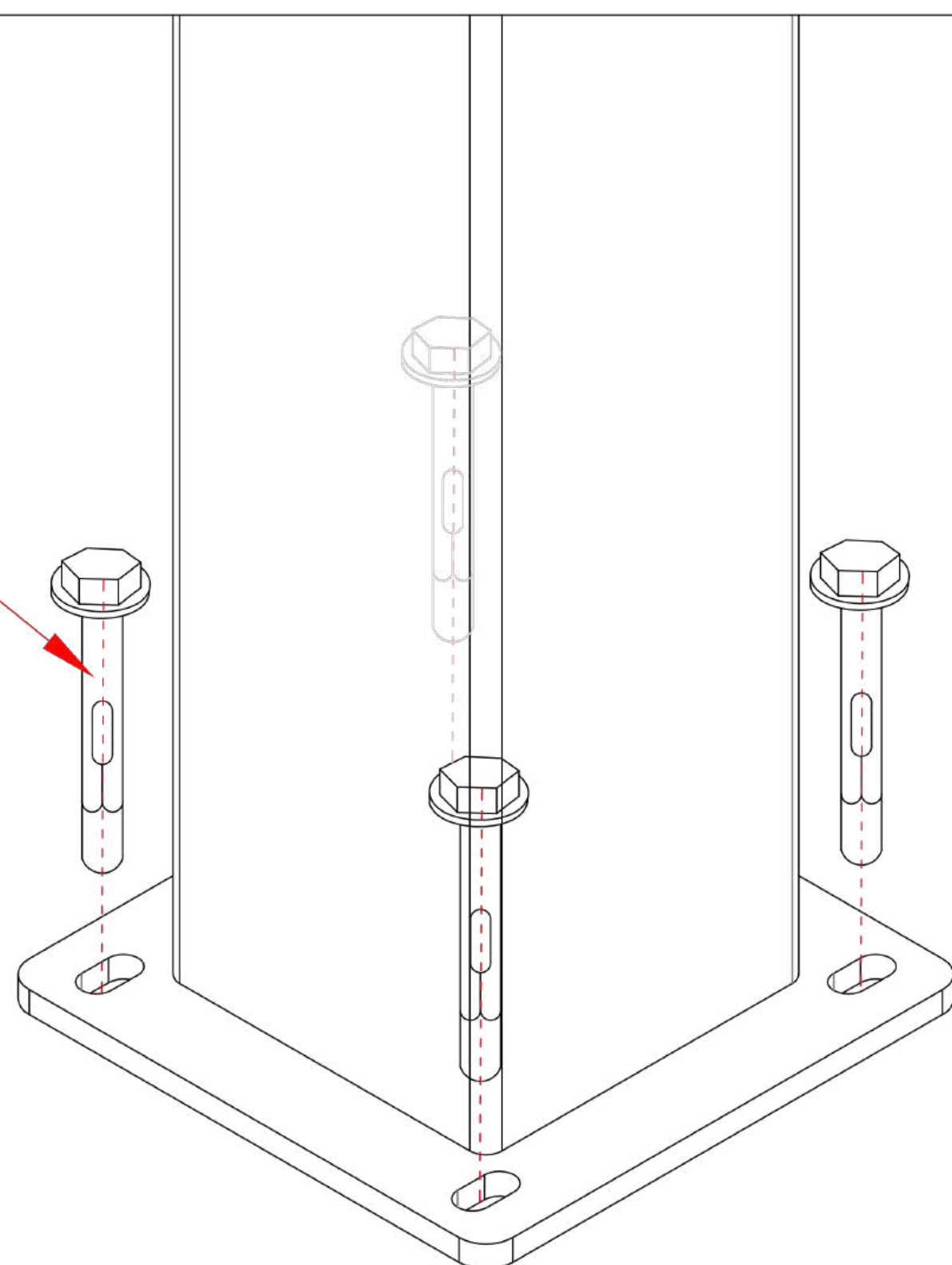


|       |  |  |   |
|-------|--|--|---|
| 1B-02 |  |  | 1 |
| 1B-03 |  |  | 1 |
| 1B-18 |  |  | 1 |



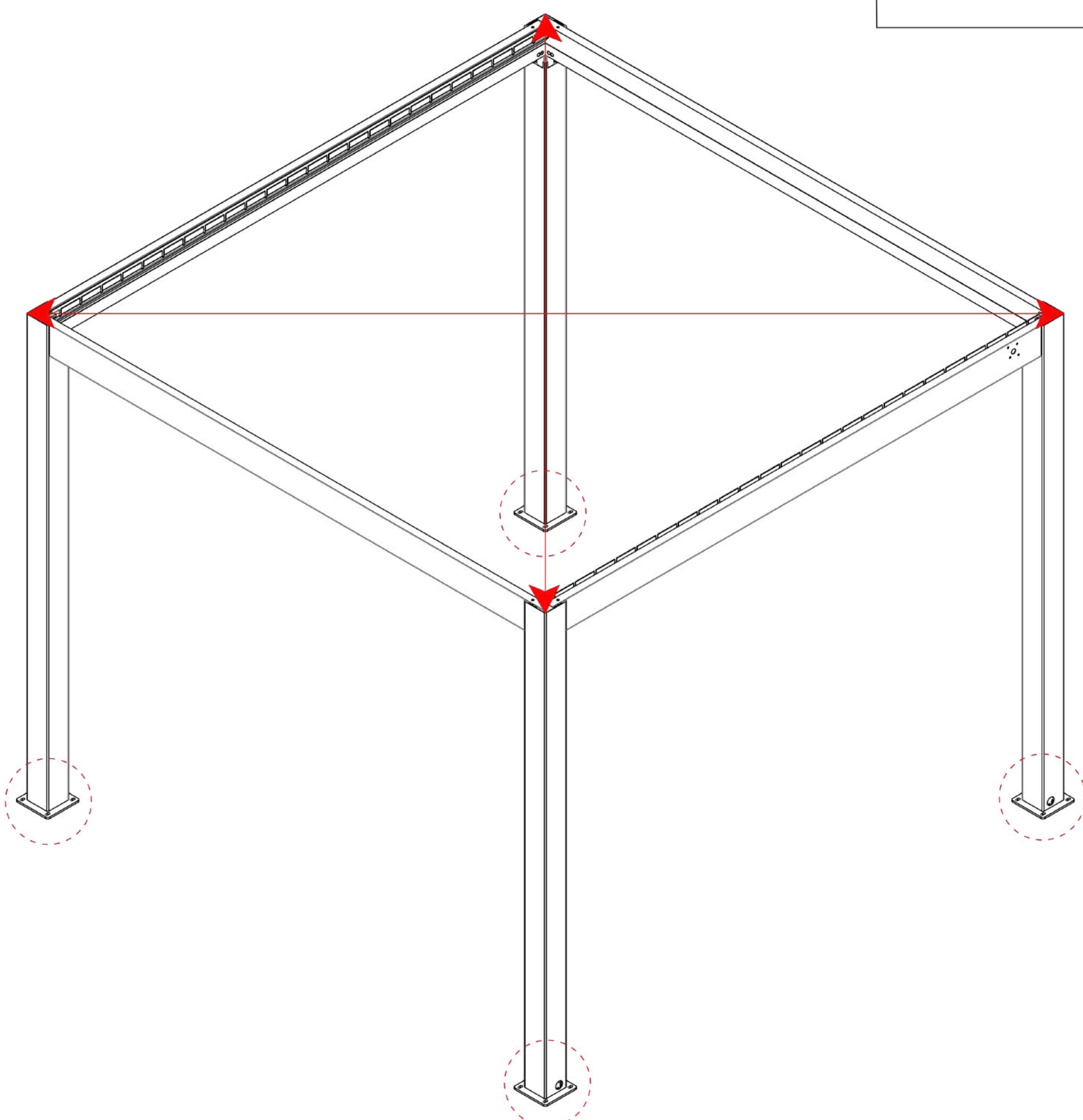
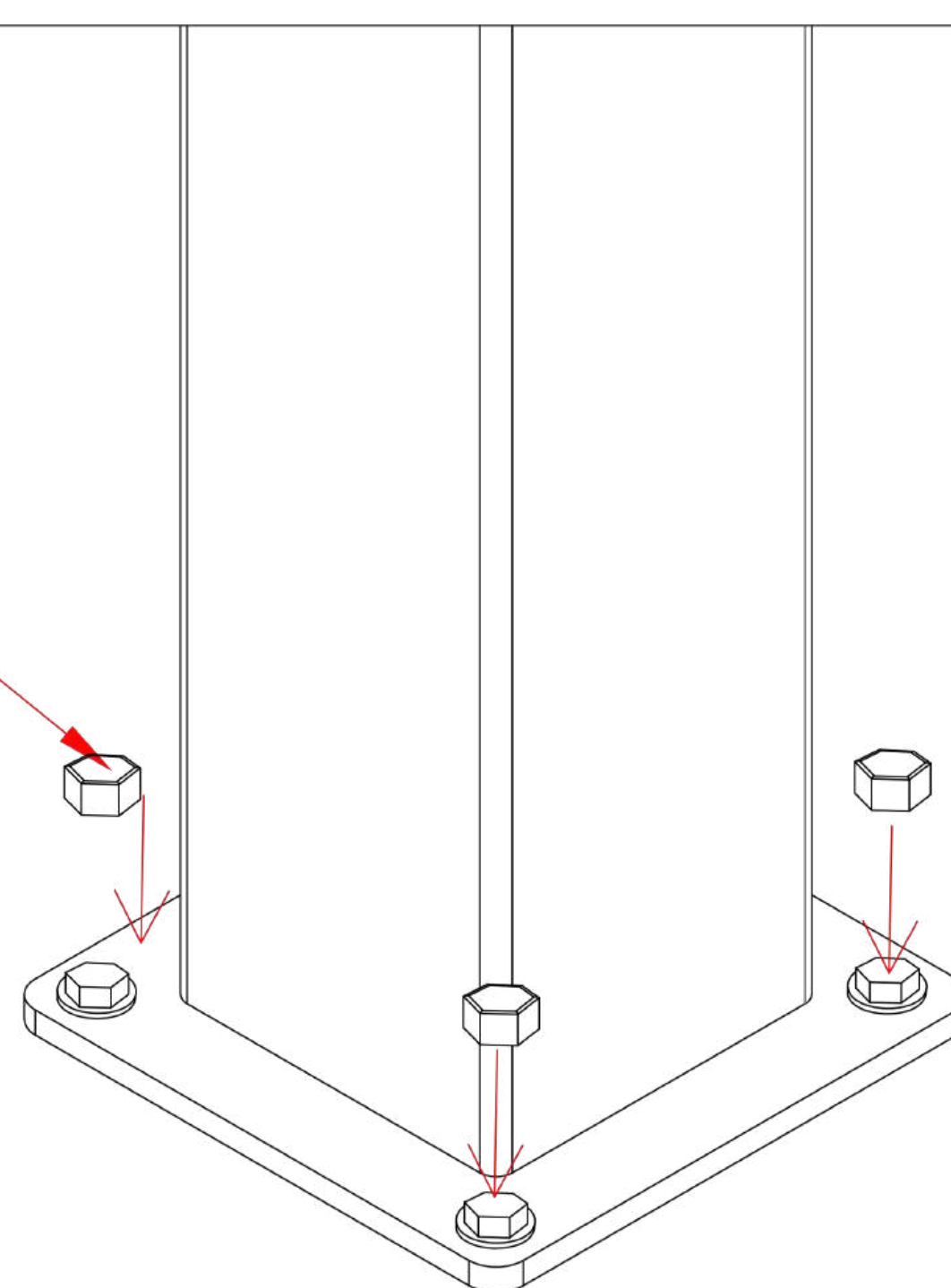
a

1B-21



b

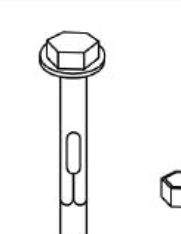
1B-21



**IMPORTANT:**

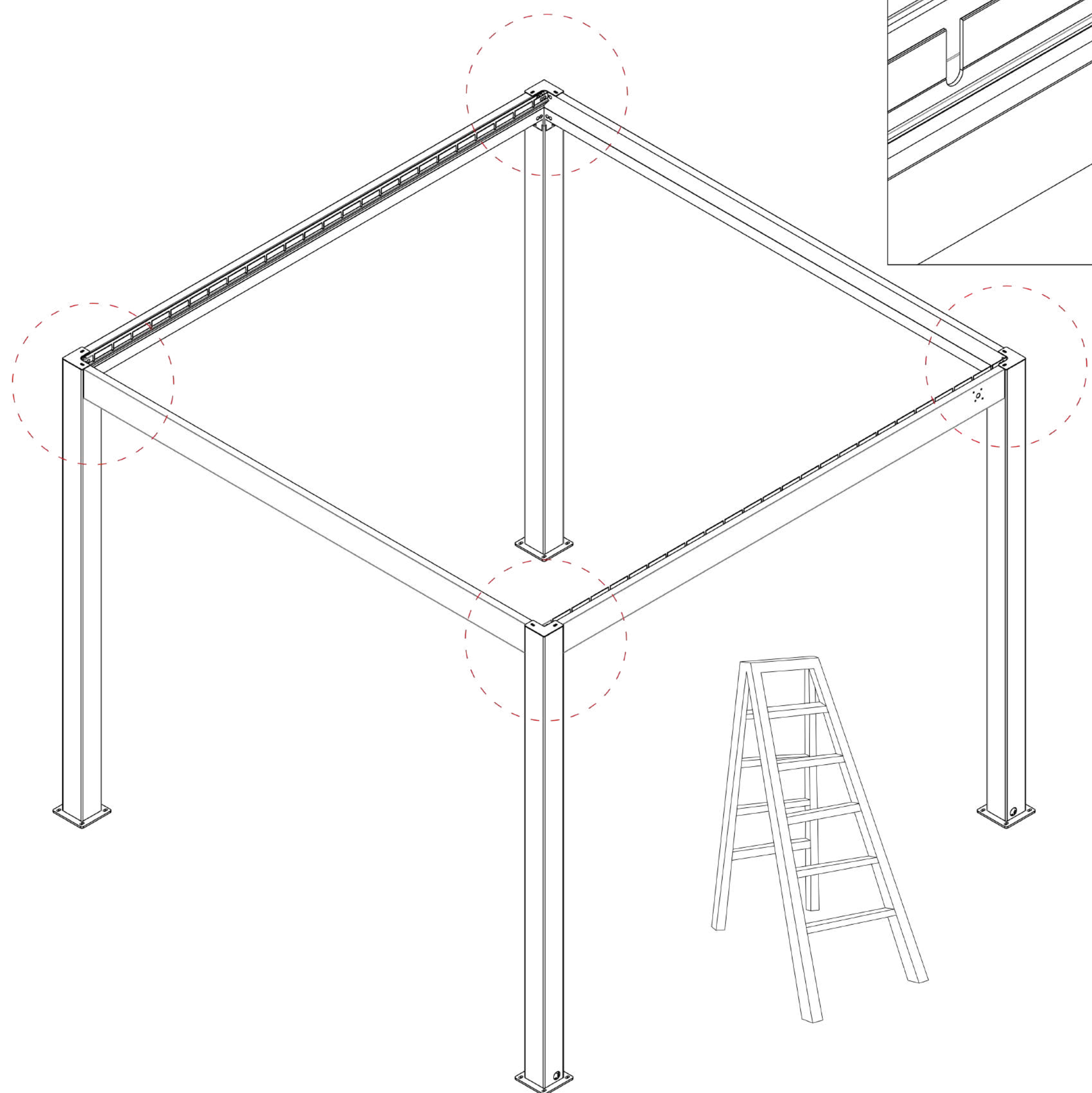
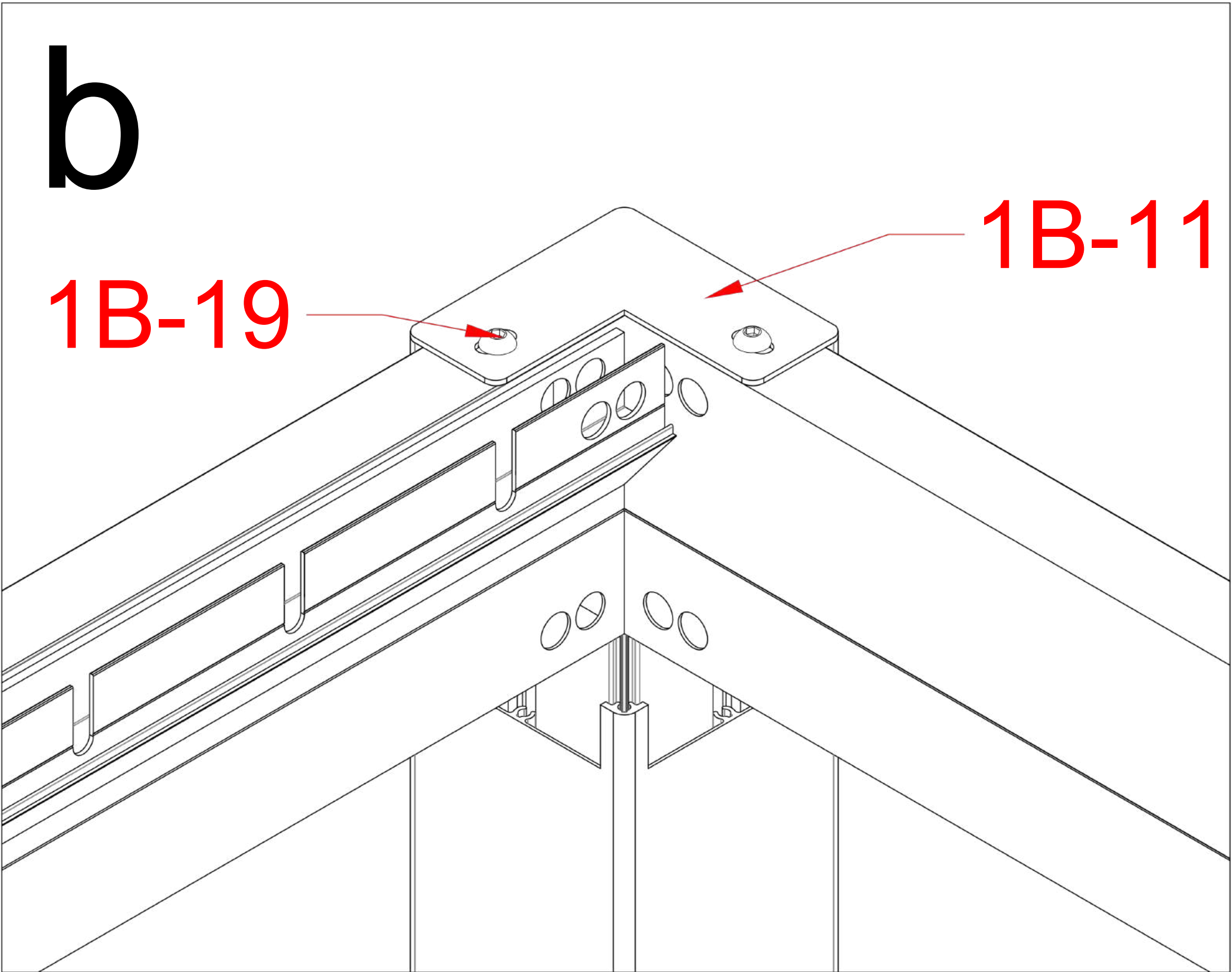
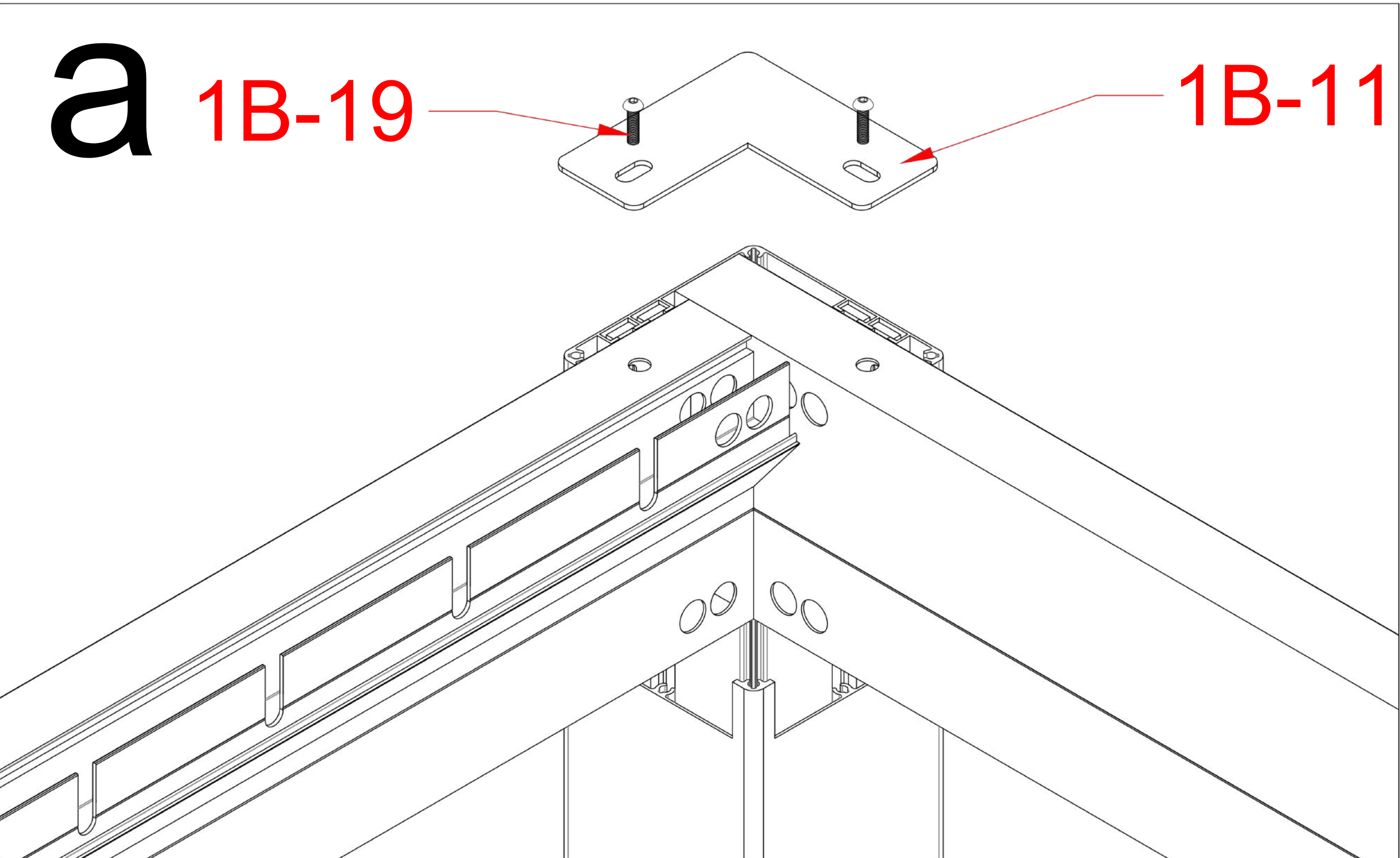
You must ensure the louvre system is square and the diagonal lengths are the same before screwing the base plates to the ground using the provided bolts/screws.

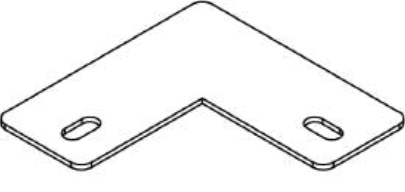
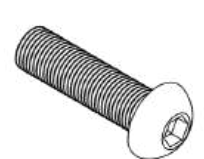
1B-21



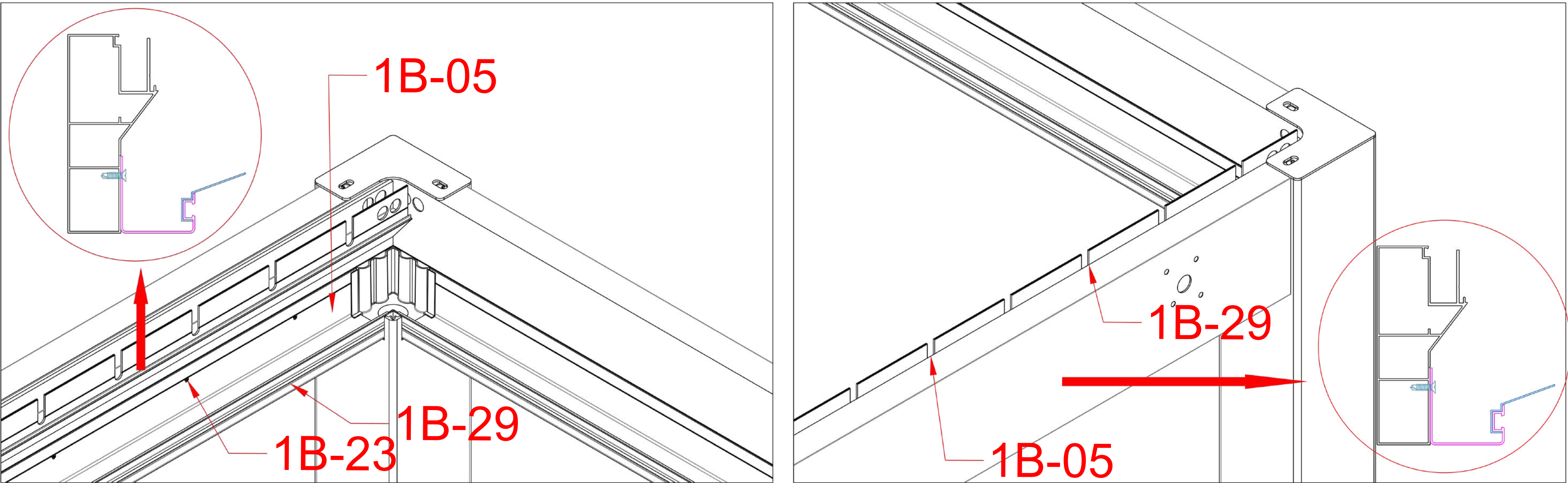
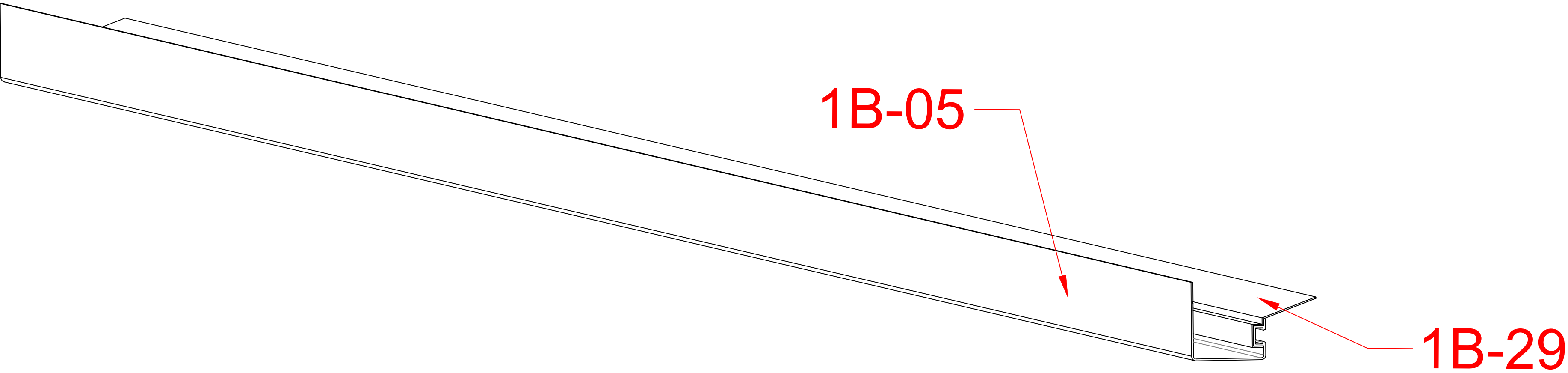
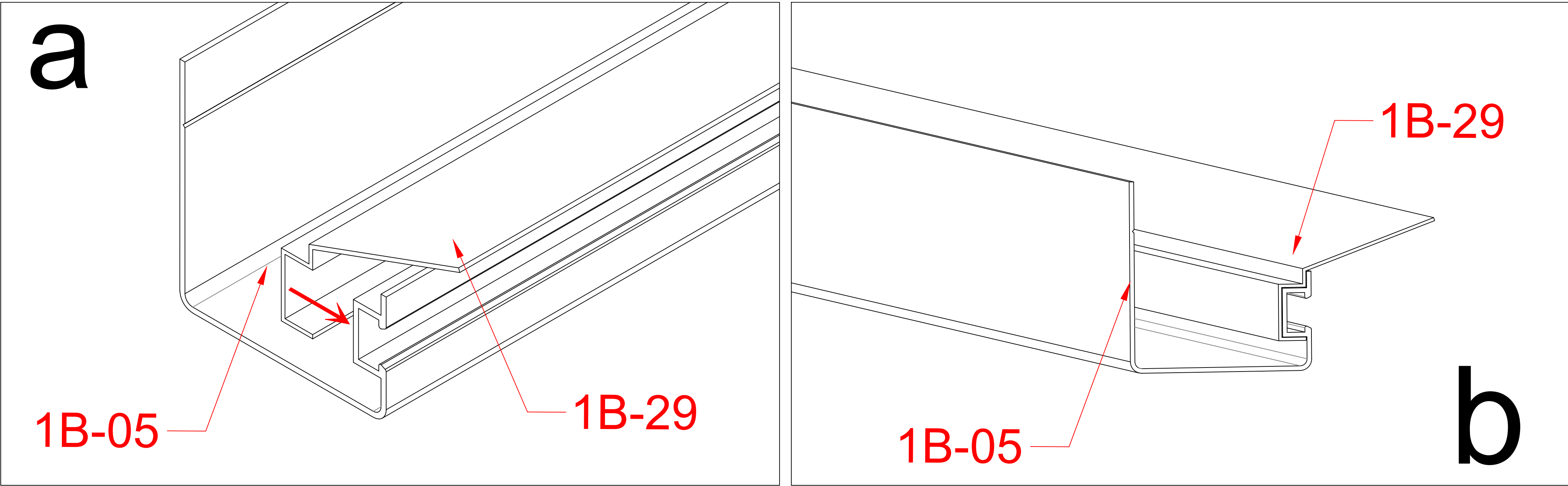
16





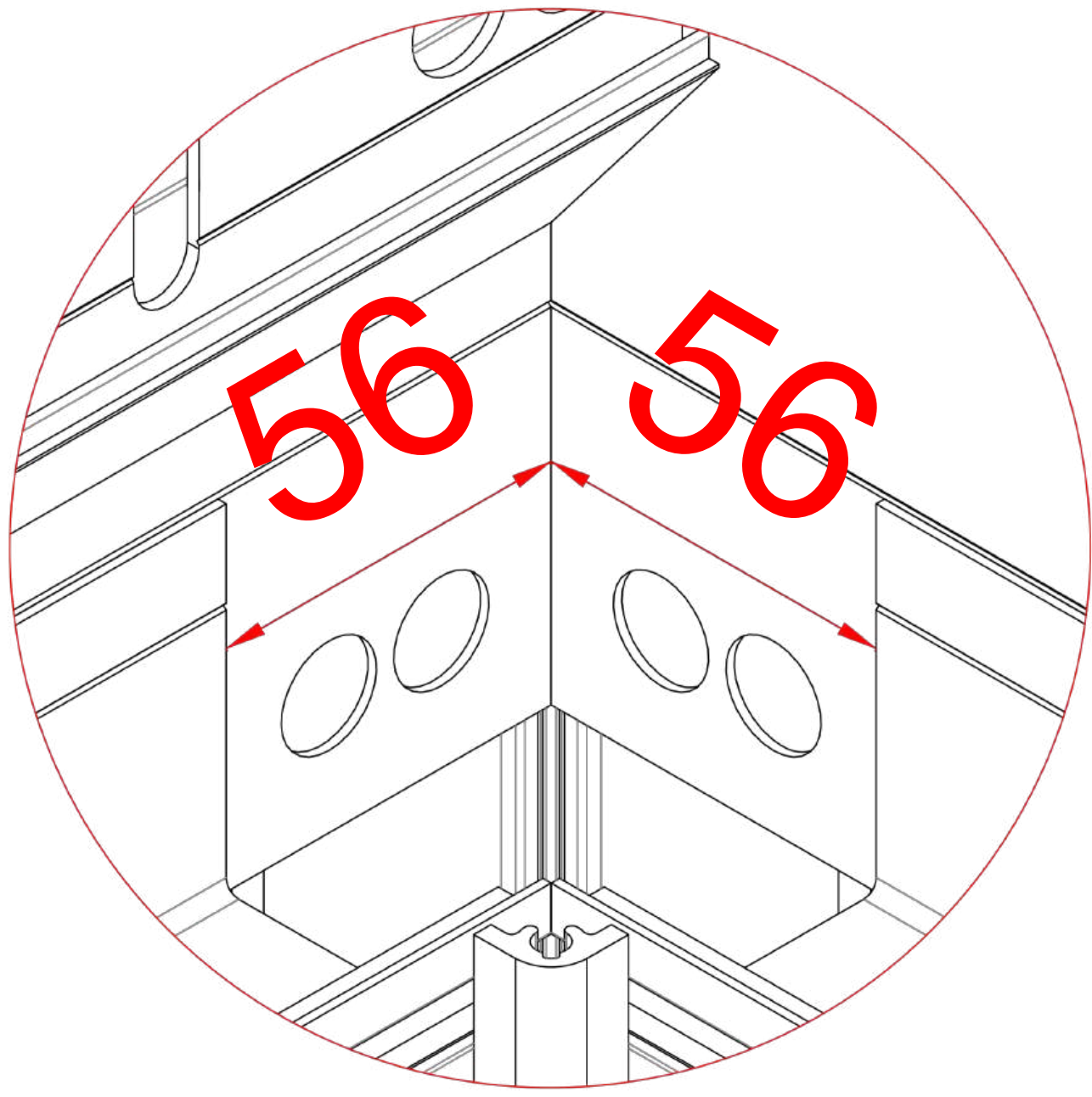
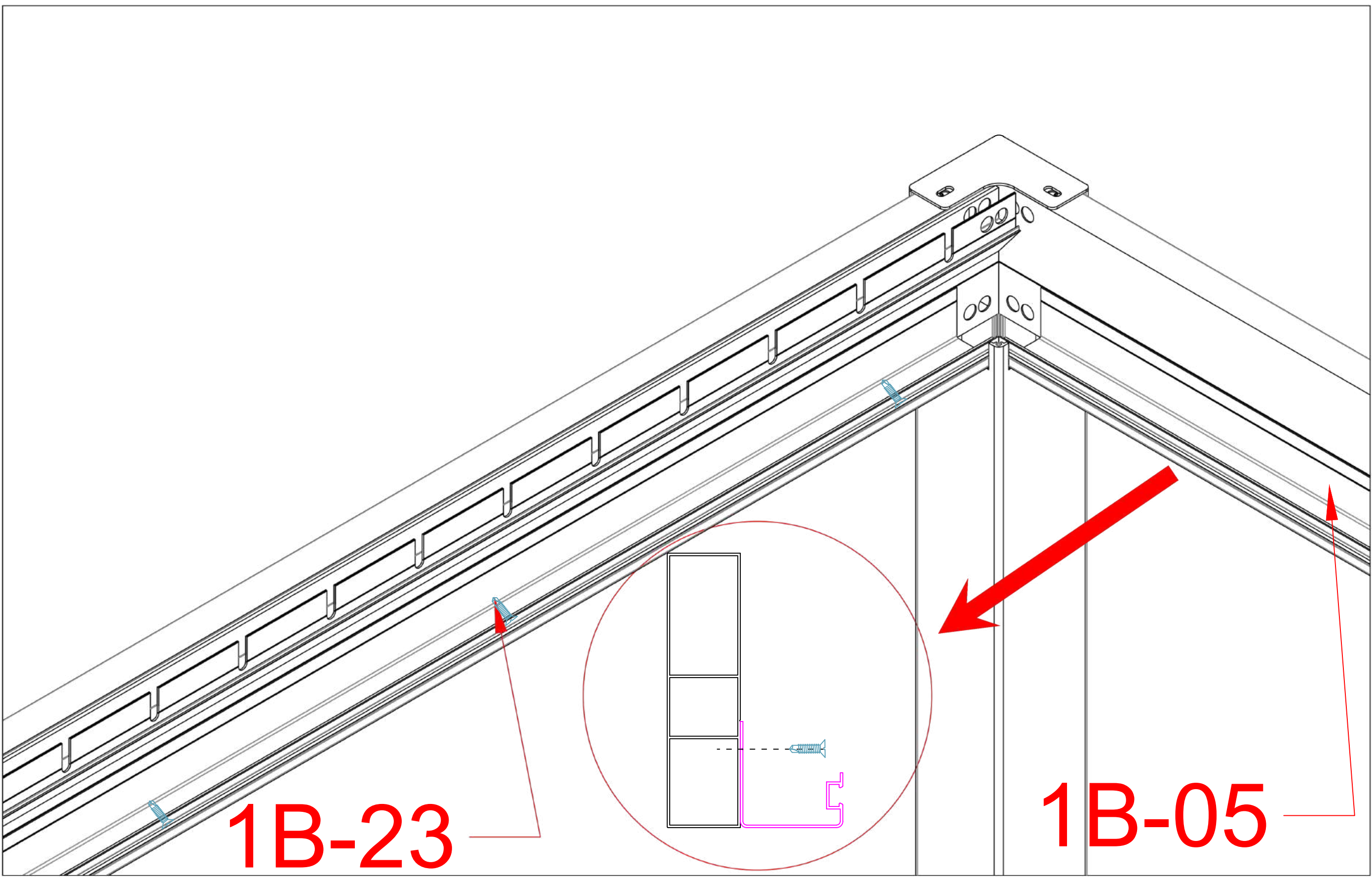
|       |                                                                                       |   |
|-------|---------------------------------------------------------------------------------------|---|
| 1B-11 |  | 4 |
| 1B-19 |  | 8 |



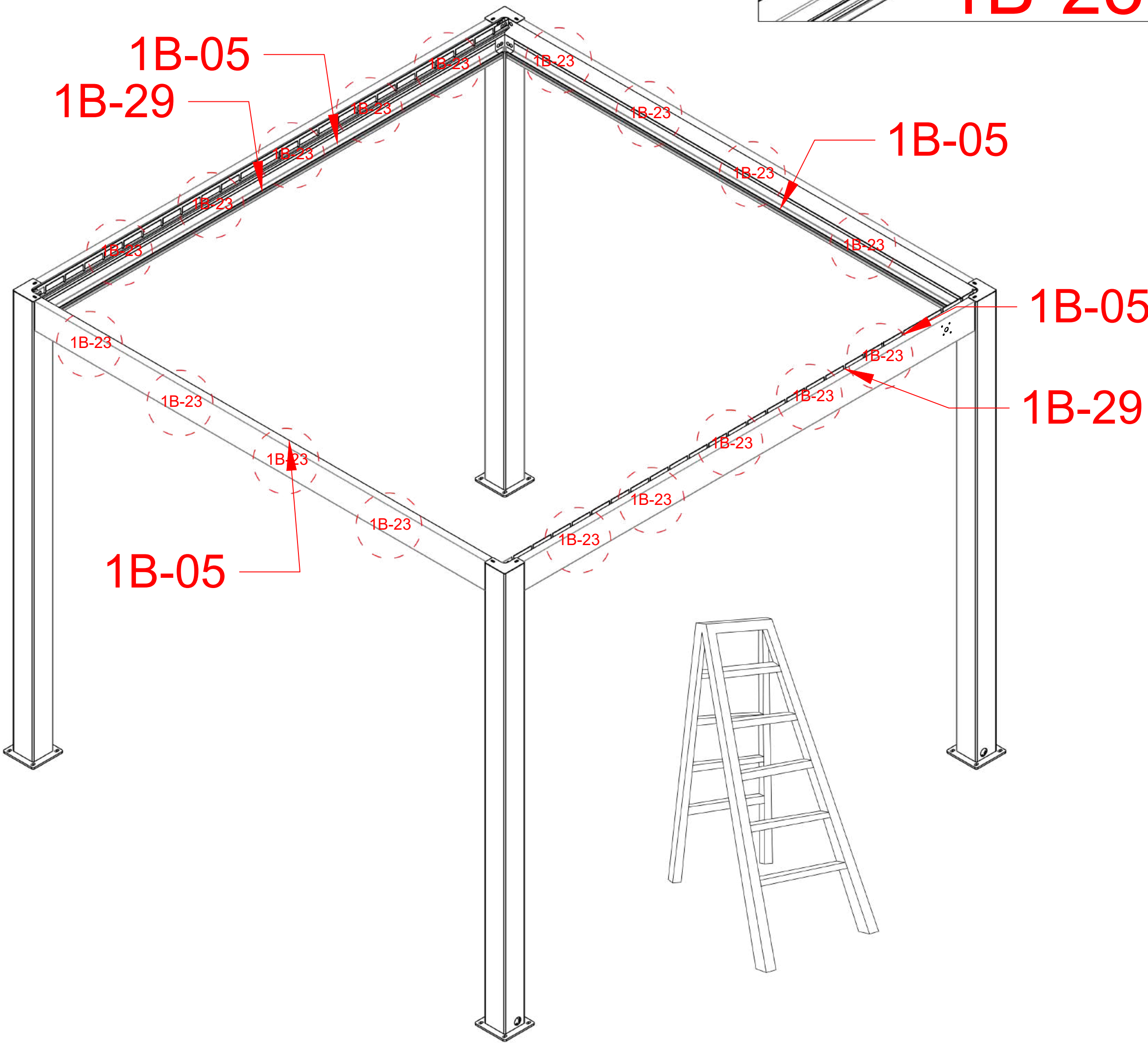
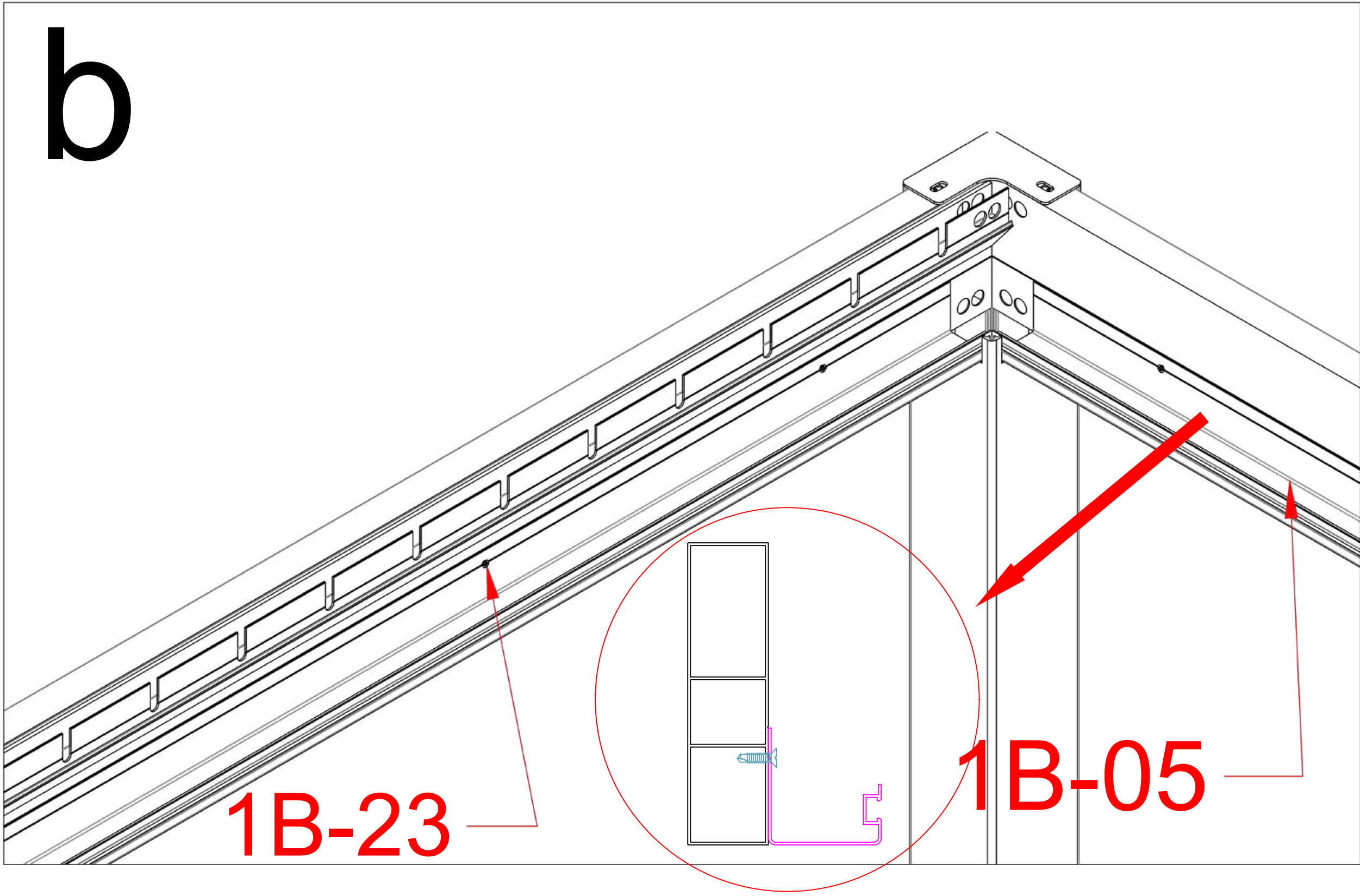
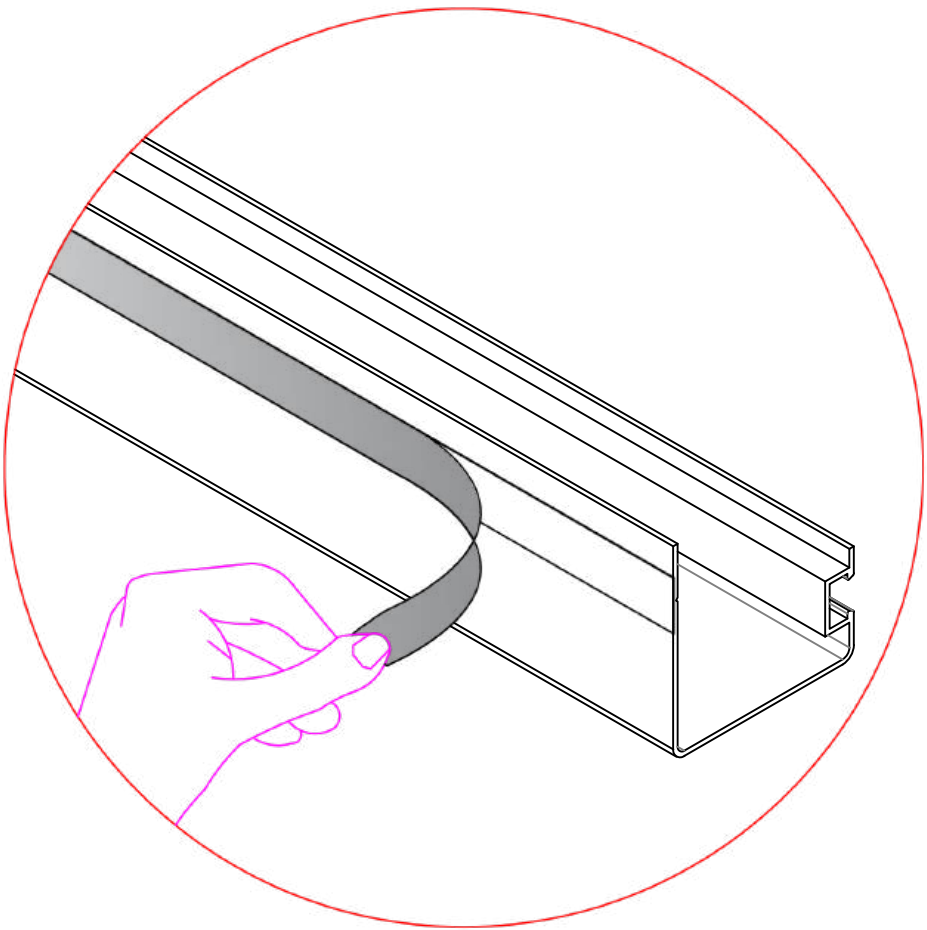


|       |  |   |
|-------|--|---|
| 1B-23 |  | x |
| 1B-05 |  | 2 |
| 1B-29 |  | 2 |

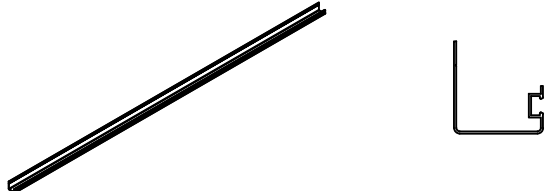
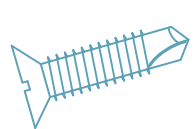




**Warning:**  
 Before installation, tear off the protective film of the tape on the back side of Gutter.

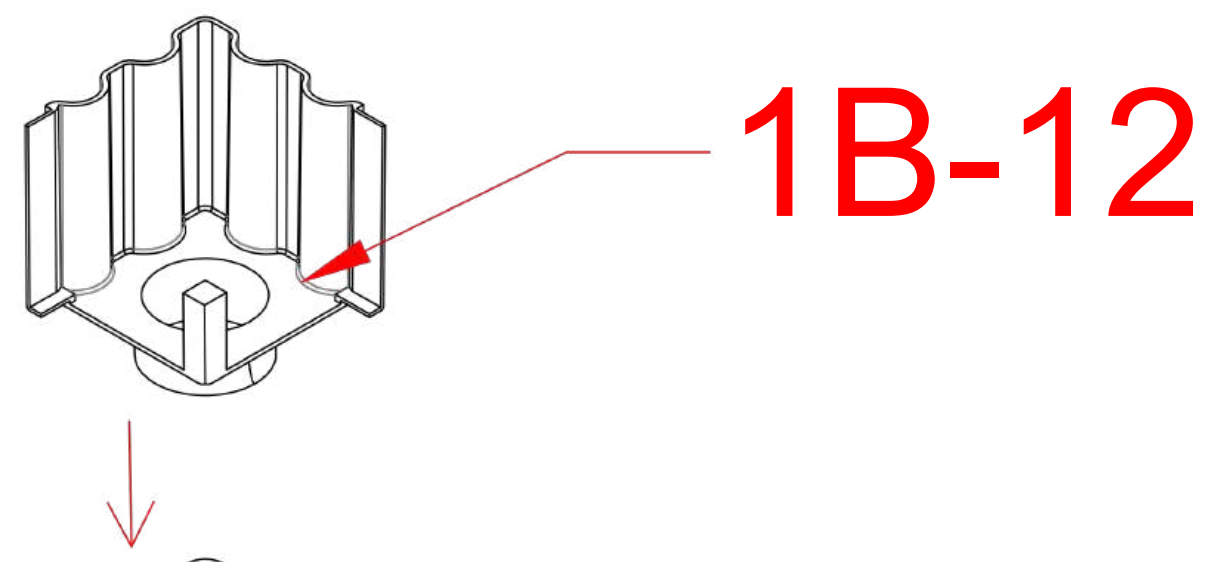


3screws/2m side  
 4screws/3m side  
 5screws/4m side

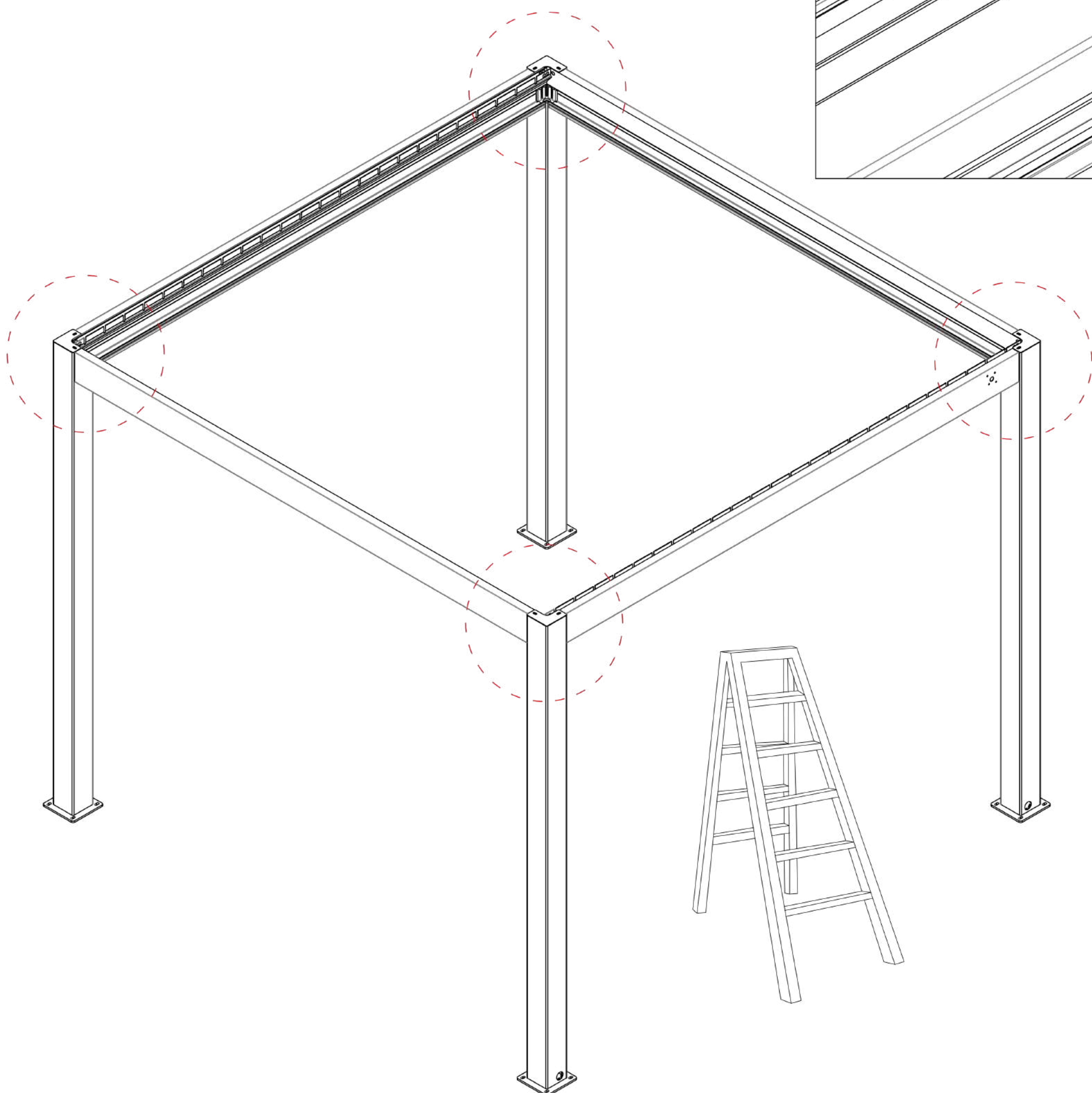
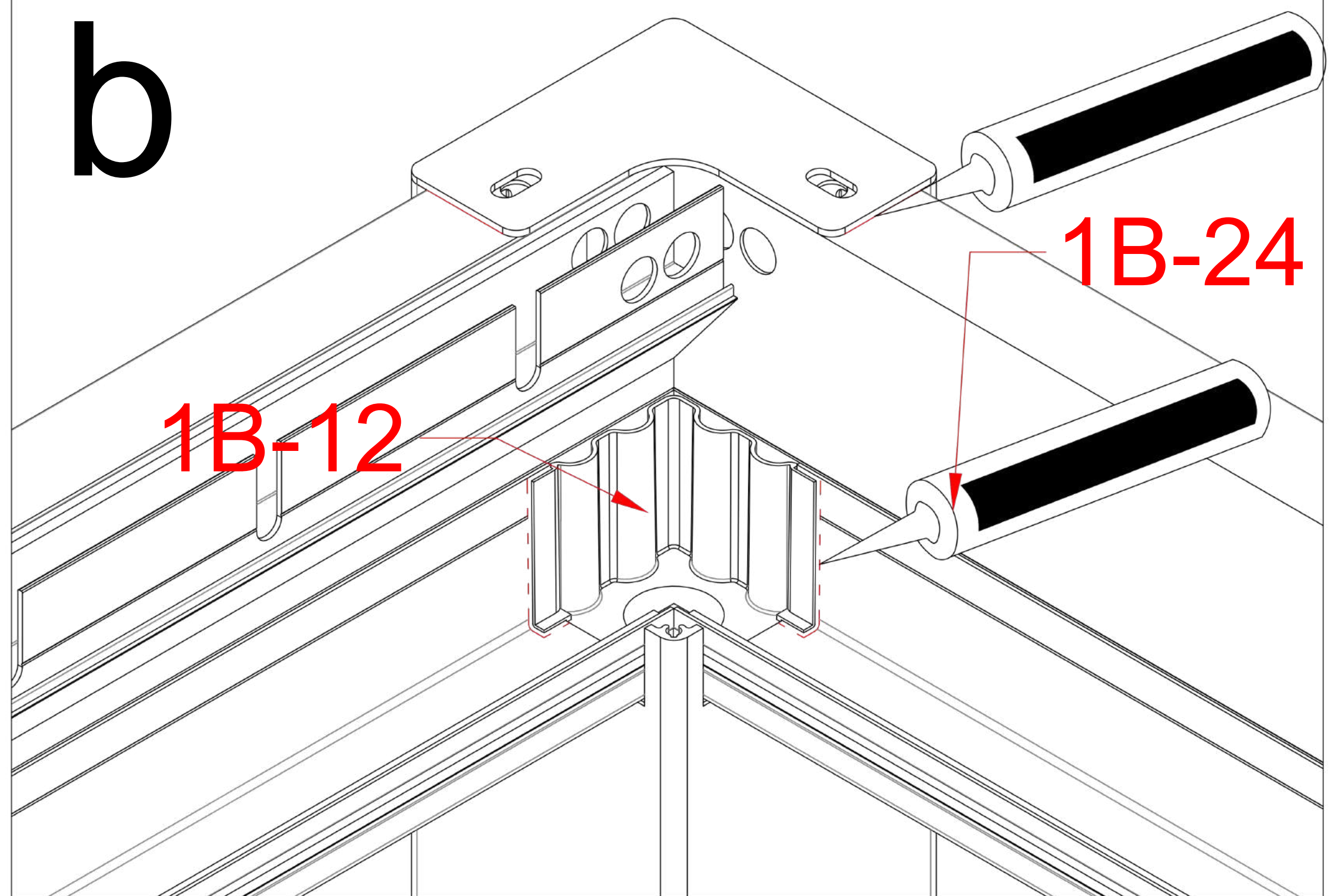
|       |                                                                                       |   |
|-------|---------------------------------------------------------------------------------------|---|
| 1B-05 |  | 2 |
| 1B-23 |  | X |



a

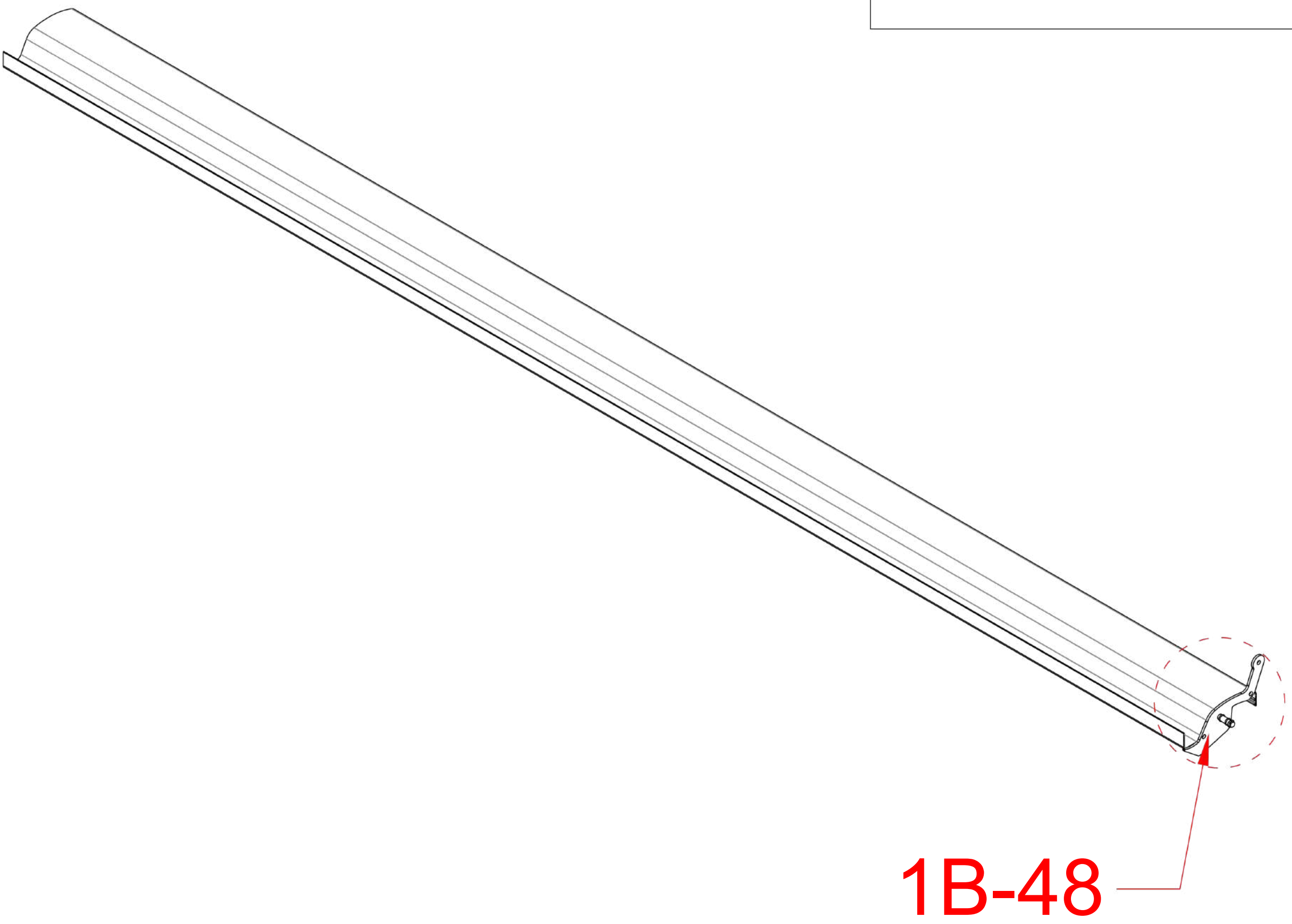
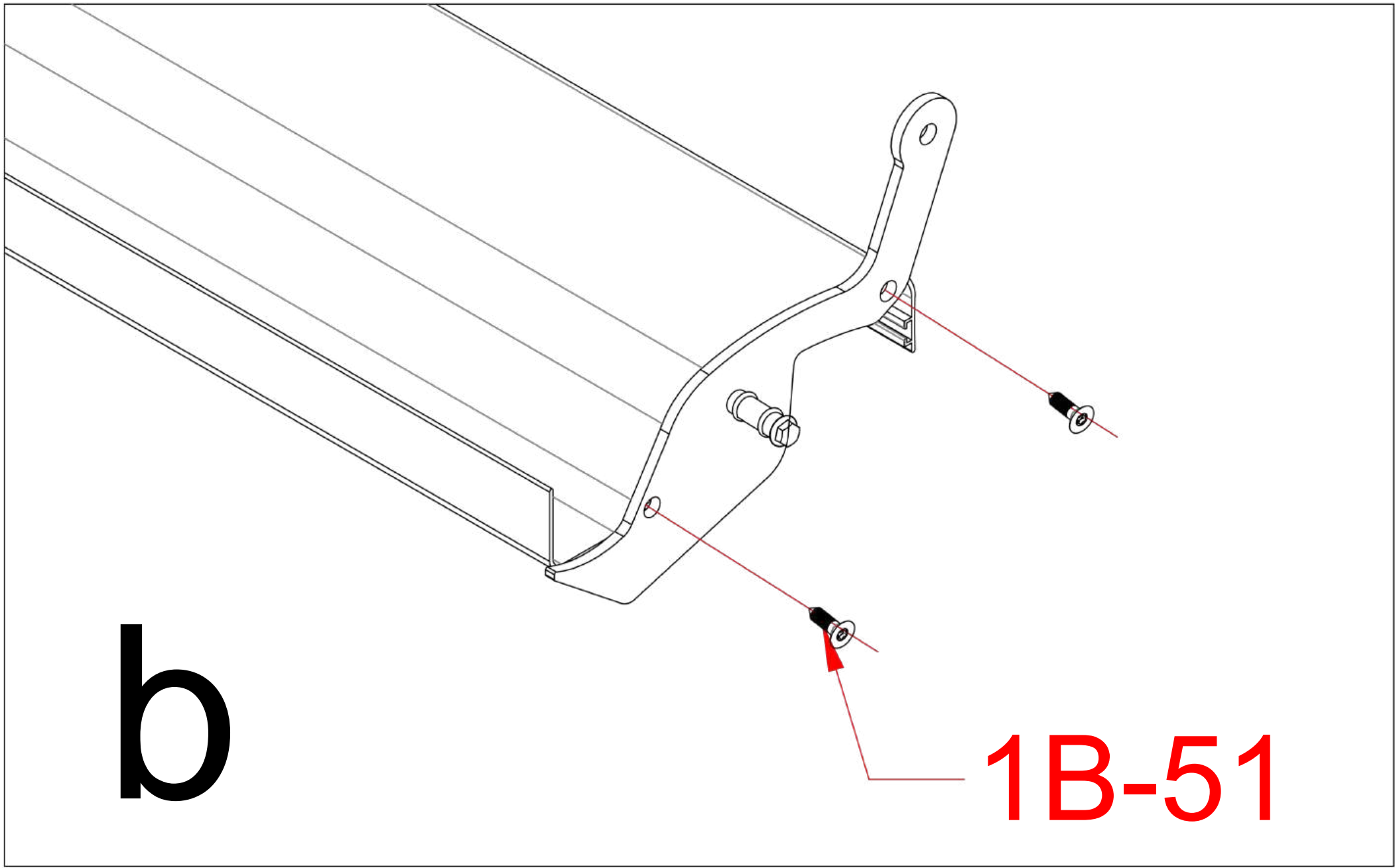
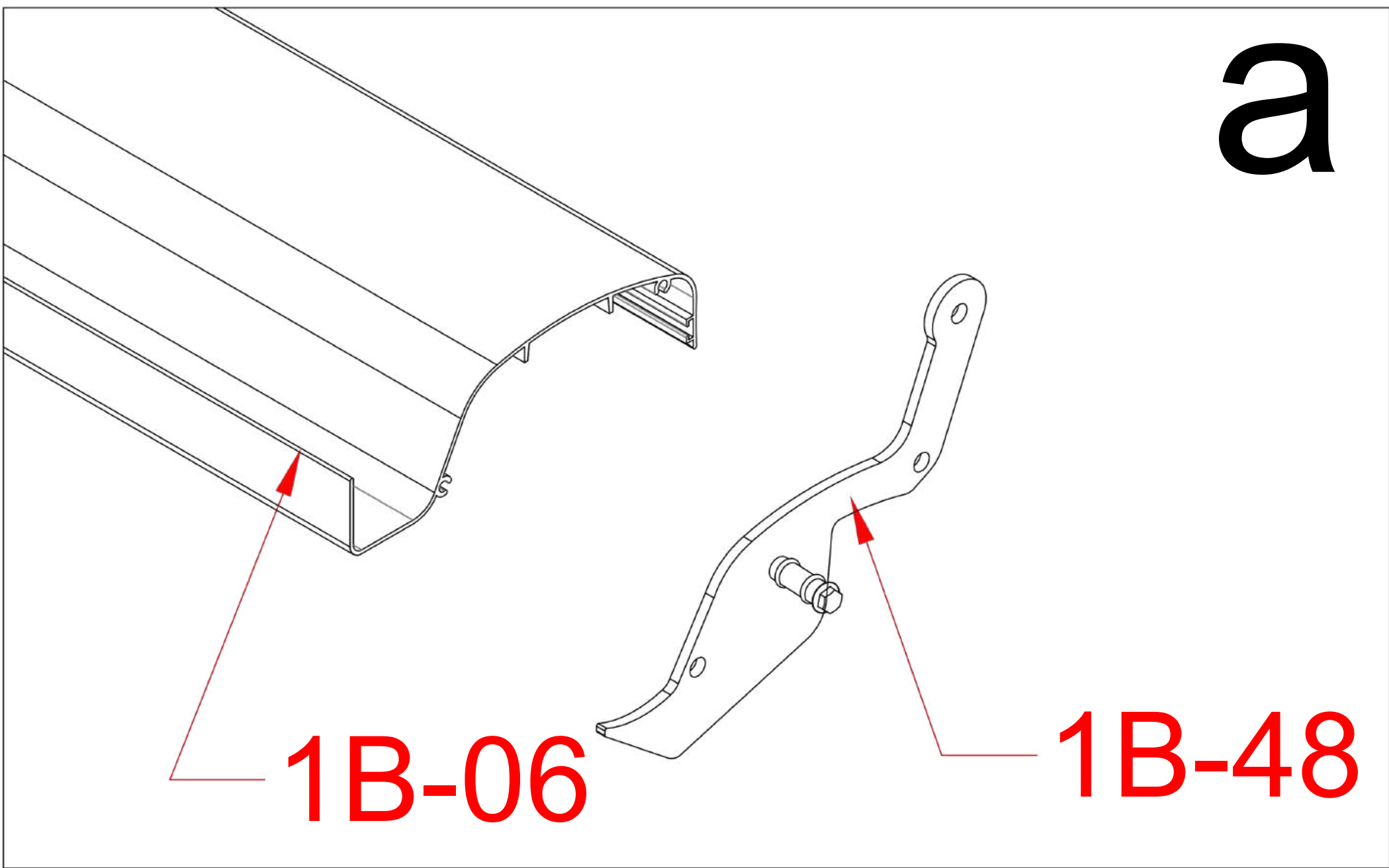


b



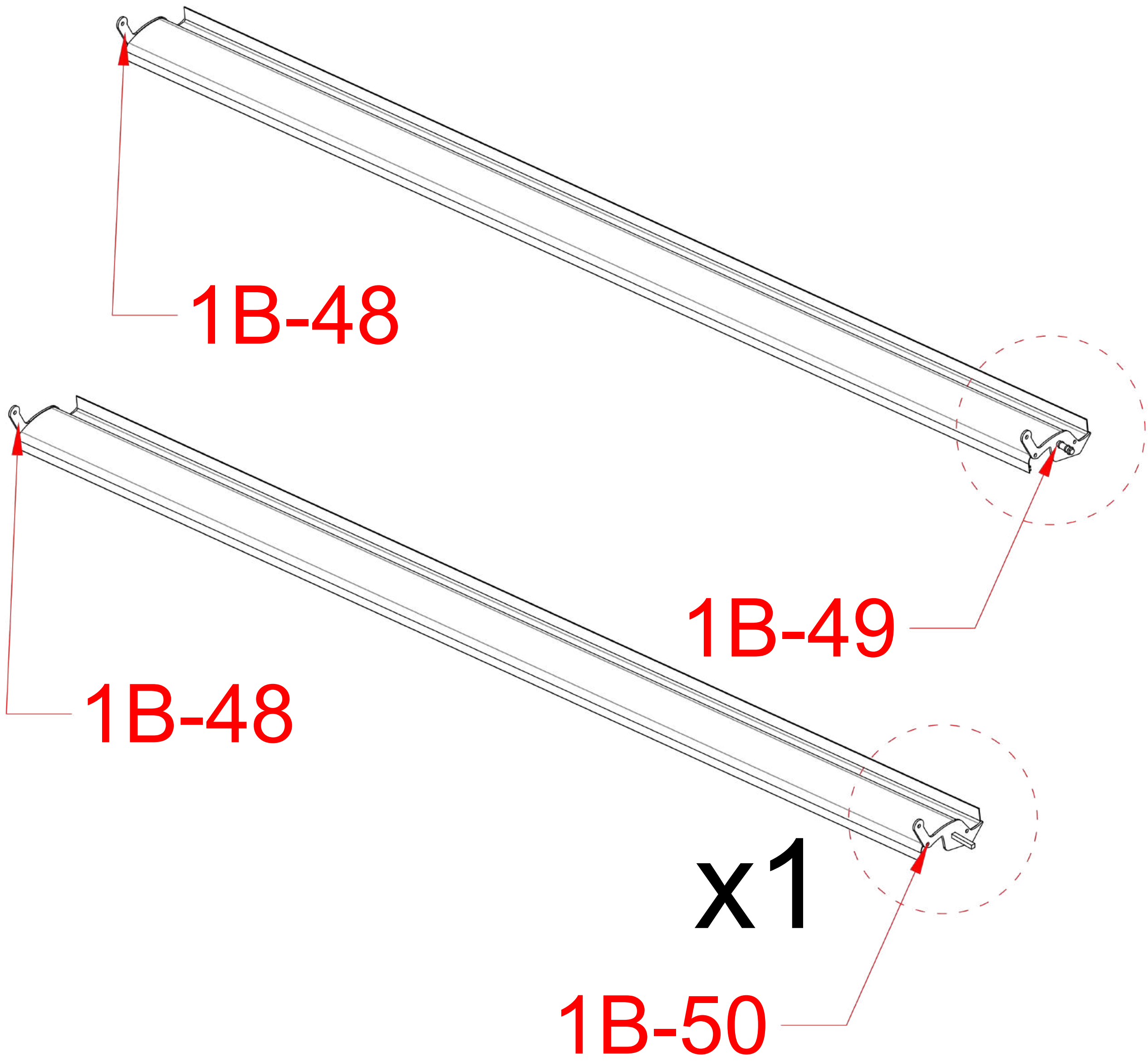
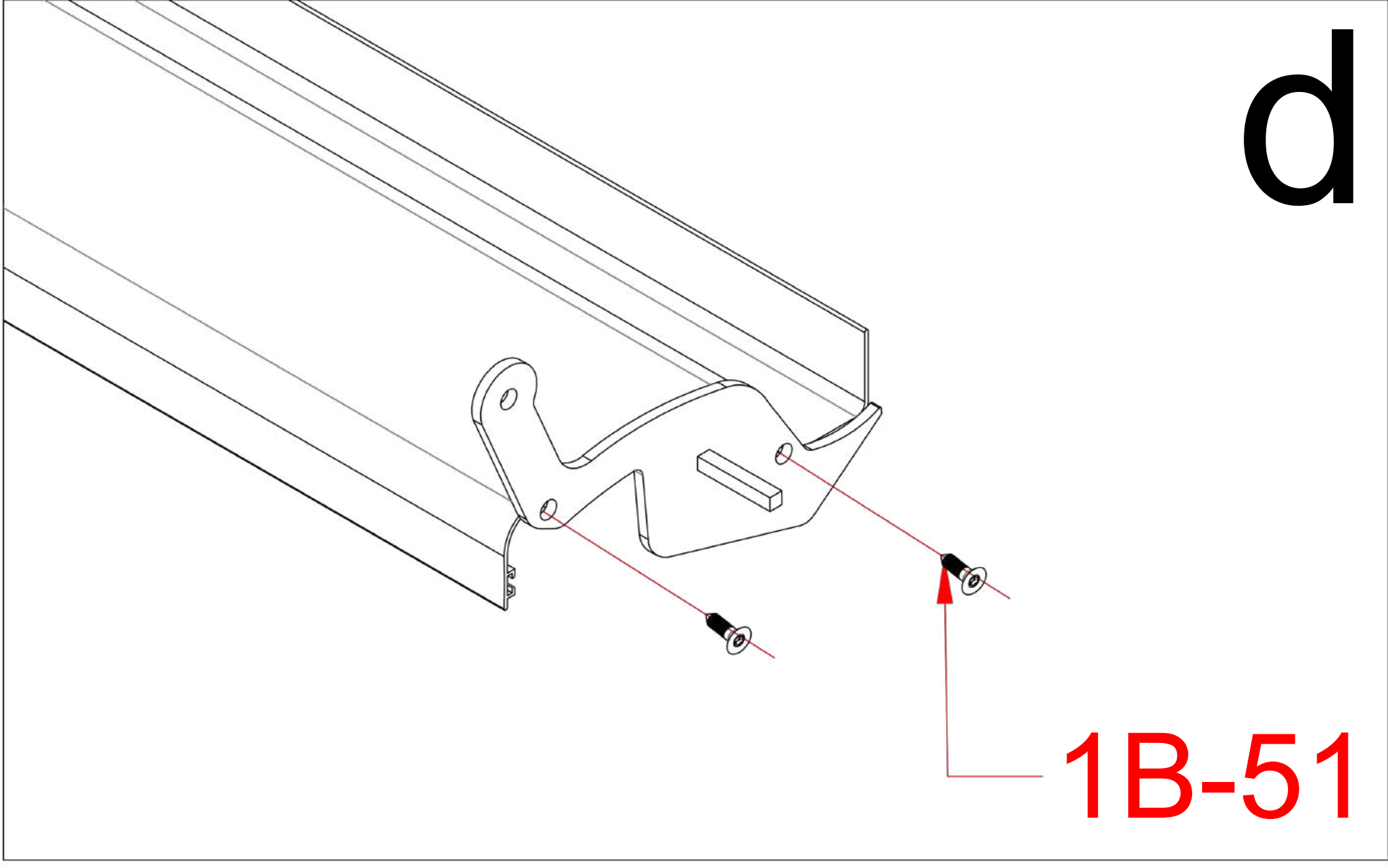
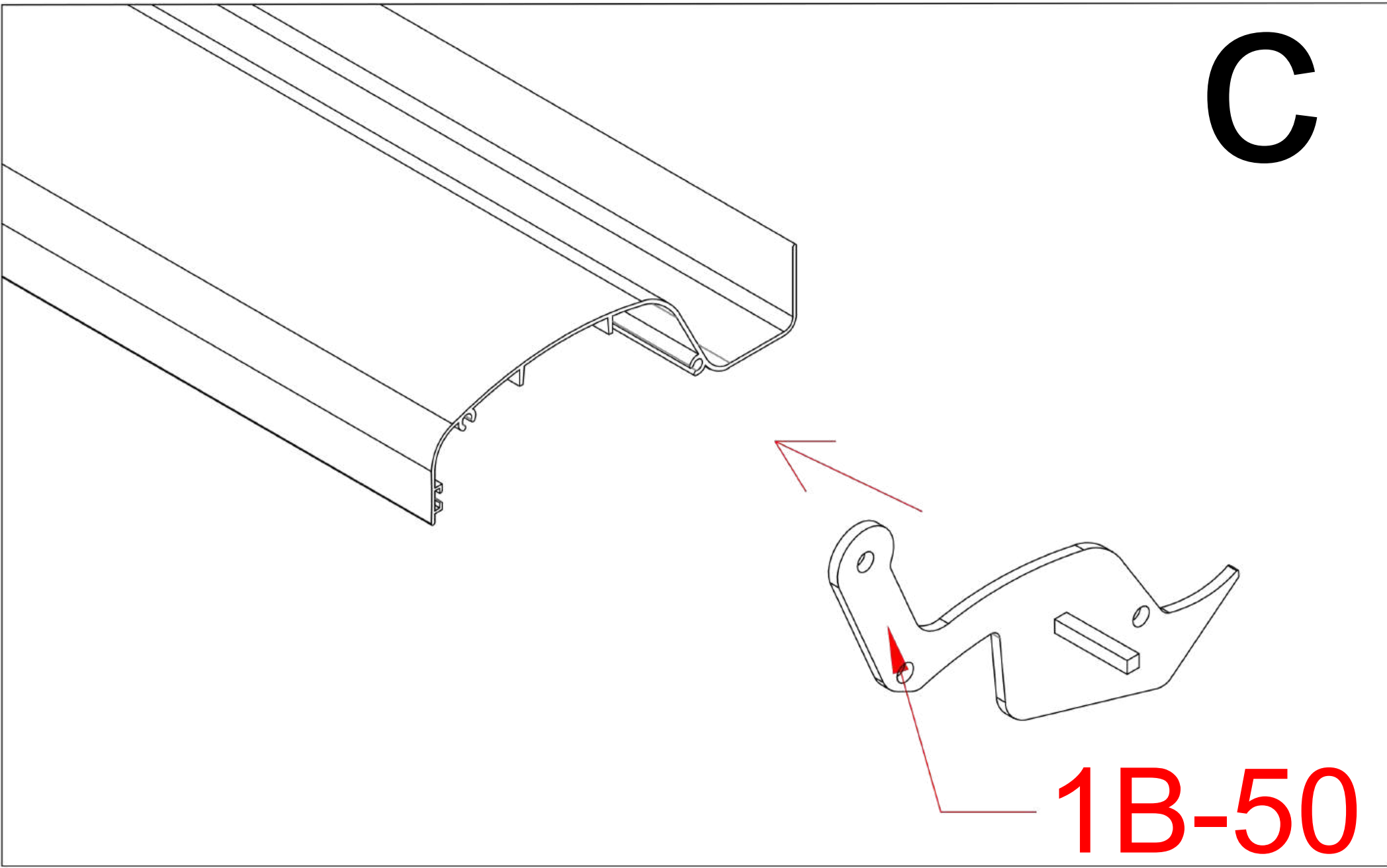
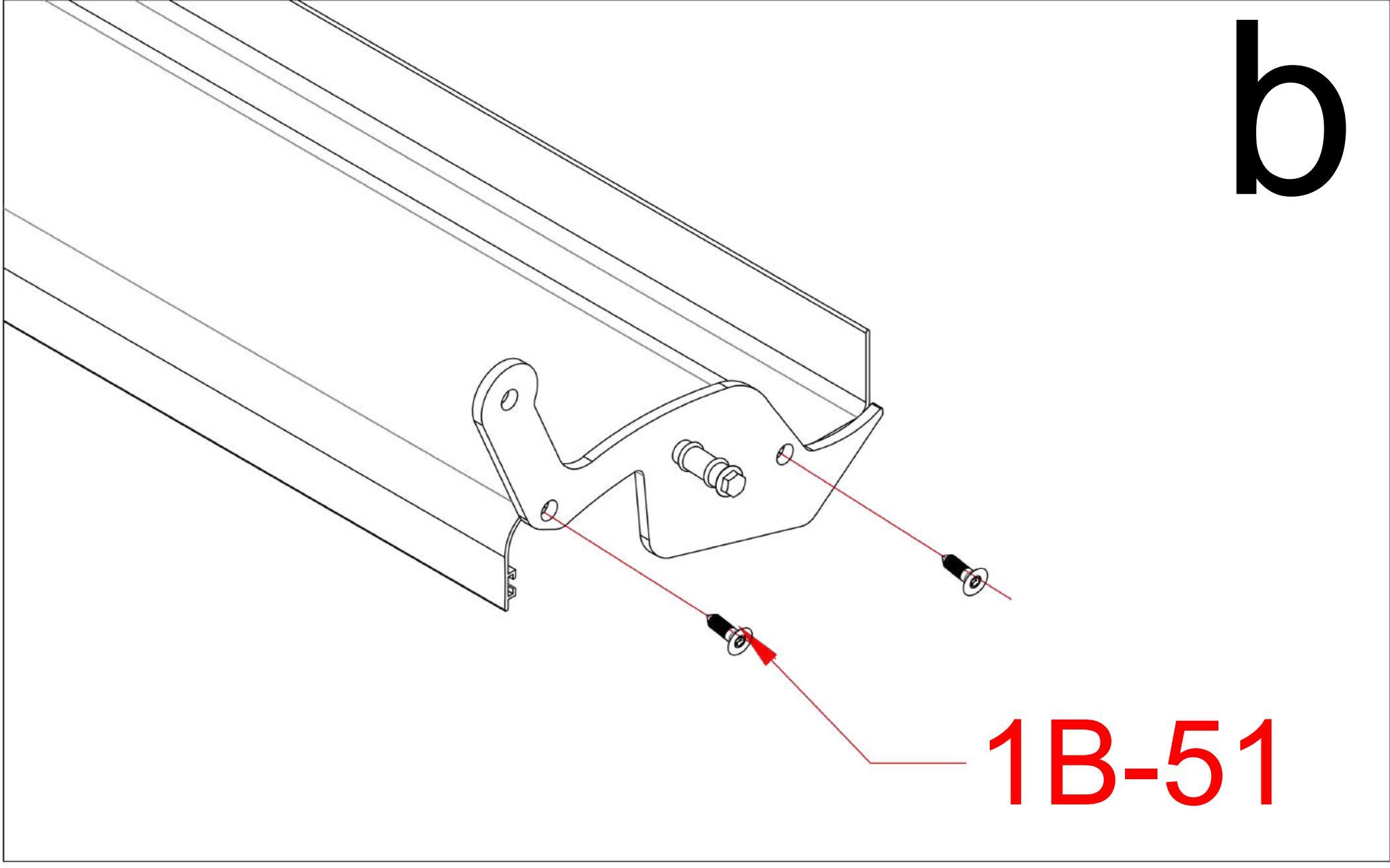
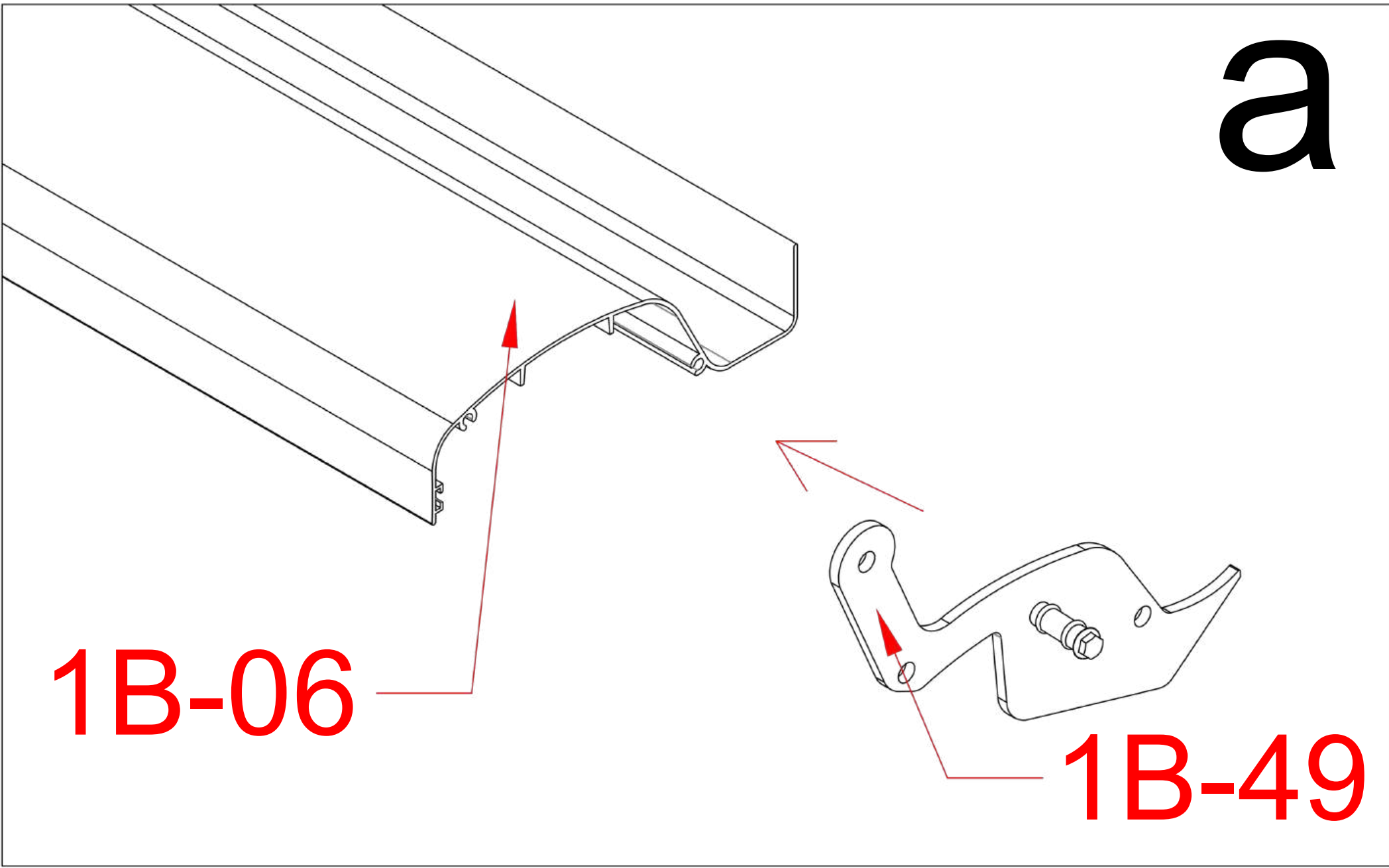
|       |  |   |
|-------|--|---|
| 1B-24 |  | 1 |
| 1B-12 |  | 4 |

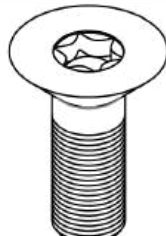
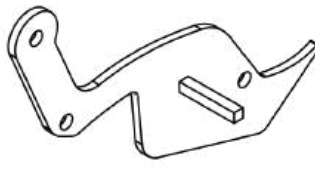
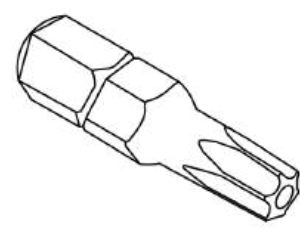




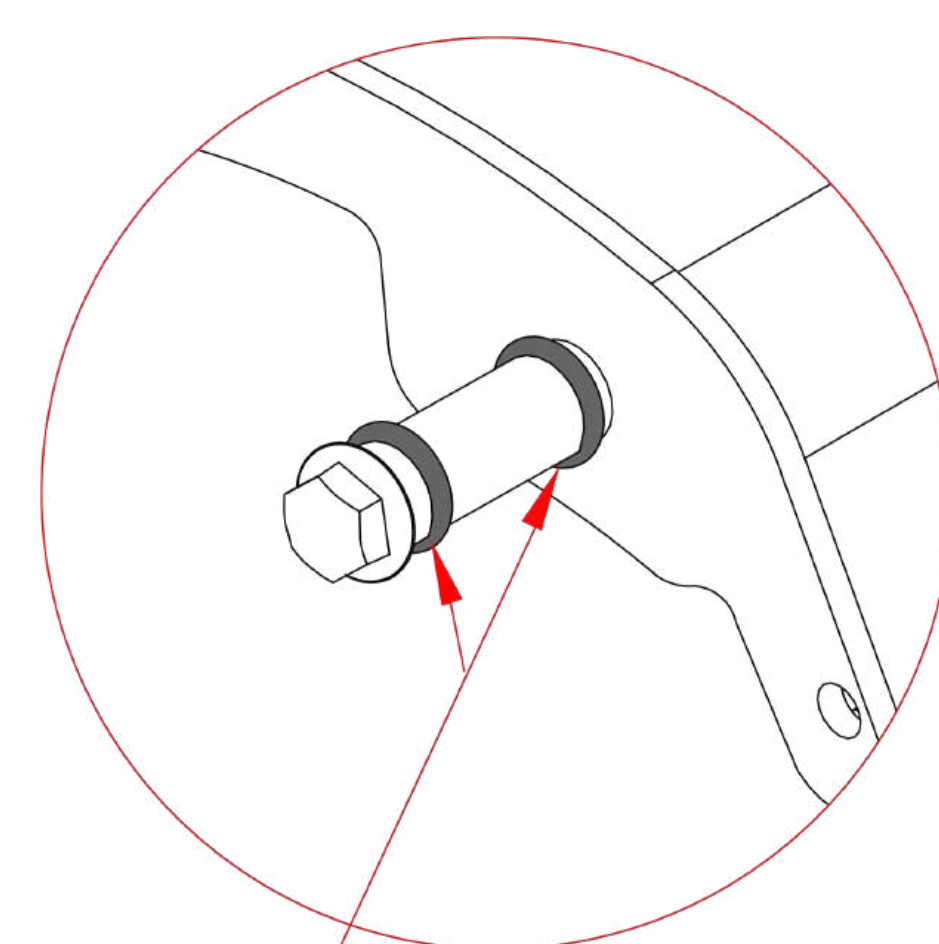
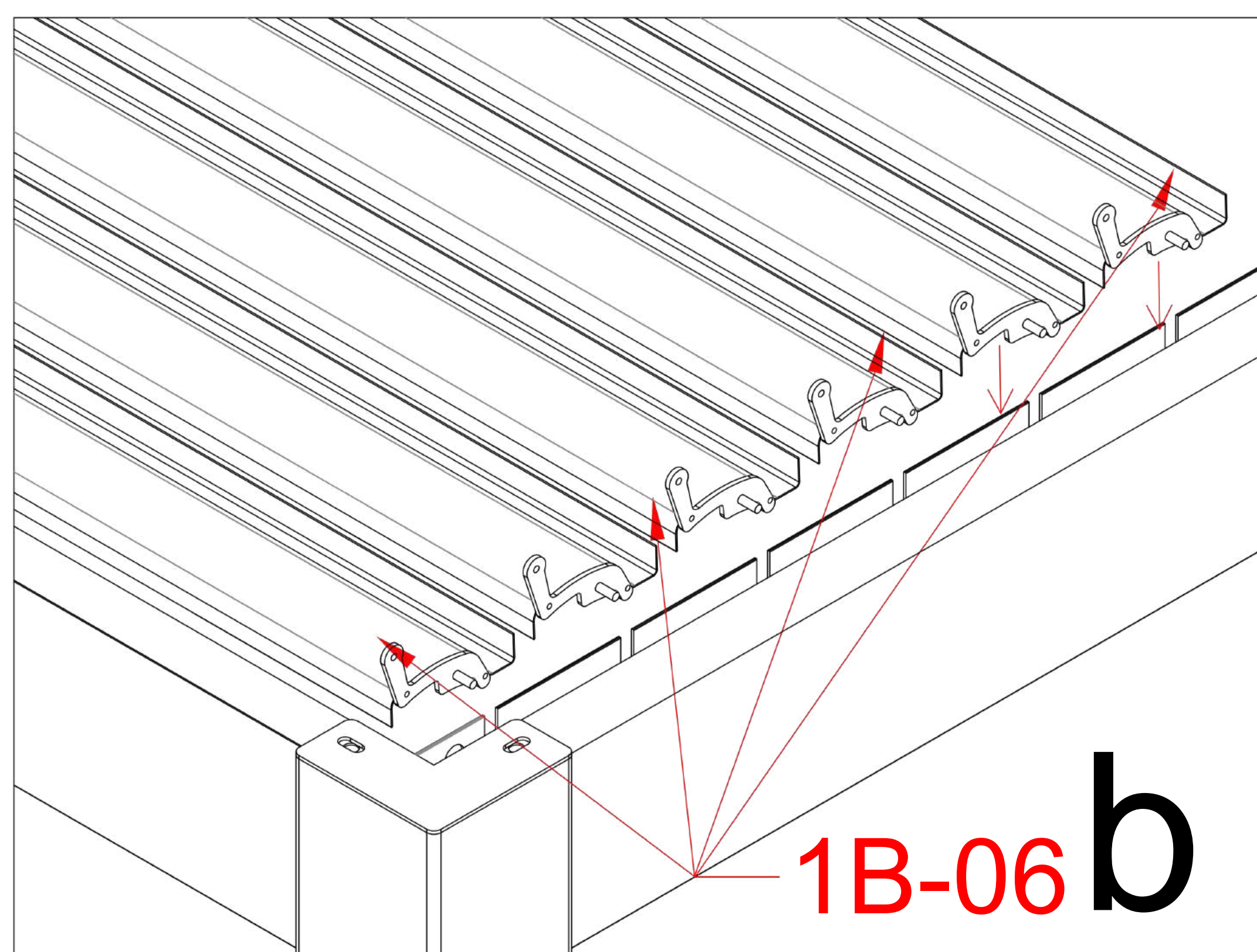
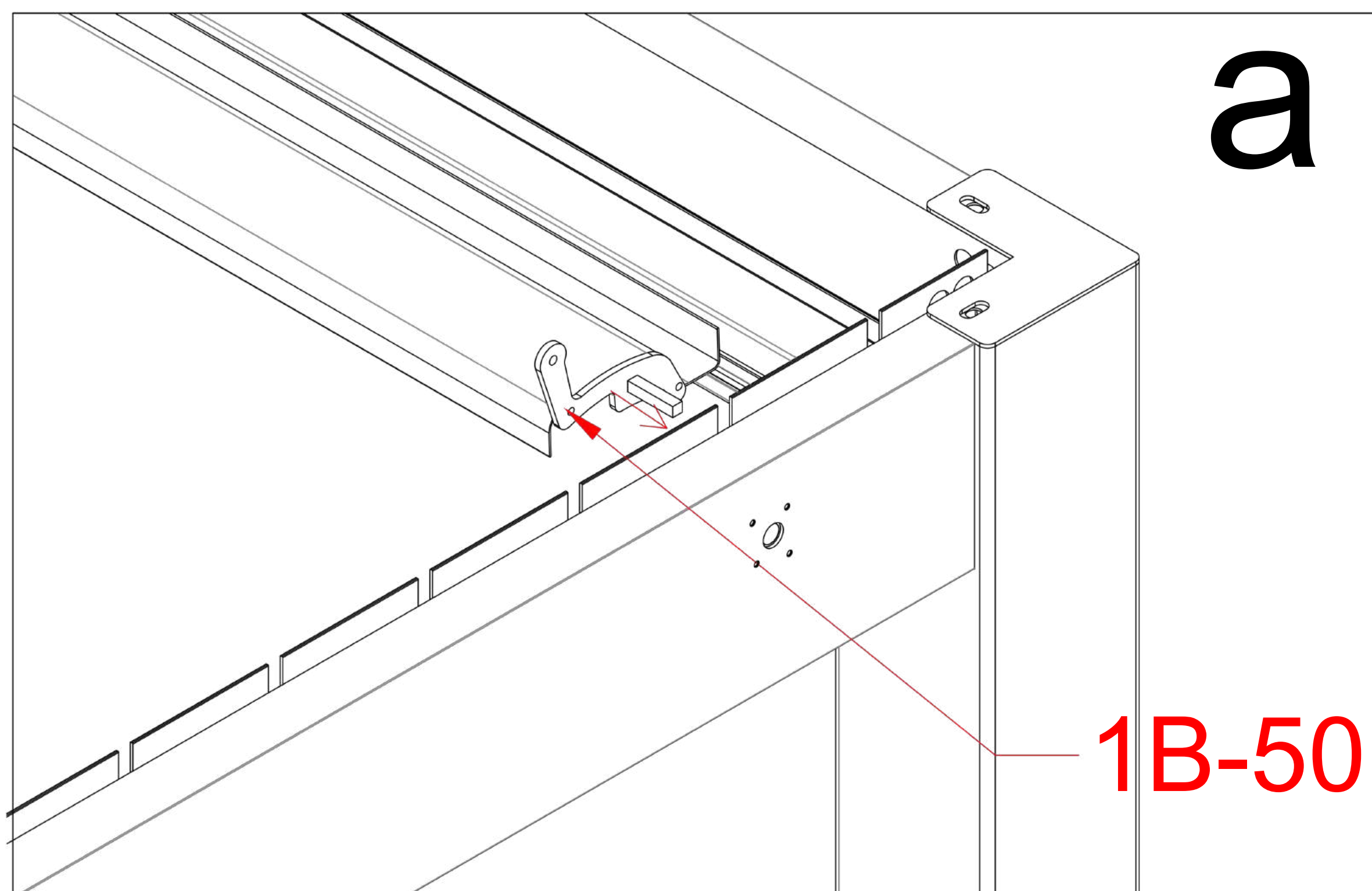
|       |             |   |
|-------|-------------|---|
| 1B-64 |             | 1 |
| 1B-51 | <br>M3.5*25 | X |
| 1B-06 |             | X |
| 1B-48 |             | X |





|       |                                                                                                  |   |
|-------|--------------------------------------------------------------------------------------------------|---|
| 1B-64 | <br>M3.5*25 | 1 |
| 1B-49 |             | X |
| 1B-50 |             | 1 |
| 1B-51 |             | X |

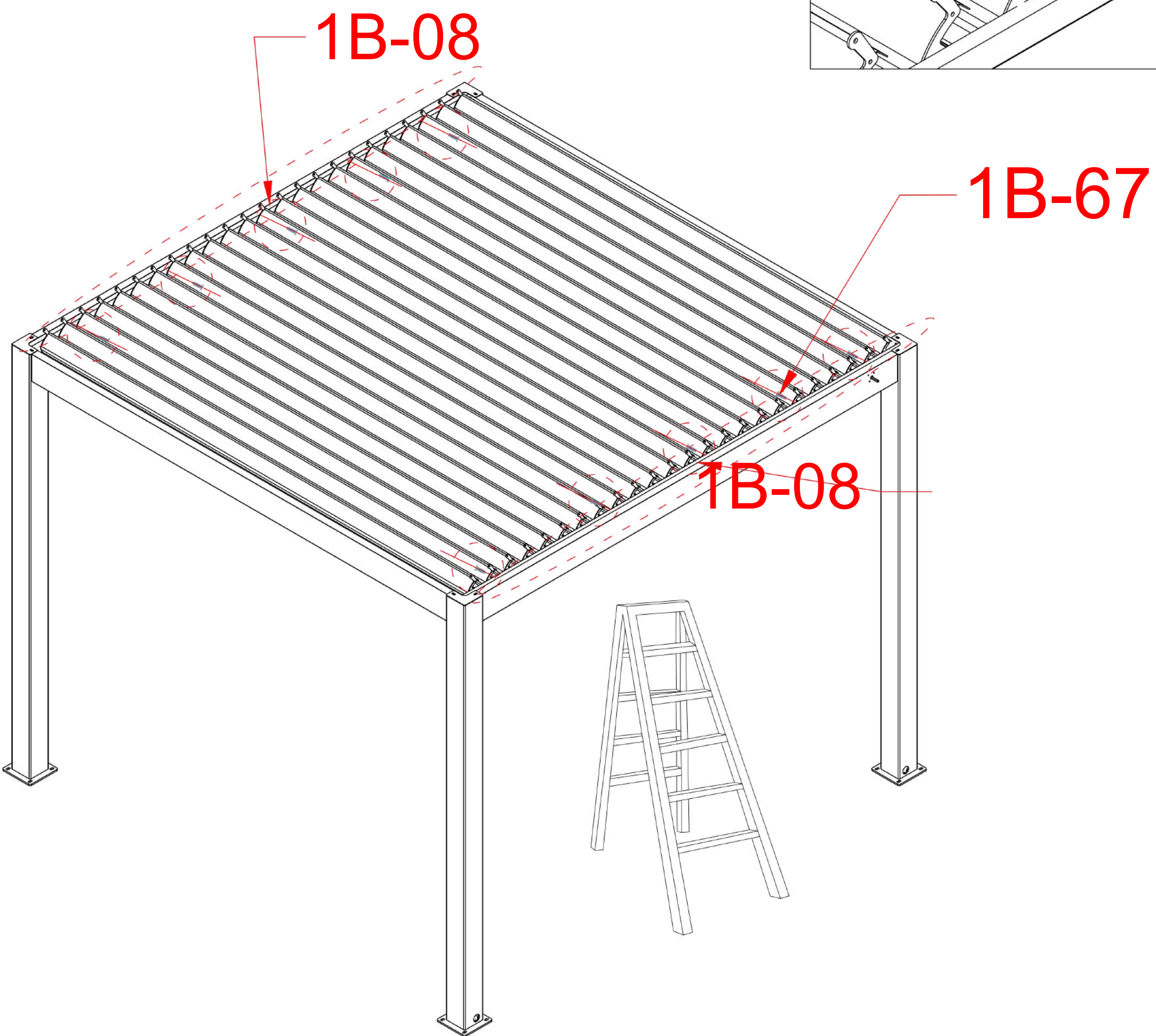
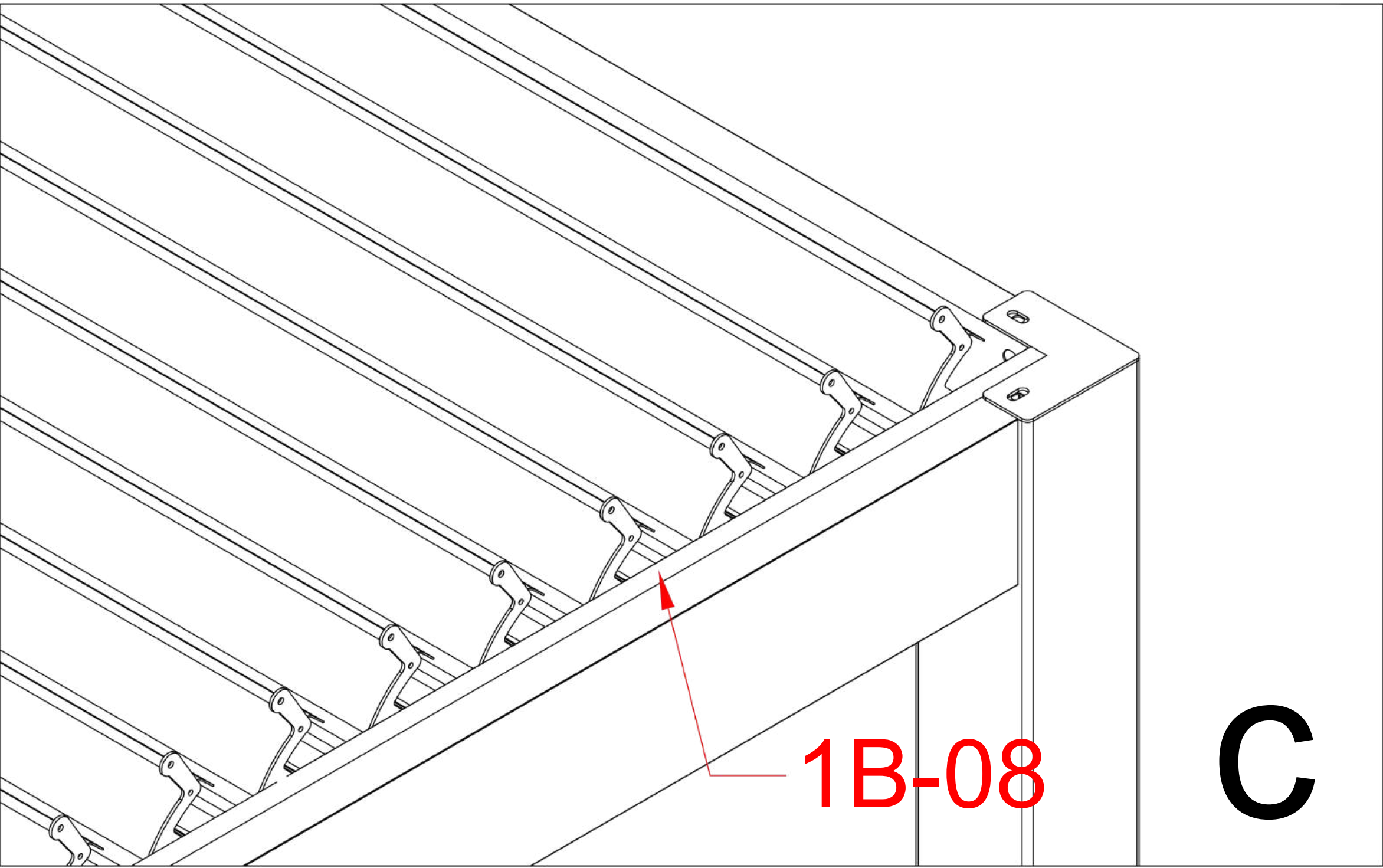
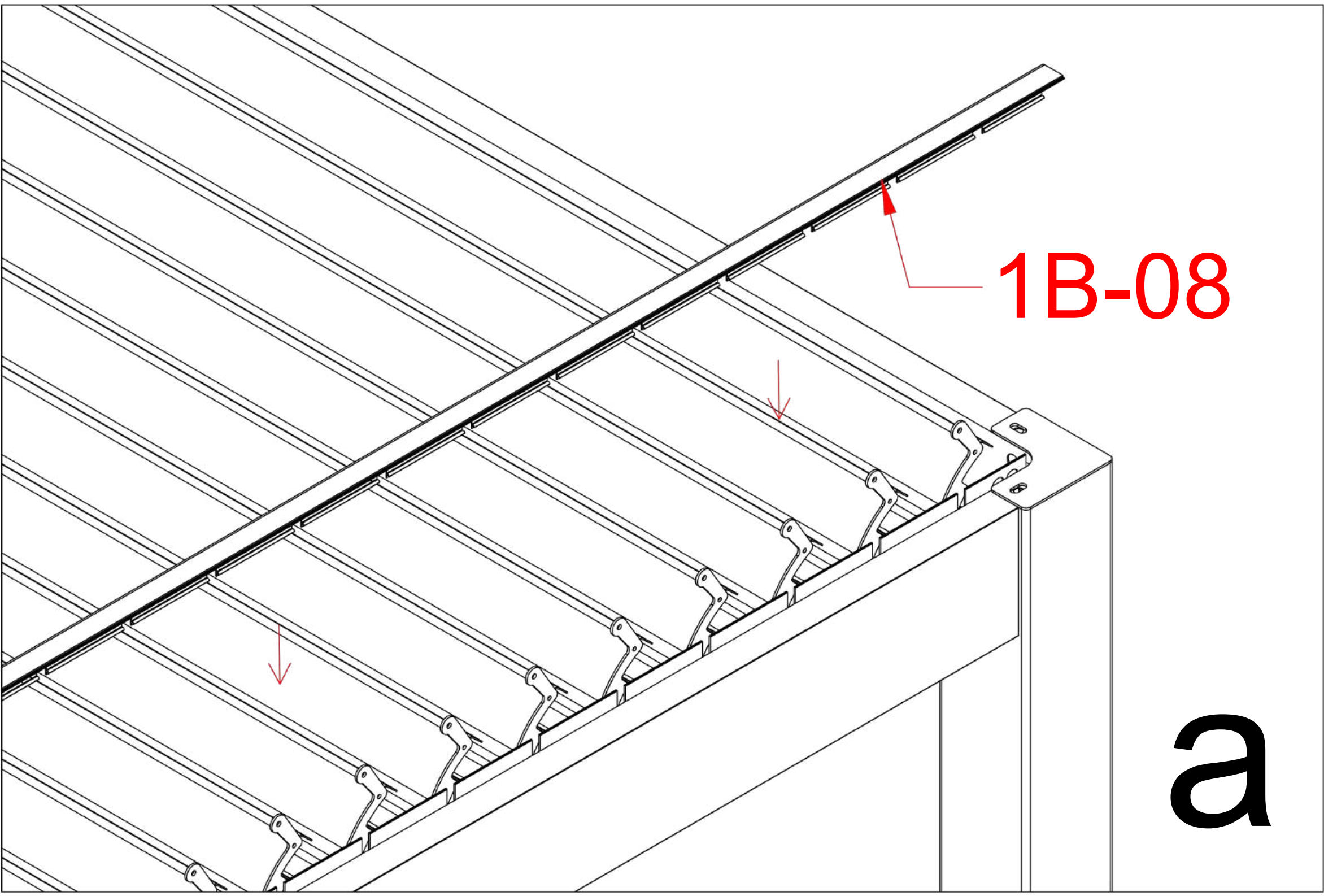
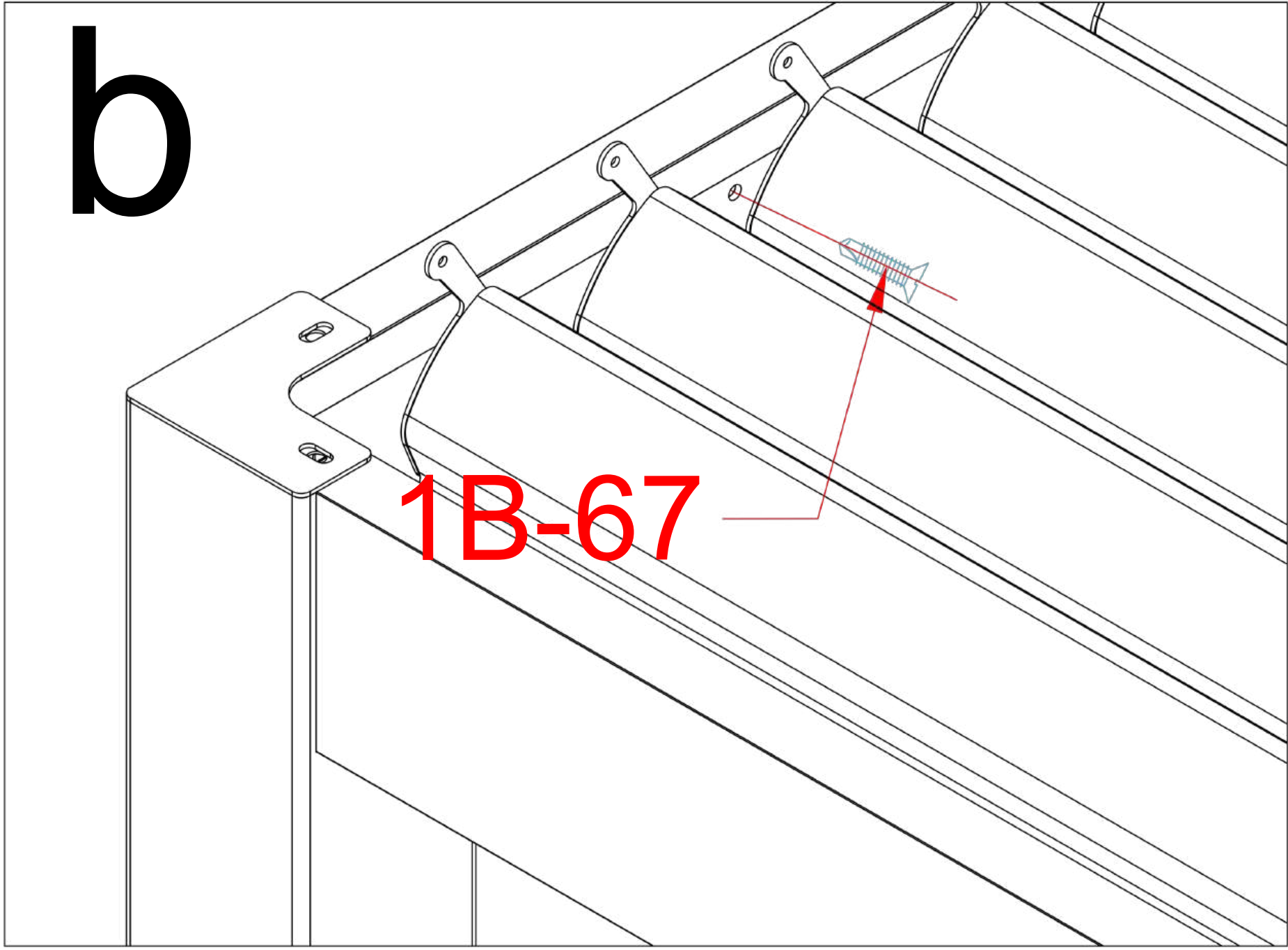


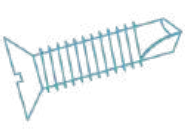


When installing louvres, first separate the two rubber gaskets and slide them to both ends of the circular shaft. Once the louvres have been installed, push the rubber gaskets together before moving to the next installation step.

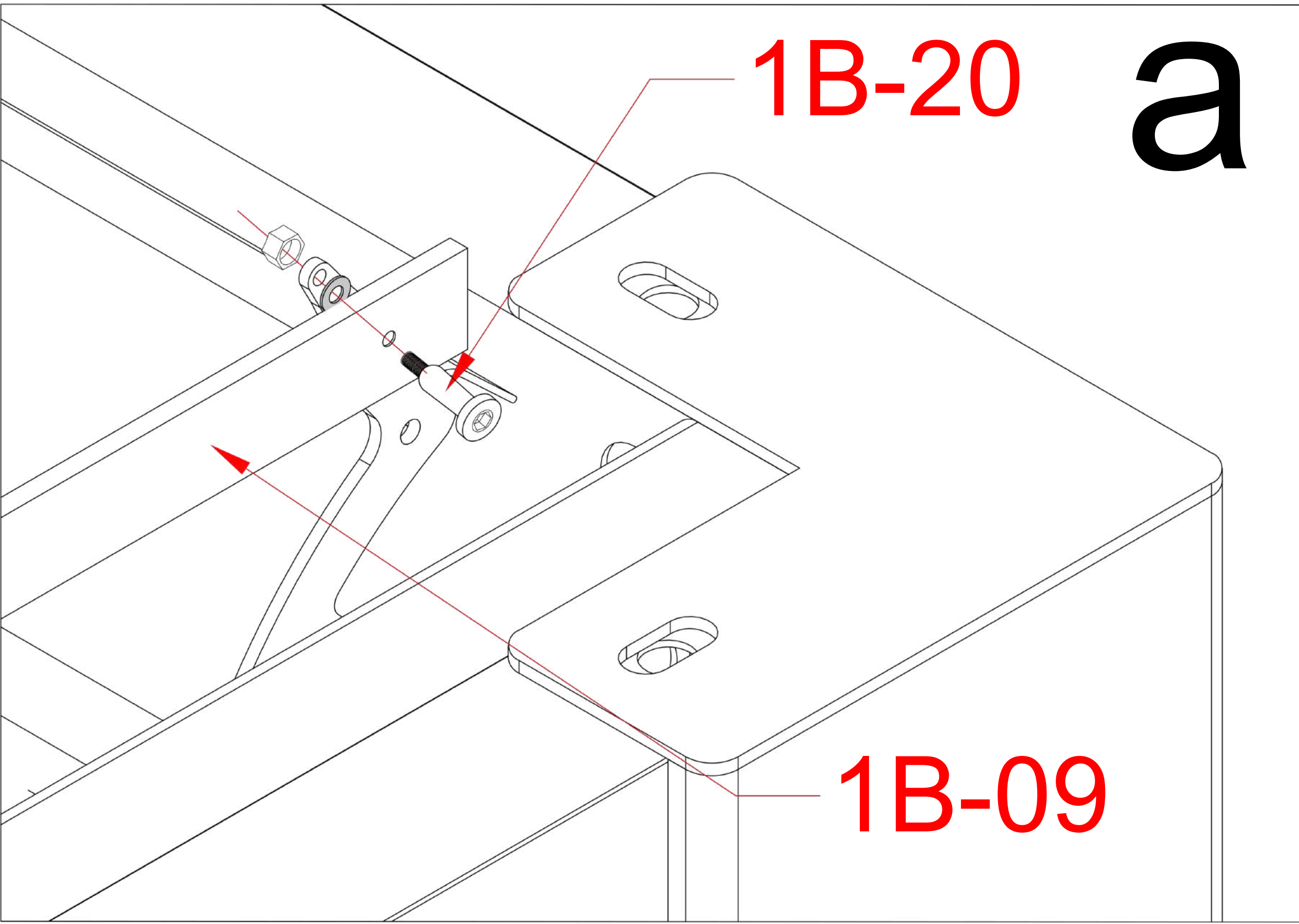
|       |                                                                                       |   |
|-------|---------------------------------------------------------------------------------------|---|
| 1B-06 |  | x |
|-------|---------------------------------------------------------------------------------------|---|



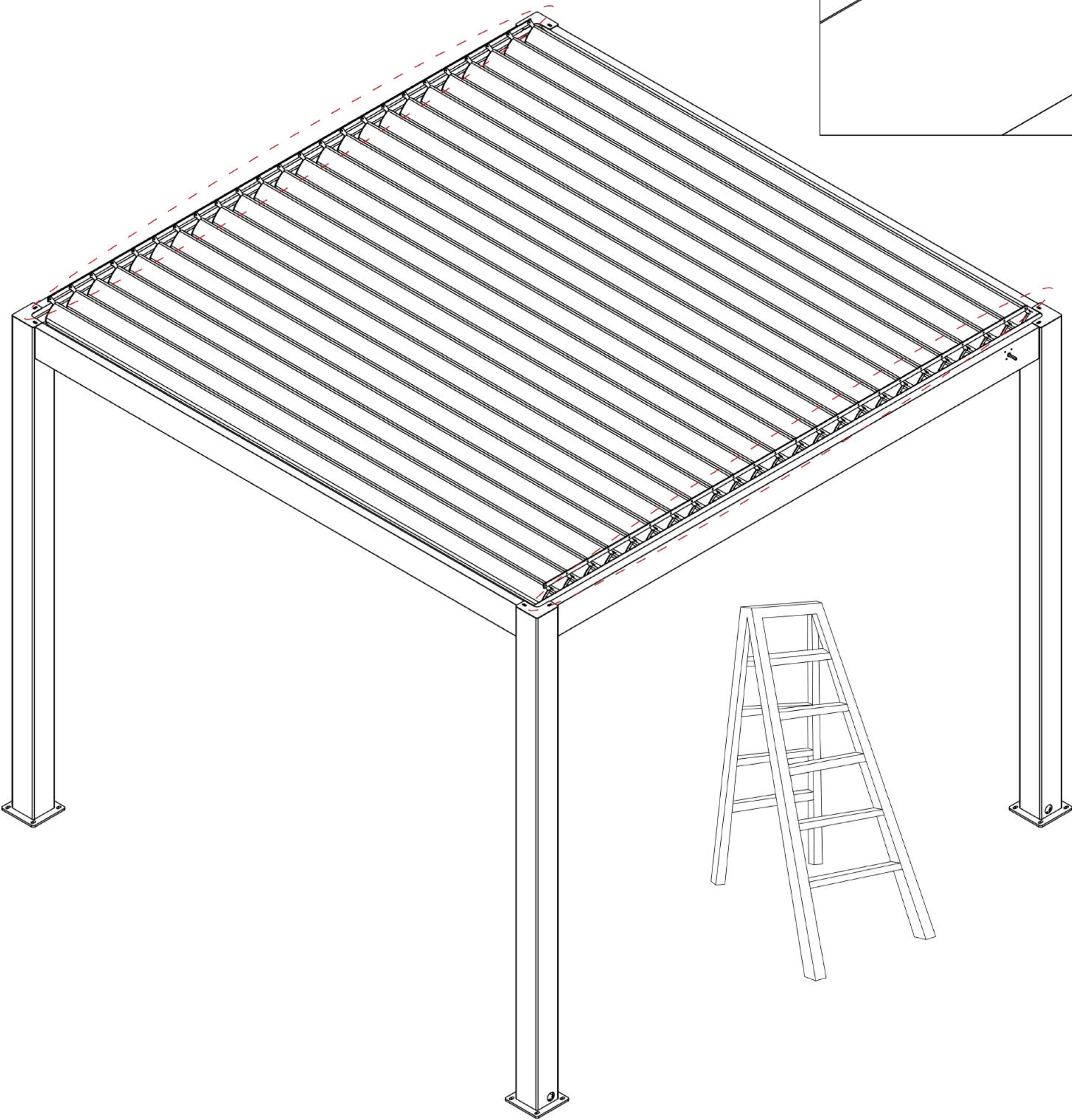
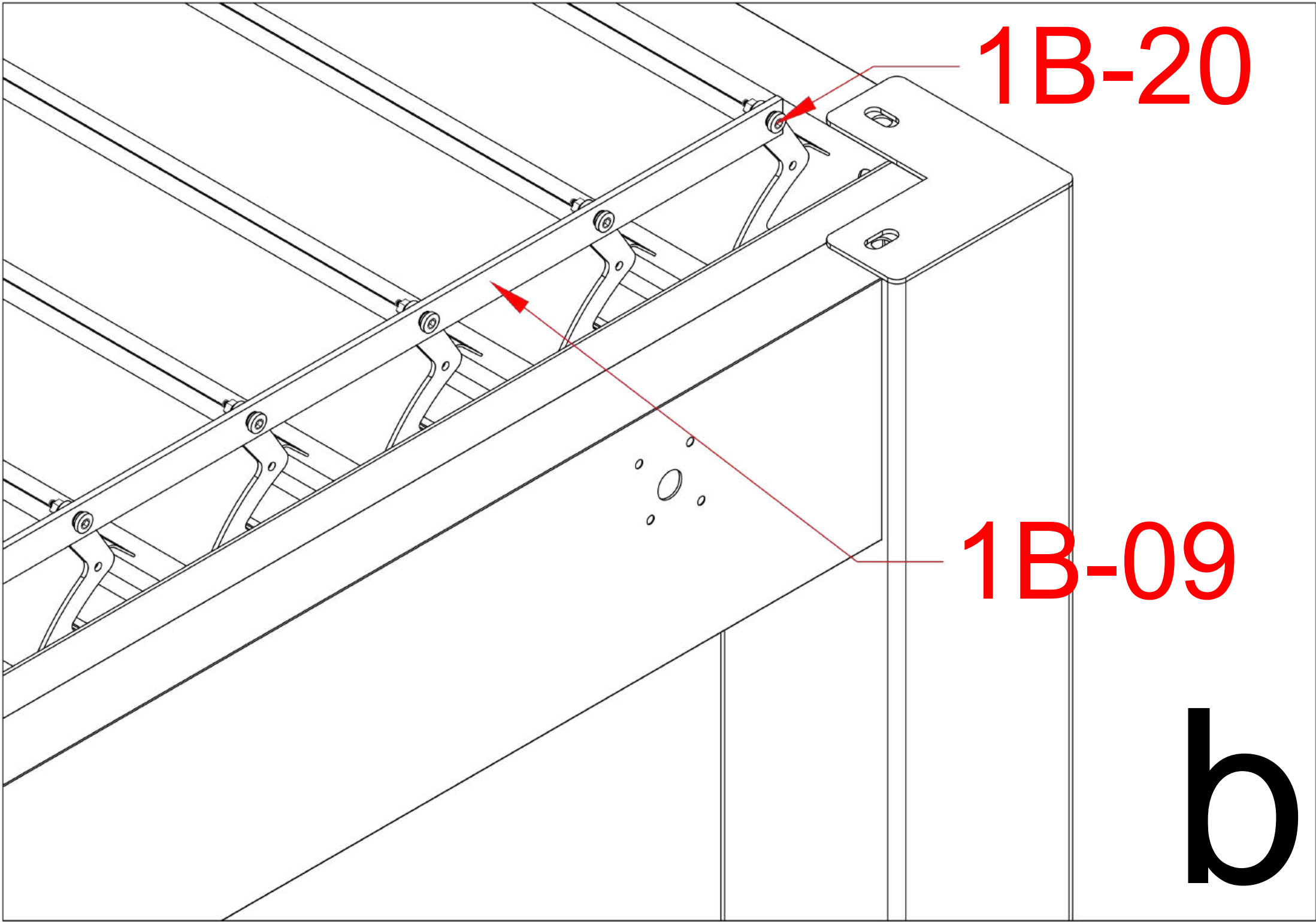


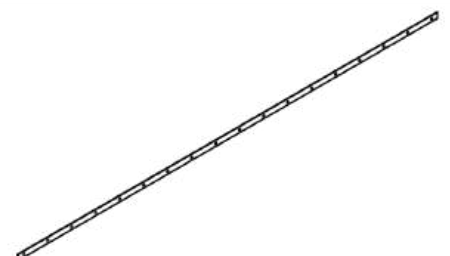
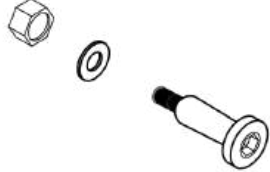
|       |                                                                                       |   |
|-------|---------------------------------------------------------------------------------------|---|
| 1B-67 |  | x |
| 1B-08 |  | 2 |



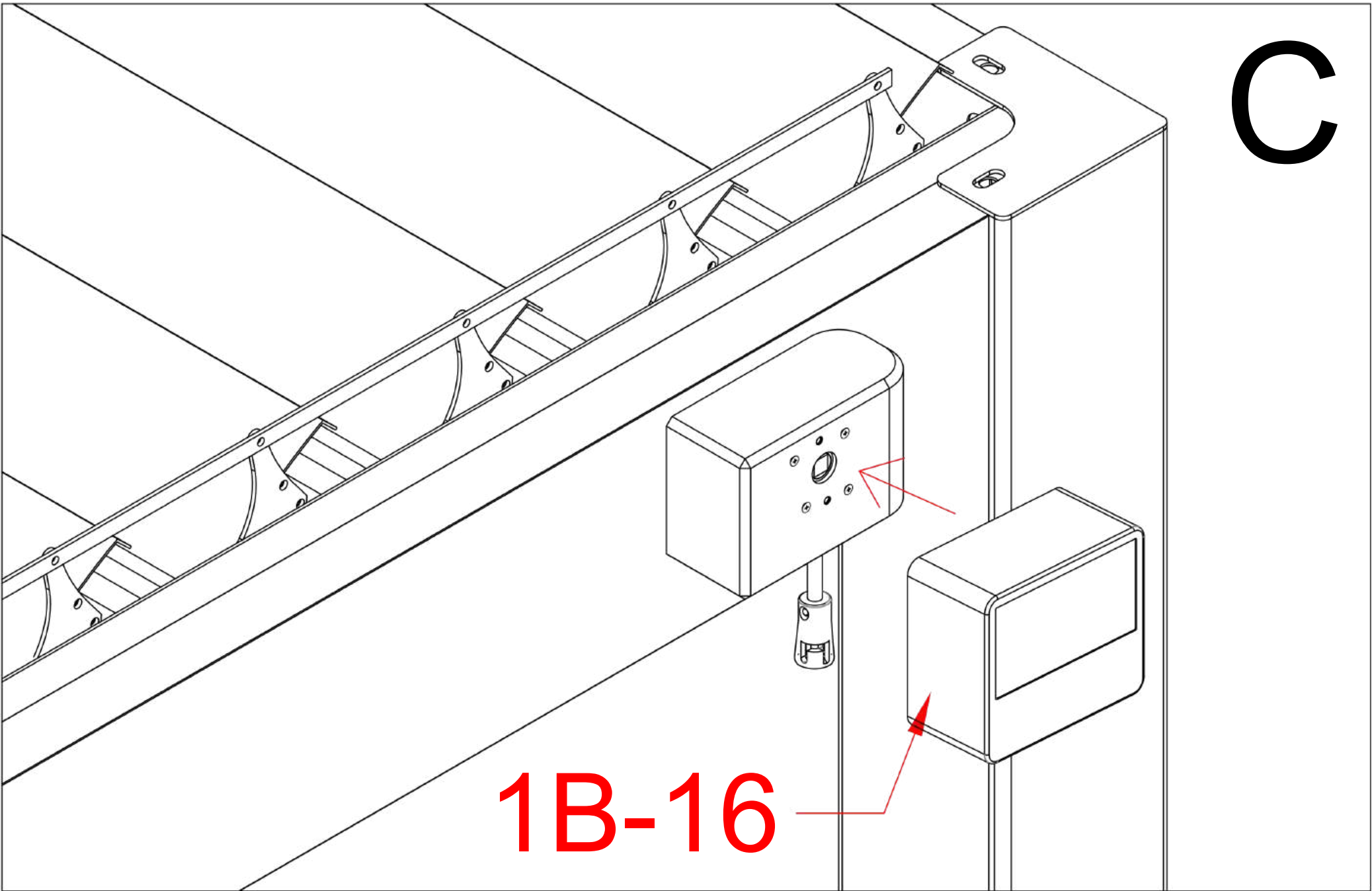
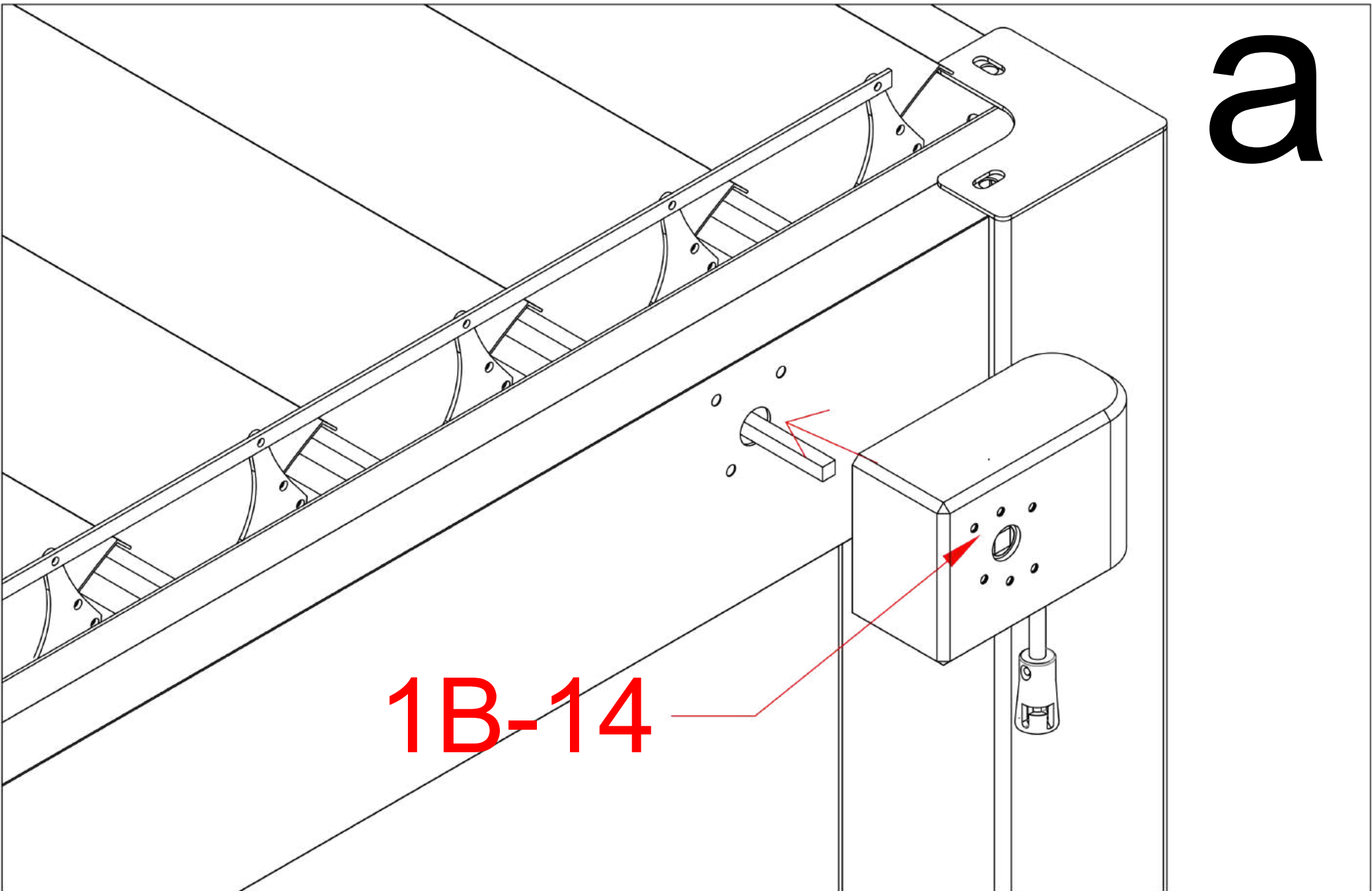
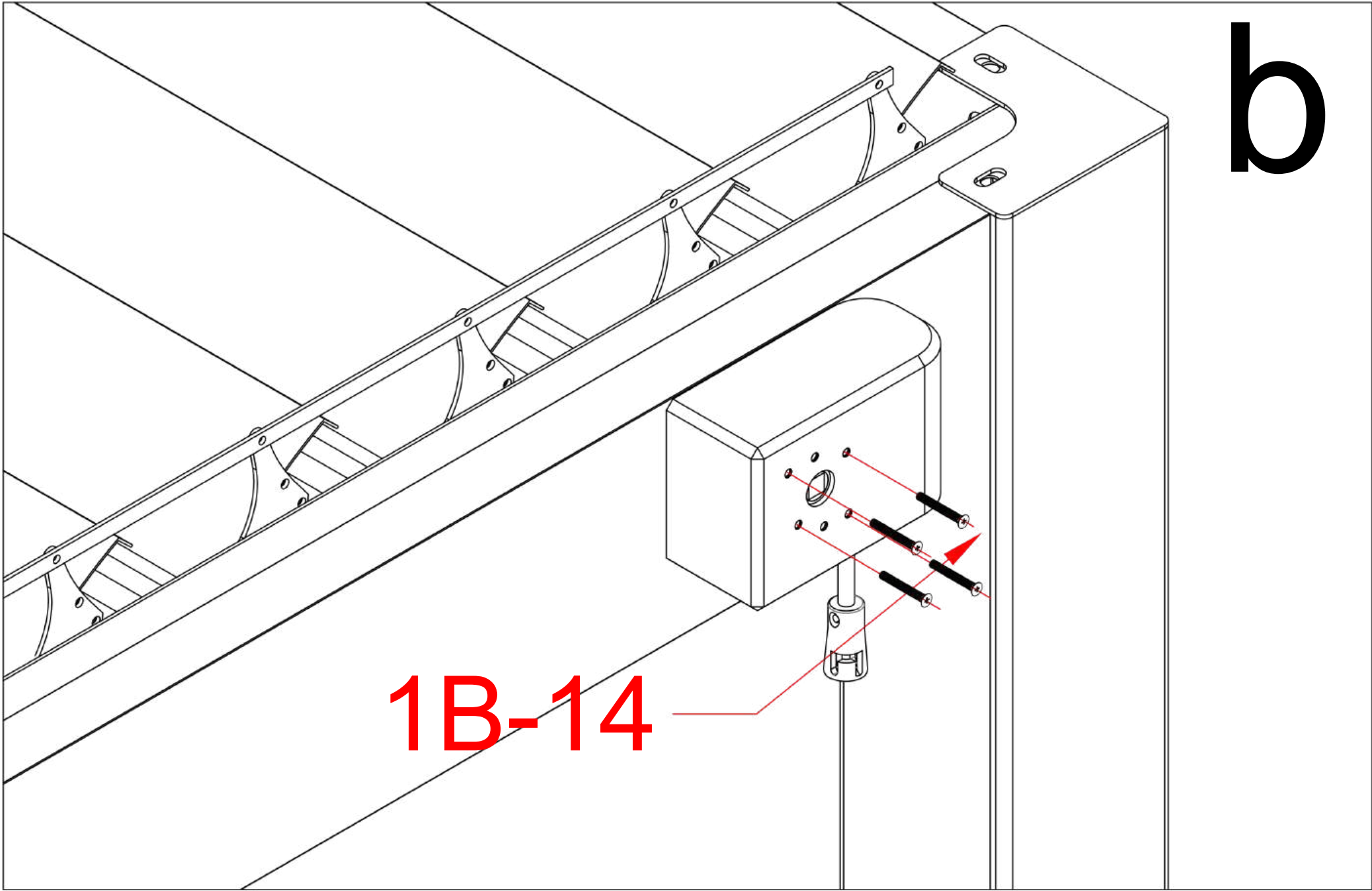


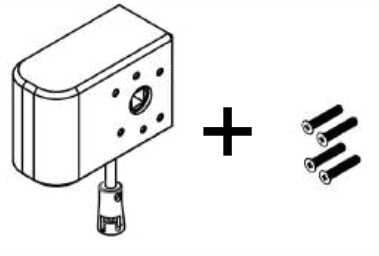
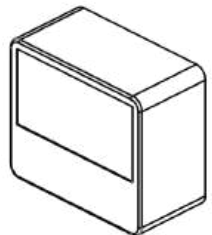
warning:  
Bolts must be  
tightened



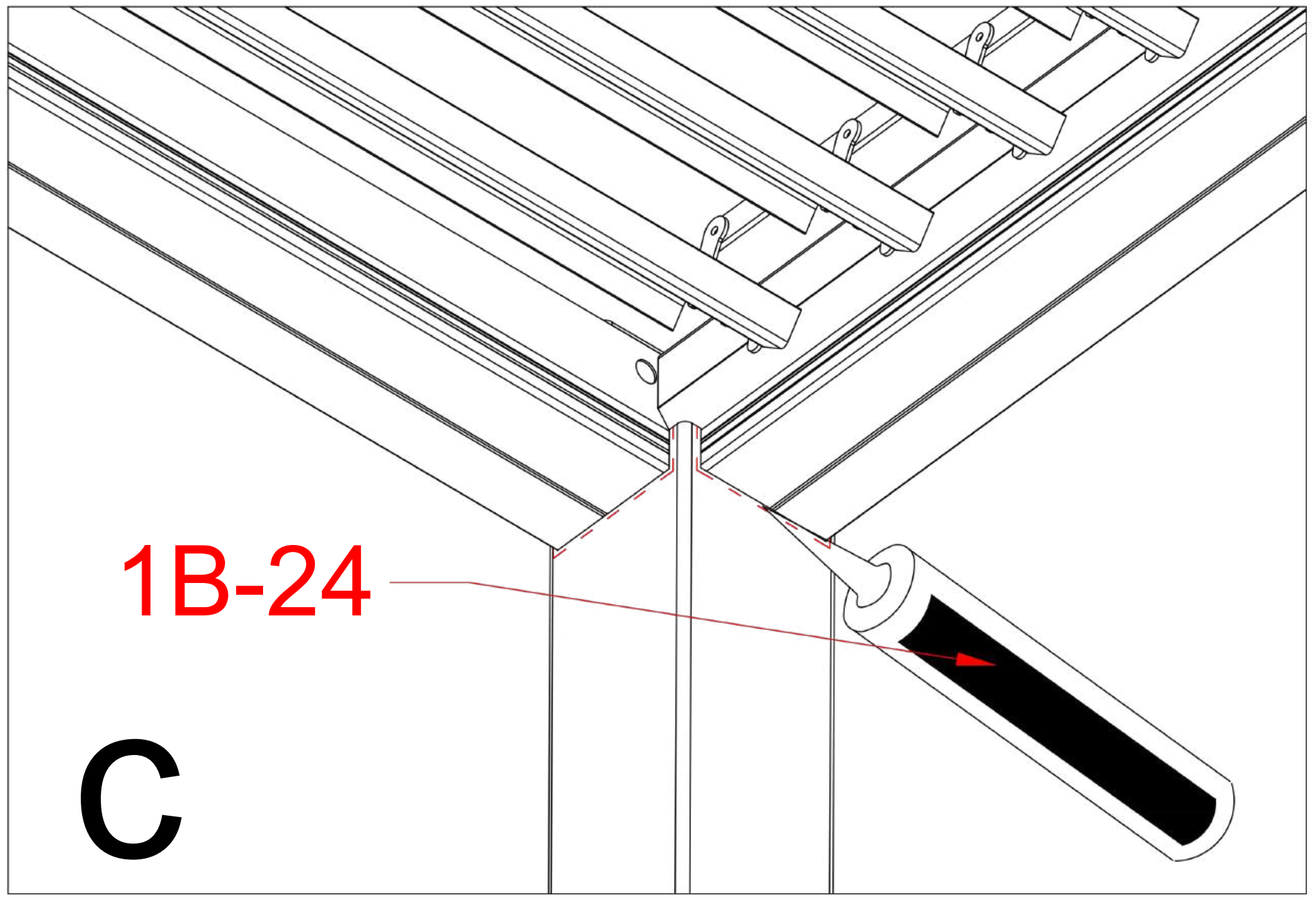
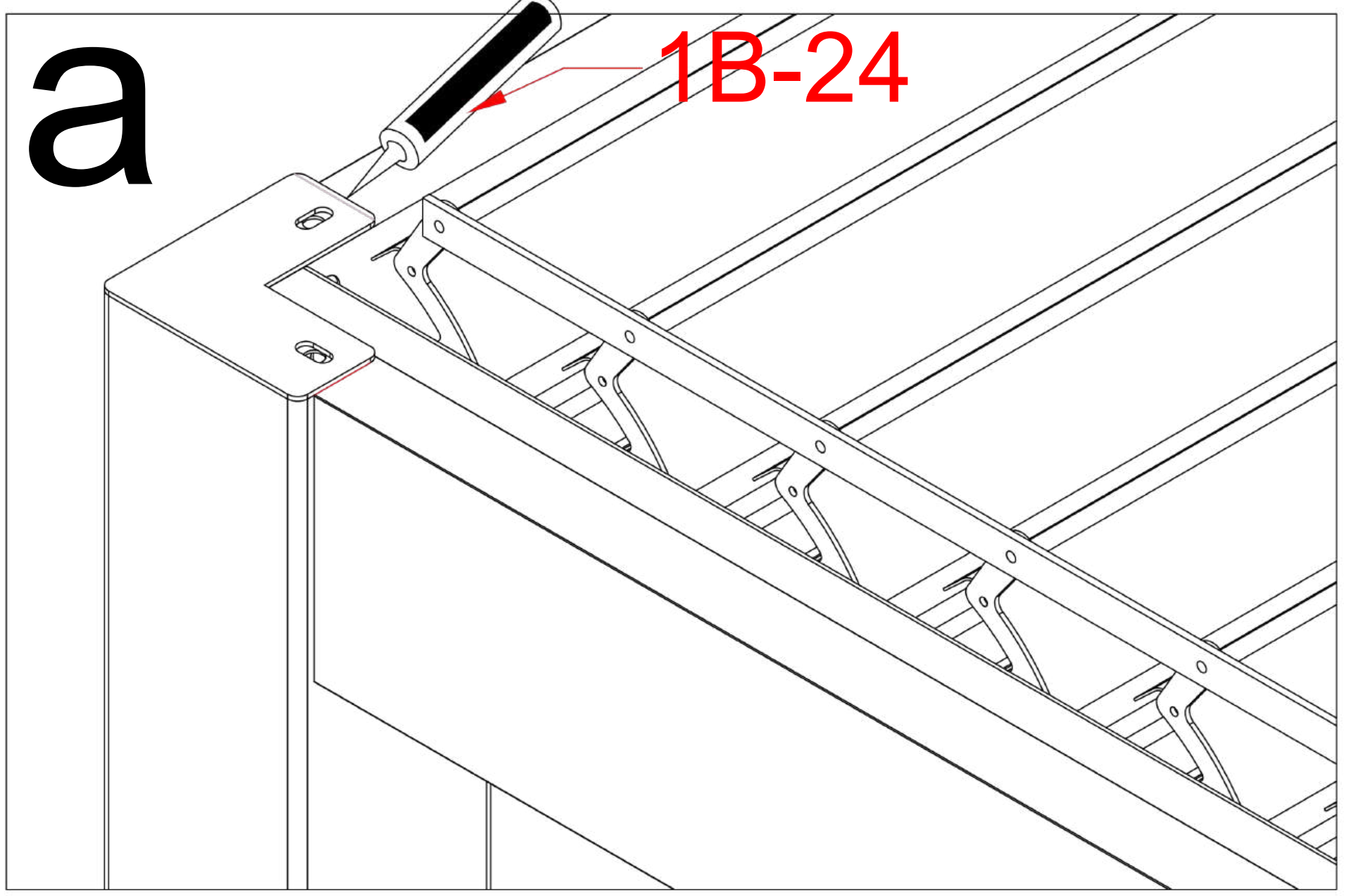
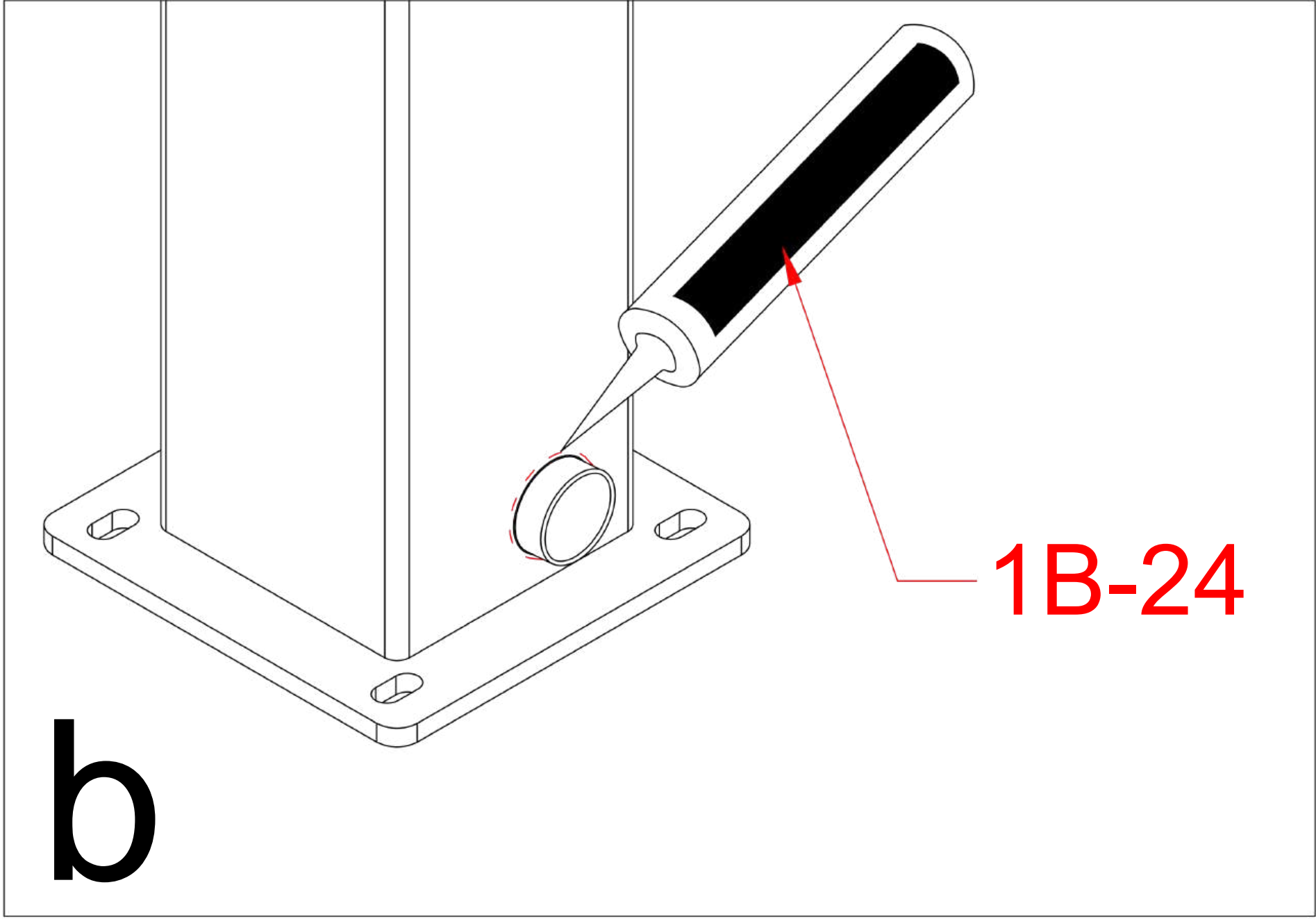
|       |                                                                                       |   |
|-------|---------------------------------------------------------------------------------------|---|
| 1B-09 |  | 2 |
| 1B-20 |  | x |

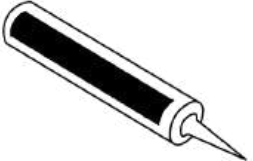




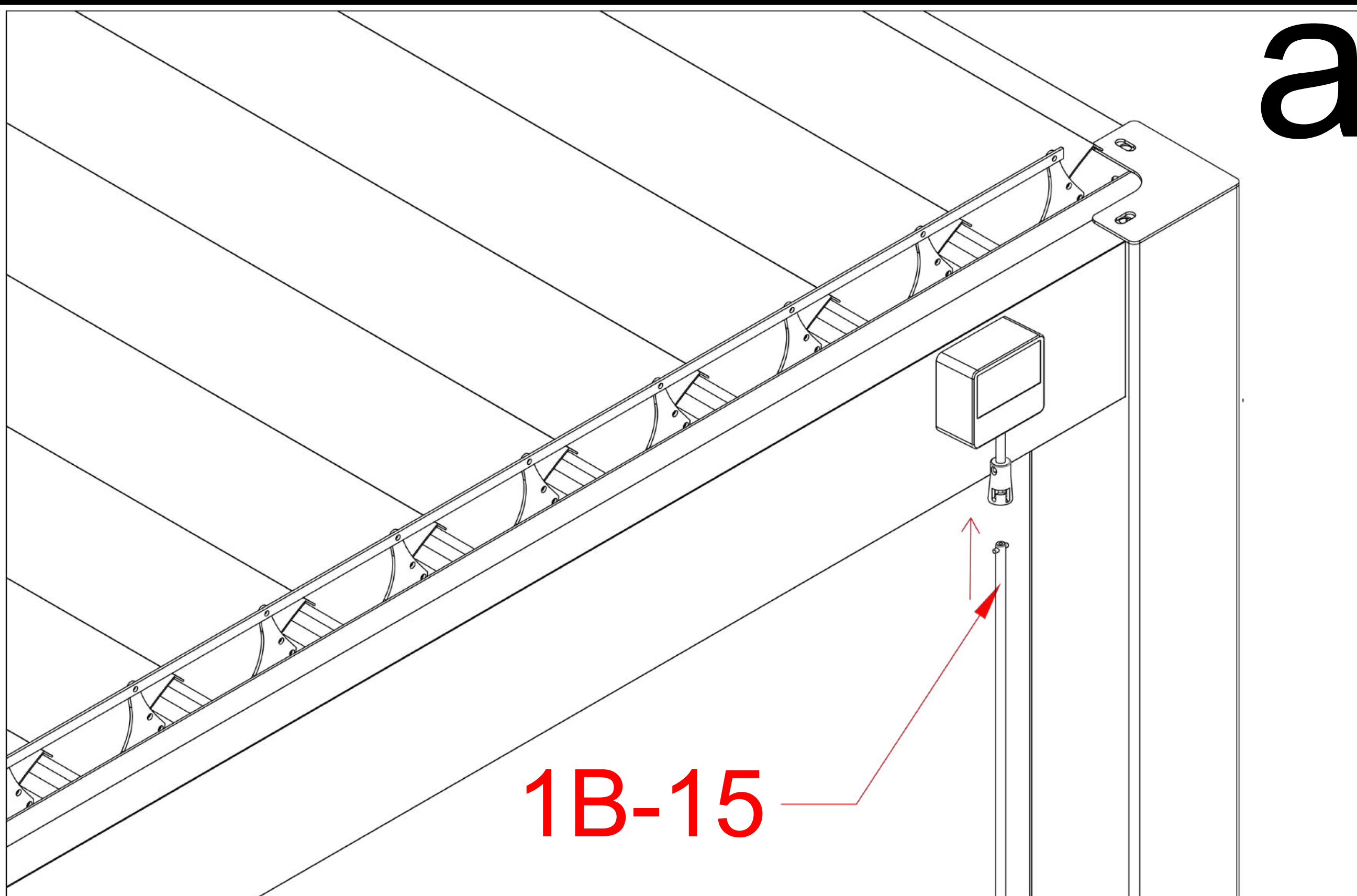
|       |                                                                                                                                                                               |   |
|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|
| 1B-14 |  +  | 1 |
| 1B-16 |                                                                                          | 1 |



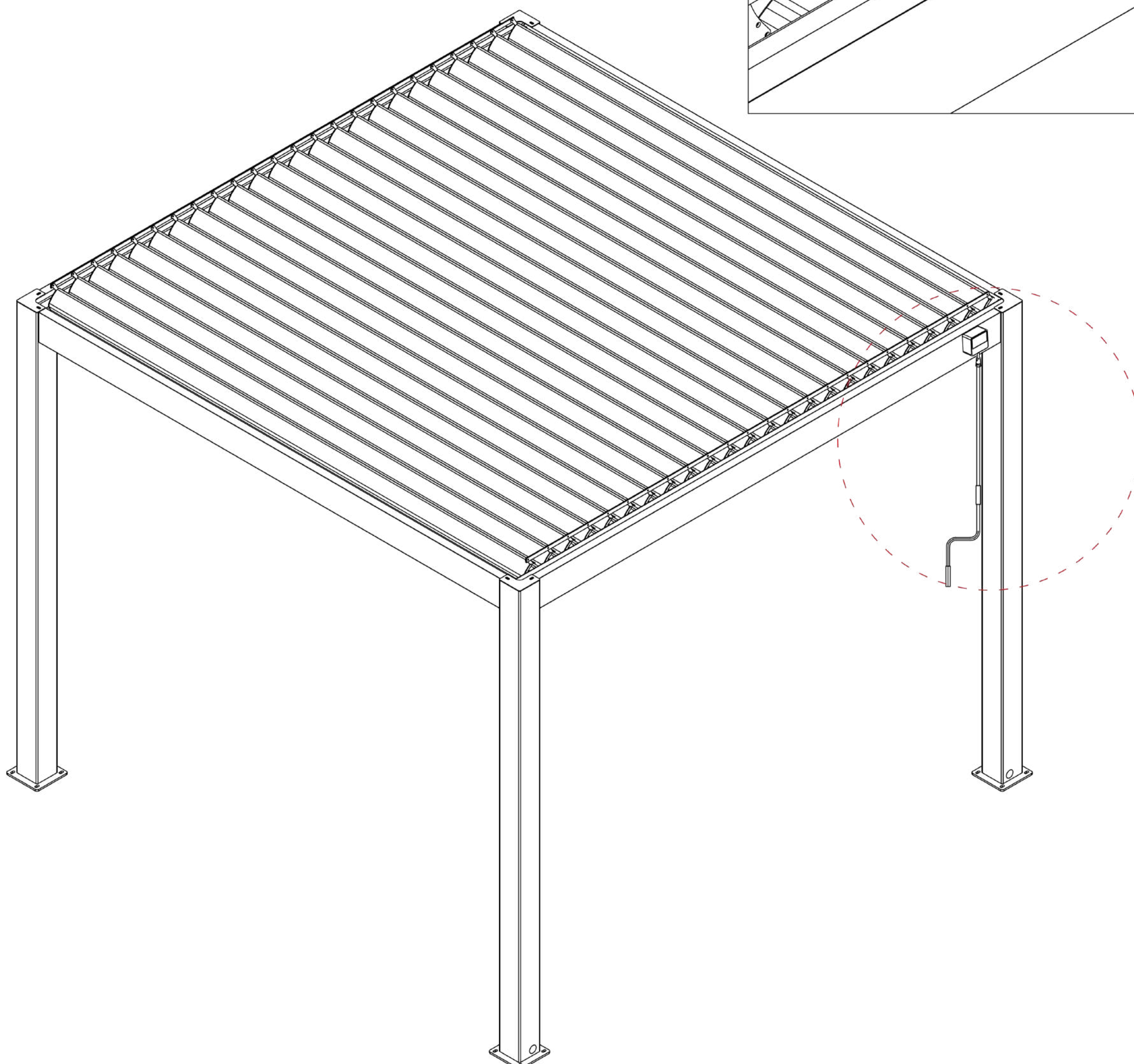
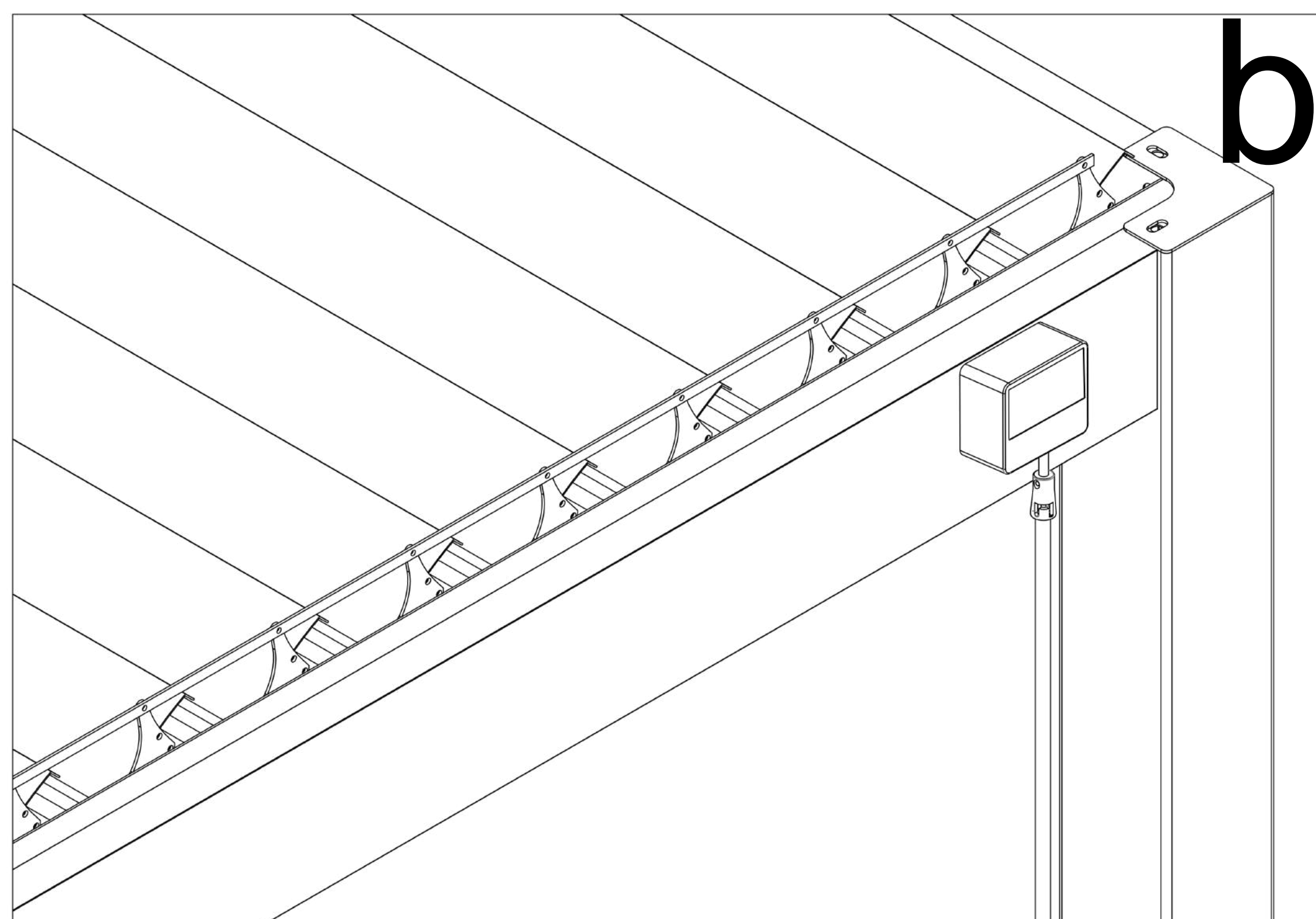


|       |                                                                                       |   |
|-------|---------------------------------------------------------------------------------------|---|
| 1B-24 |  | 1 |
|-------|---------------------------------------------------------------------------------------|---|





Warning  
In Snow / Wind season or in  
case of  
snow / wind forecast open up  
your shutters  
in vertical position to avoid  
any damaging  
on your pergola.



|       |  |   |
|-------|--|---|
| 1B-15 |  | 1 |
|-------|--|---|