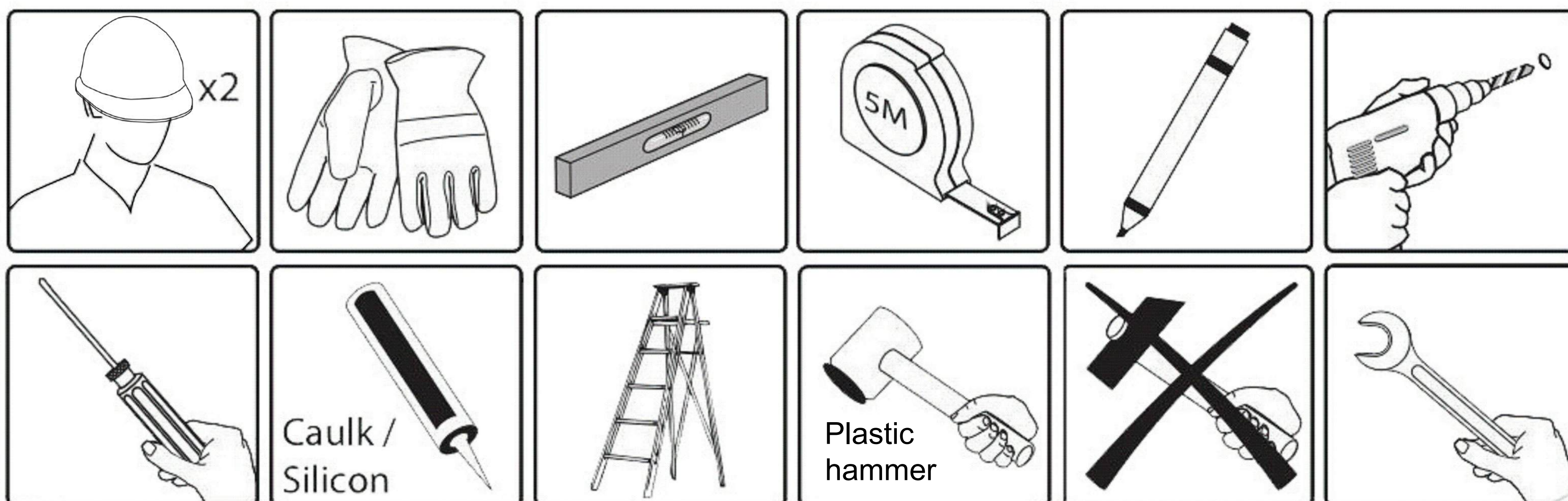
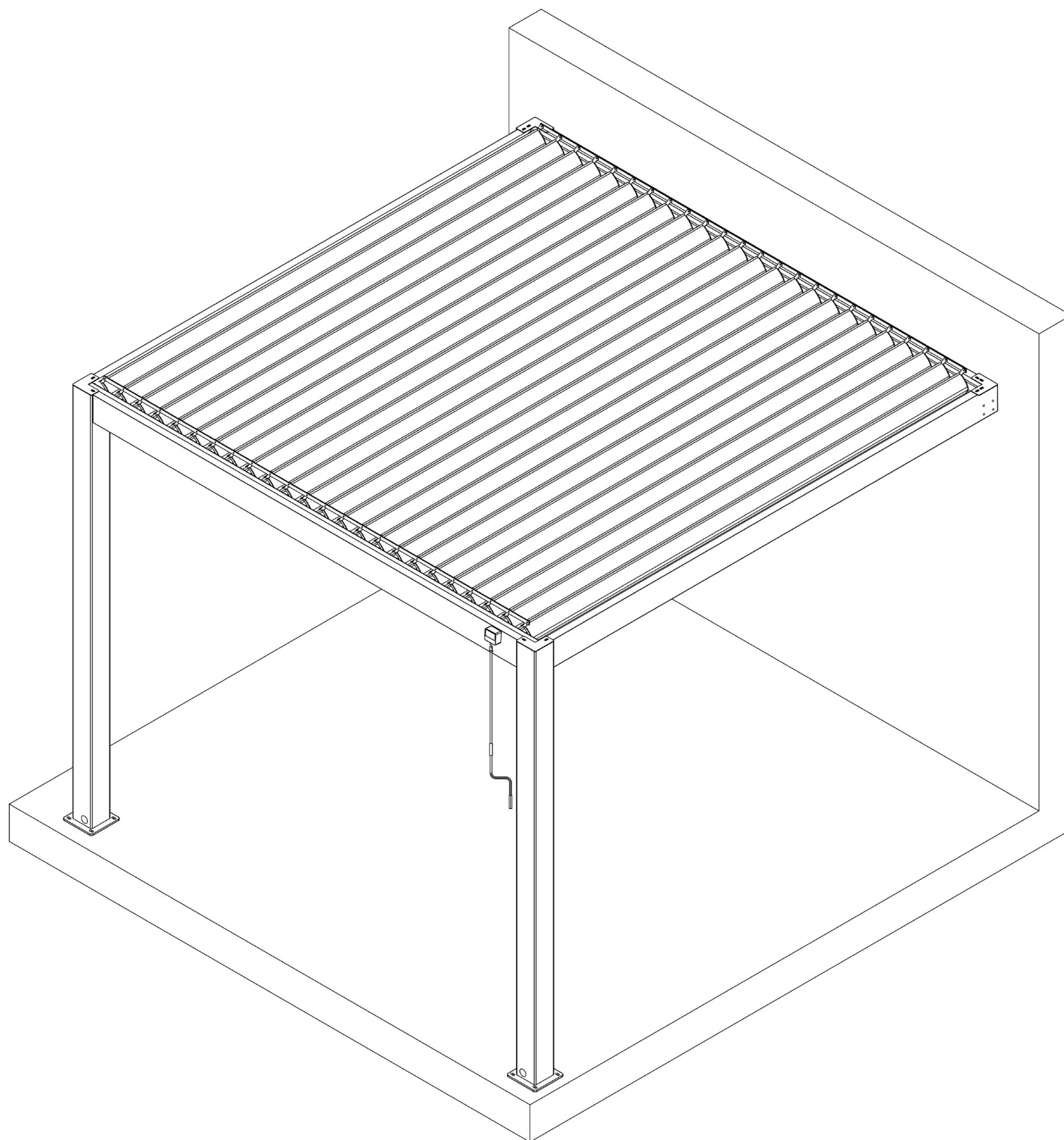


The Louvre Lounge



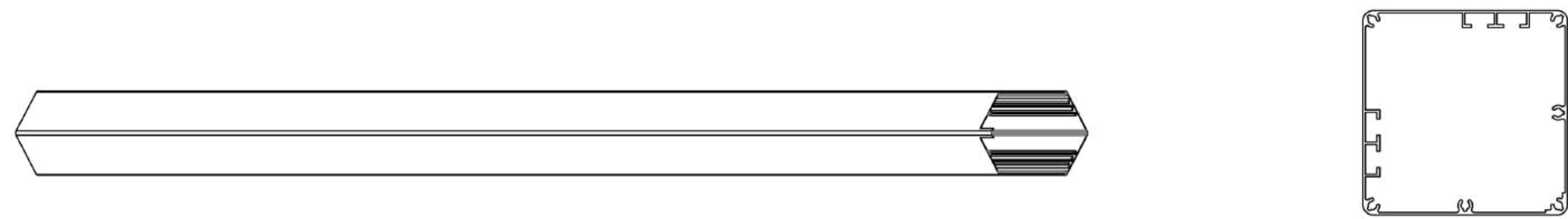
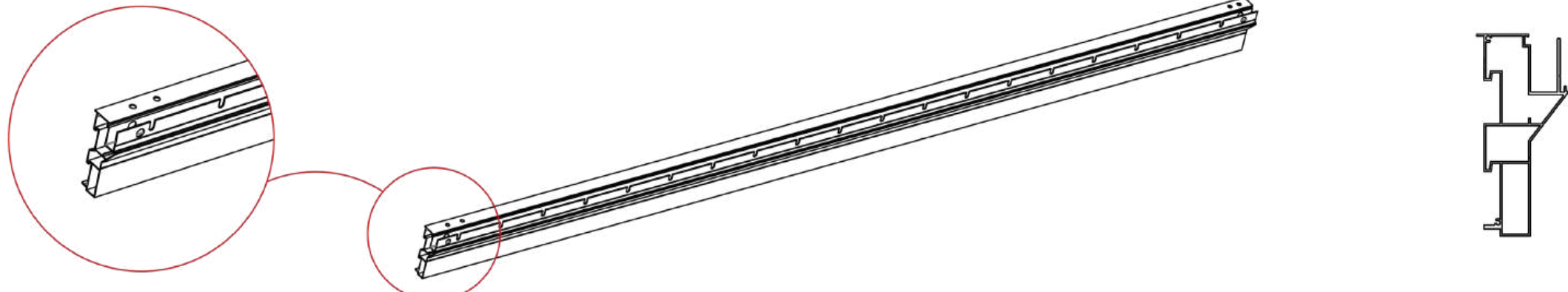
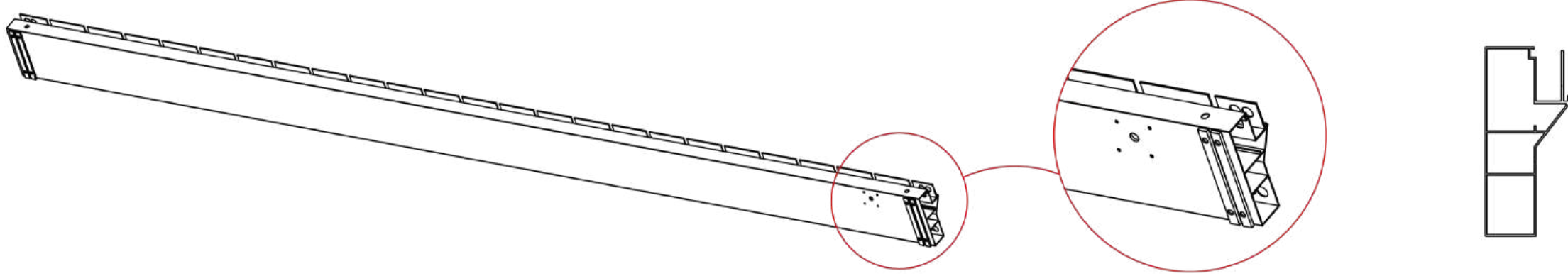
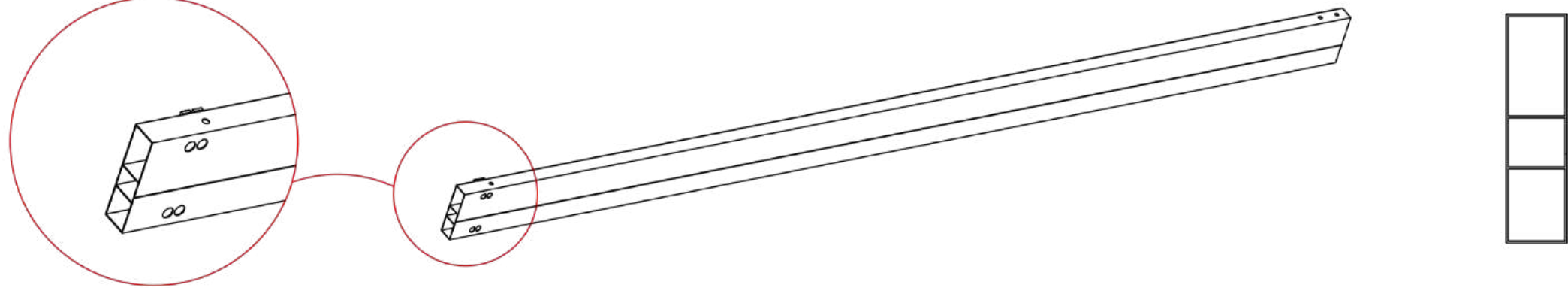
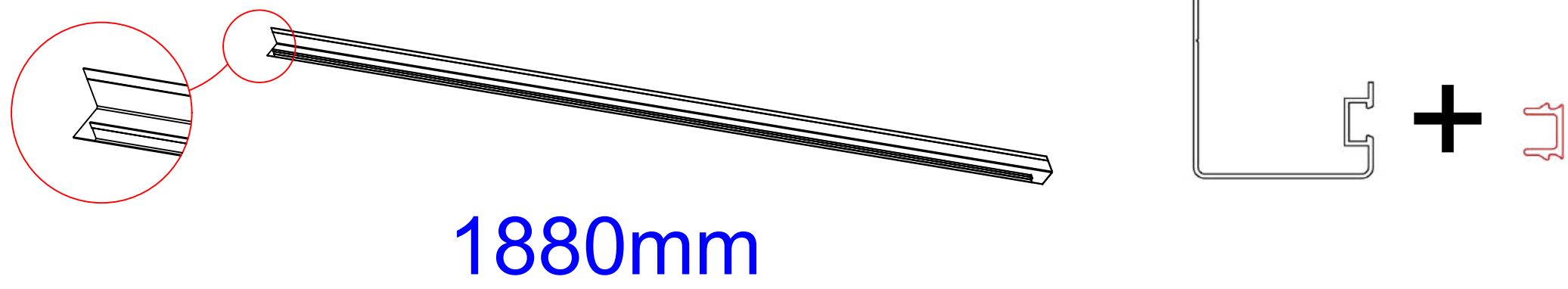
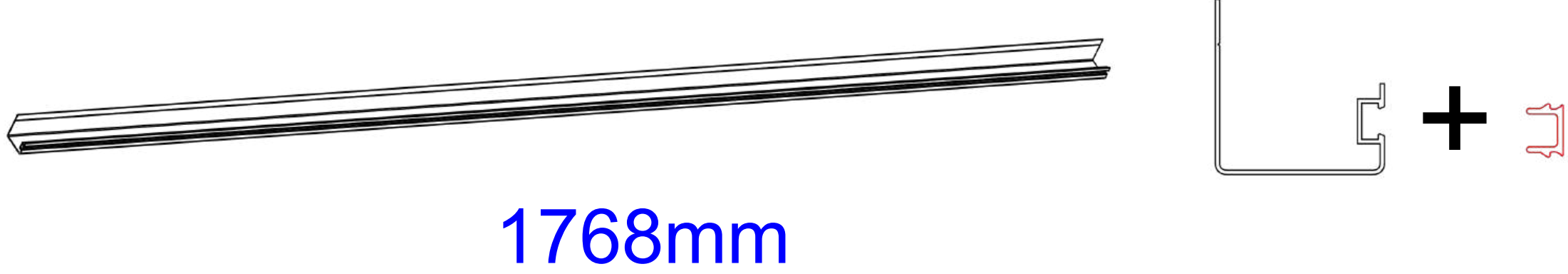
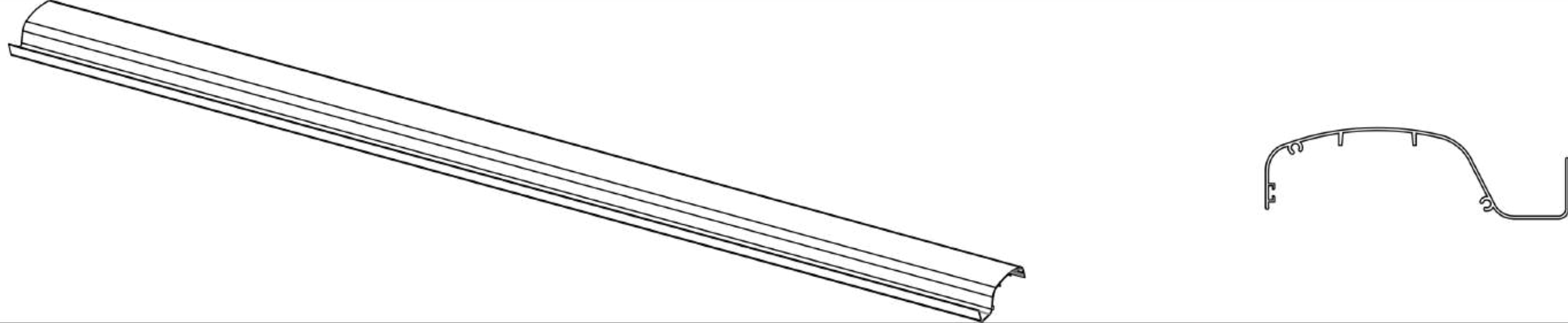
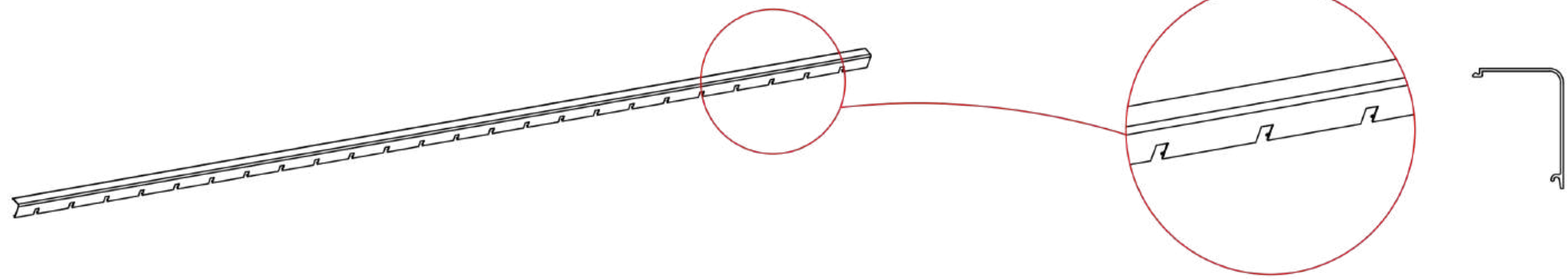
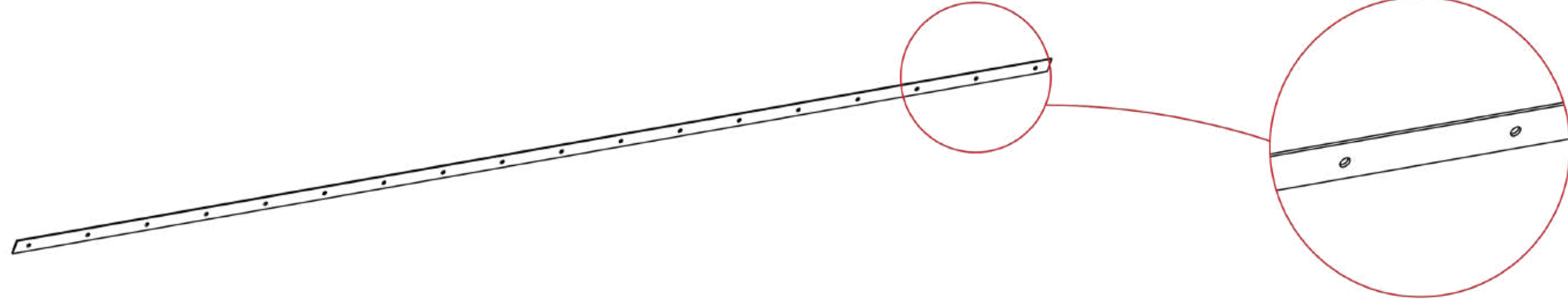
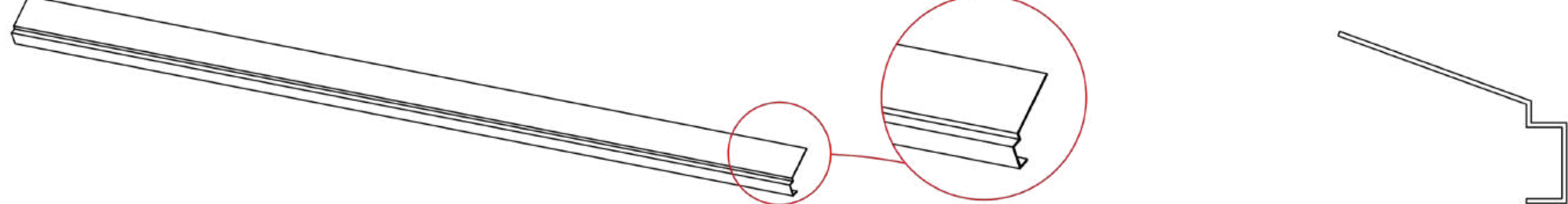
ShadeTec Lite Instruction Manual
(2X2/2X4/3X3M)

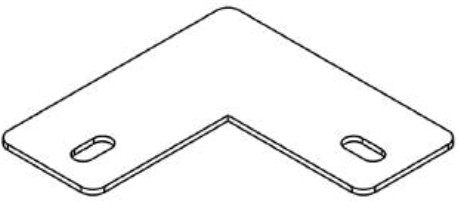
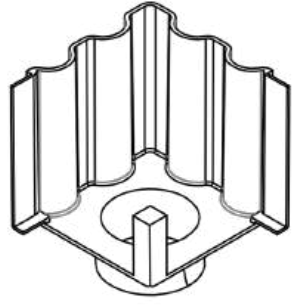
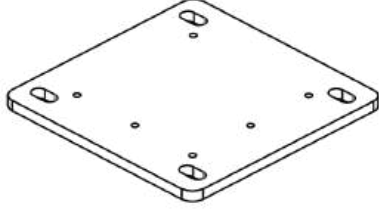
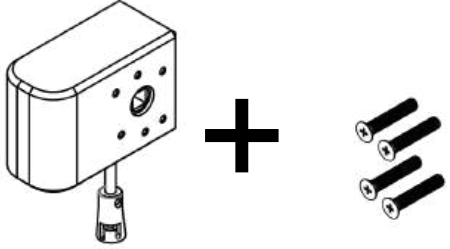
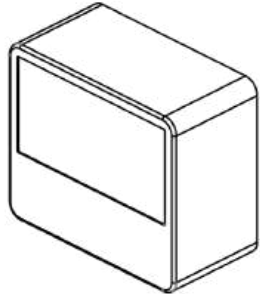
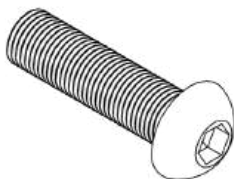
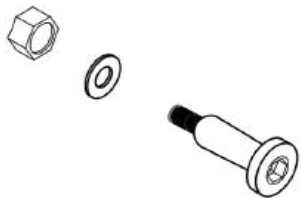
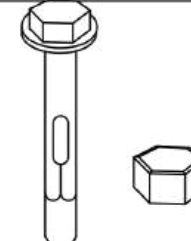
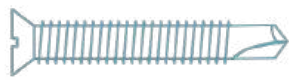
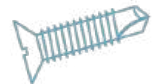
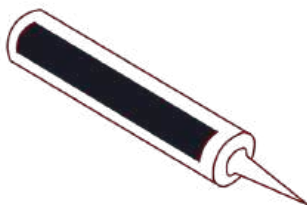
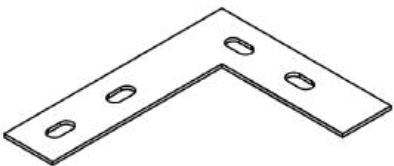
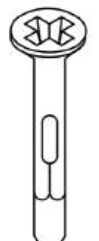


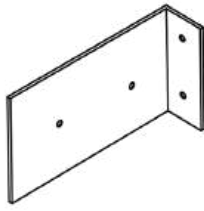
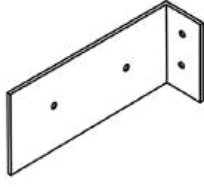
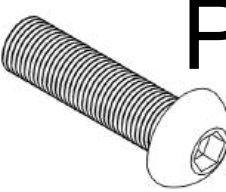
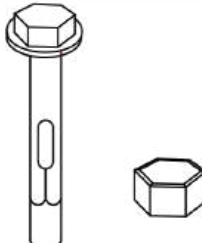
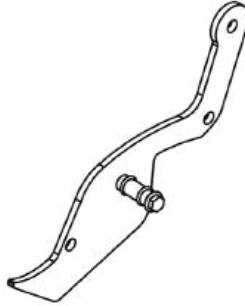
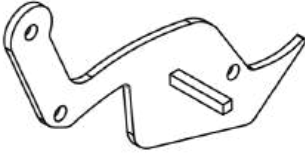
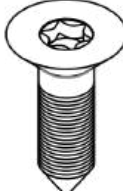
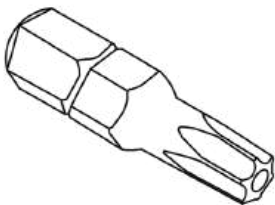
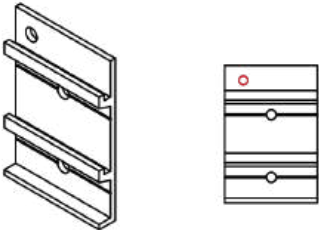
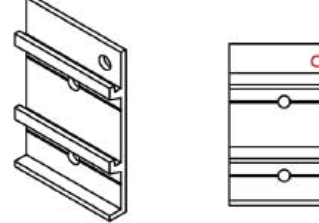
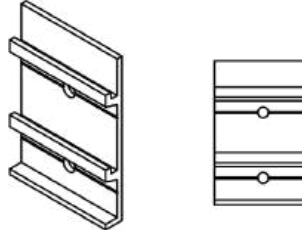
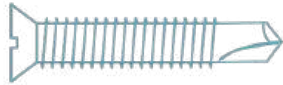
2×2m

	Item	Qty		Item	Qty		Item	Qty
Carton 1/3	1B-01	2		1B-11	2		1B-12	2
	1B-13	2		1B-14	1		1B-15	1
	1B-16	1		1B-18	1		1B-19	12+
	1B-20	32+		1B-21	8		1B-22	12+
	1B-23	12+		1B-24	1		1B-35	2
	1B-36	2		1B-39	8		1B-40	2
	1B-41	2		1B-42	8		1B-48	16+
	1B-49	15+		1B-50	1		1B-51	64+
	1B-64	1		1B-52/C	2		1B-53	2
	1B-43	4		1B-67	8		1B-69	8
Carton 2/3	1B-02	1		1B-03	1		1B-04	2
	1B-05 A/B	4		1B-08	2		1B-09	2
	1B-29	2						
Carton 3/3	1B-06	16						

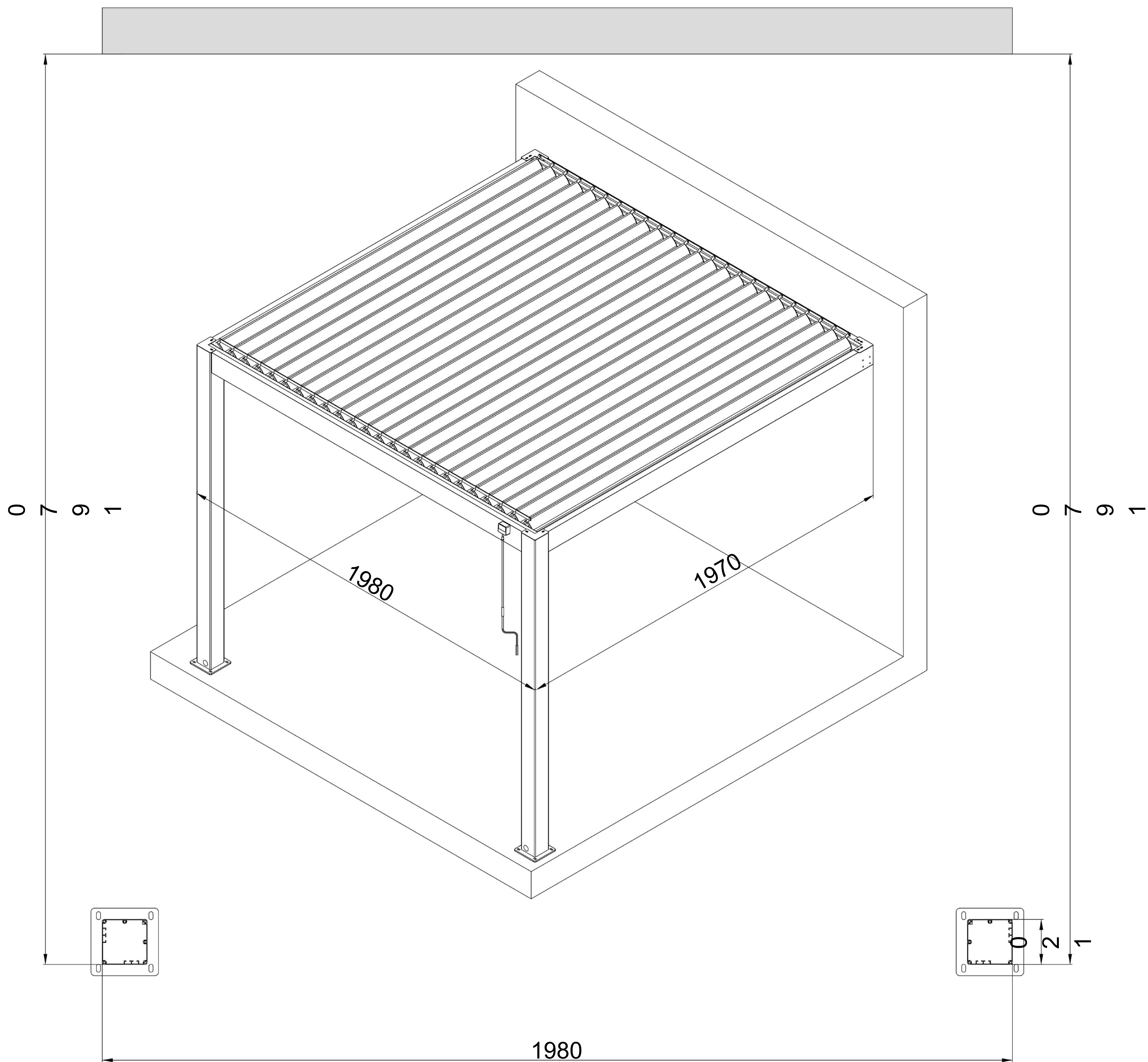
2×2-1

Item	Drawings	Qty
1B-01		2
1B-02		1
1B-03		1
1B-04		2
1B-05A	 1880mm	1
1B-05B	 1768mm	3
1B-06		16
1B-08		2
1B-09		2
1B-29		2

Item	Drawings	Qty
1B-11		2
1B-12		2
1B-13		2
1B-14		1
1B-15		1
1B-16		1
1B-18		1
1B-19	 M8*20	12+
1B-20		32+
1B-21	 M10*80	8
1B-22	 M5.5*50	12+
1B-23	 M4.2*19	12+
1B-24		1
1B-35		2
1B-69	 M8*80	8

Item	Drawings	Qty
1B-36	 M8*80	2
1B-40		2
1B-41		2
1B-42	 M10*20	8
1B-39	 M8*60	8
1B-48		16+
1B-49		15+
1B-50		1
1B-51	 M3.5*25	64+
1B-64		1
1B-52		1
1B-52C		1
1B-53		2
1B-43	 M4.2*25	4
1B-67	 M4.2*50	8

2×2m

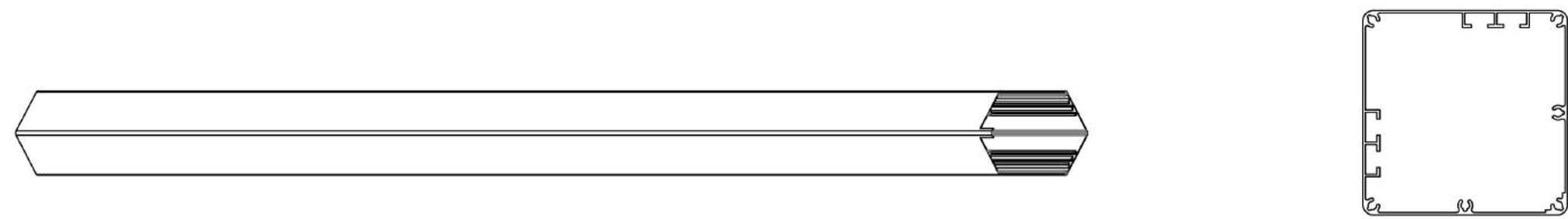
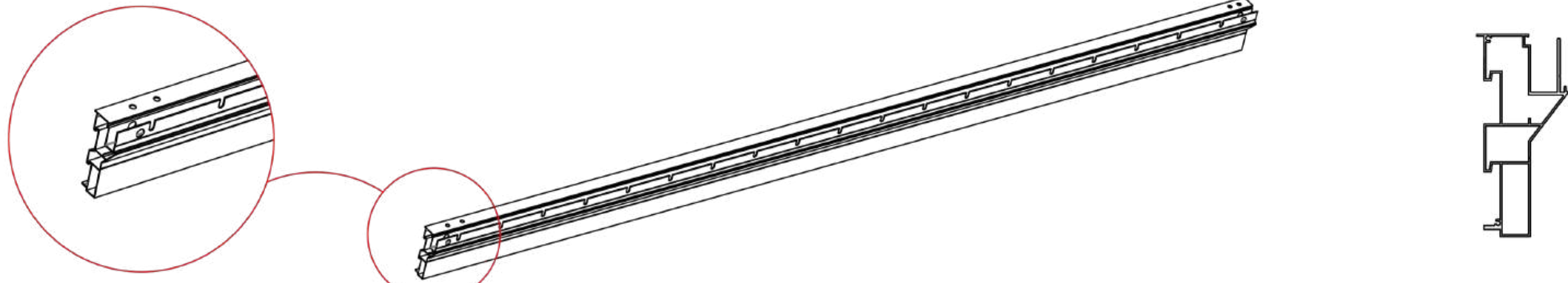
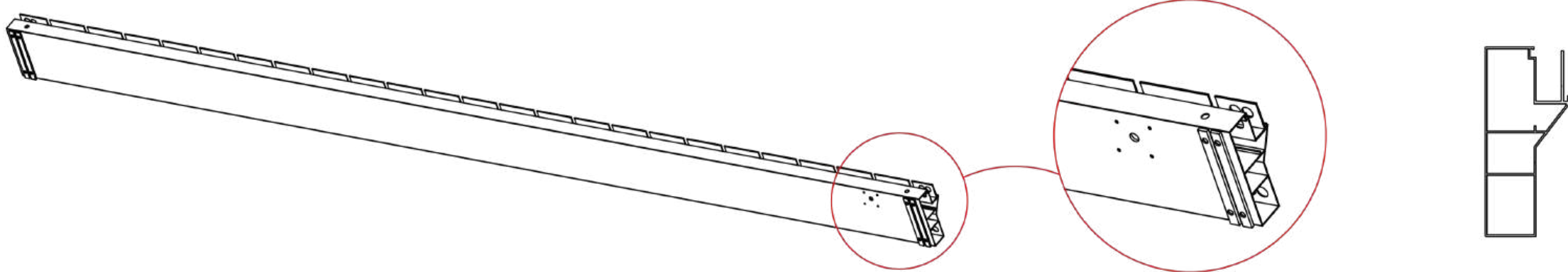
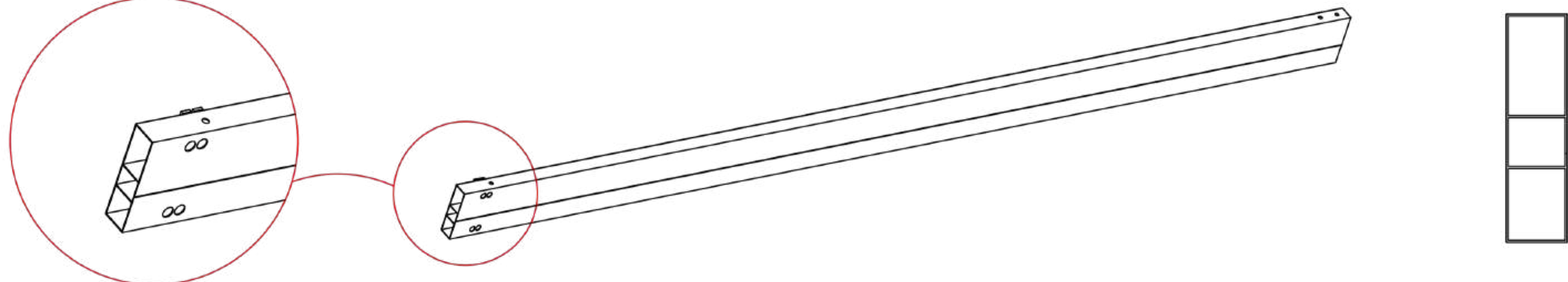
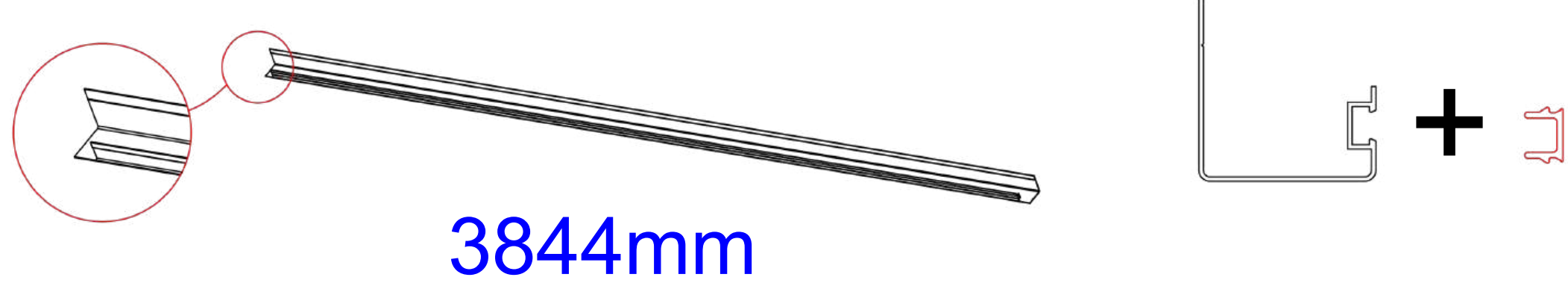
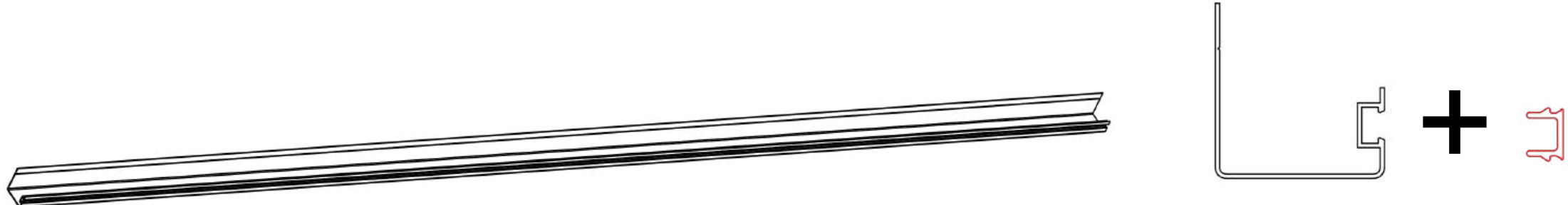
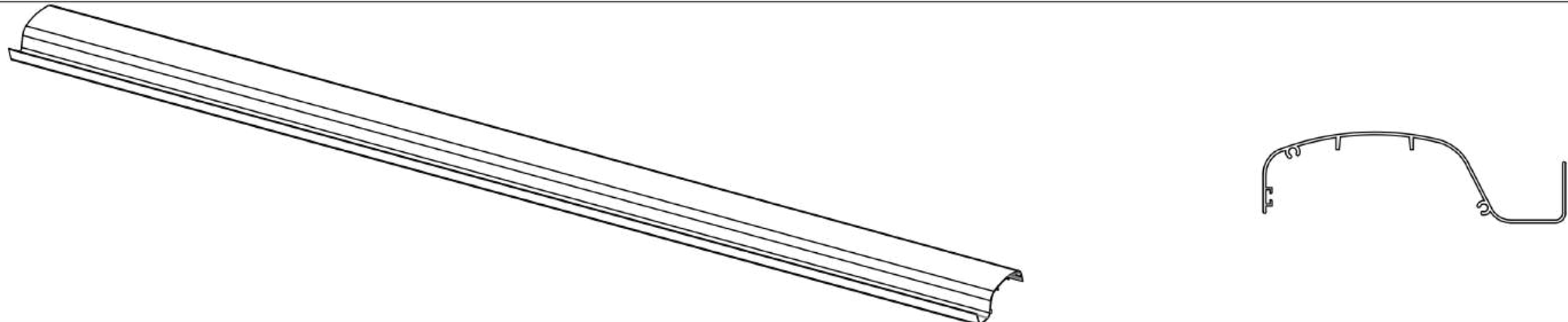
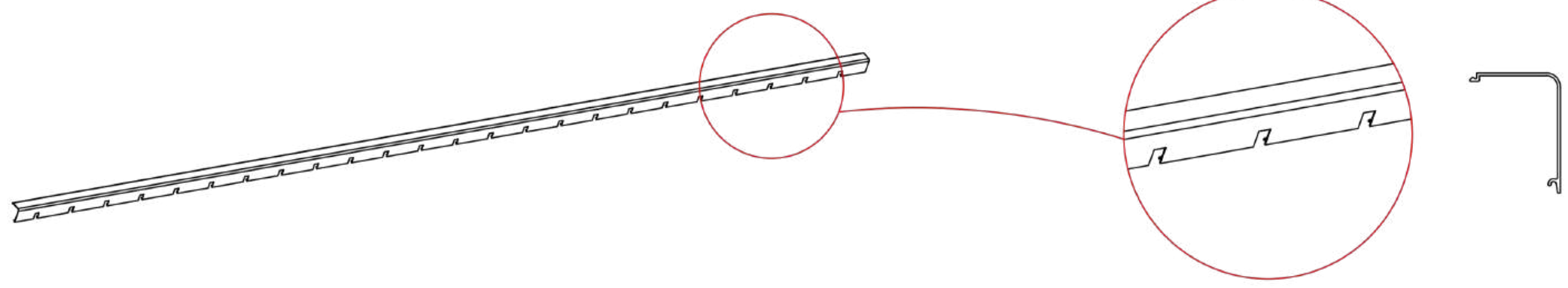
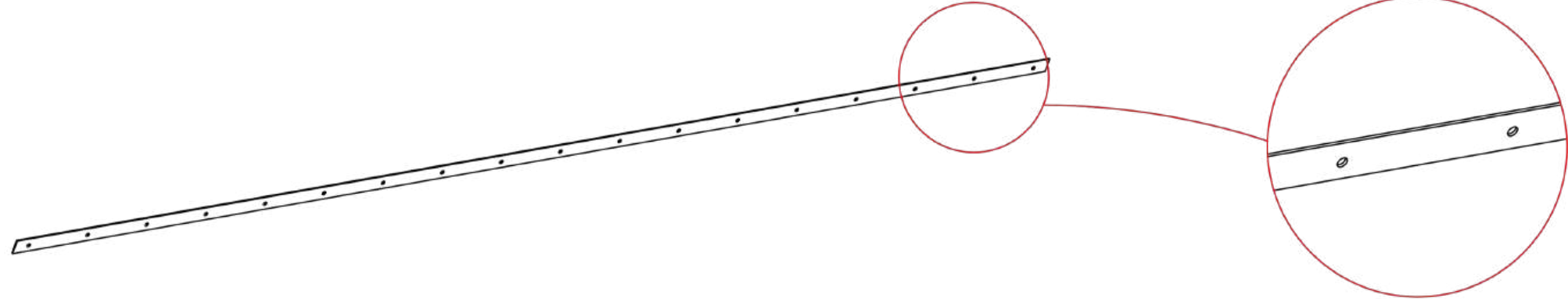
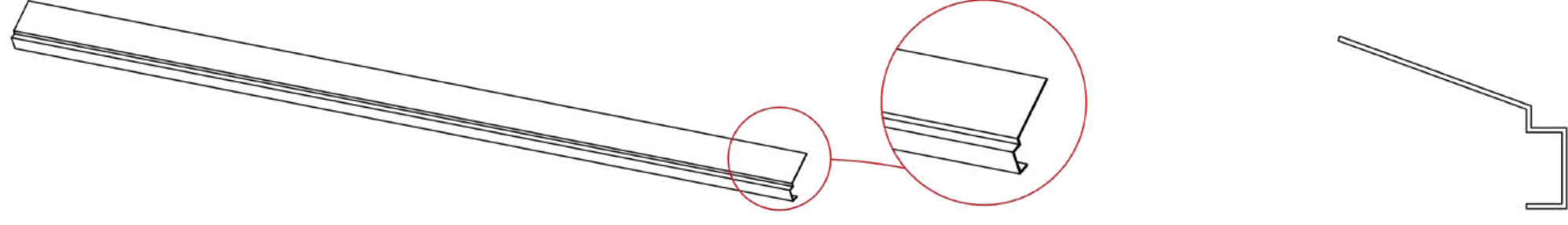


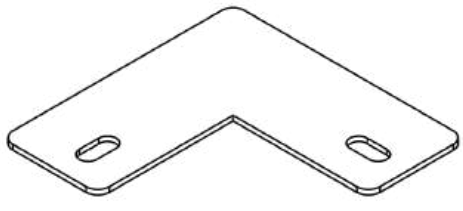
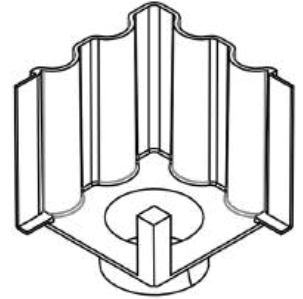
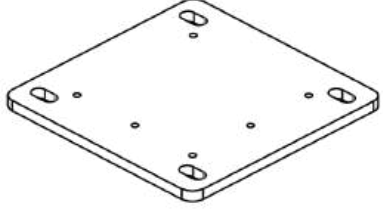
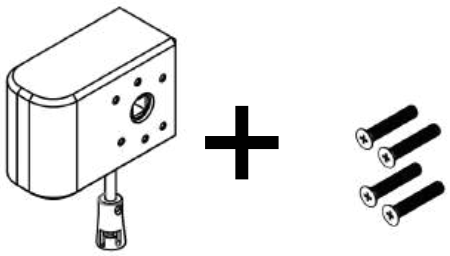
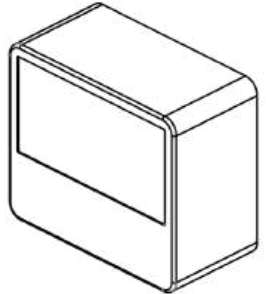
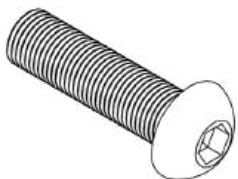
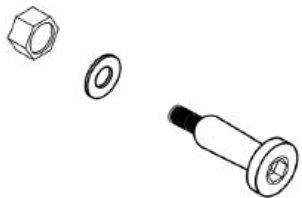
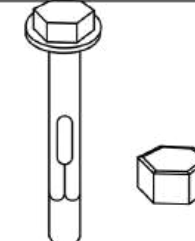
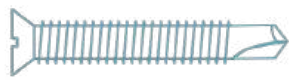
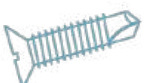
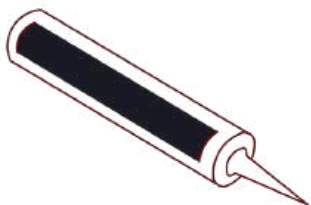
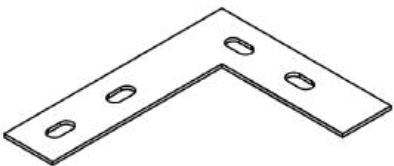
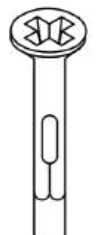
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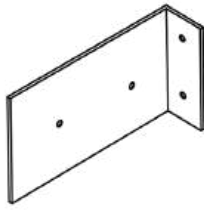
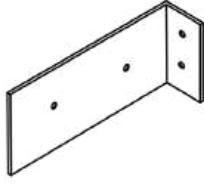
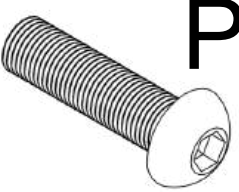
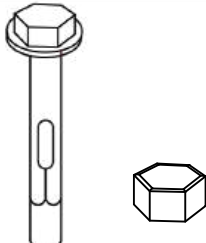
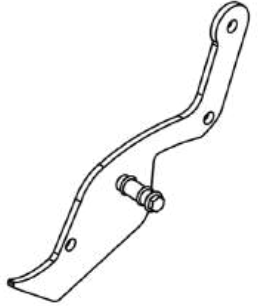
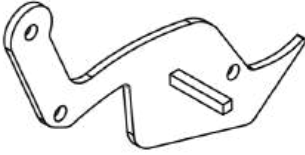
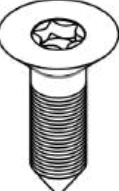
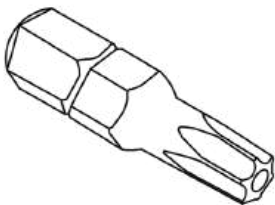
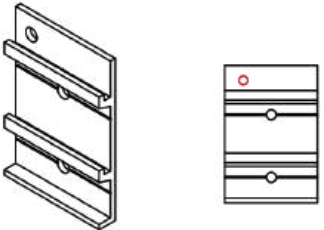
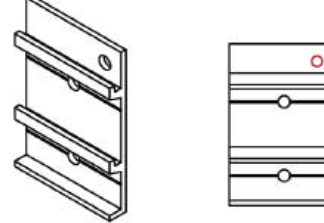
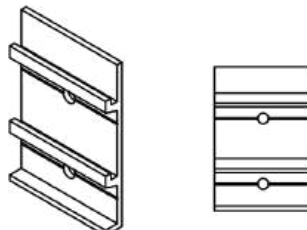
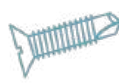
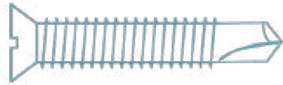
2×4m

	Item	Qty		Item	Qty		Item	Qty
Carton 1/4	1B-01	2		1B-11	2		1B-12	2
	1B-13	2		1B-14	1		1B-15	1
	1B-16	1		1B-18	1		1B-19	12+
	1B-20	66+		1B-21	8		1B-22	12+
	1B-23	16+		1B-24	1		1B-35	2
	1B-36	2		1B-39	8		1B-40	2
	1B-41	2		1B-42	8		1B-48	33+
	1B-49	32+		1B-50	1		1B-51	132+
	1B-64	1		1B-52/C	2		1B-53	3
	1B-43	5		1B-67	14+		1B-69	10+
Carton 2/4	1B-02	1		1B-03	1		1B-04	2
	1B-05 A/B	4		1B-08	2		1B-09	2
	1B-29	2						
Carton 3/4	1B-06	21						
Carton 4/4	1B-06	12						

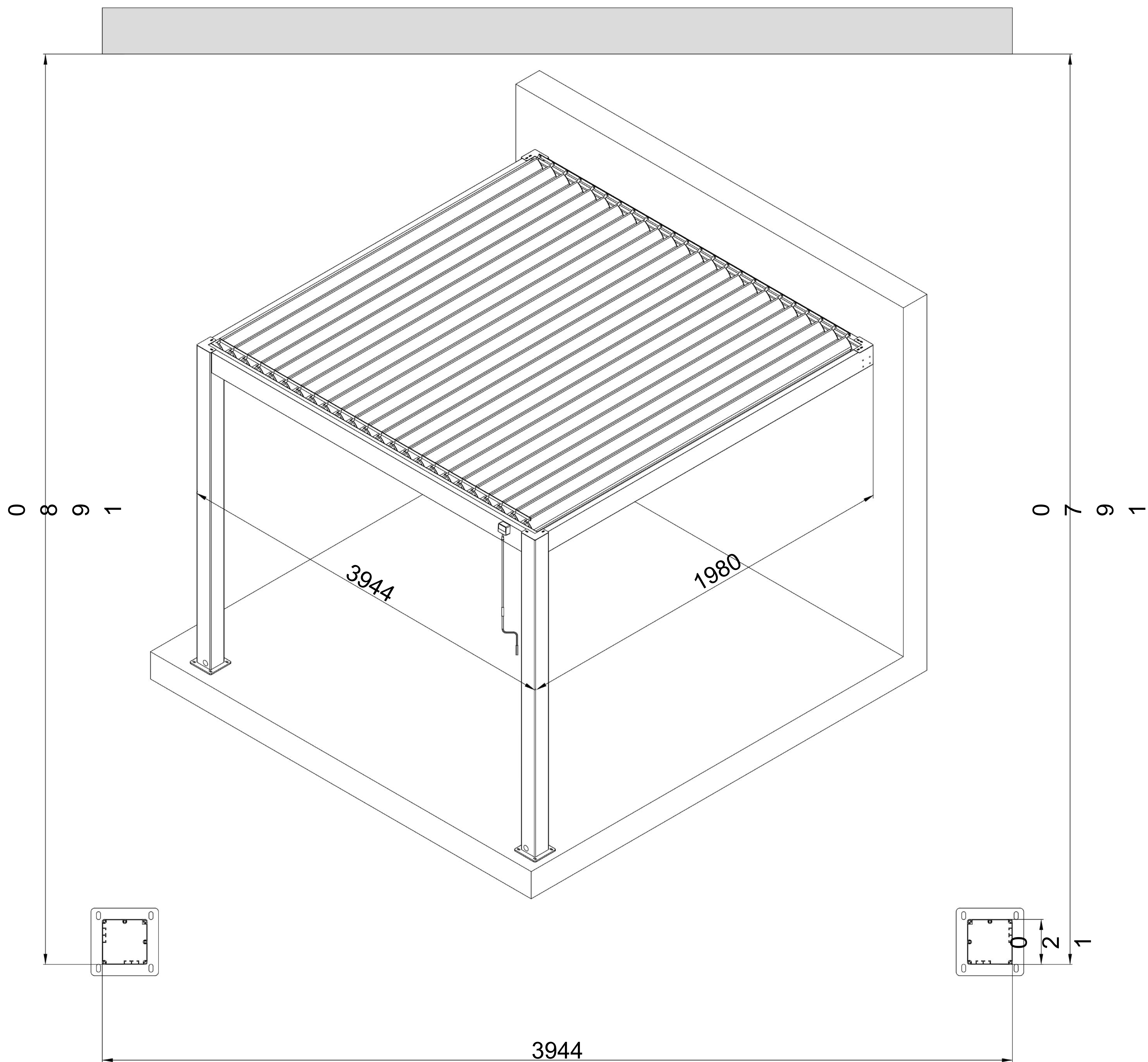
2×4-1

Item	Drawings	Qty
1B-01		2
1B-02		1
1B-03		1
1B-04		2
1B-05A		1
1B-05B		3
1B-06		33
1B-08		2
1B-09		2
1B-29		2

Item	Drawings	Qty
1B-11		2
1B-12		2
1B-13		2
1B-14		1
1B-15		1
1B-16		1
1B-18		1
1B-19	 M8*20	12+
1B-20		66+
1B-21	 M10*80	8
1B-22	 M5.5*50	12+
1B-23	 M4.2*19	16+
1B-24		1
1B-35		2
1B-69	 M8*80	10+

Item	Drawings	Qty
1B-36	 M8*80	2
1B-40		2
1B-41		2
1B-42	 M10*20	8
1B-39	 M8*60	8
1B-48		33+
1B-49		32+
1B-50		1
1B-51	 M3.5*25	132+
1B-64		1
1B-52		1
1B-52C		1
1B-53		3
1B-43	 M4.2*25	5
1B-67	 M4.2*50	14+

2×4m

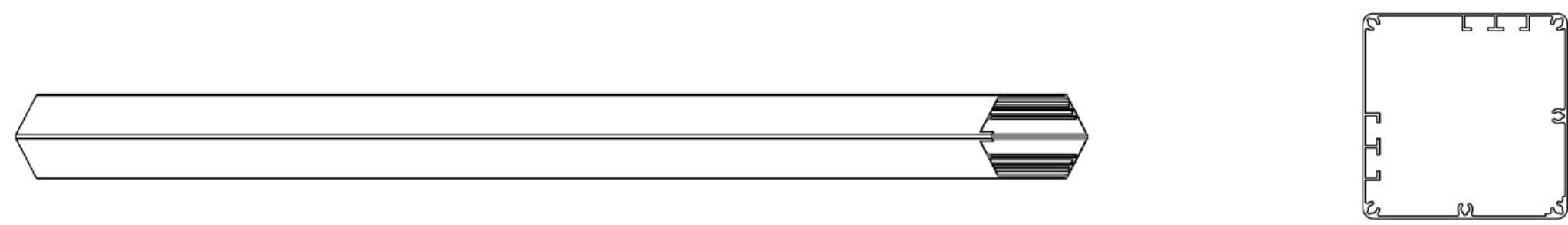
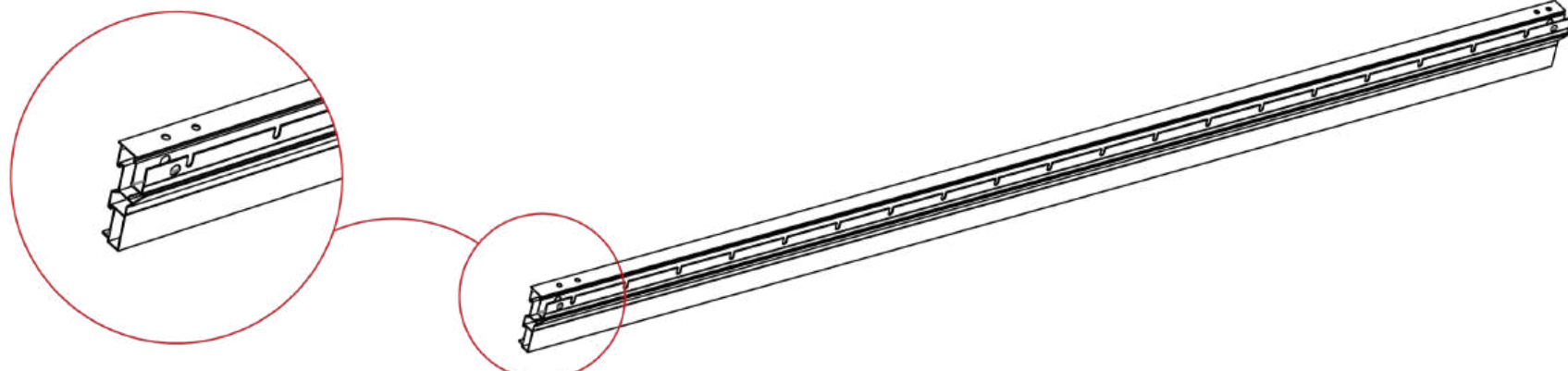
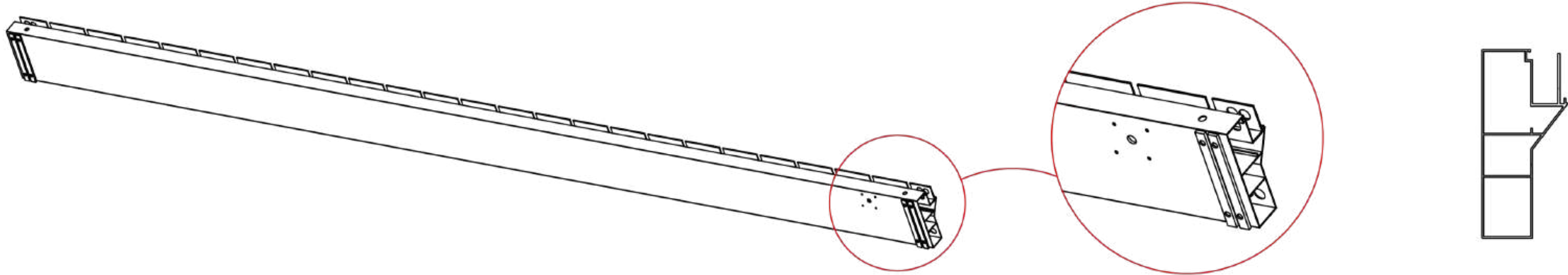
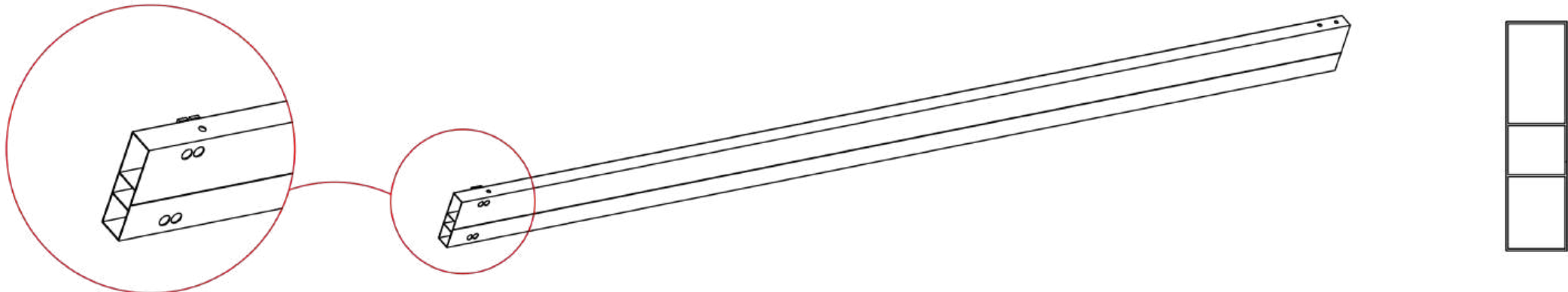
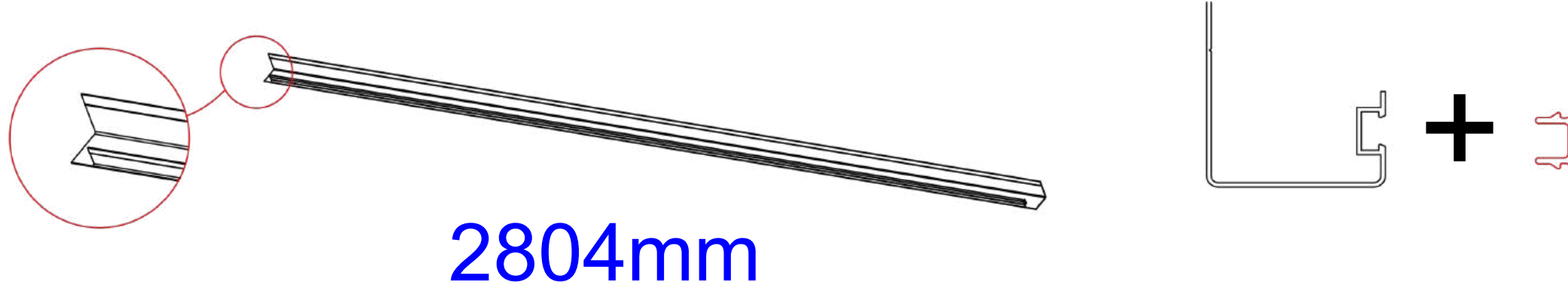
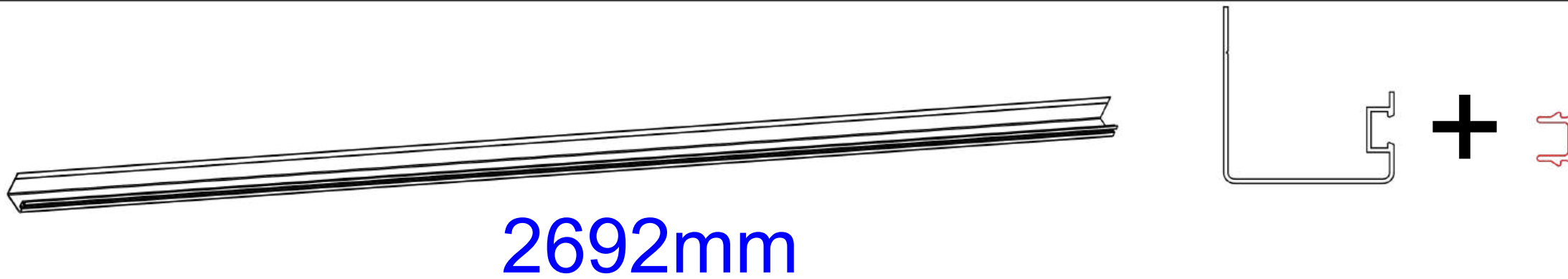
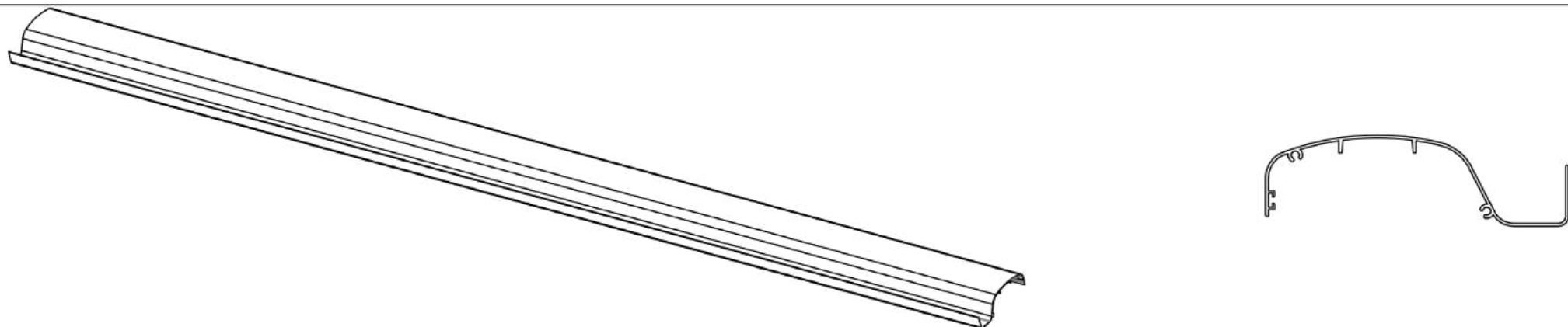
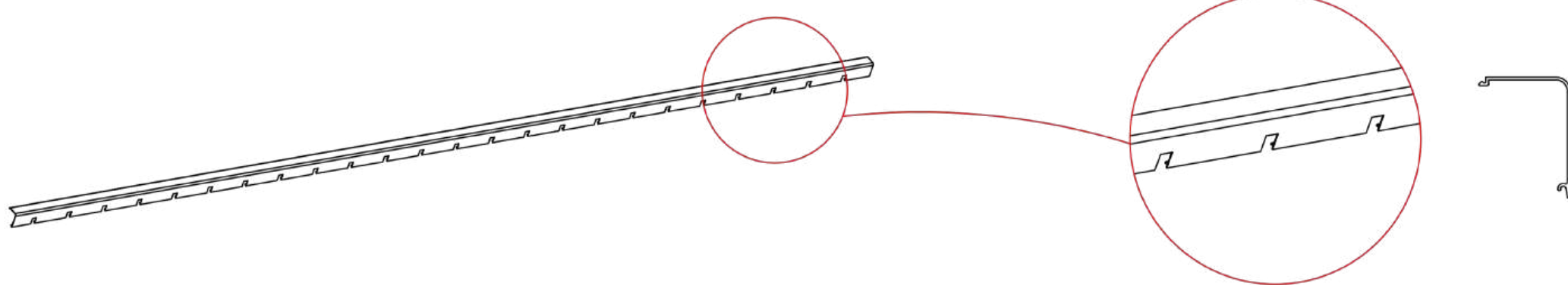
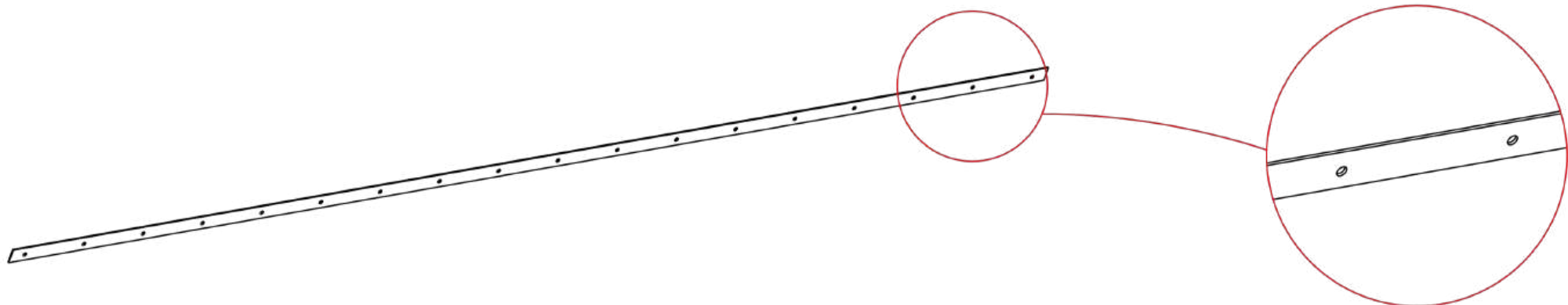
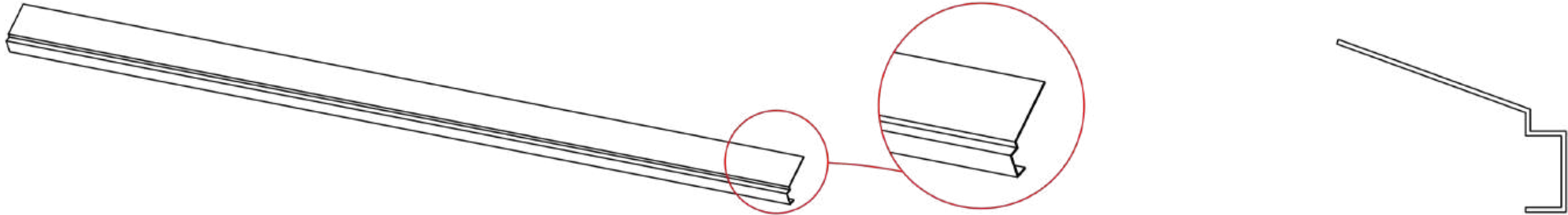


2×4-4

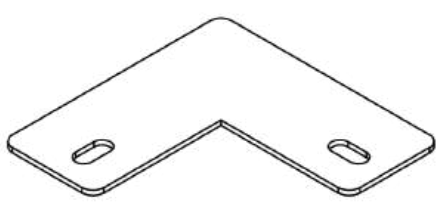
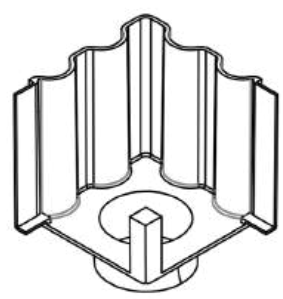
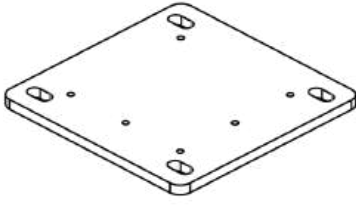
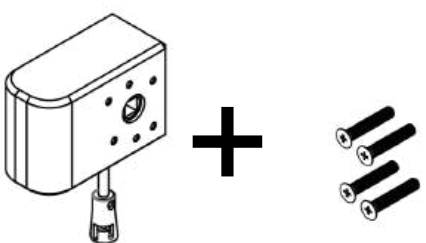
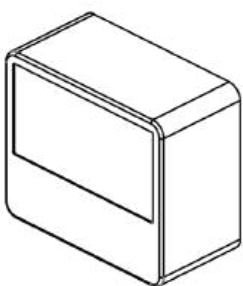
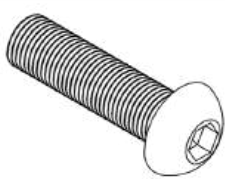
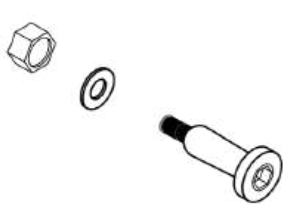
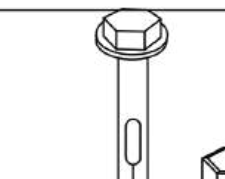
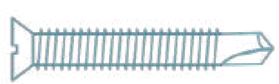
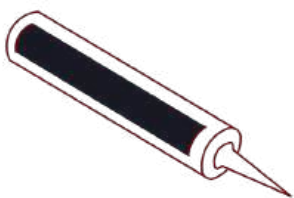
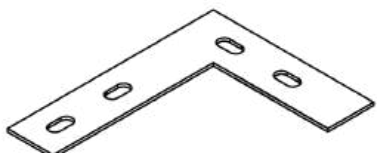
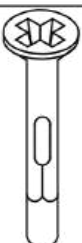
3×3m

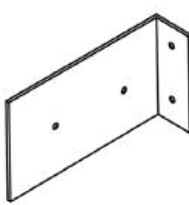
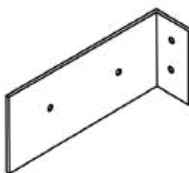
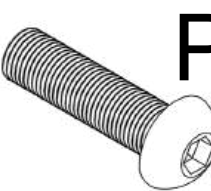
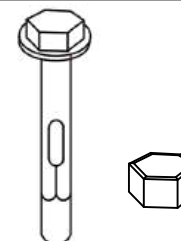
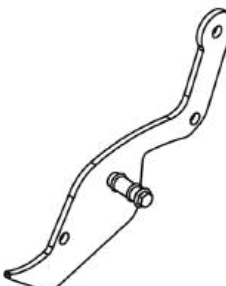
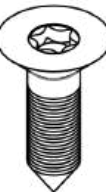
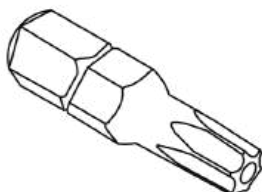
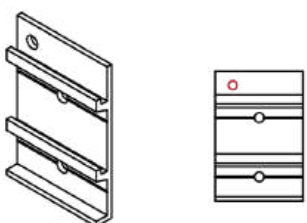
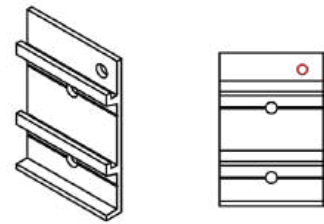
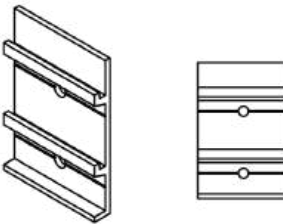
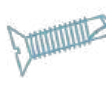
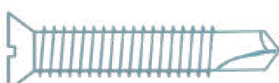
	Item	Qty		Item	Qty		Item	Qty
Carton 1/3	1B-01	2		1B-11	2		1B-12	2
	1B-13	2		1B-14	1		1B-15	1
	1B-16	1		1B-18	1		1B-19	12+
	1B-20	48+		1B-21	8		1B-22	12+
	1B-23	16+		1B-24	1		1B-35	2
	1B-36	2		1B-39	8		1B-40	2
	1B-41	2		1B-42	8		1B-48	24+
	1B-49	23+		1B-50	1		1B-51	96+
	1B-64	1		1B-52/C	2		1B-53	2
	1B-43	4		1B-67	10+		1B-69	10+
Carton 2/3	1B-02	1		1B-03	1		1B-04	2
	1B-05 A/B/C	4		1B-08	2		1B-09	2
	1B-29	2						
Carton 3/3	1B-06	24						

3×3-1

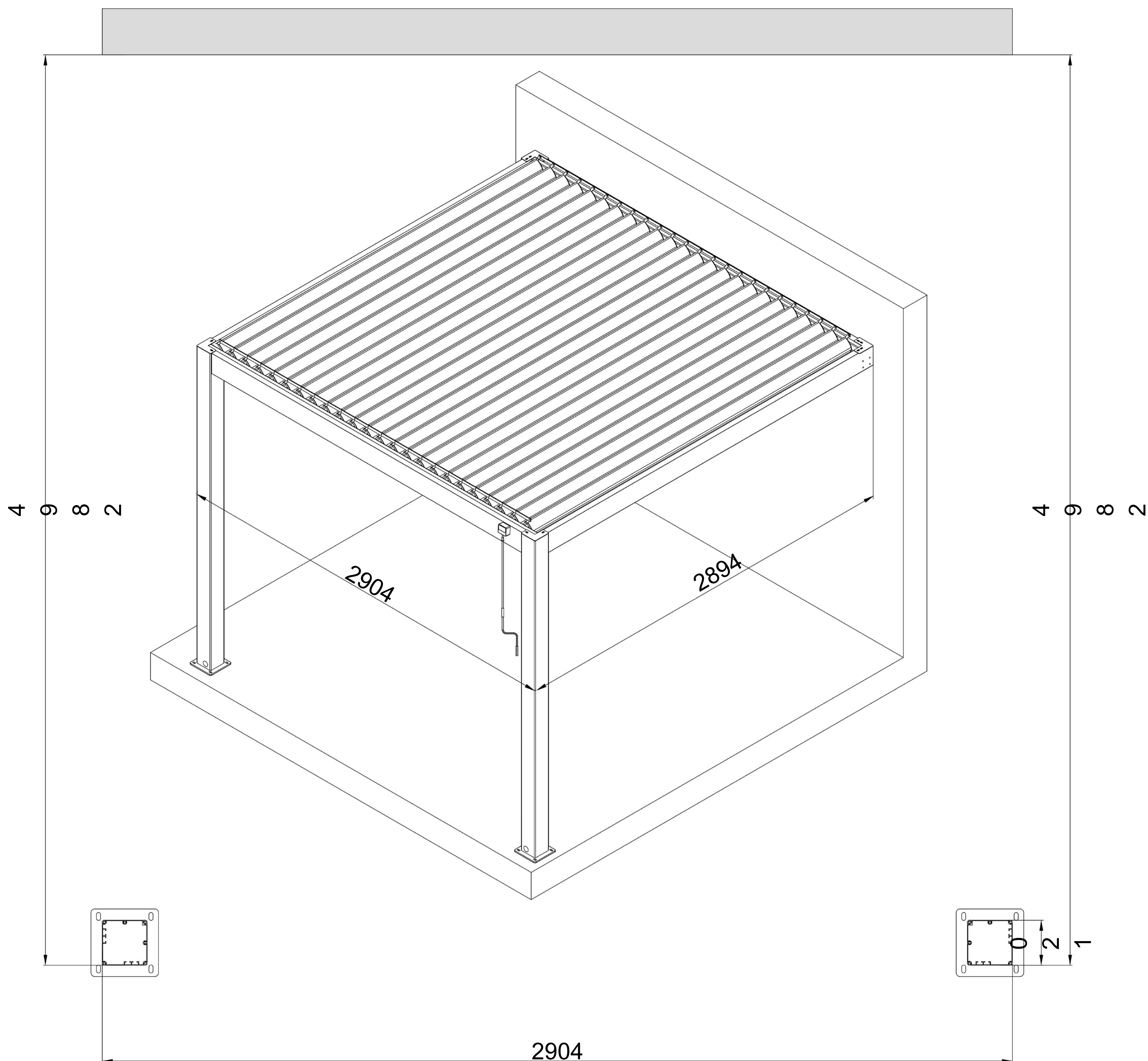
Item	Drawings	Qty
1B-01		2
1B-02		1
1B-03		1
1B-04		2
1B-05A		1
1B-05B		3
1B-06		24
1B-08		2
1B-09		2
1B-29		2

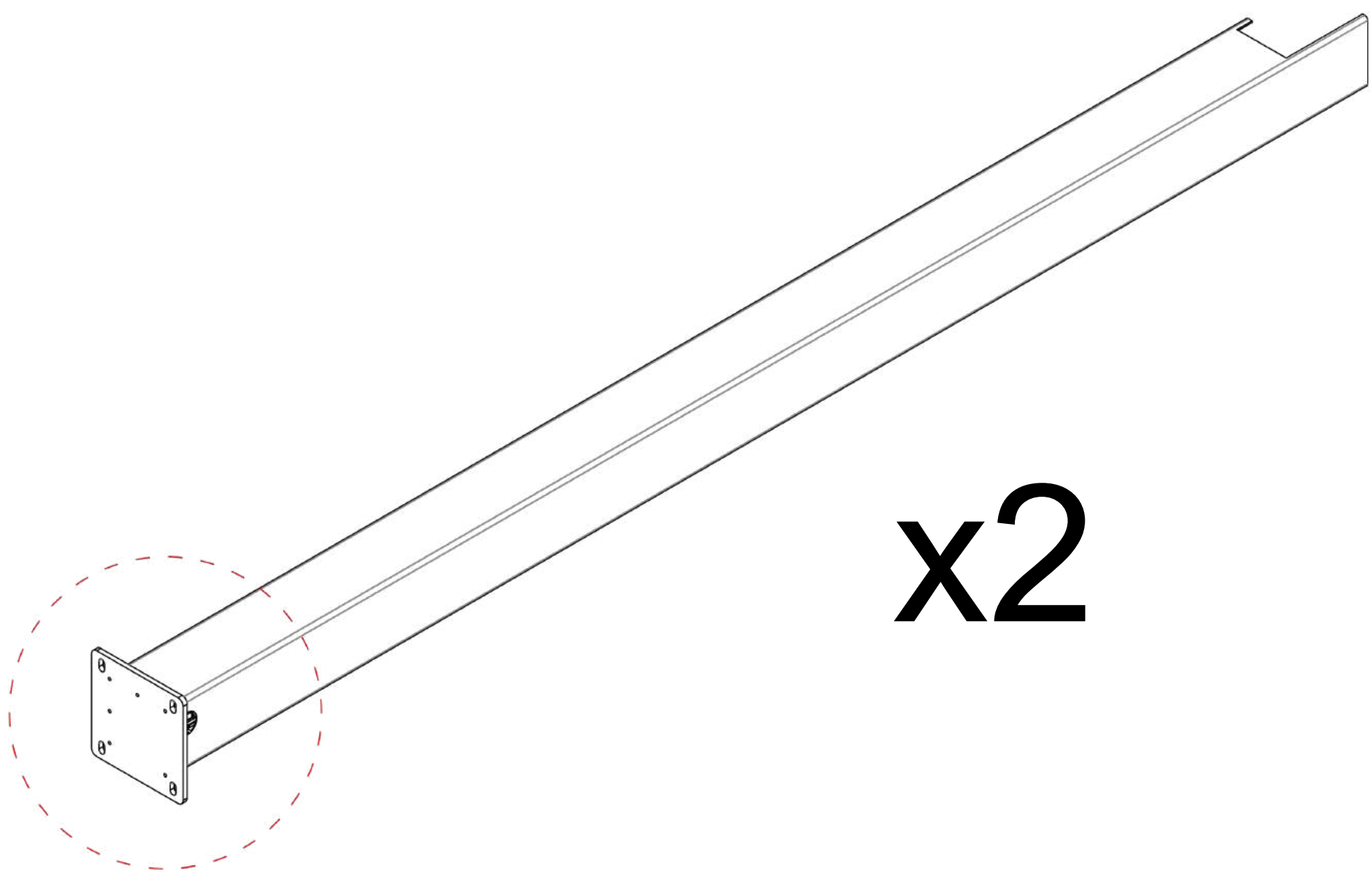
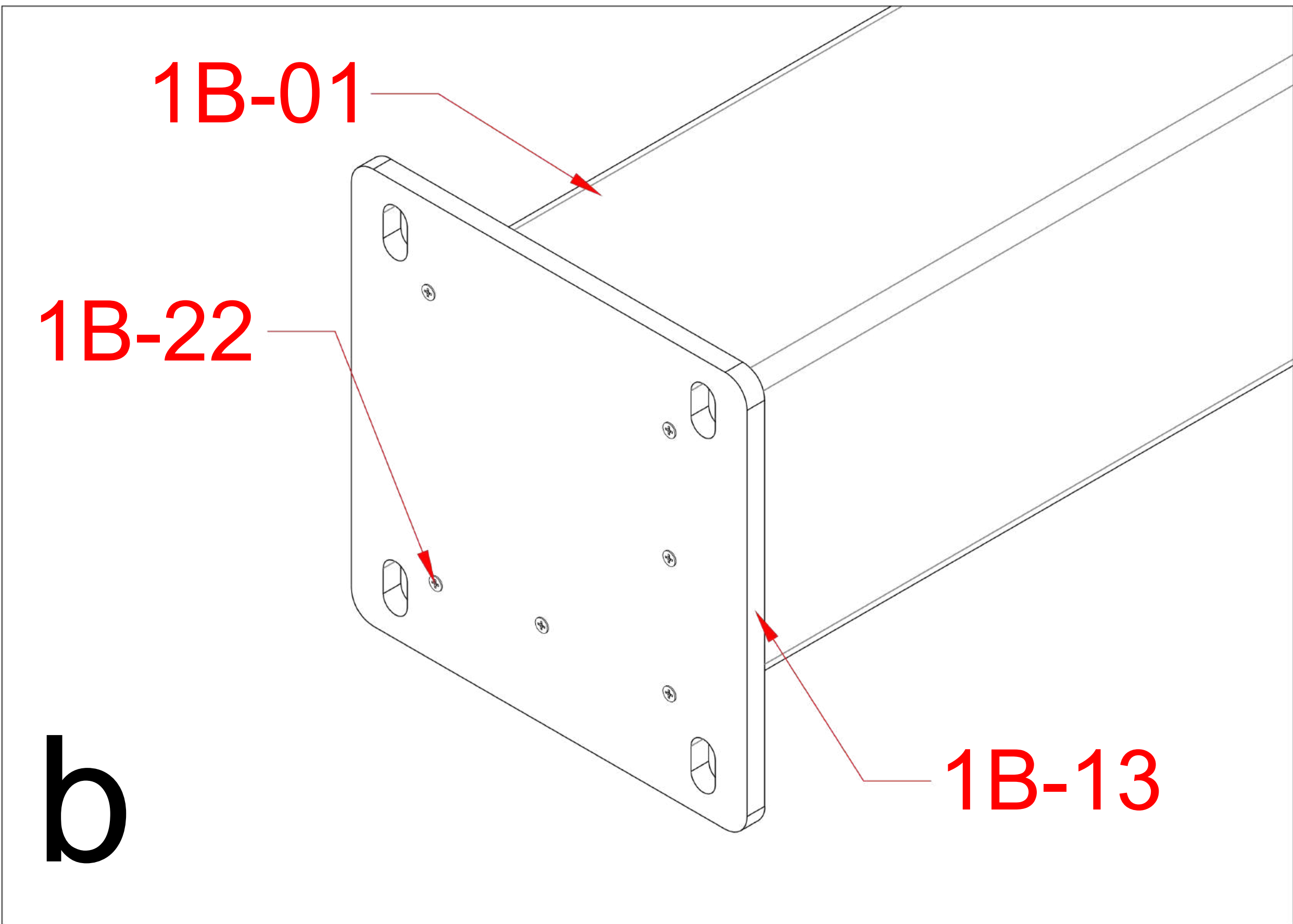
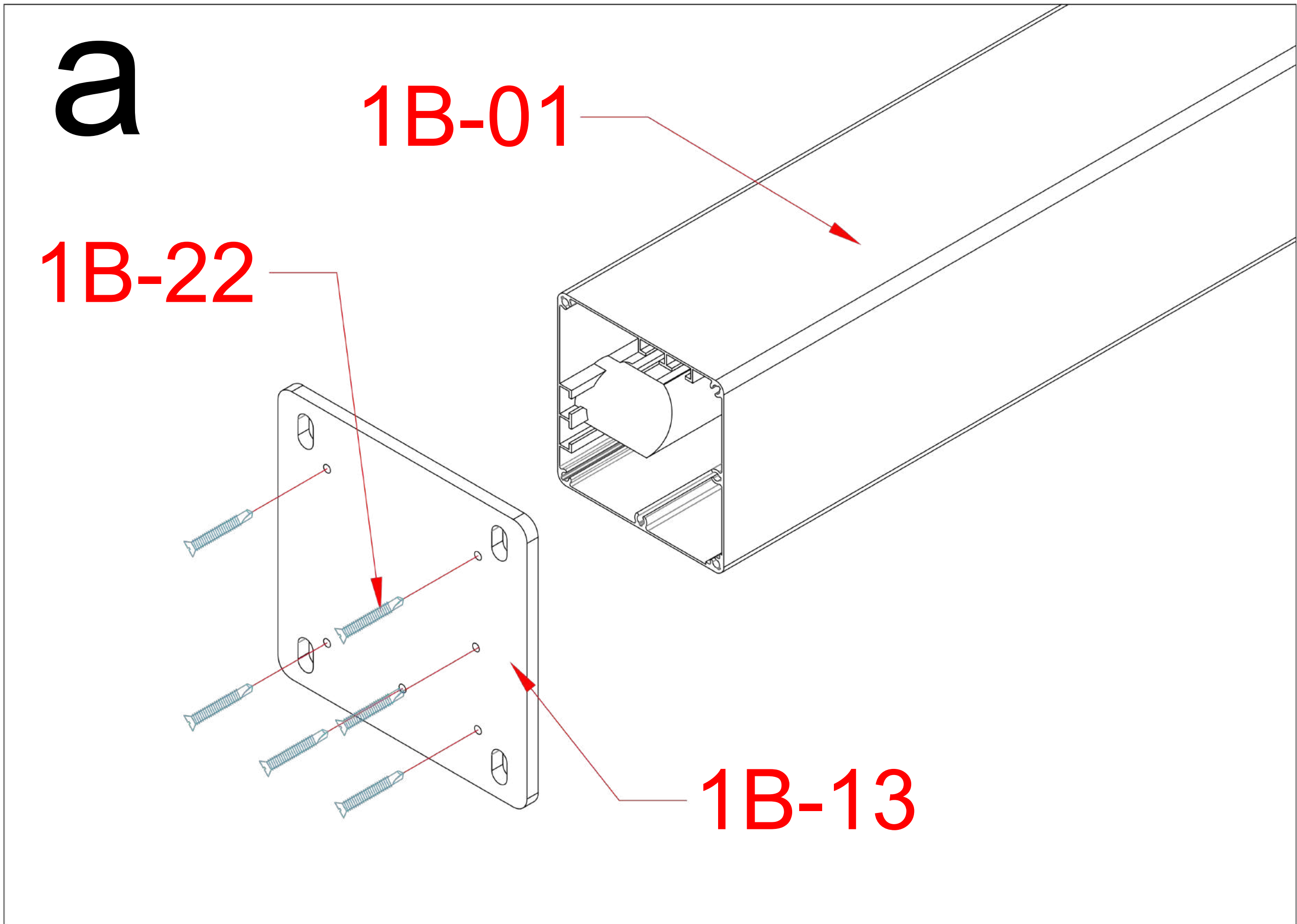
3x3-2

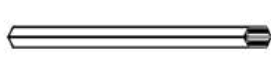
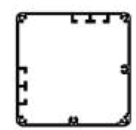
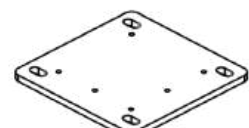
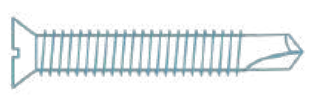
Item	Drawings	Qty
1B-11		2
1B-12		2
1B-13		2
1B-14		1
1B-15		1
1B-16		1
1B-18		1
1B-19	 M8*20	12+
1B-20		48+
1B-21	 M10*80	8
1B-22	 M5.5*50	12+
1B-23	 M4.2*19	16+
1B-24		1
1B-35		2
1B-69	 M8*80	10+

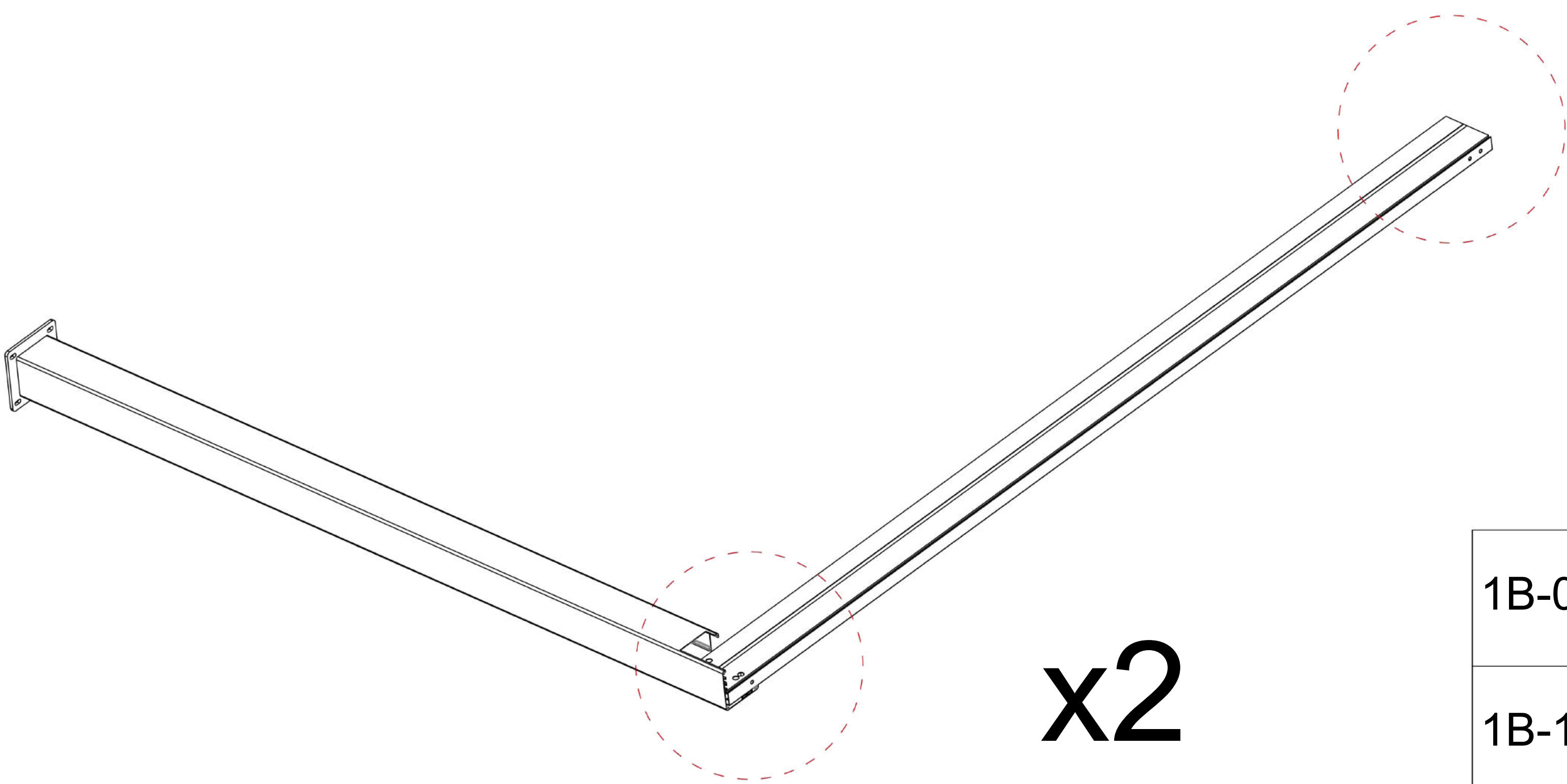
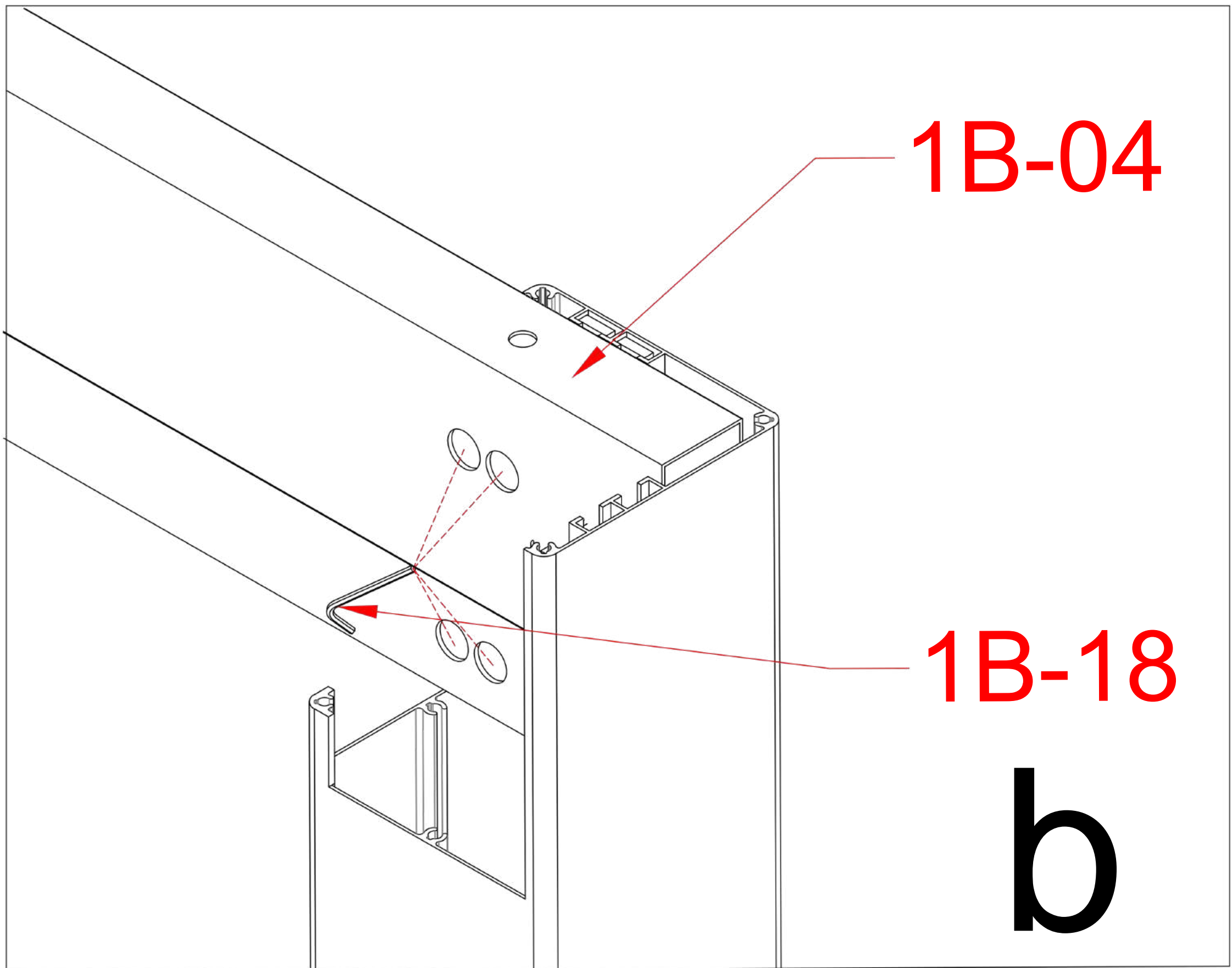
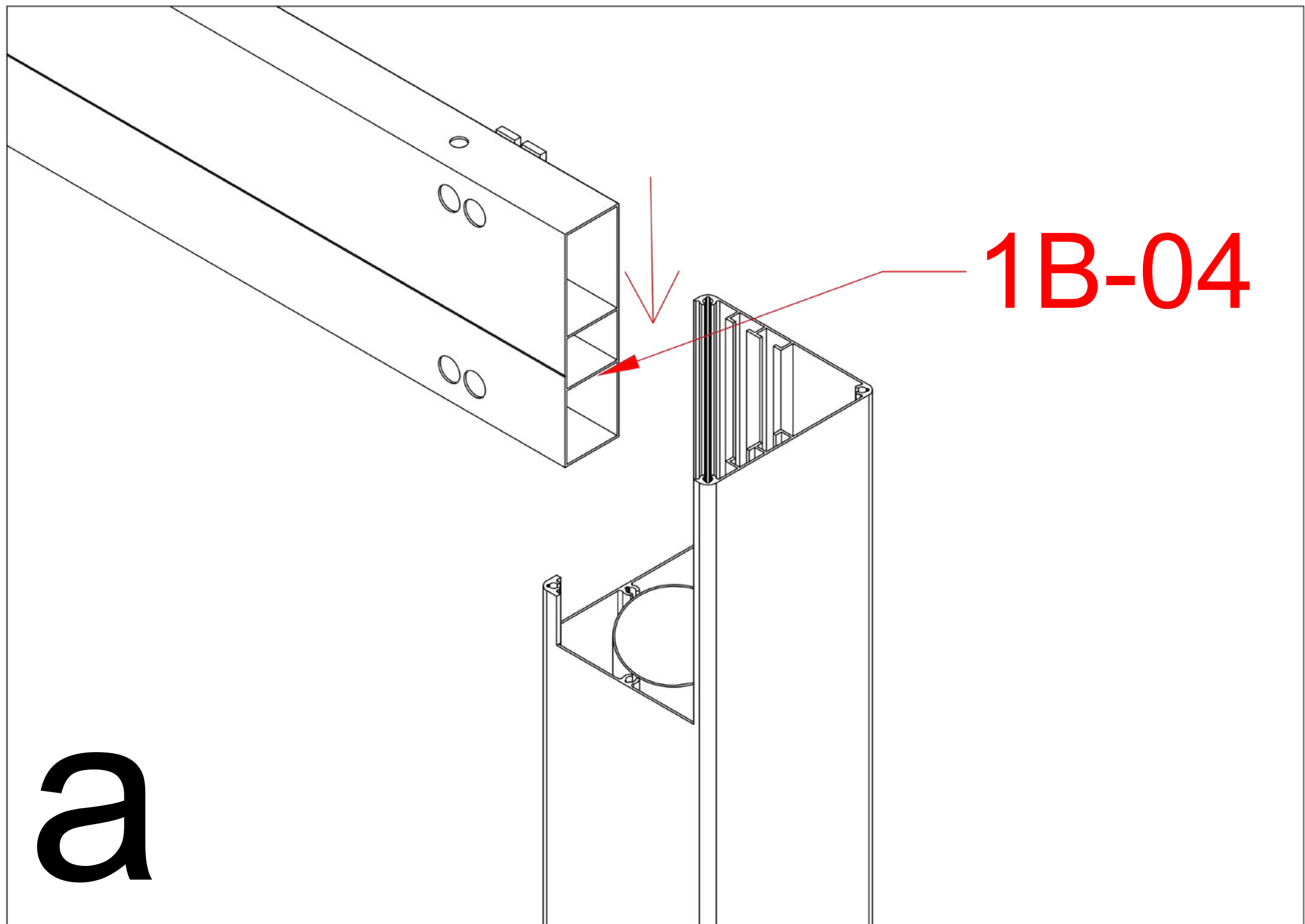
Item	Drawings	Qty
1B-36	 M8*80	2
1B-40		2
1B-41		2
1B-42	 M10*20	8
1B-39	 M8*60	8
1B-48		24+
1B-49		23+
1B-50		1
1B-51	 M3.5*25	96+
1B-64		1
1B-52		1
1B-52C		1
1B-53		2
1B-43	 M4.2*25	4
1B-67	 M4.2*50	10+

3x3m

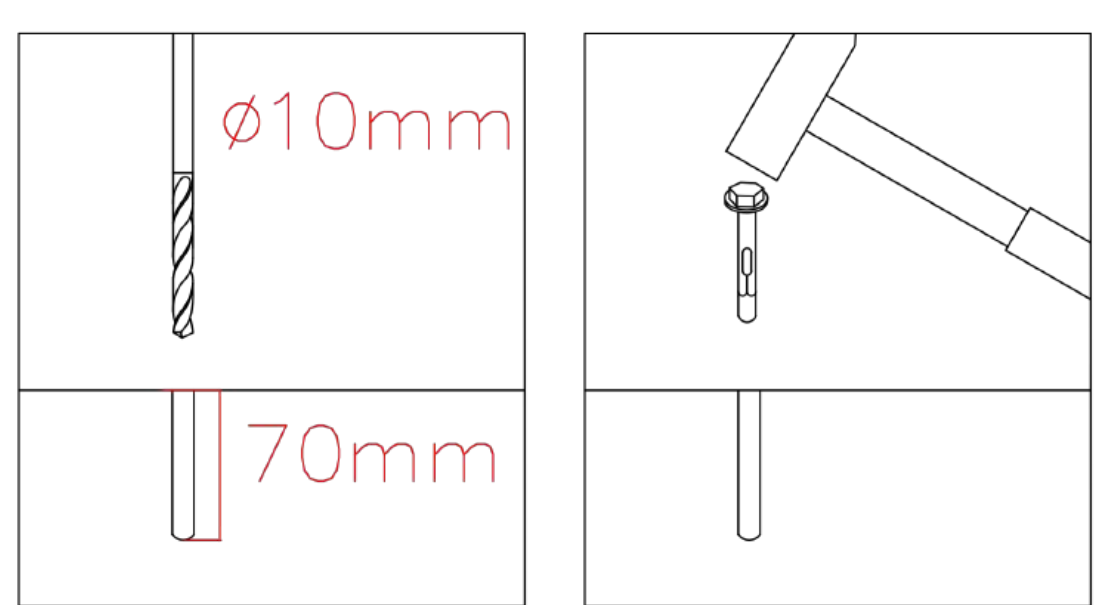
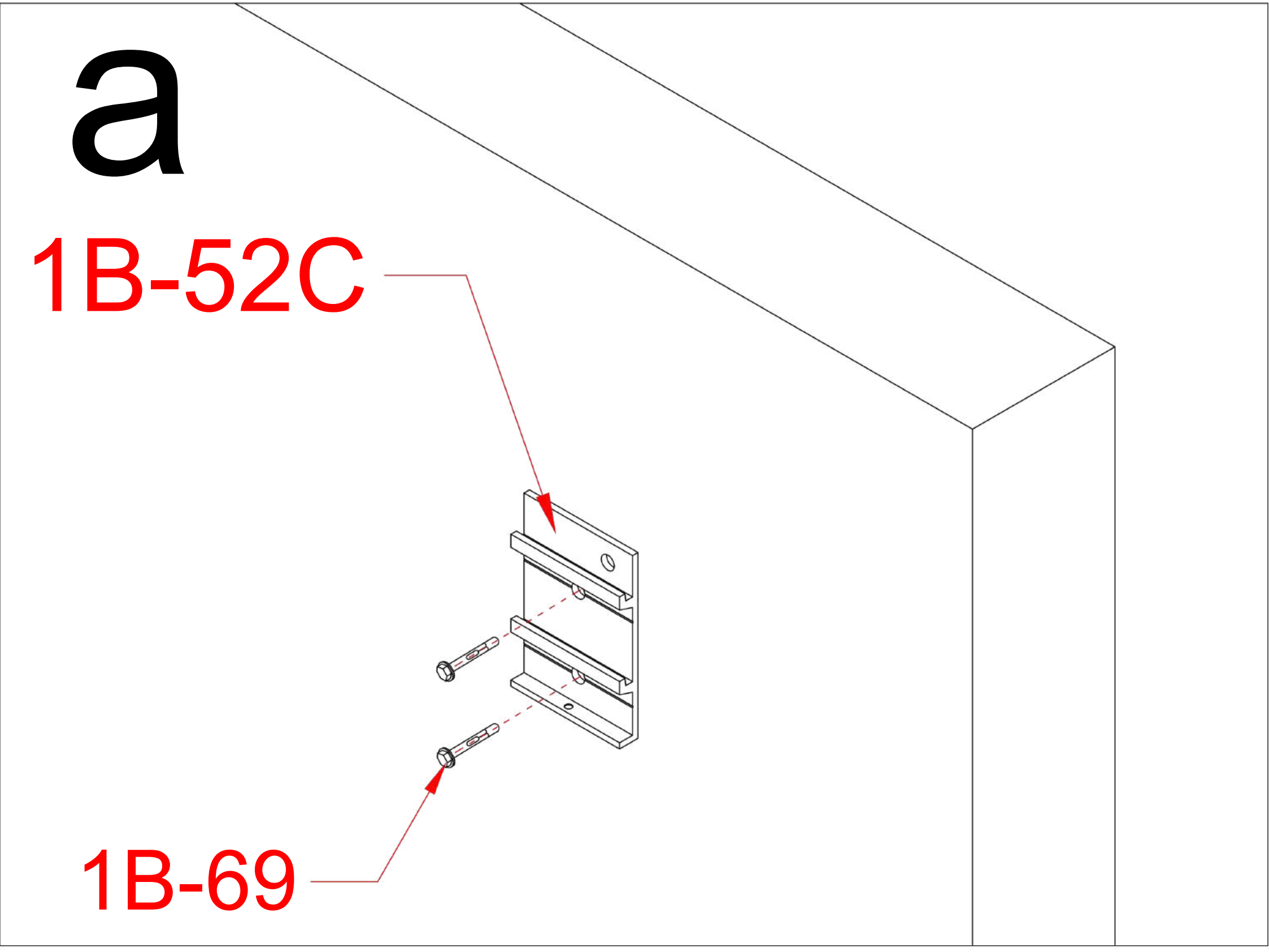

$$3 \times 3 - 4$$



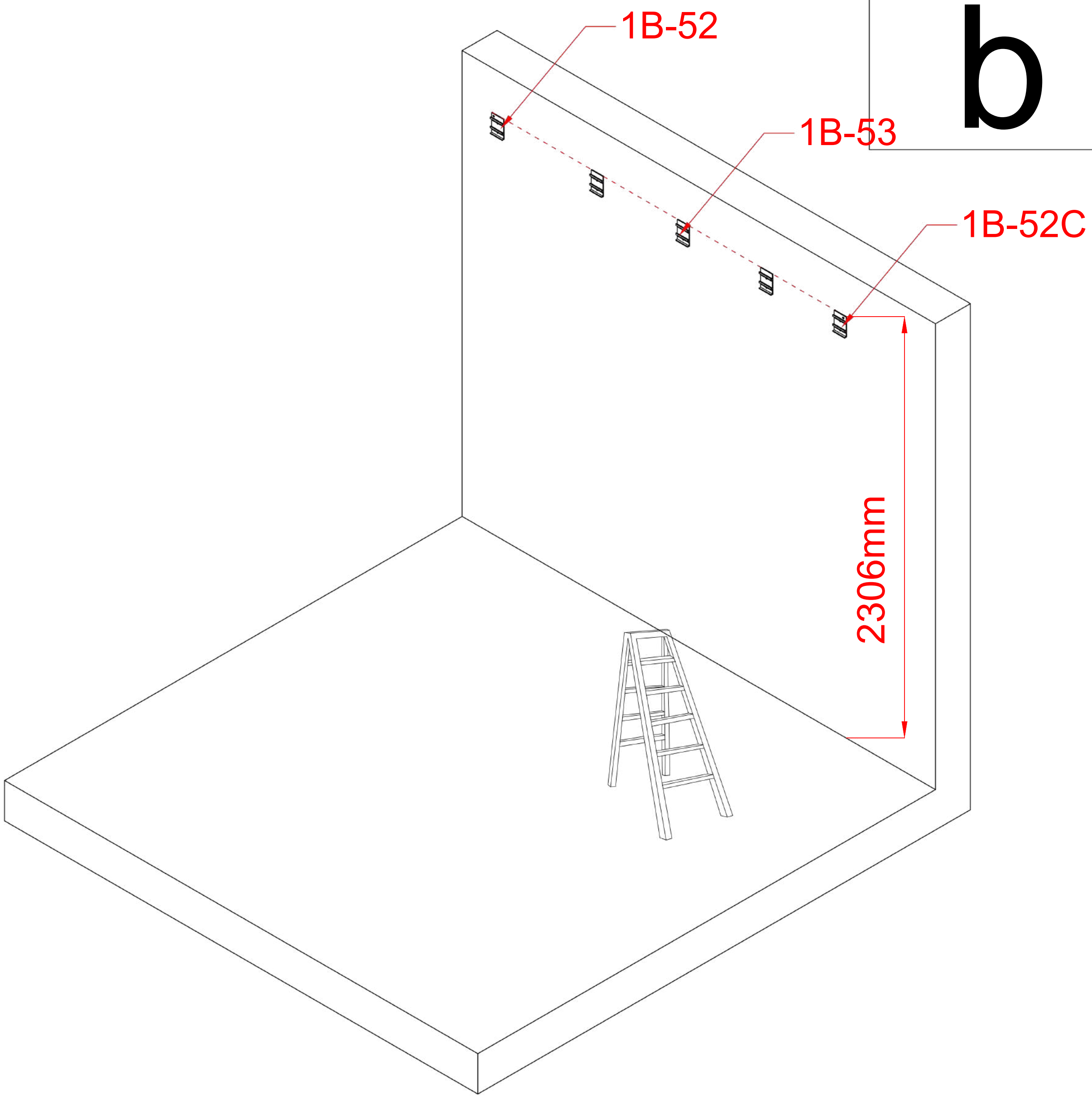
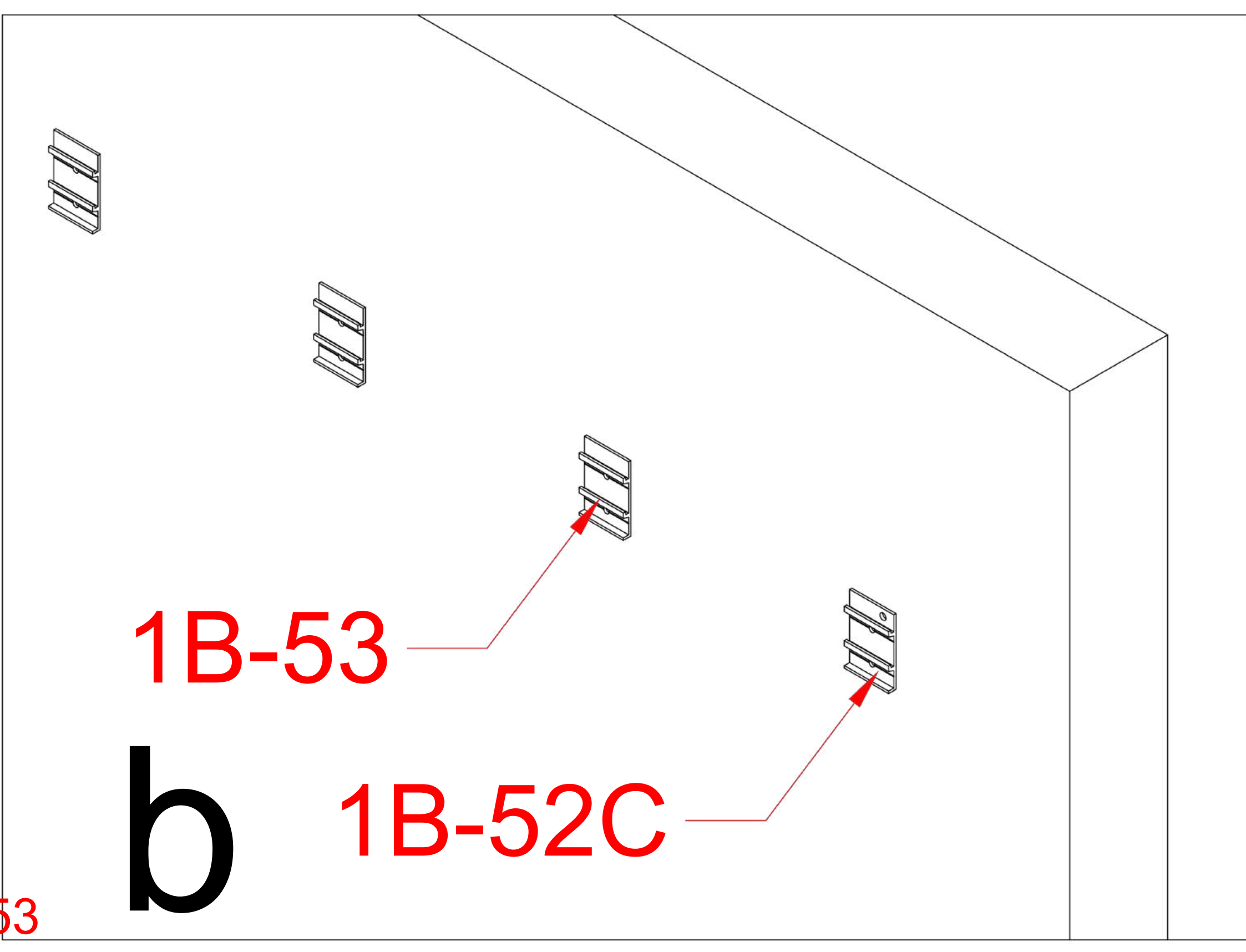
1B-01	 	2
1B-13		2
1B-22	 M5.5*50	12

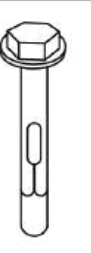
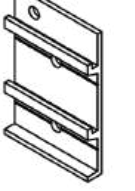
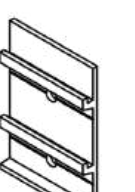


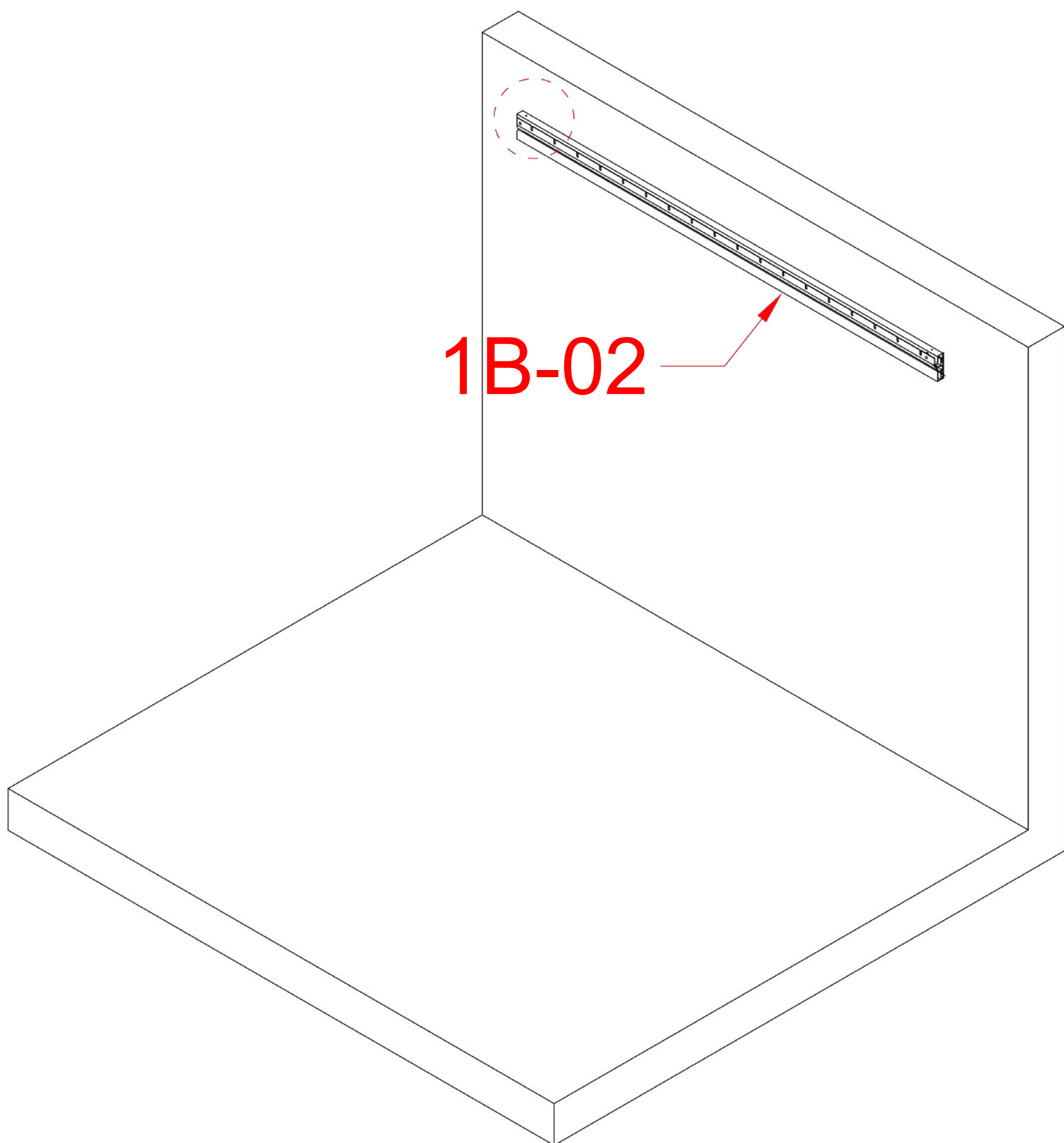
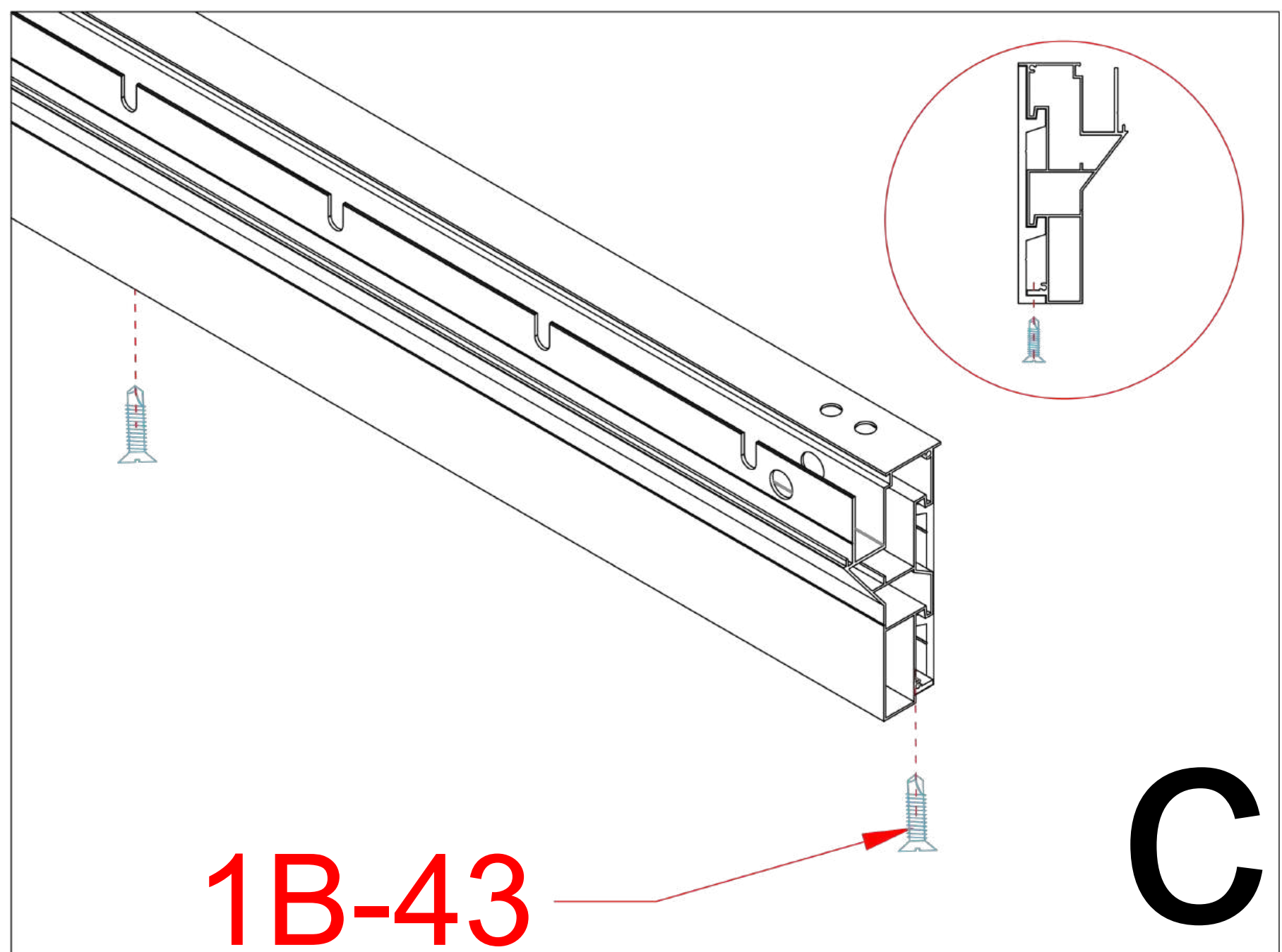
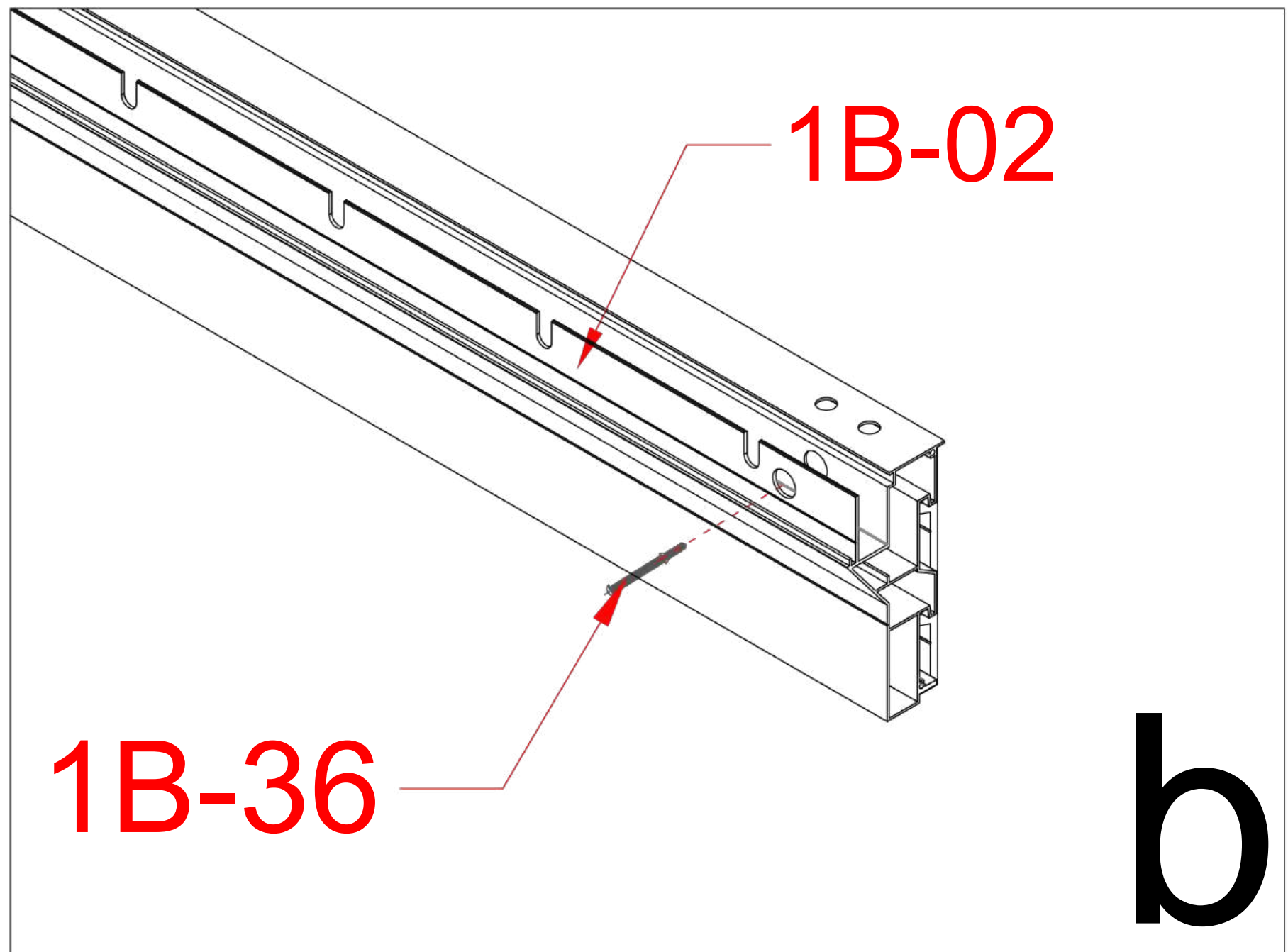
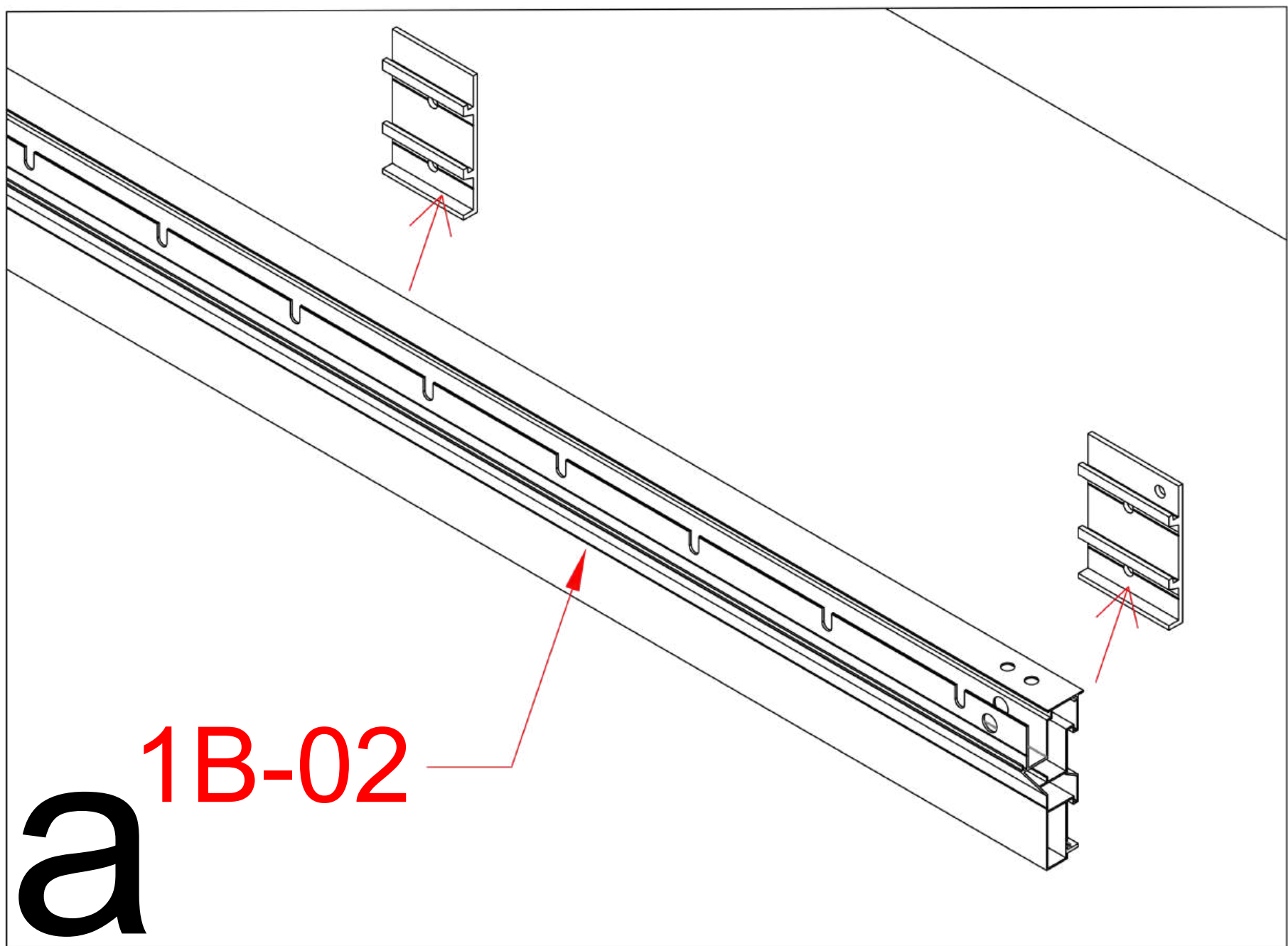
1B-04		2
1B-18		1

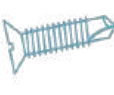


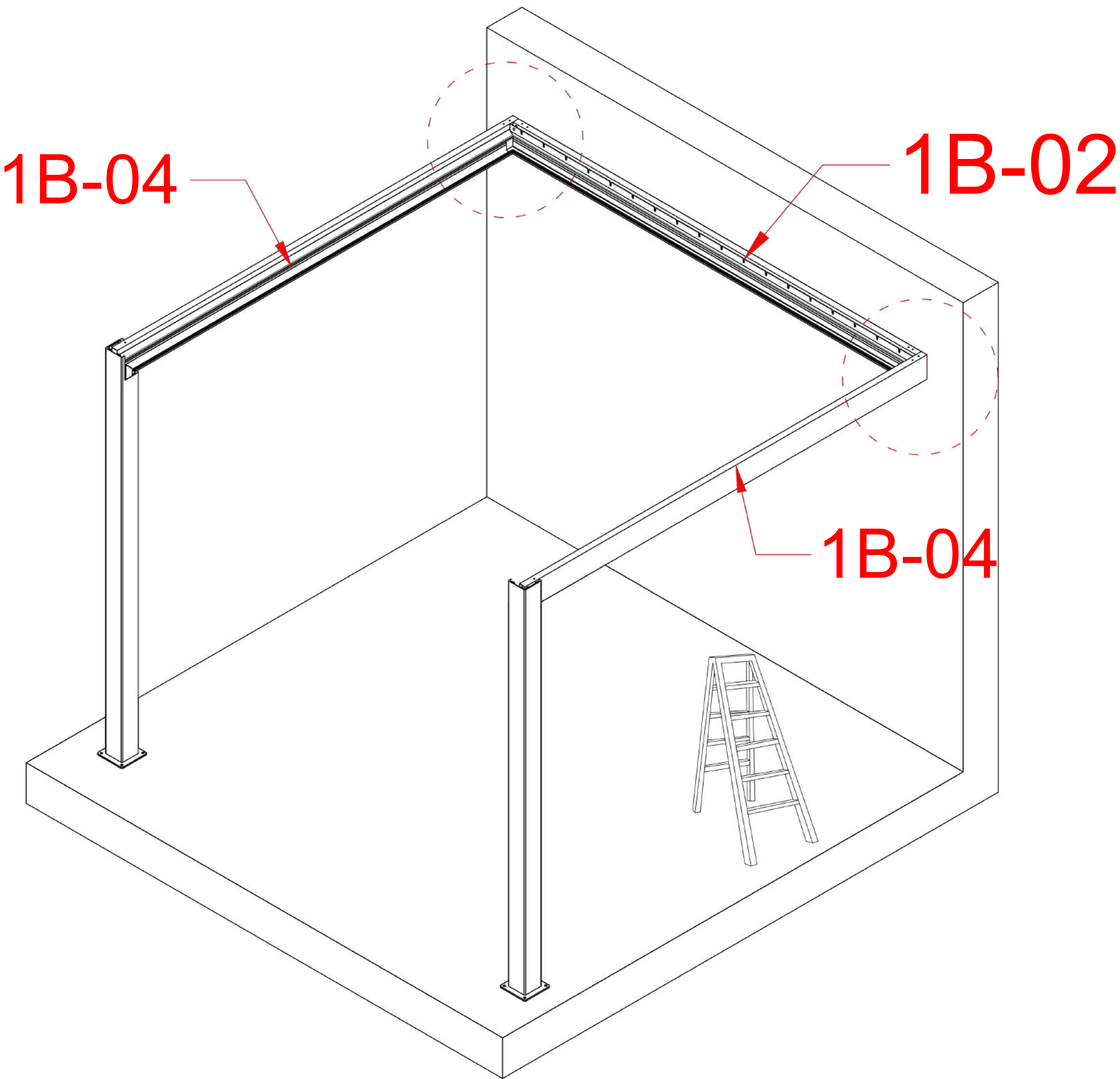
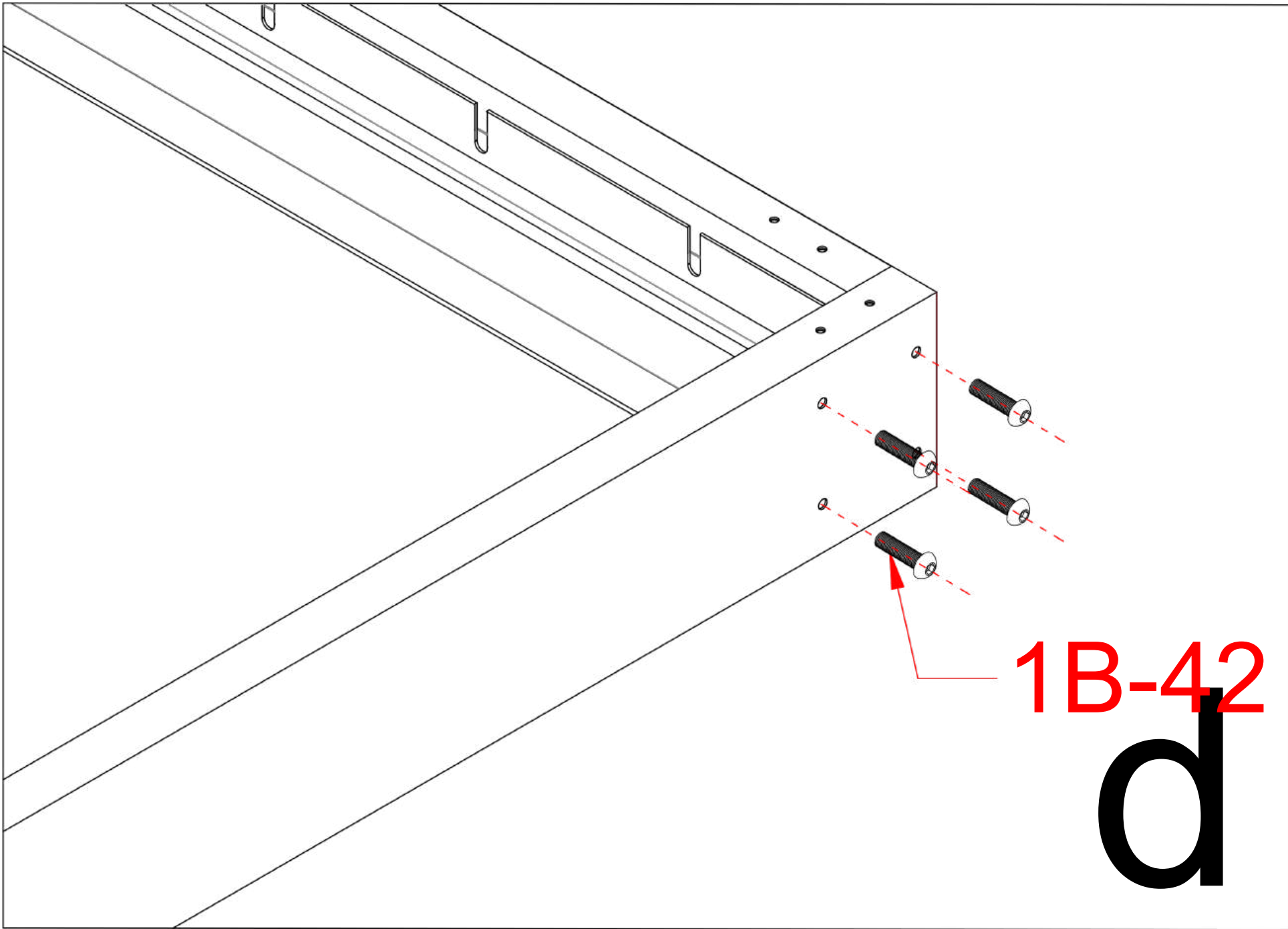
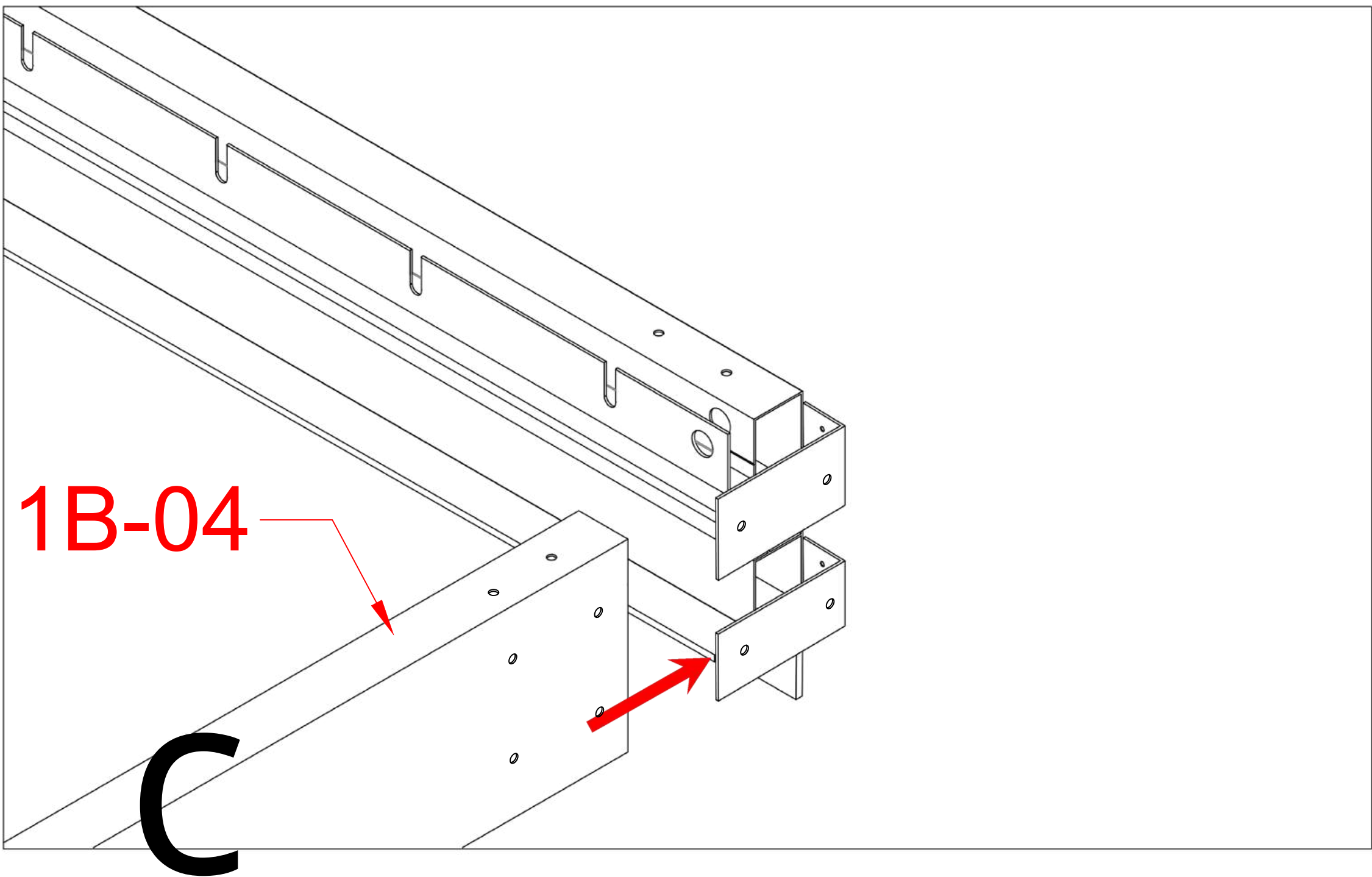
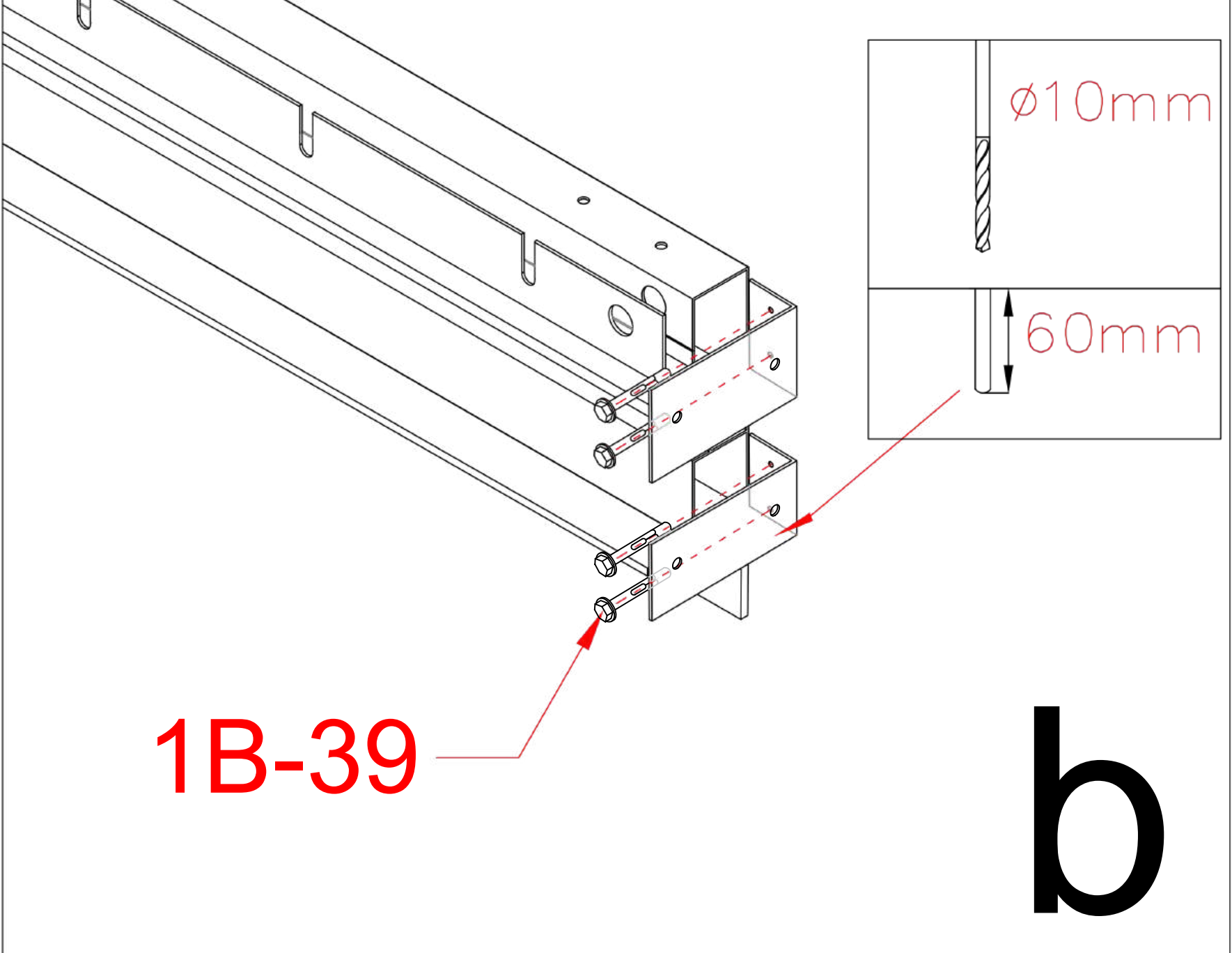
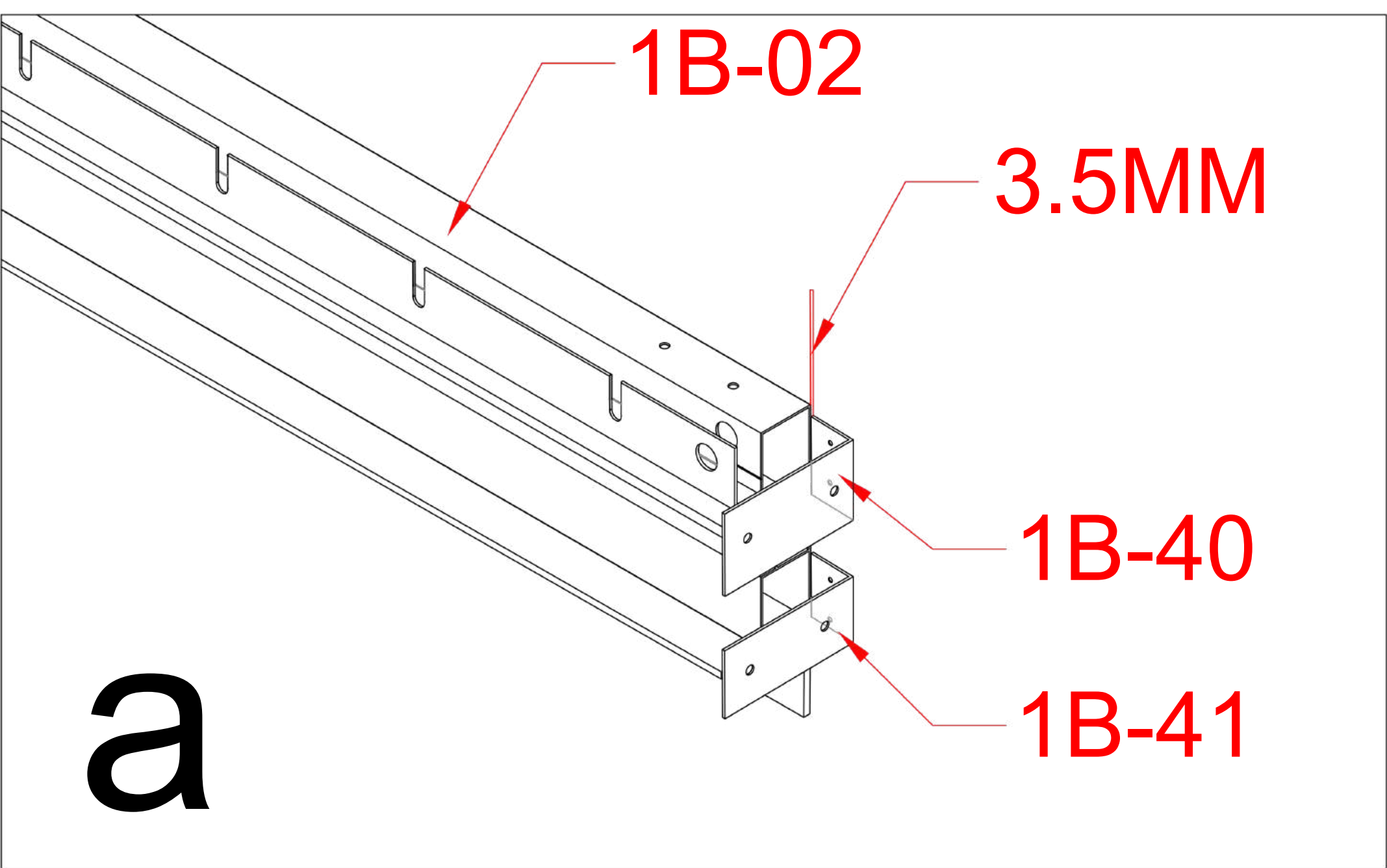
Note:
Wall-mounted installs
are designed to mount
to a flat surface. We
have brackets available
for other installation
types.

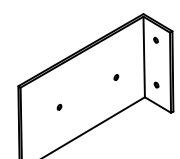
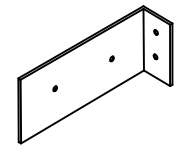
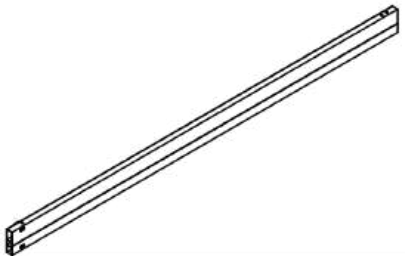
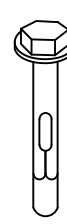


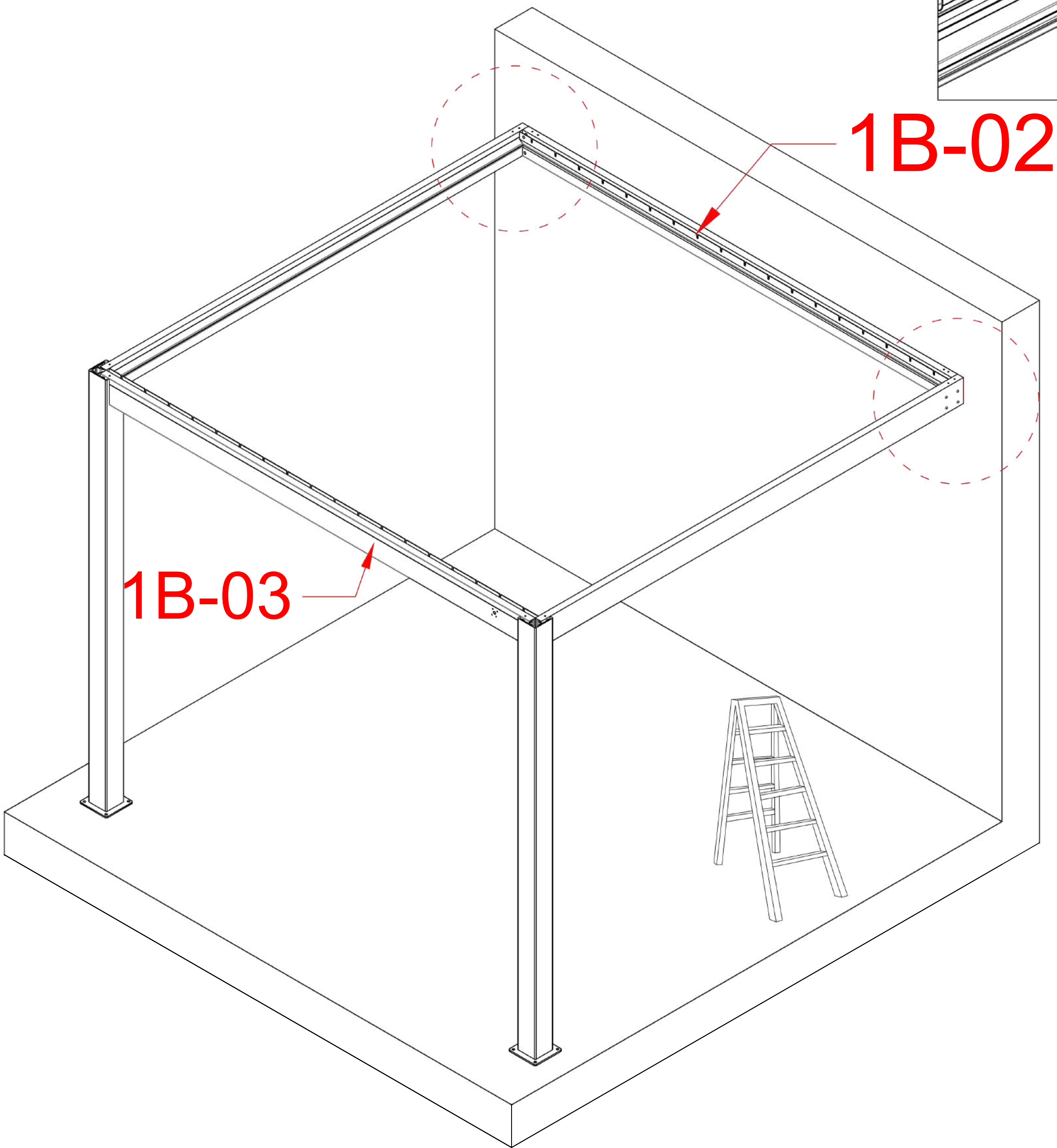
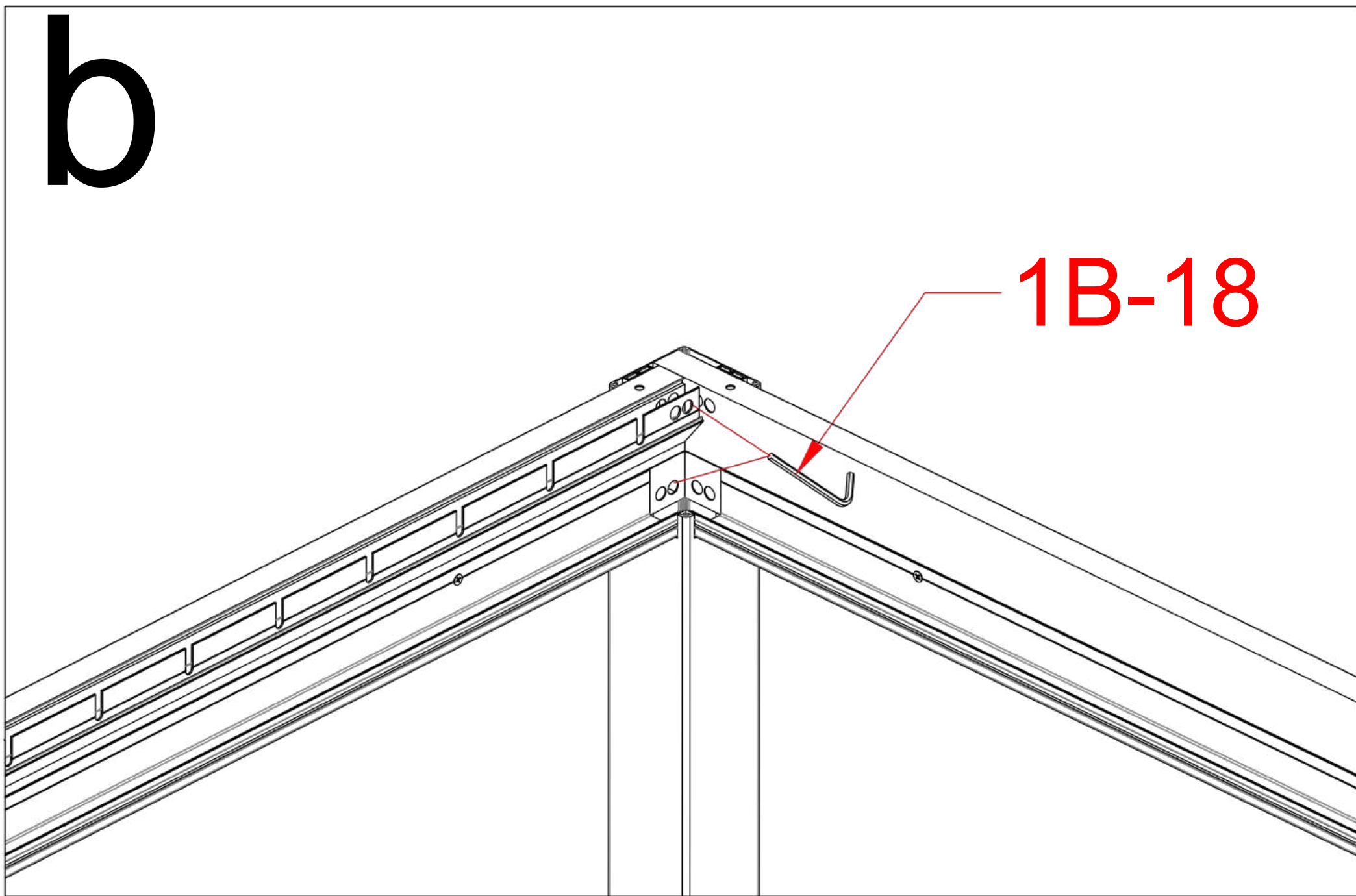
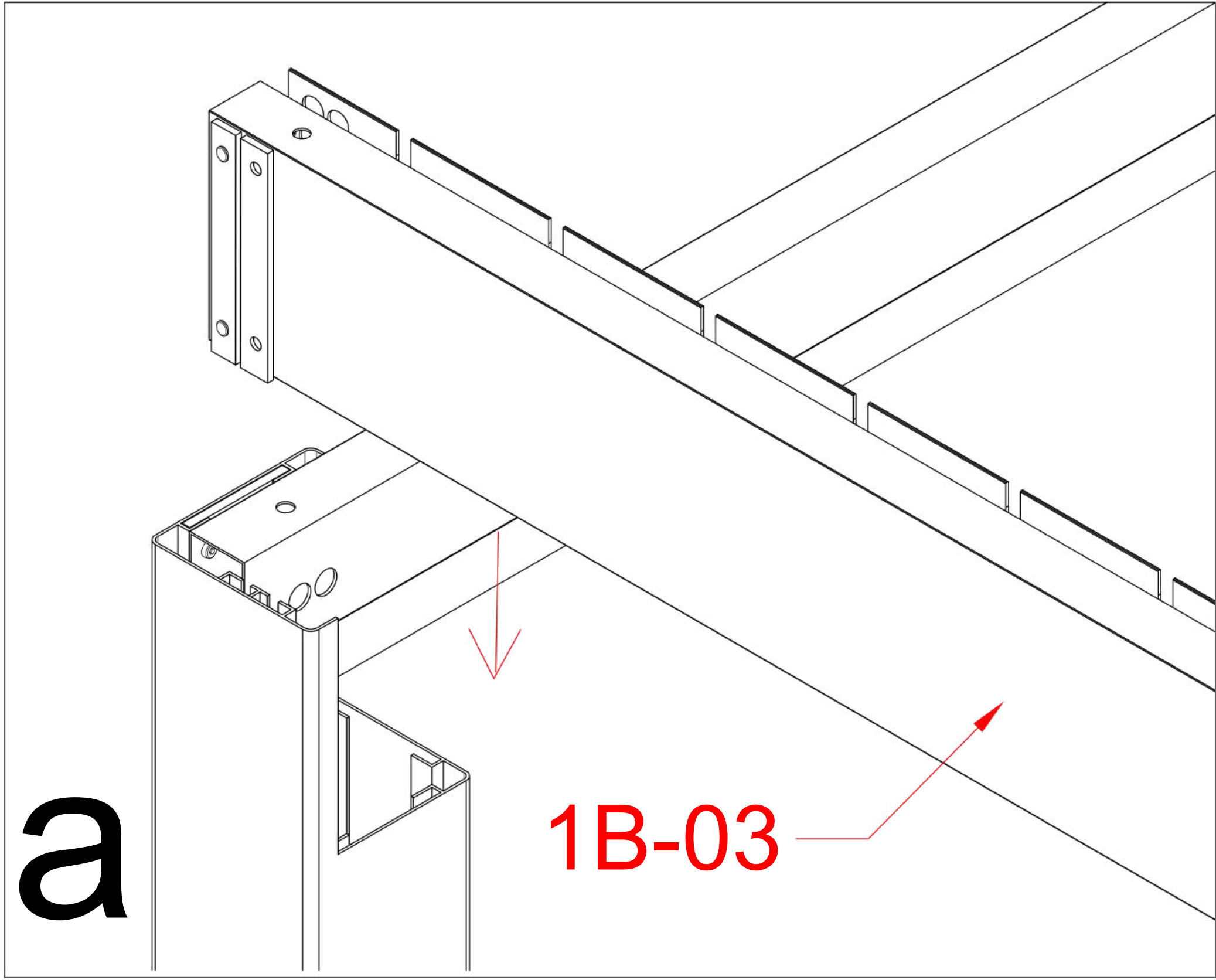
1B-69	 M8*80	10
1B-52		1
1B-52C		1
1B-53		X



1B-36		2
1B-43	 M4.2*25	X
1B-02	 	1



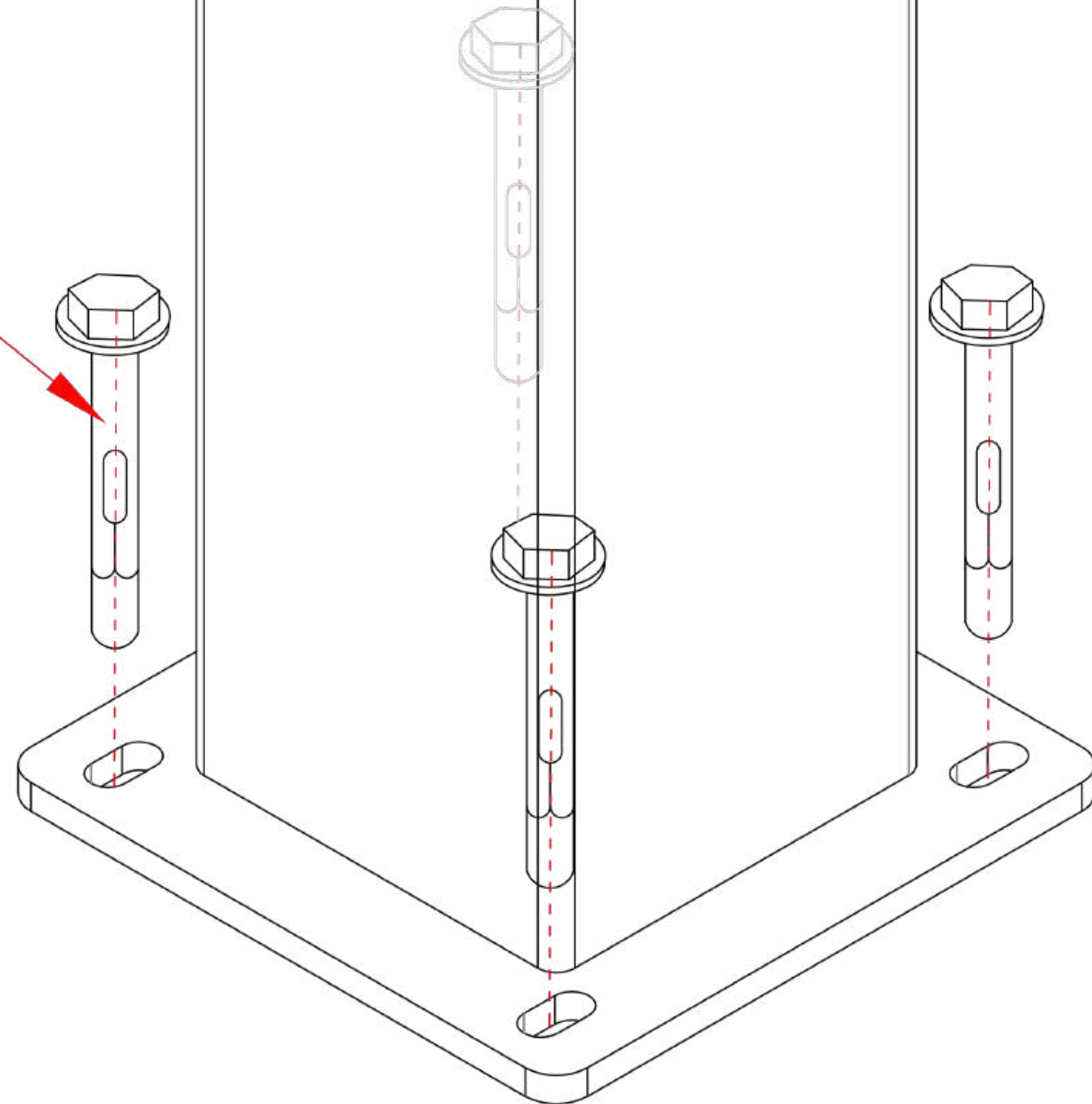
1B-42	 M10*20	8
1B-40		2
1B-41		2
1B-04		2
1B-39		8



1B-03			1
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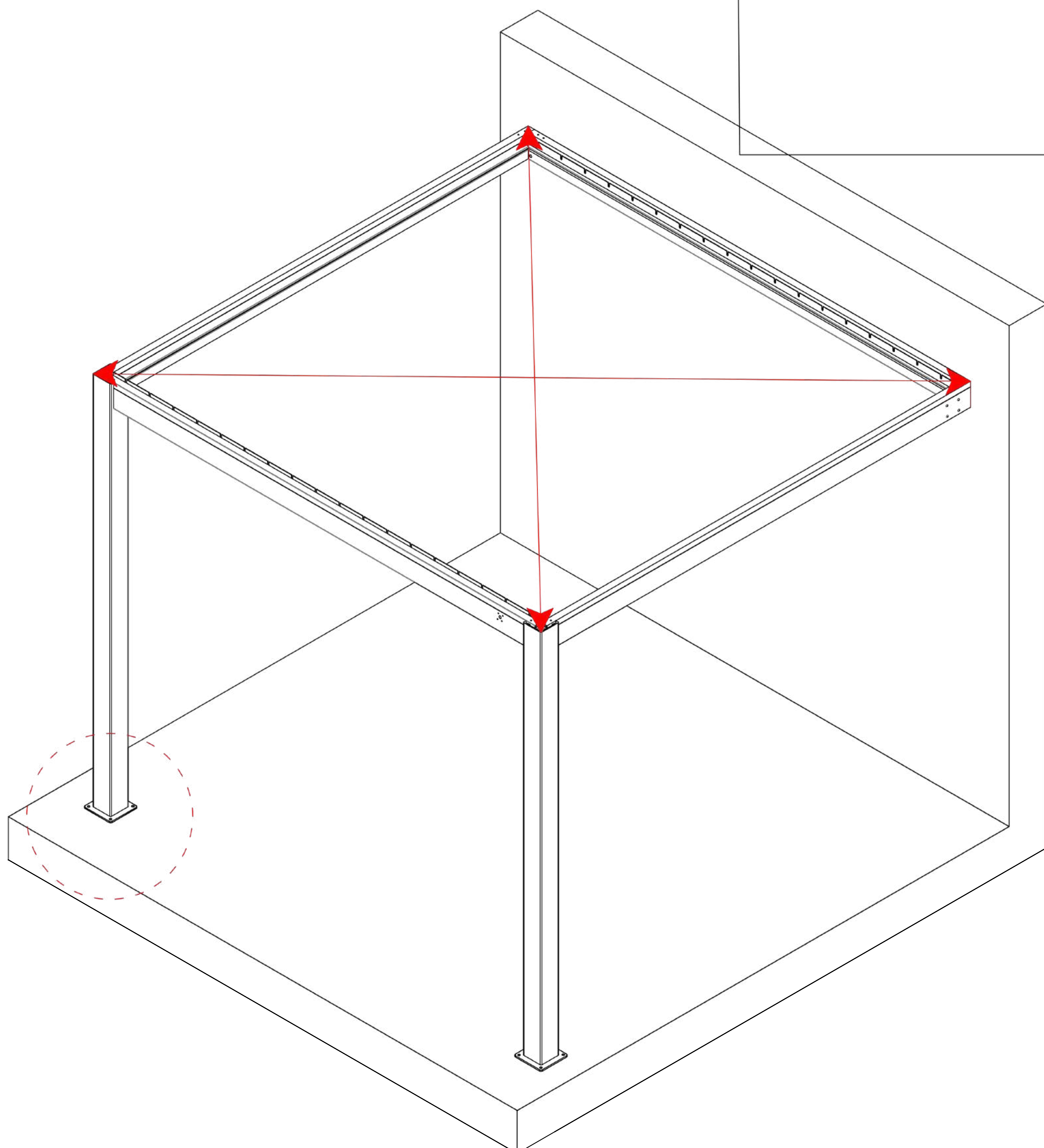
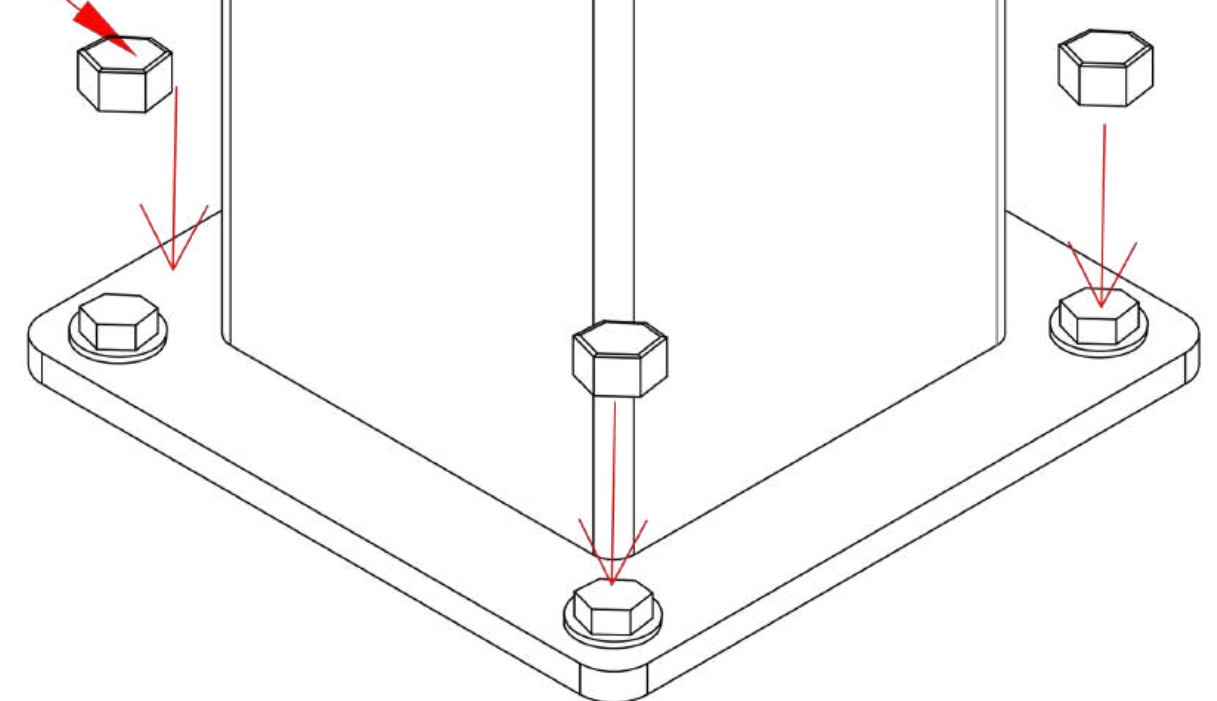
a

1B-21



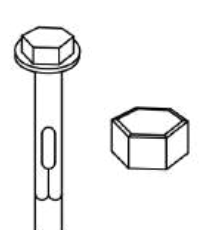
b

1B-21

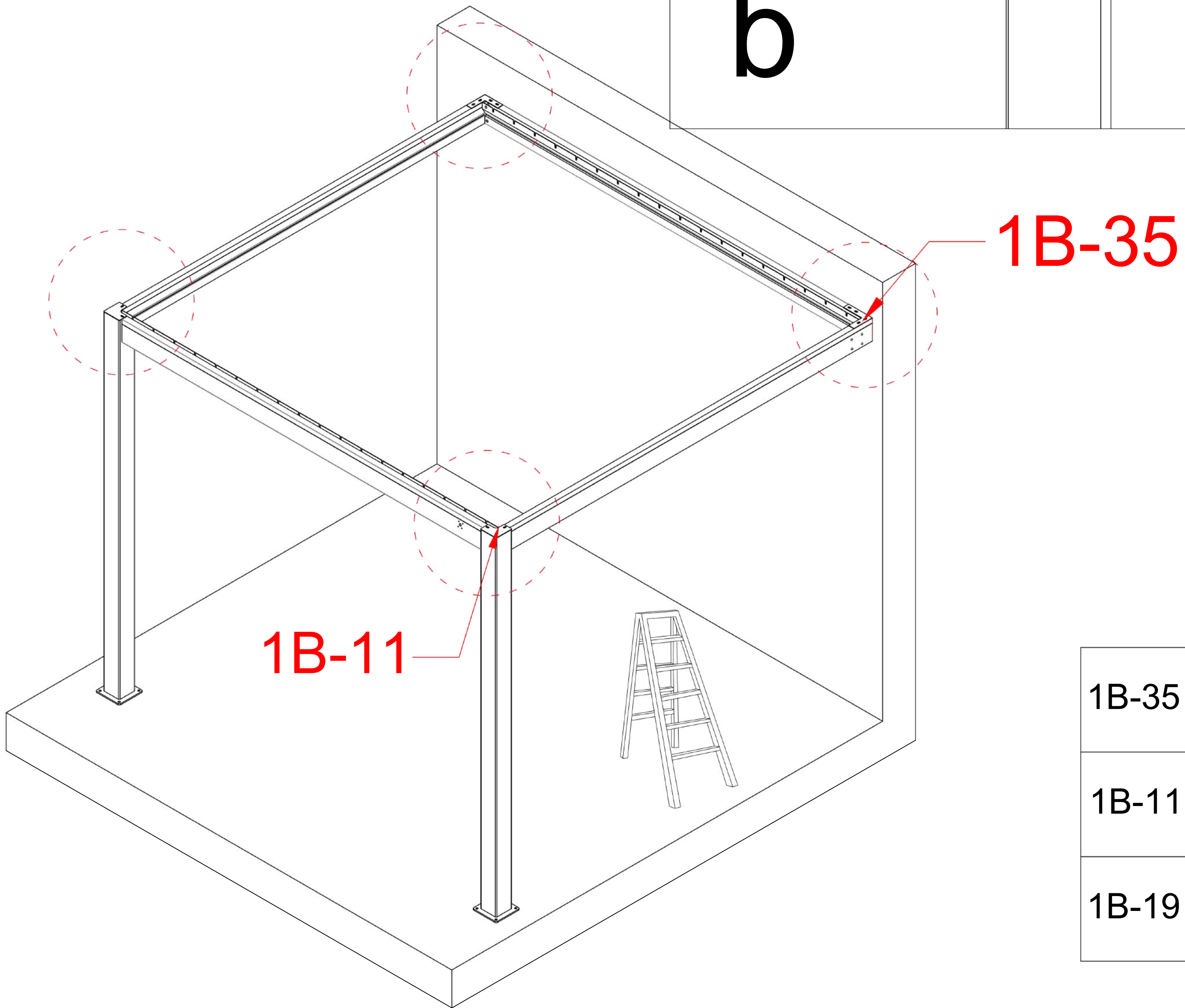
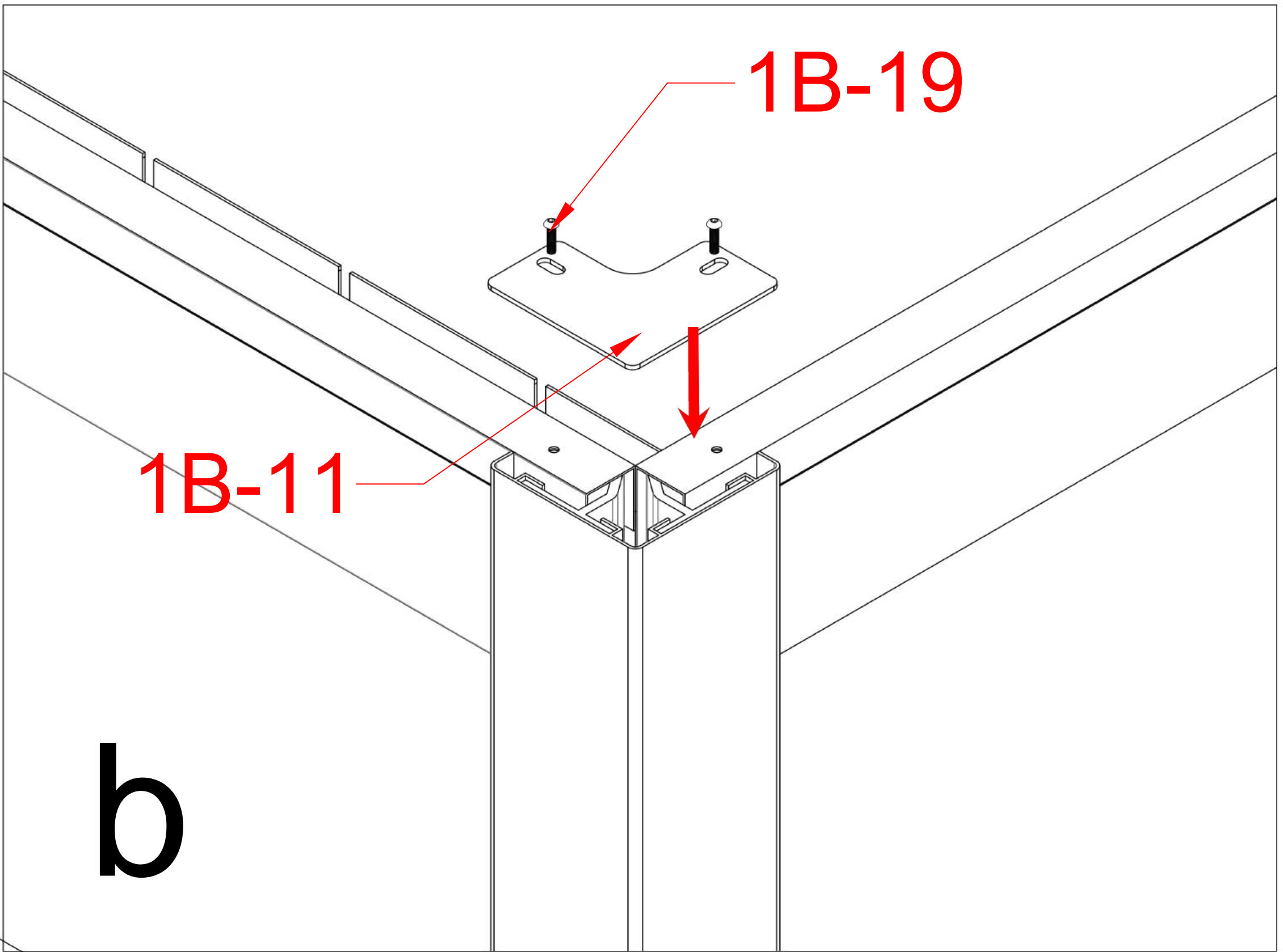
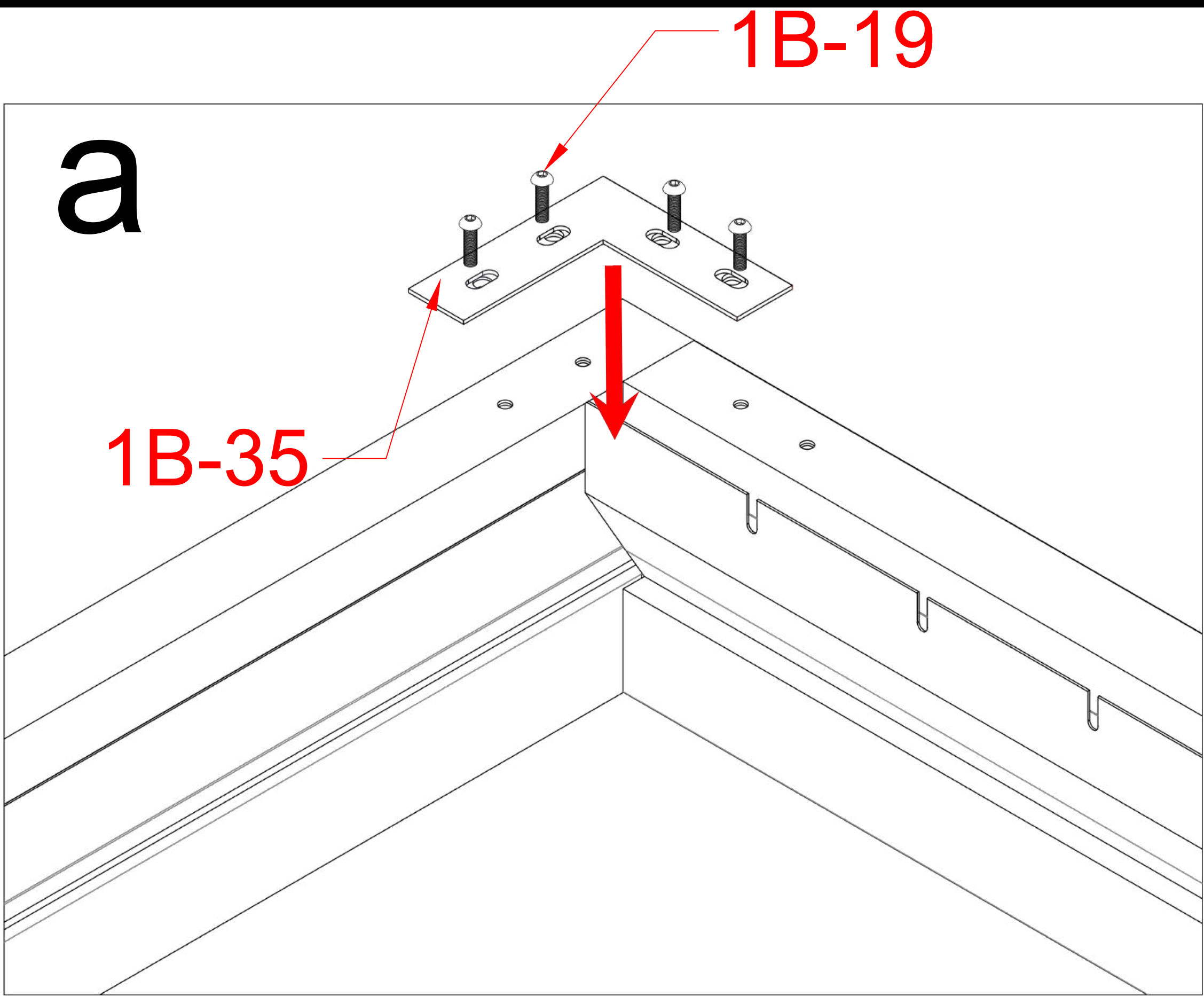


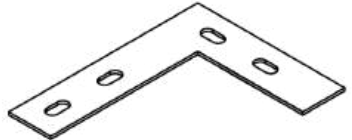
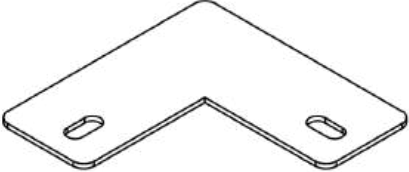
IMPORTANT:
You must ensure the louvre system is square and the diagonal lengths are the same before screwing the base plates to the ground using the provided bolts/screws.

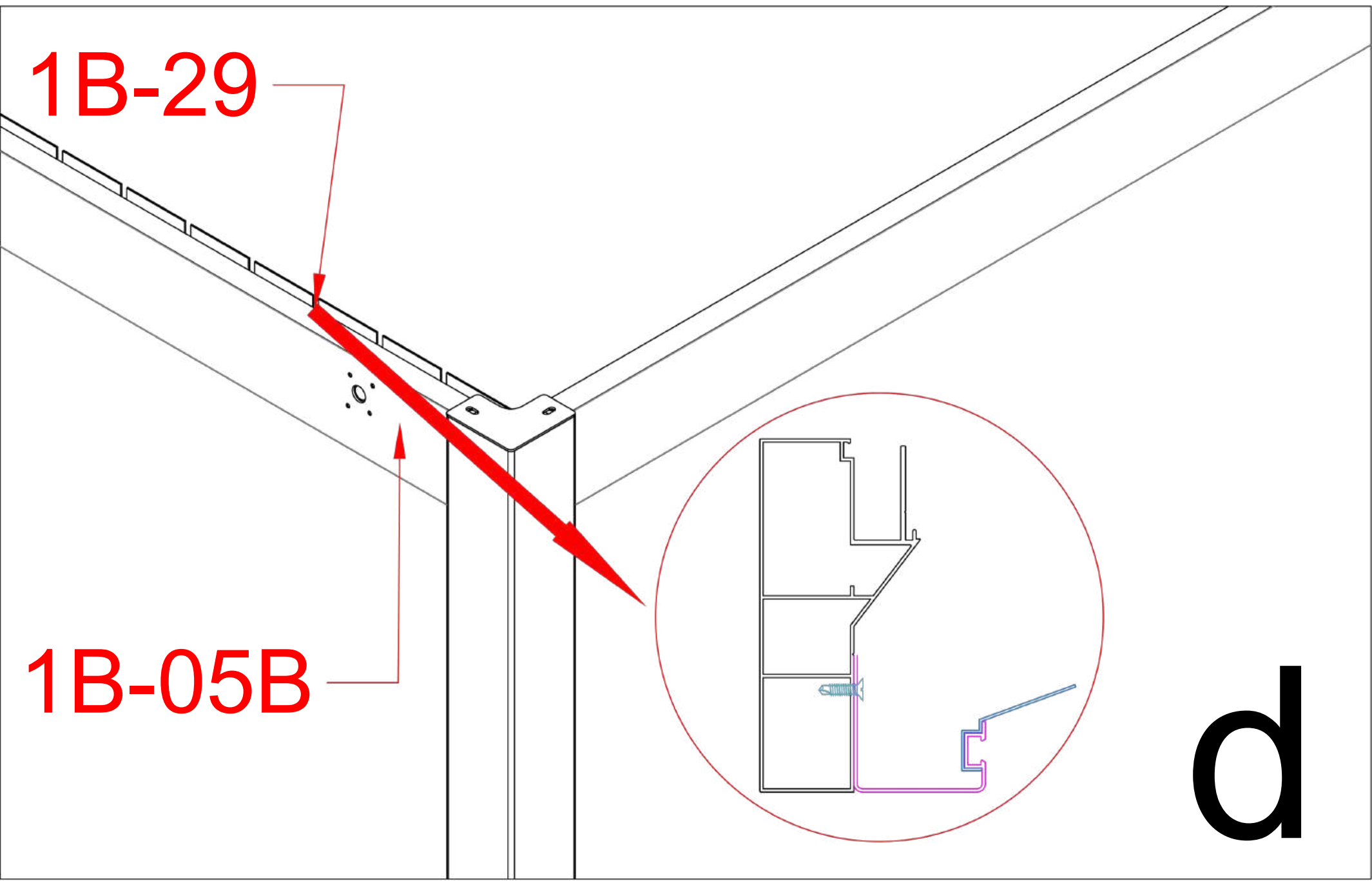
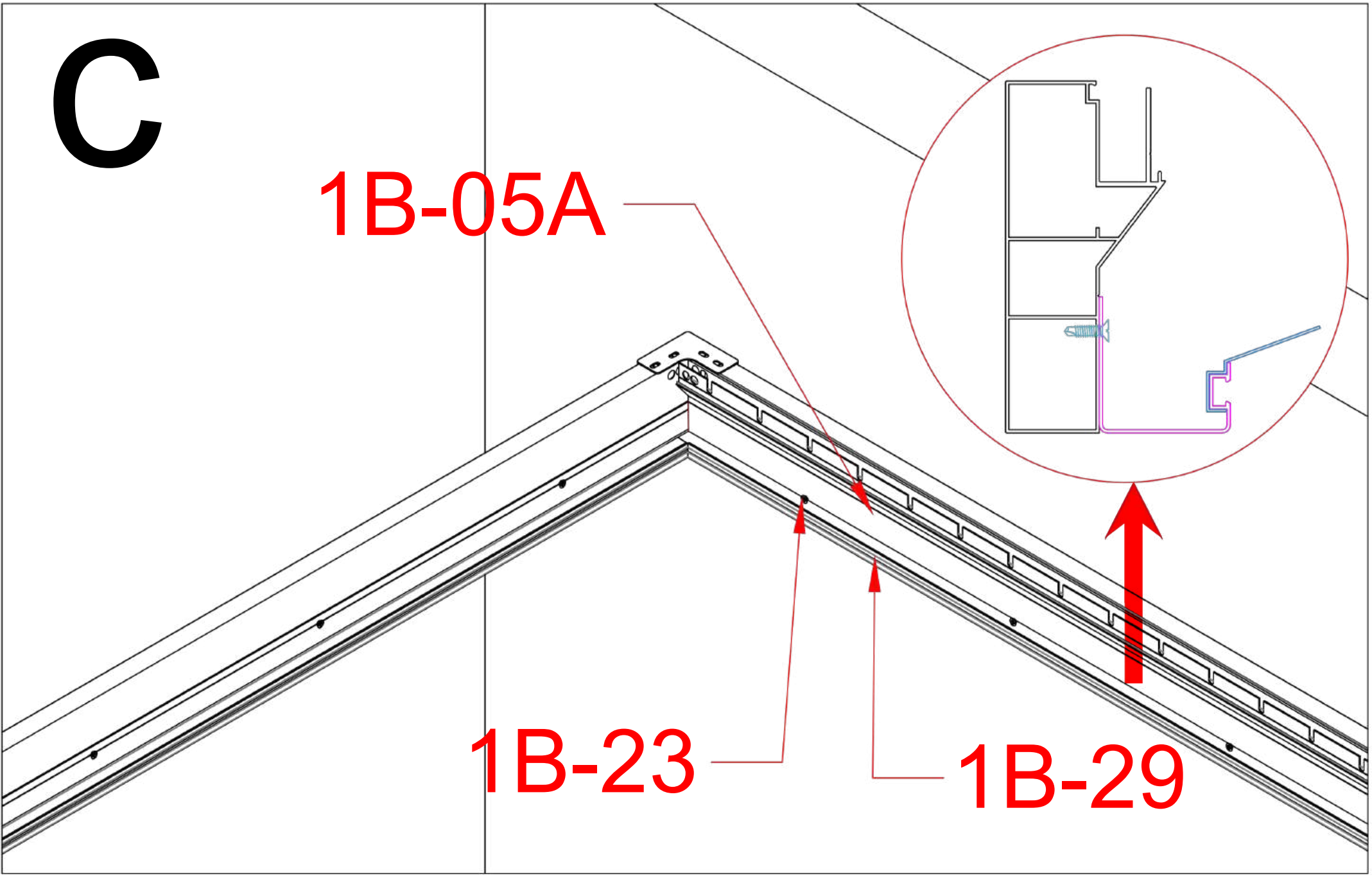
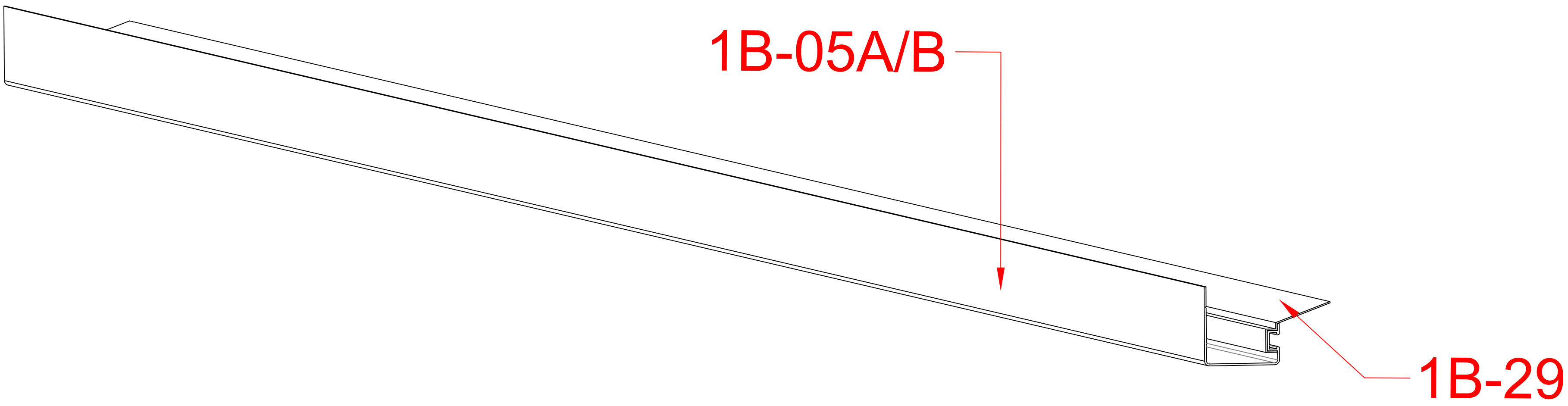
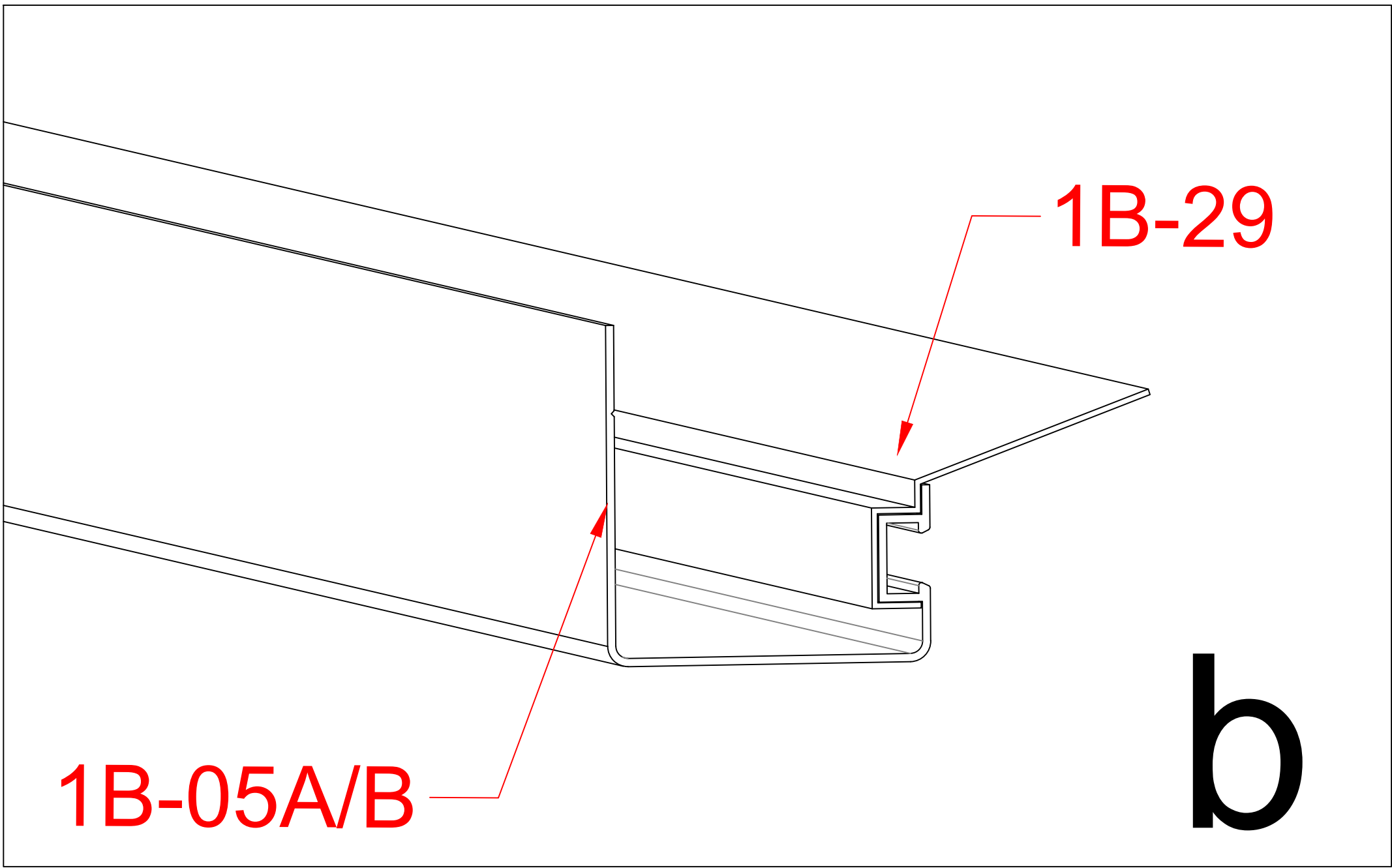
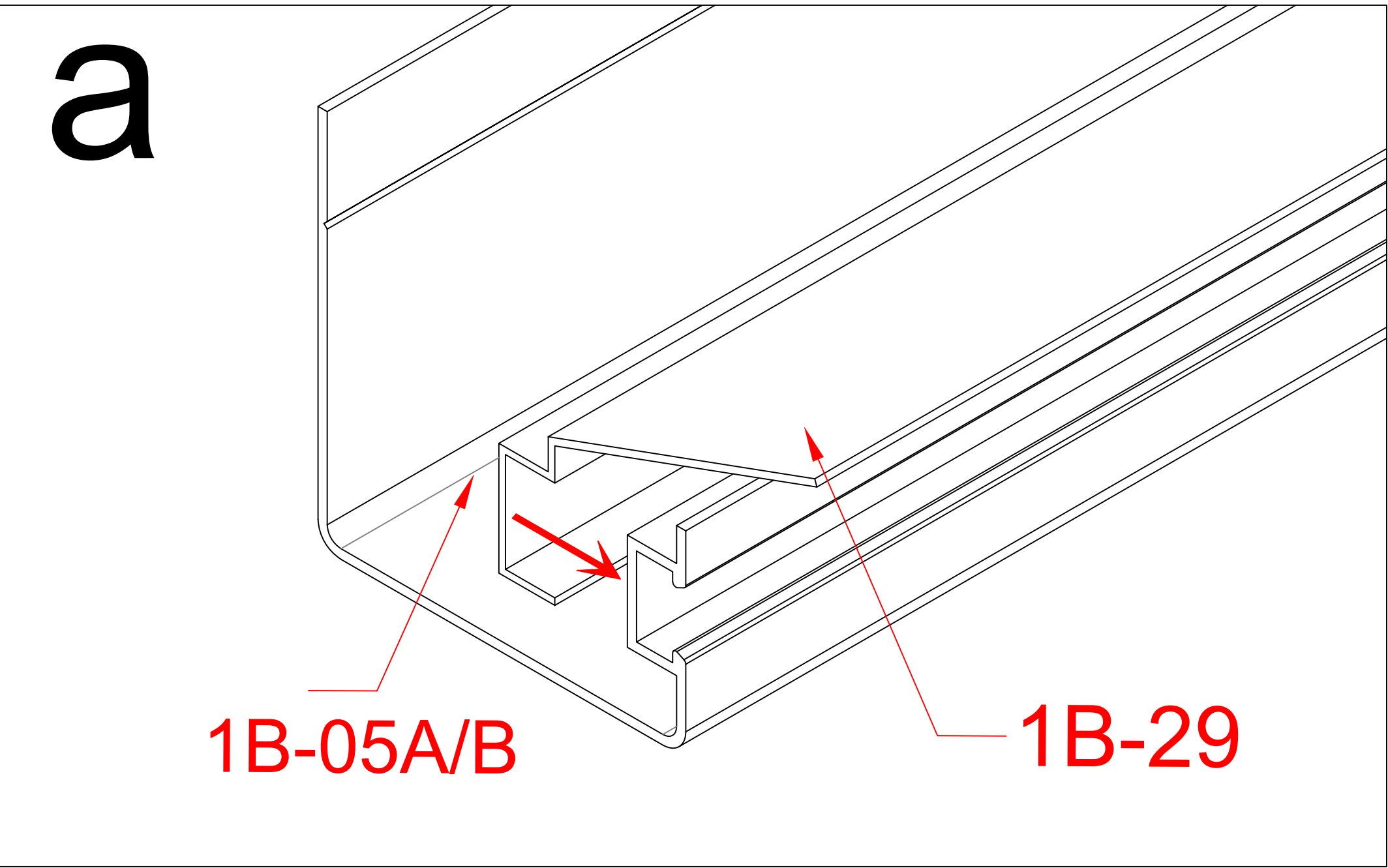
1B-21

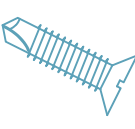
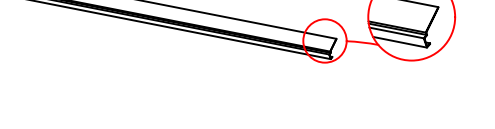


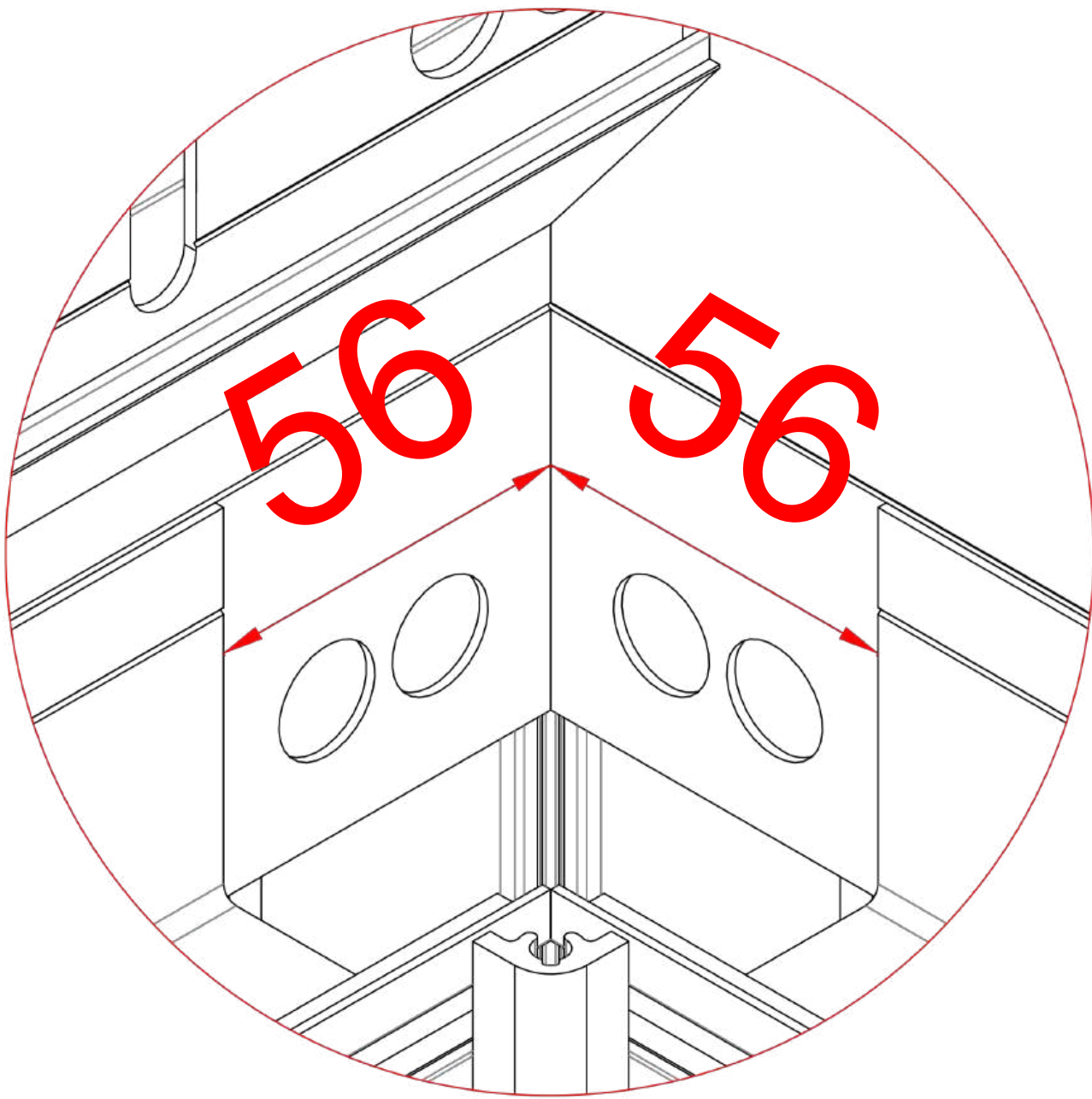
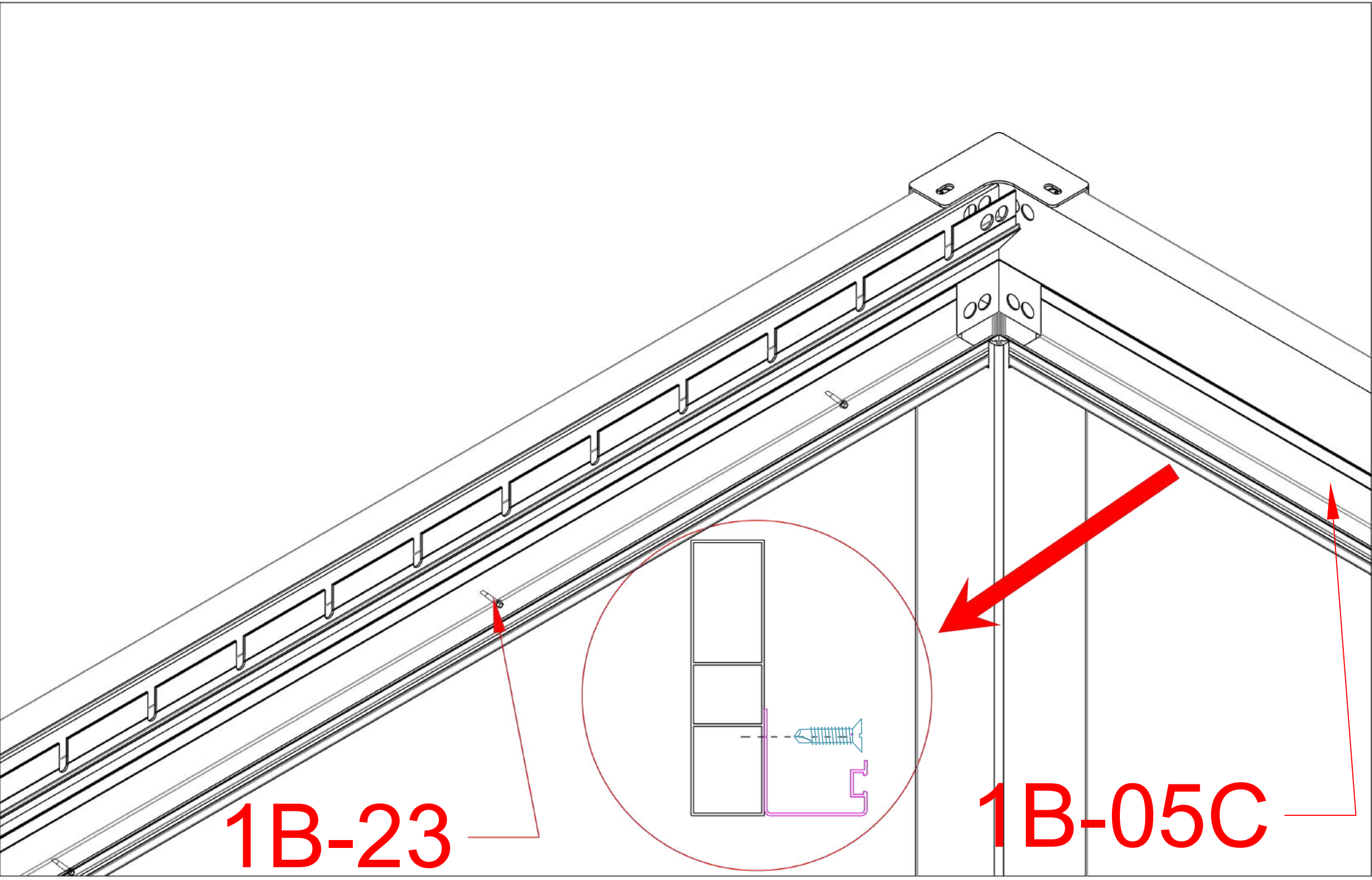
8



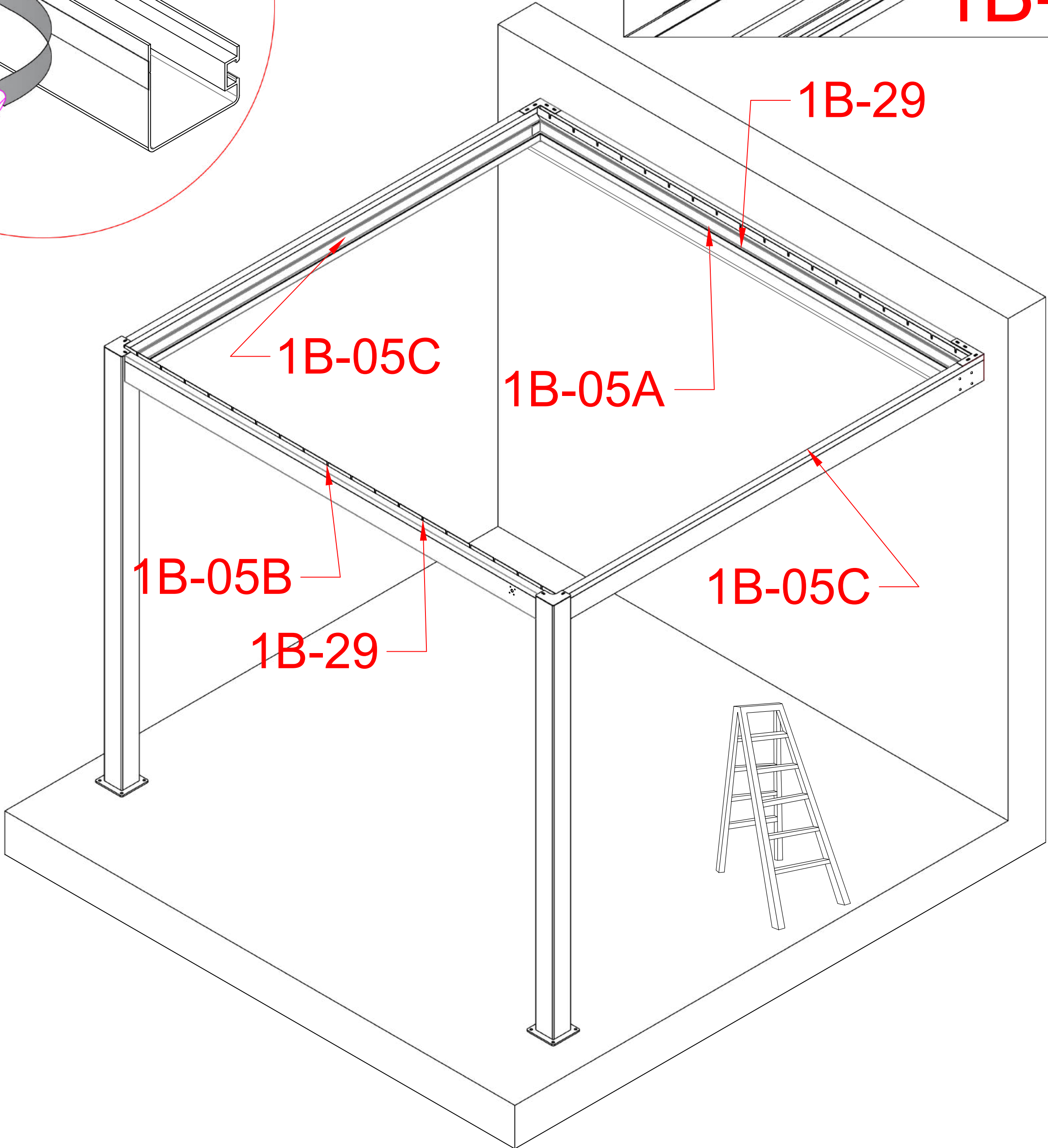
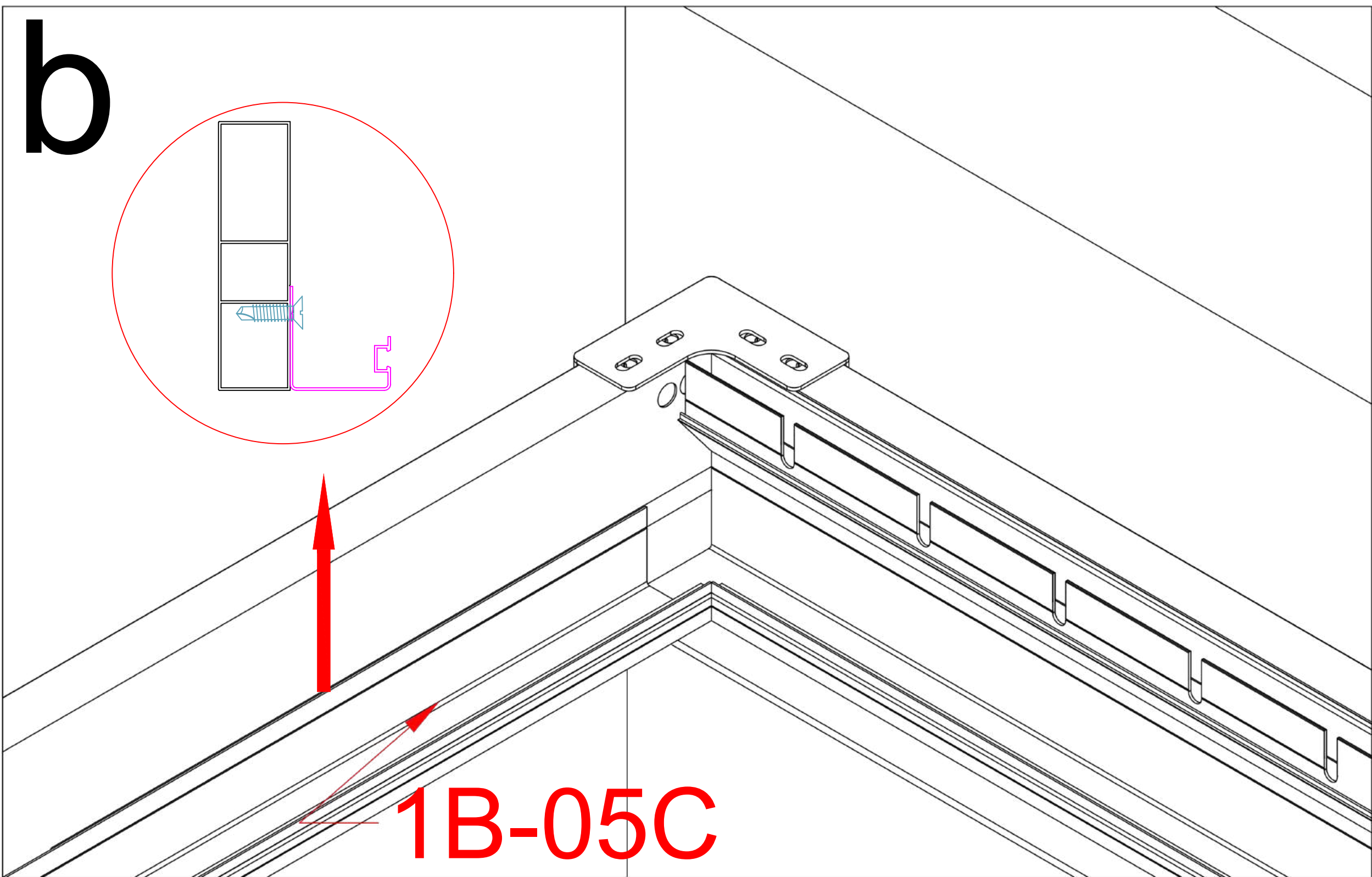
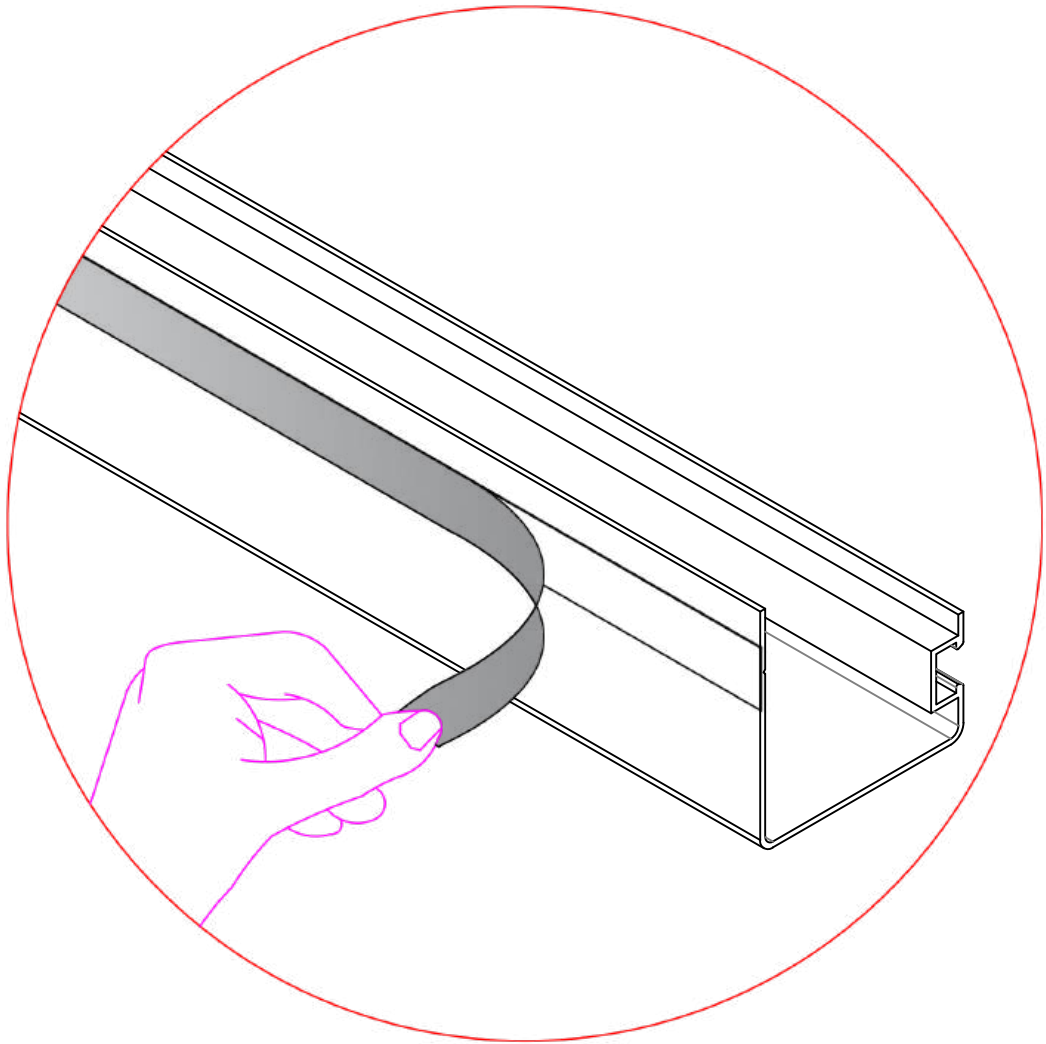
1B-35		2
1B-11		2
1B-19		12



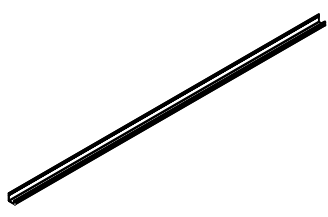
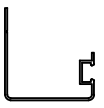
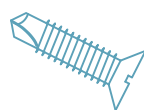
1B-23		x
1B-05A		1
1B-05B		1
1B-29		2

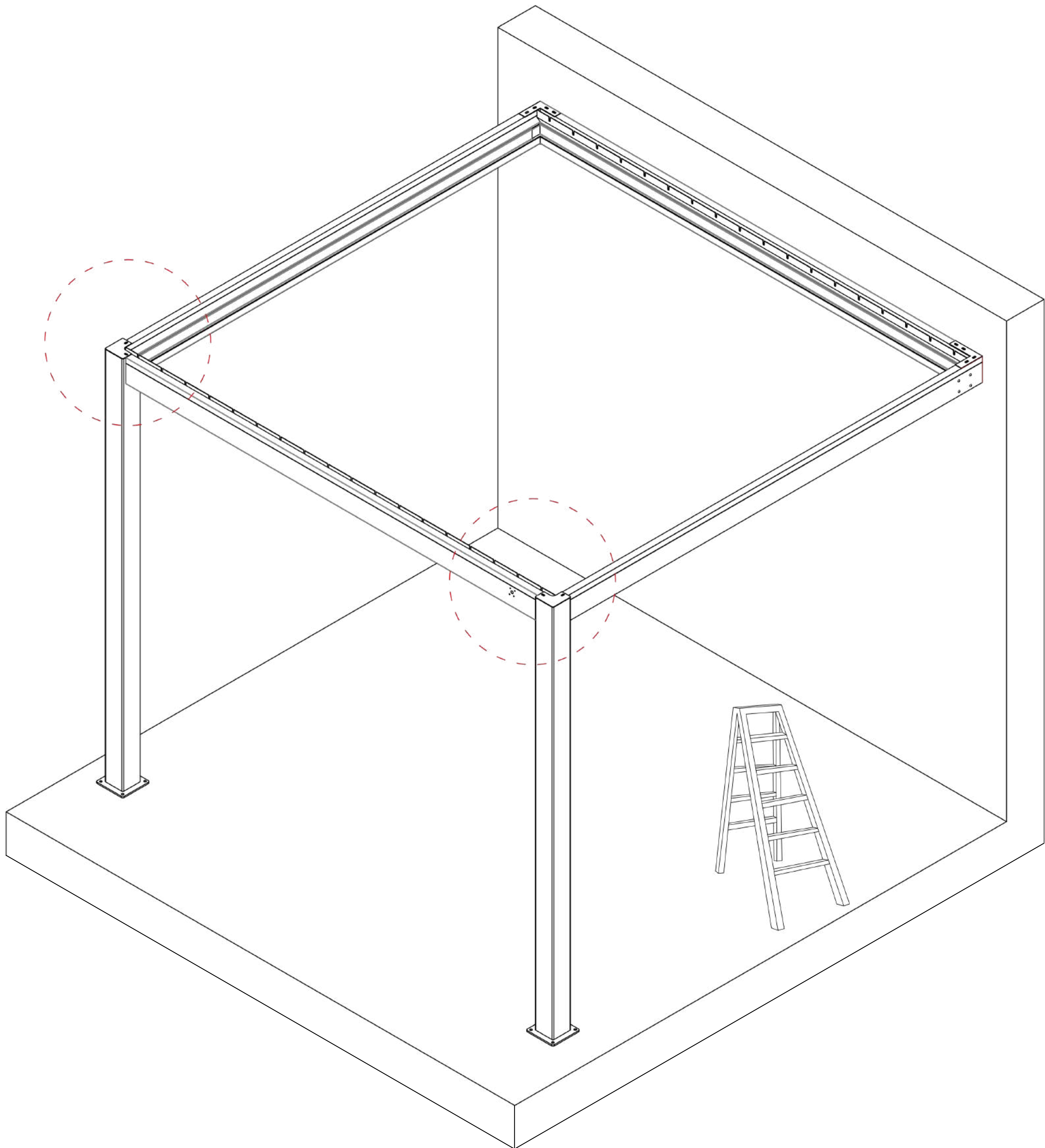
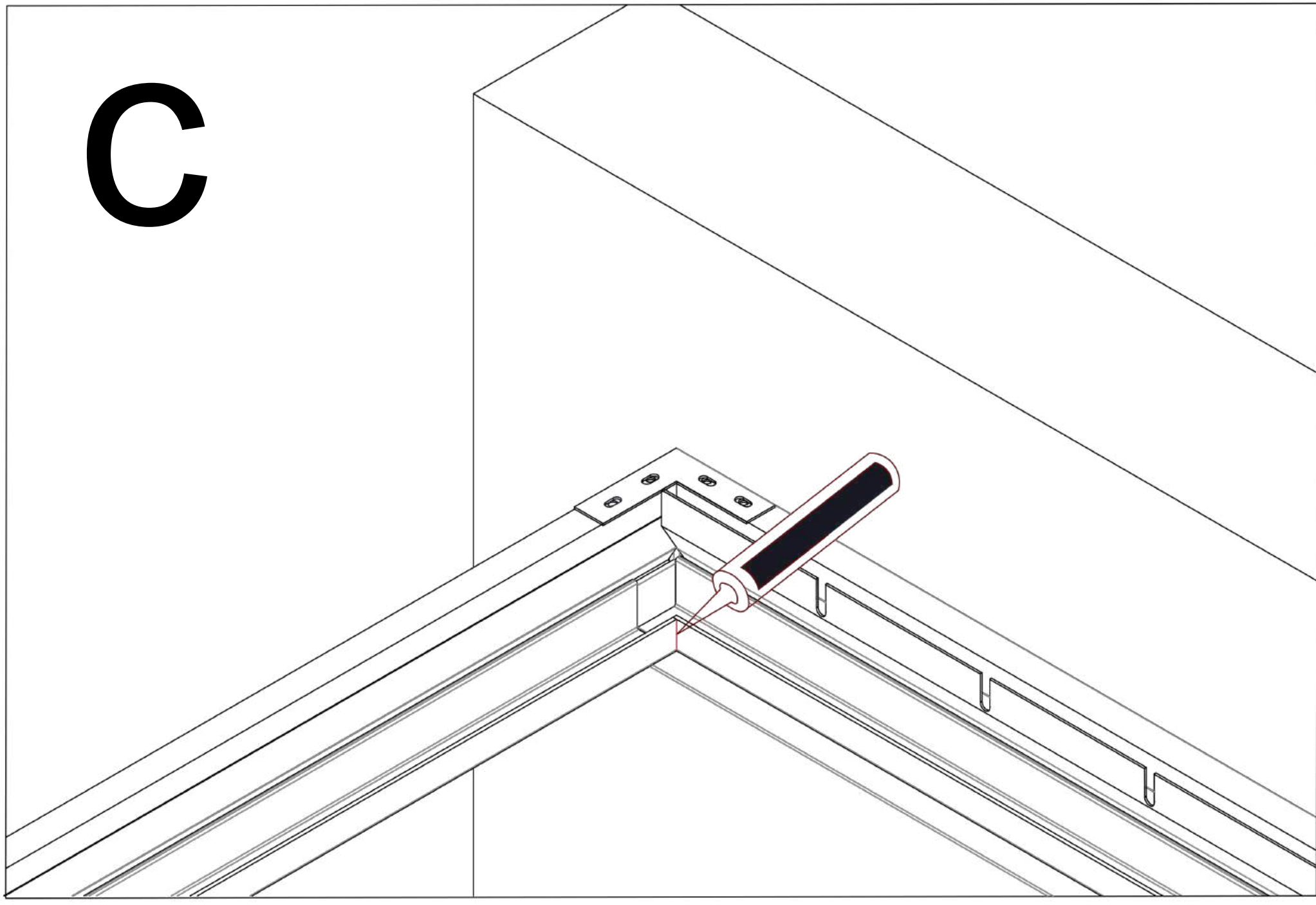
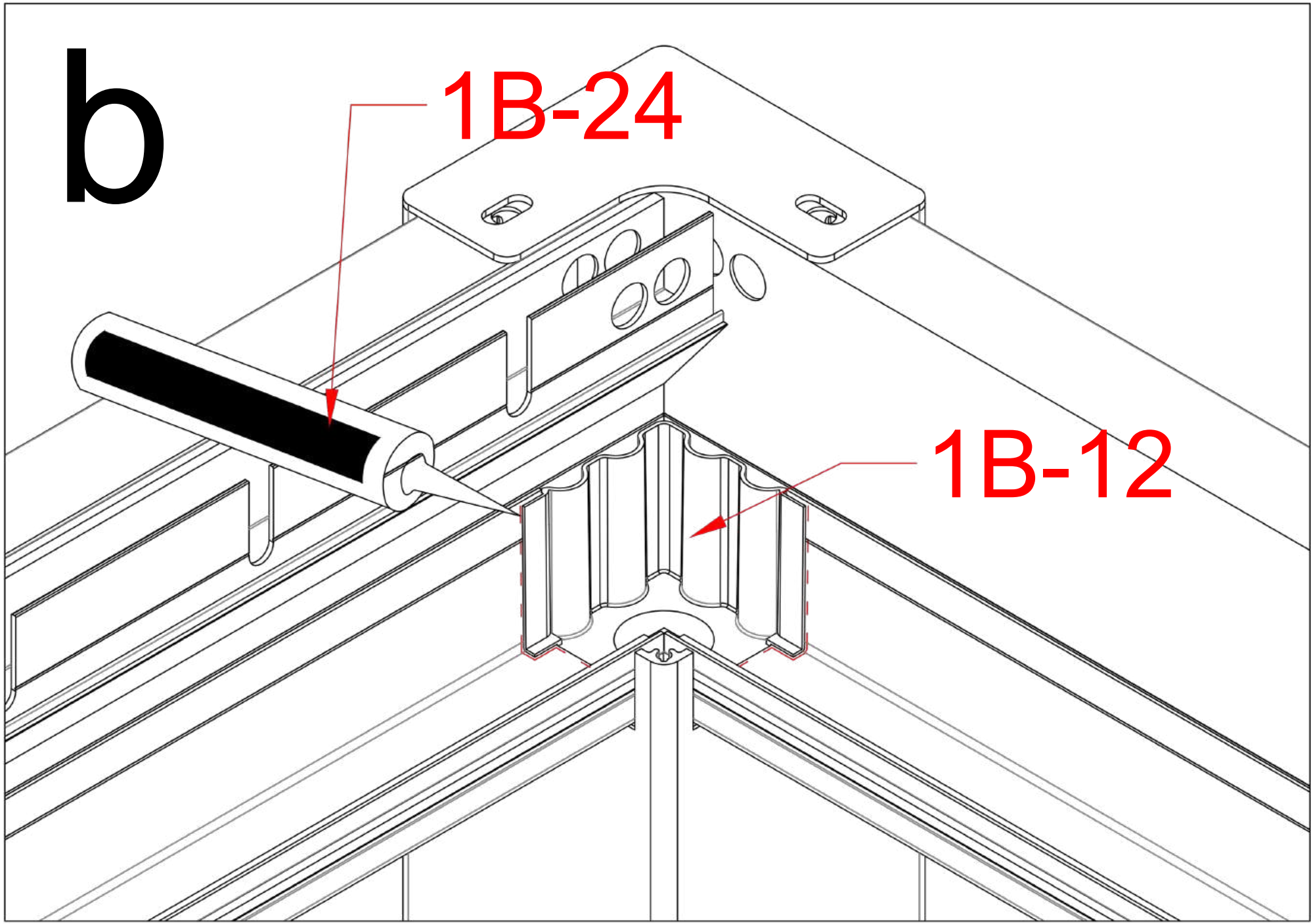
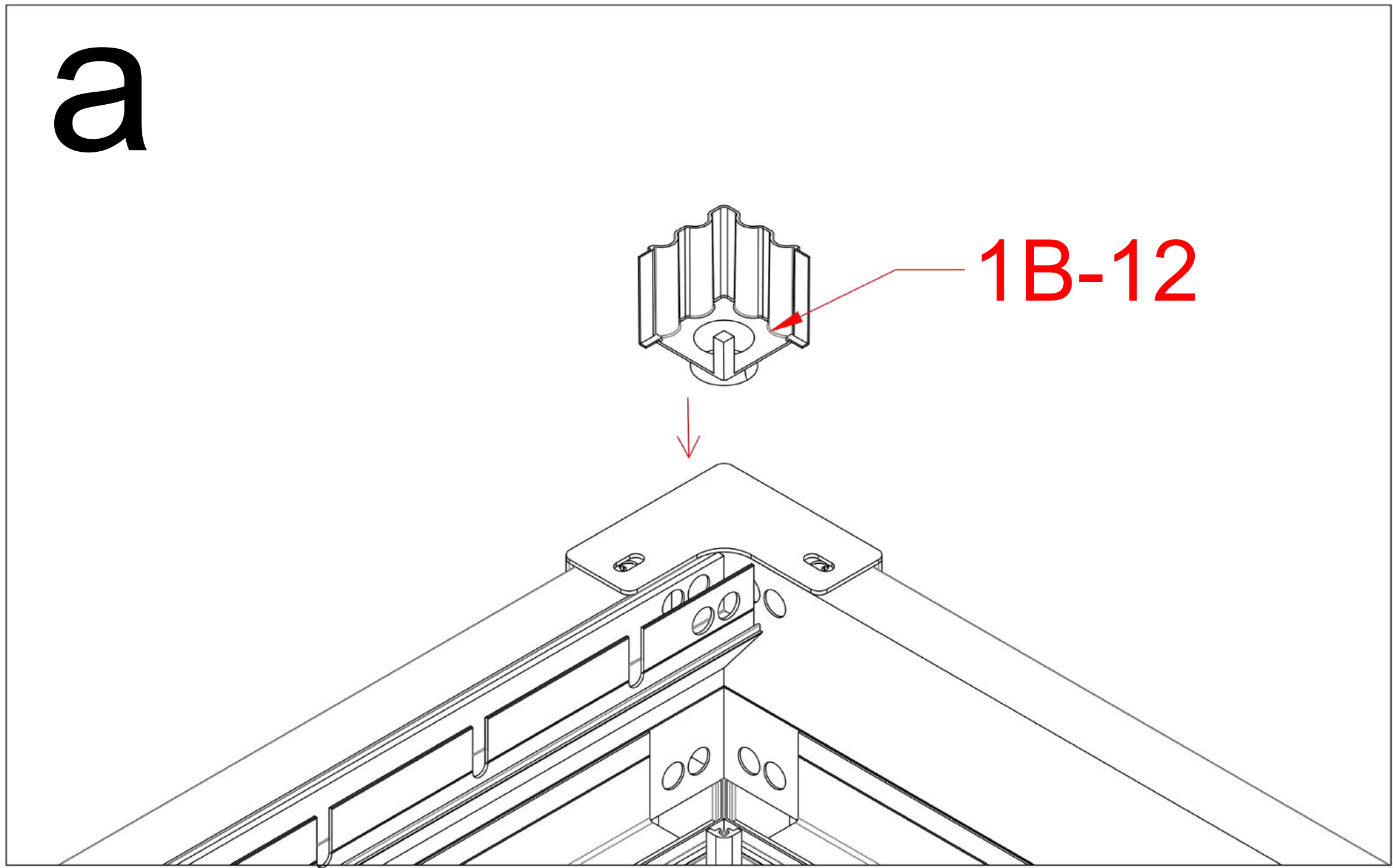


Before installation, tear off the double-sided adhesive protective film.

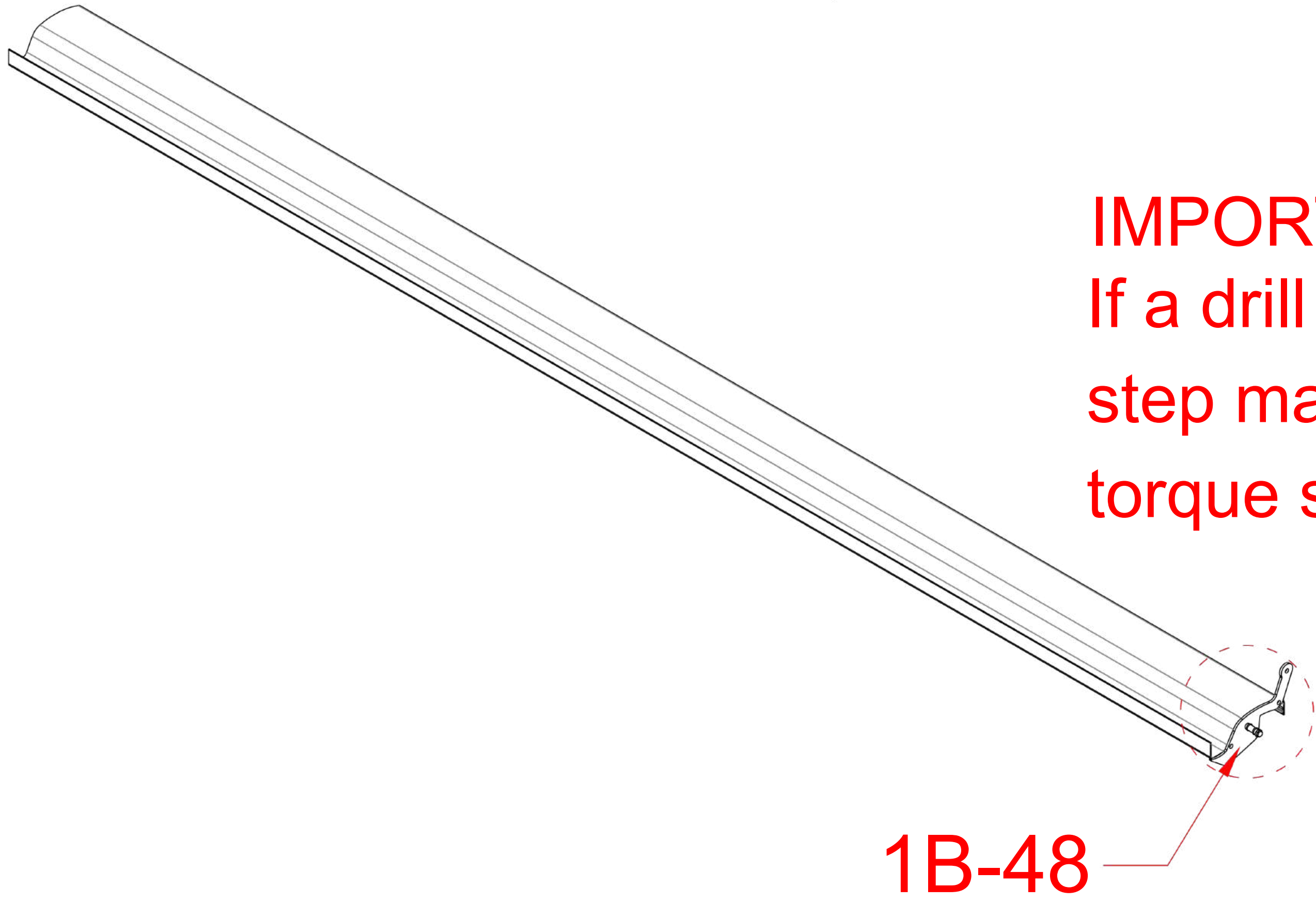
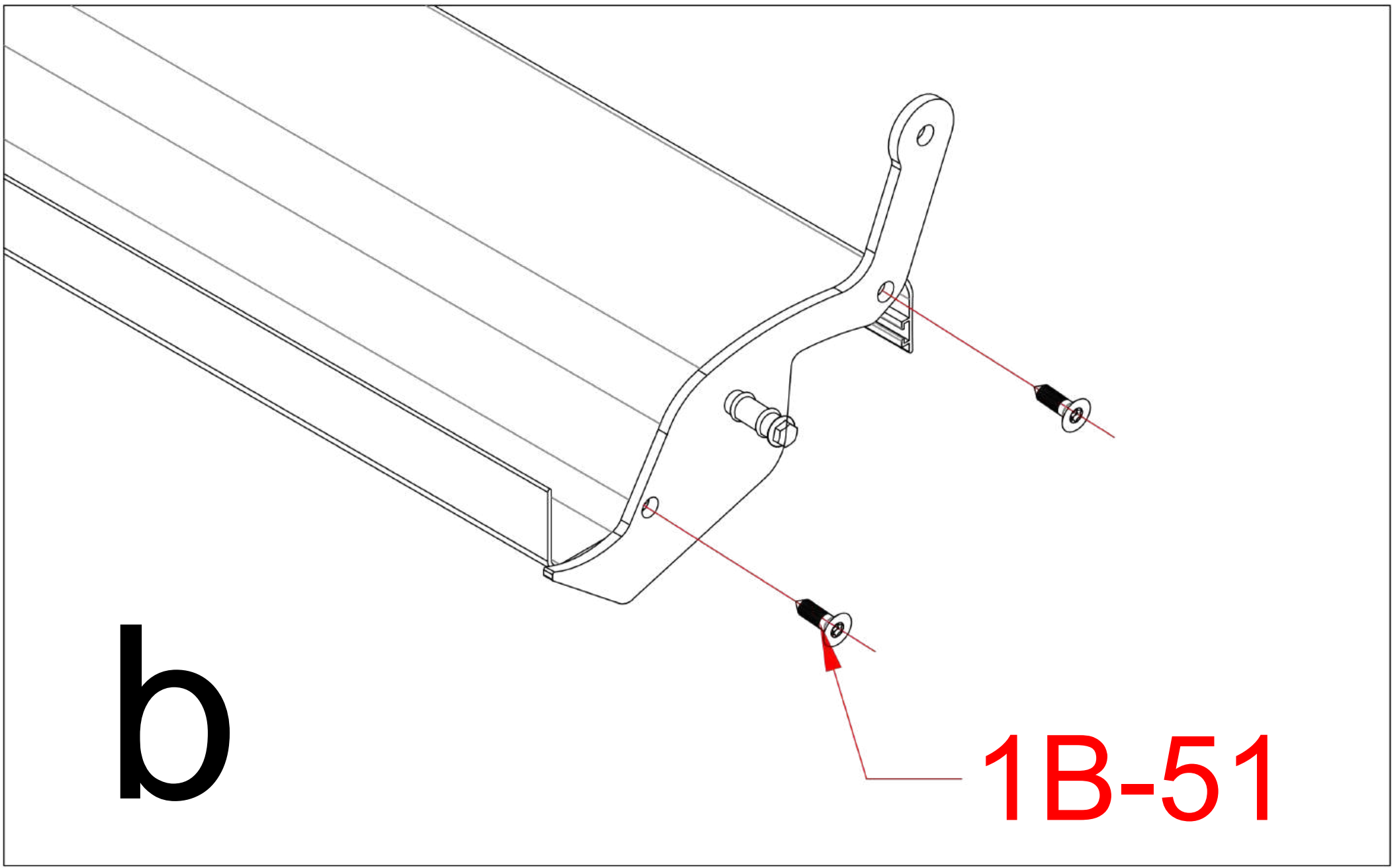
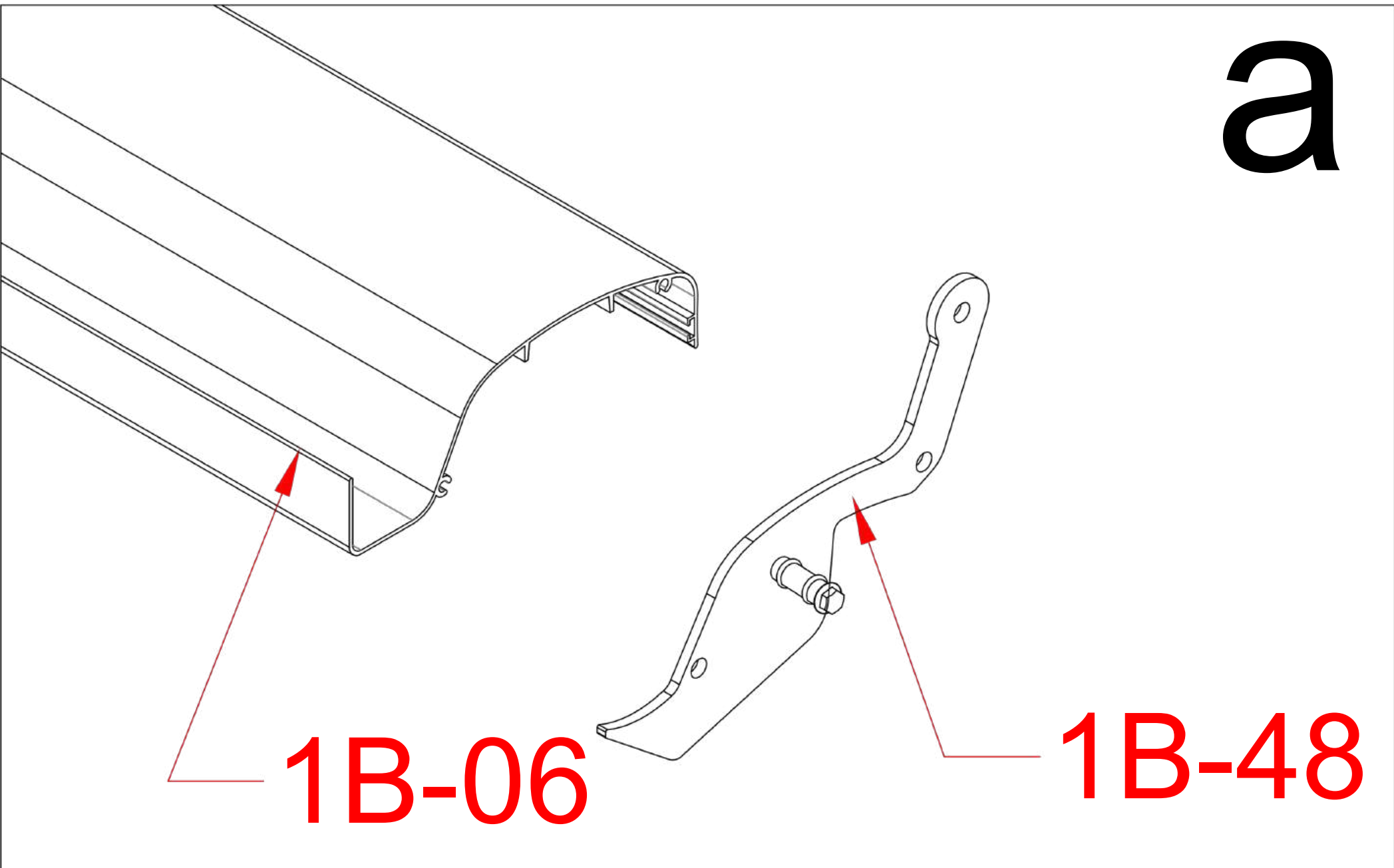


Note:
Screw 3B-23 evenly onto the gutter to securely fasten it to the beam.

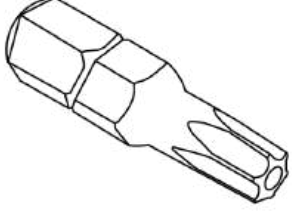
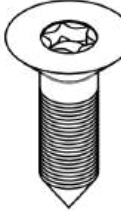
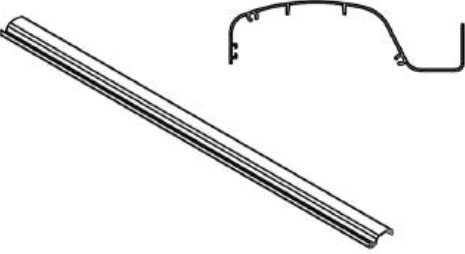
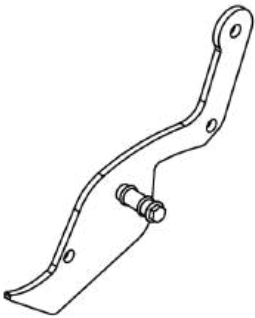
1B-05 B			2
1B-23			x

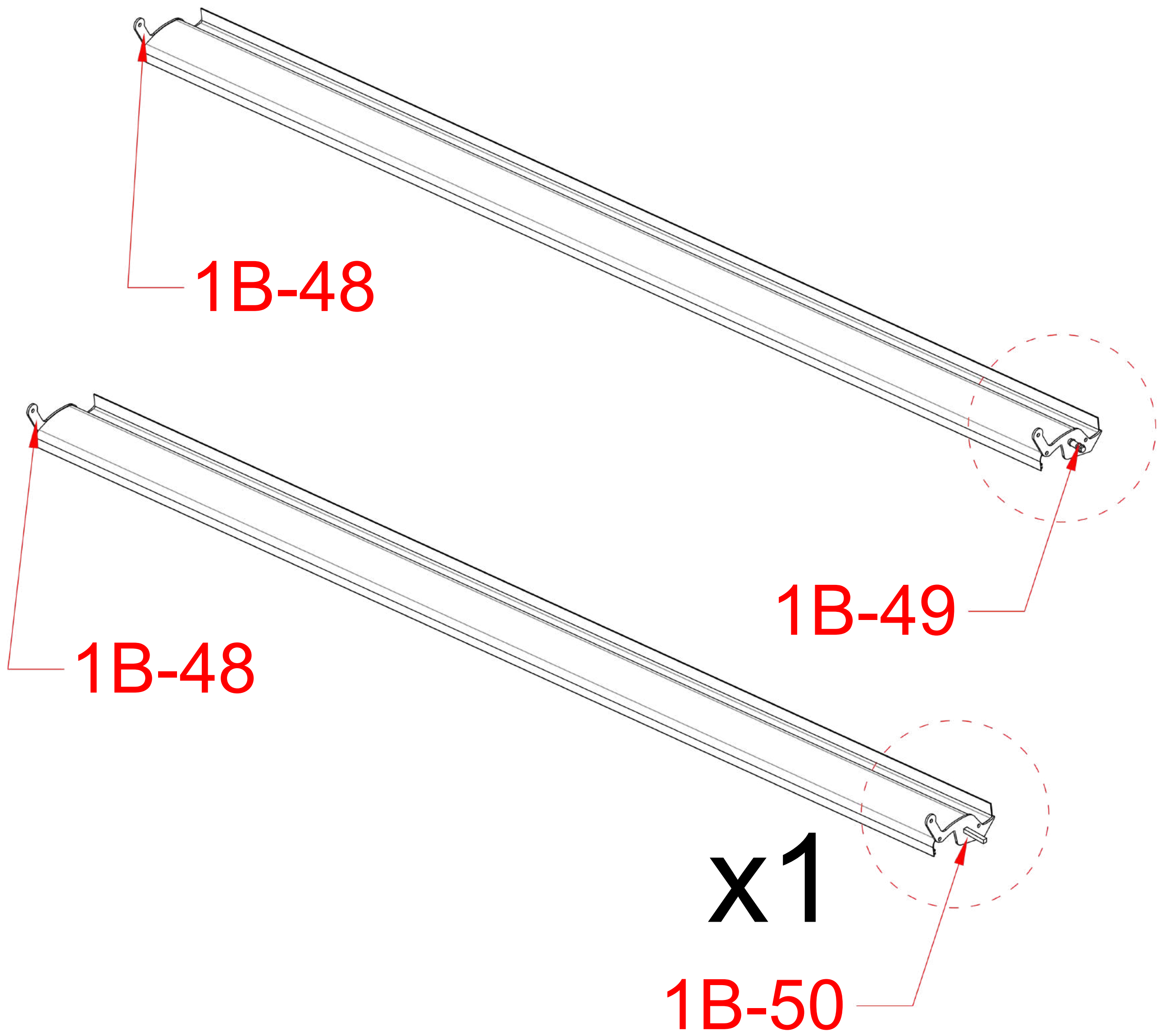
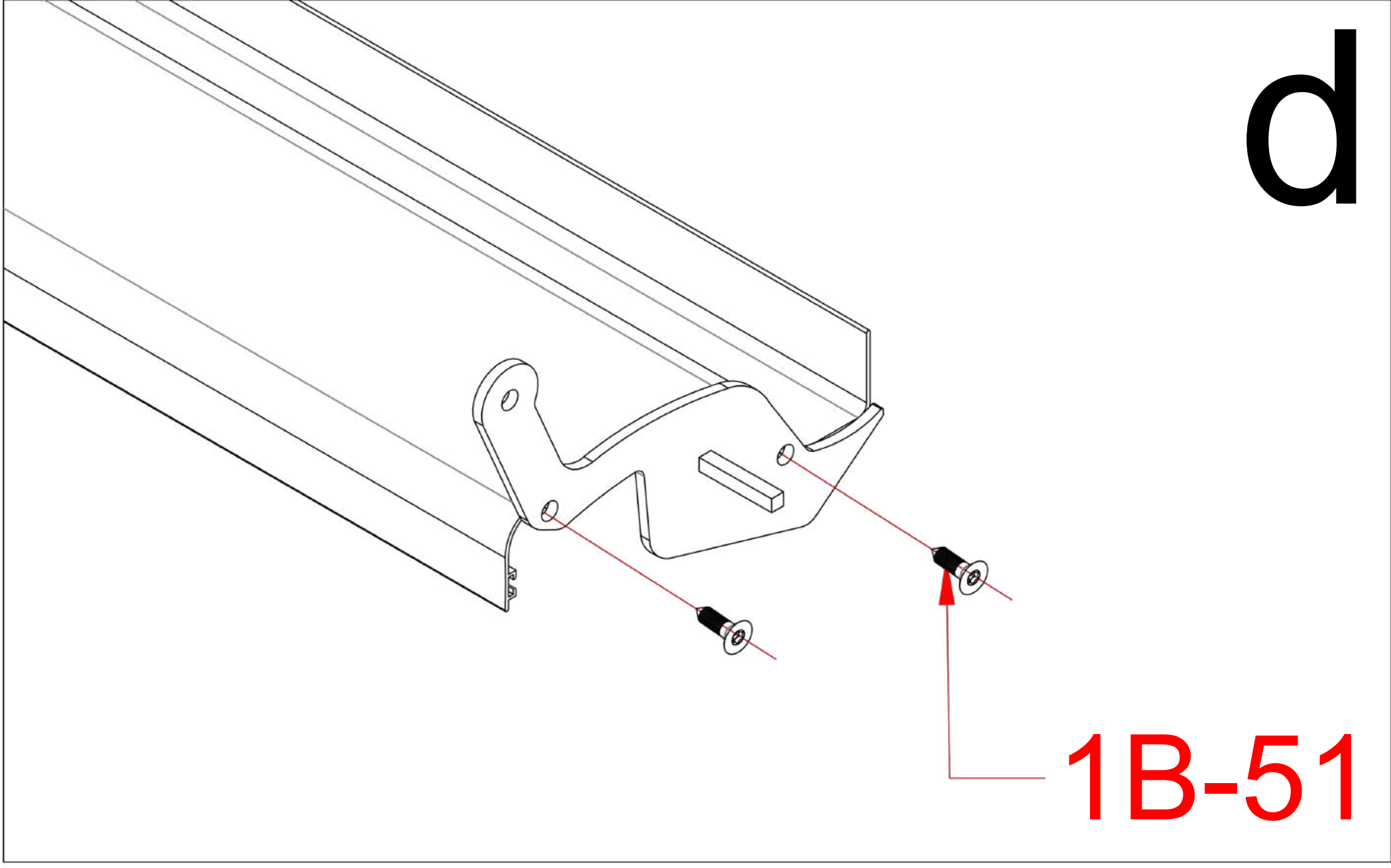
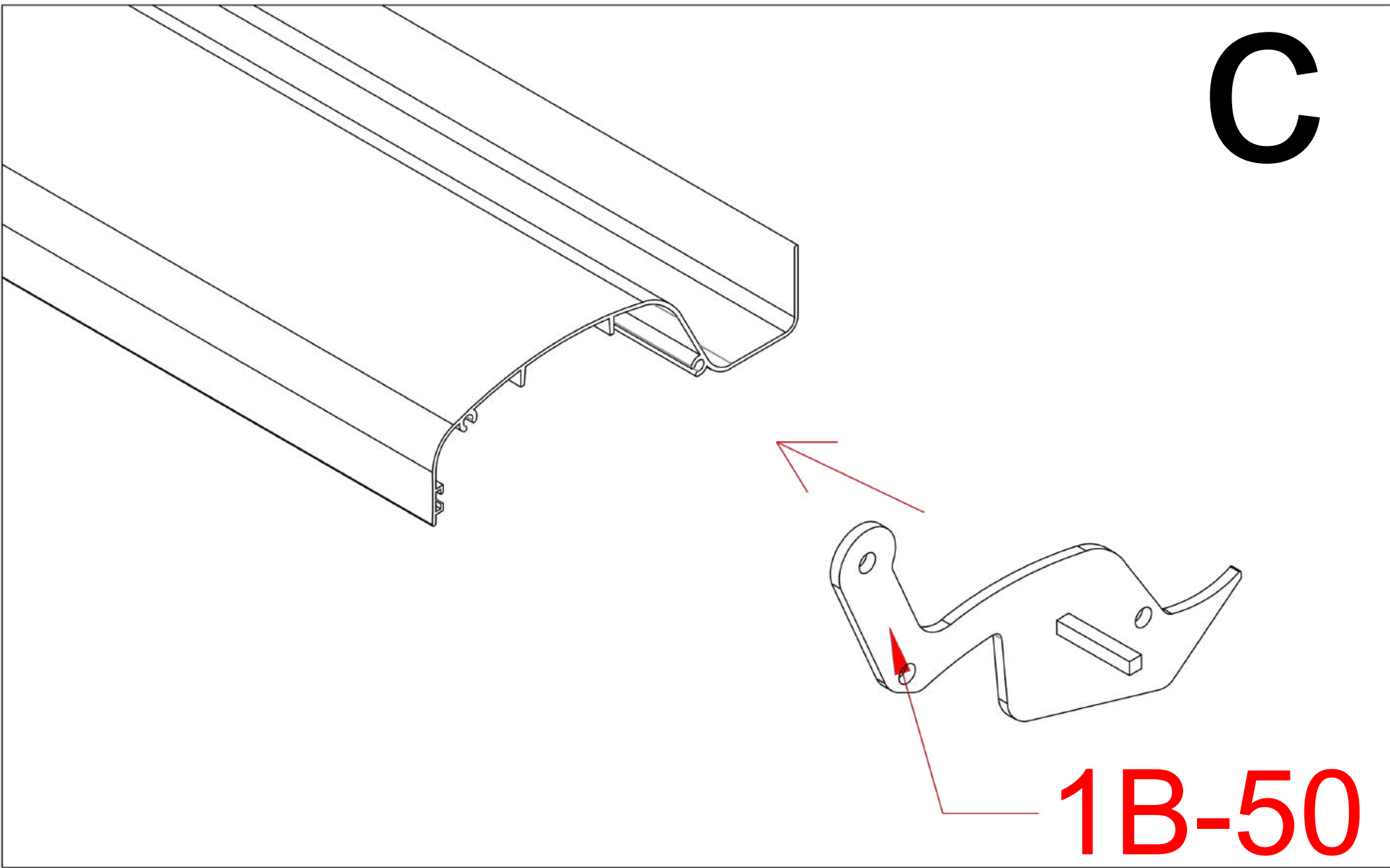
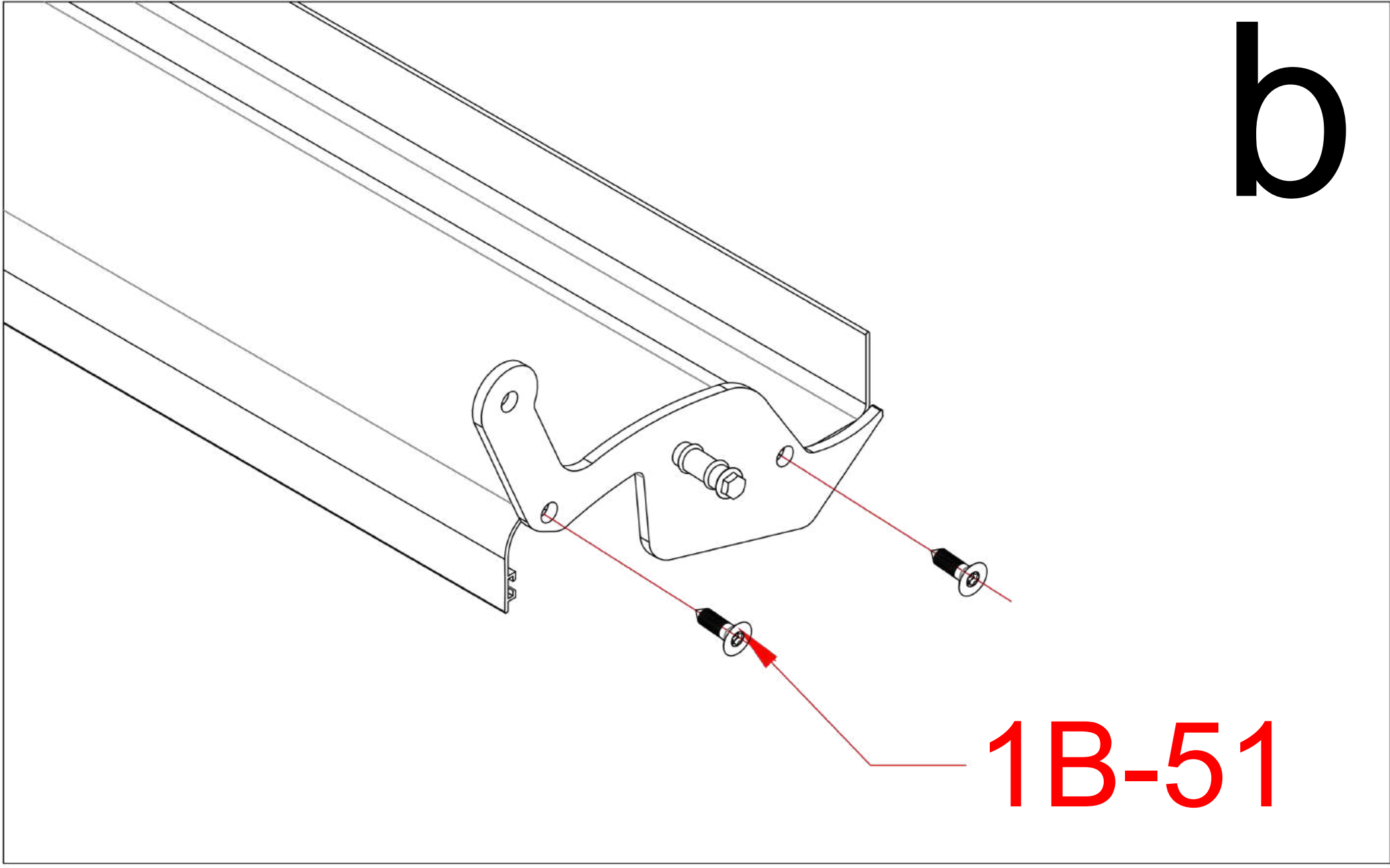
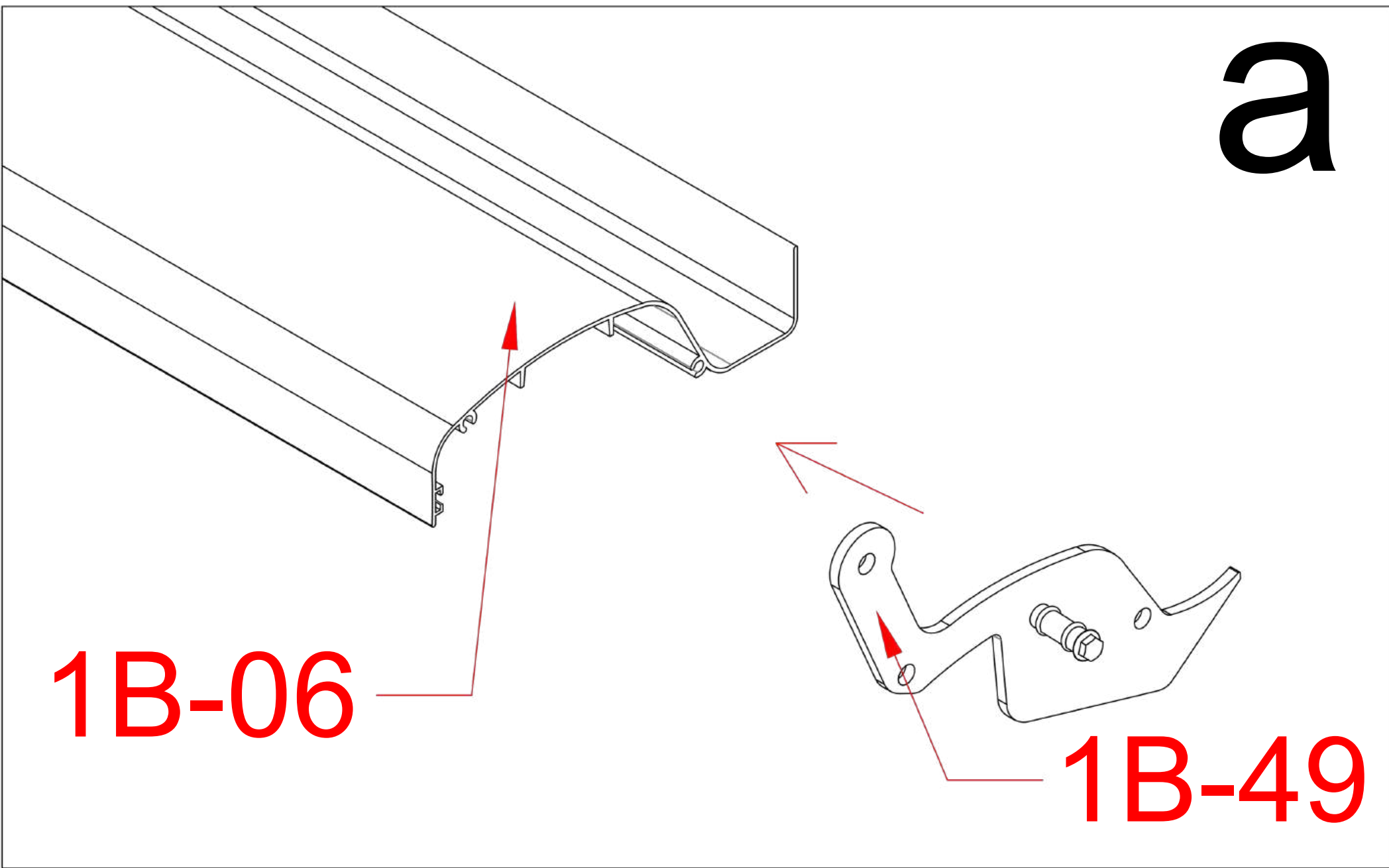


1B-24		1
1B-12		2

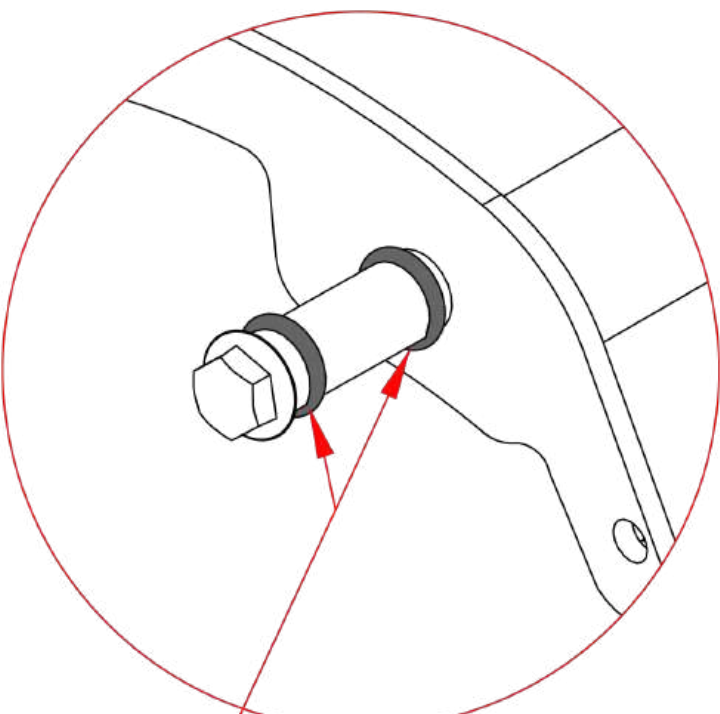
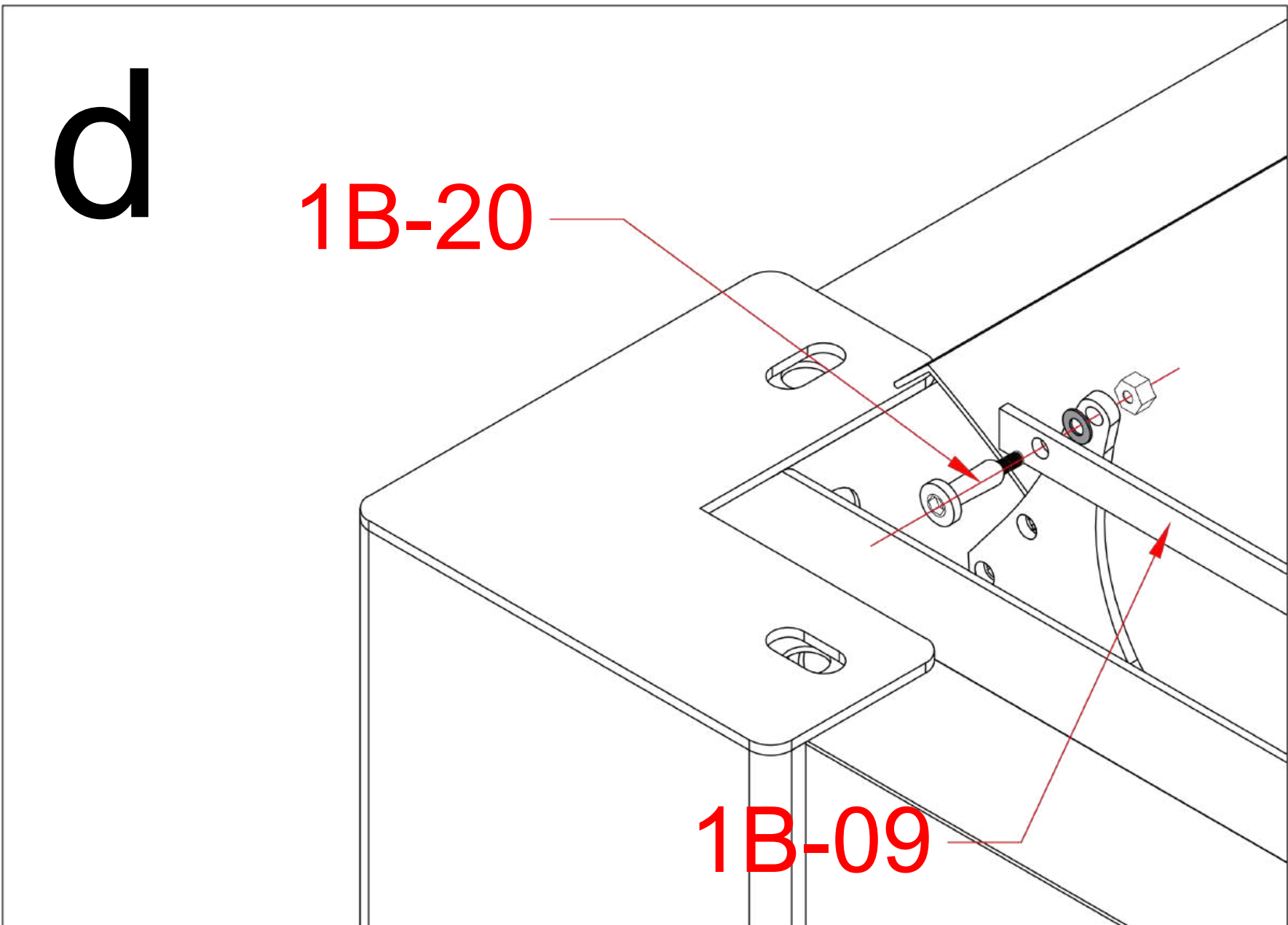
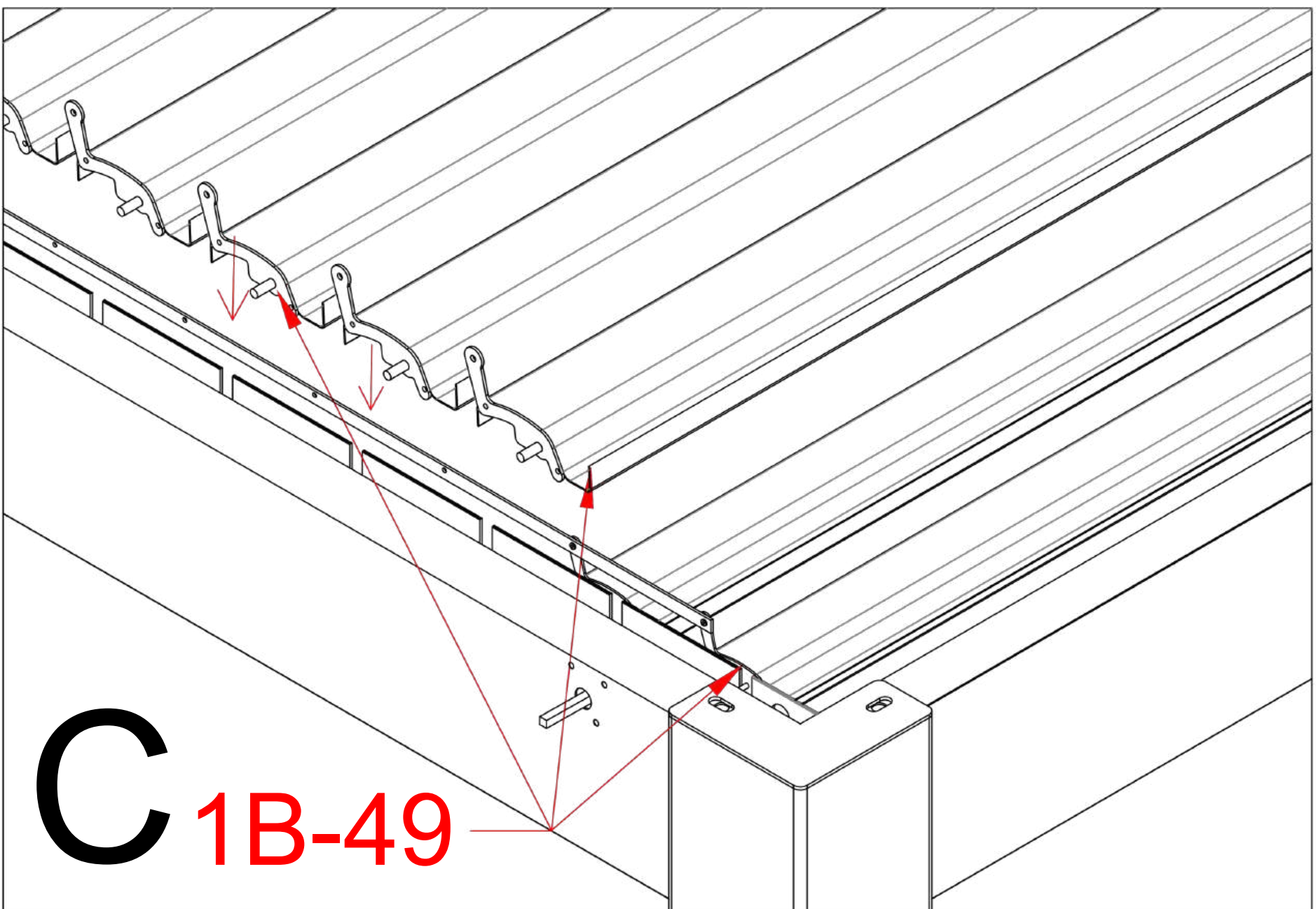
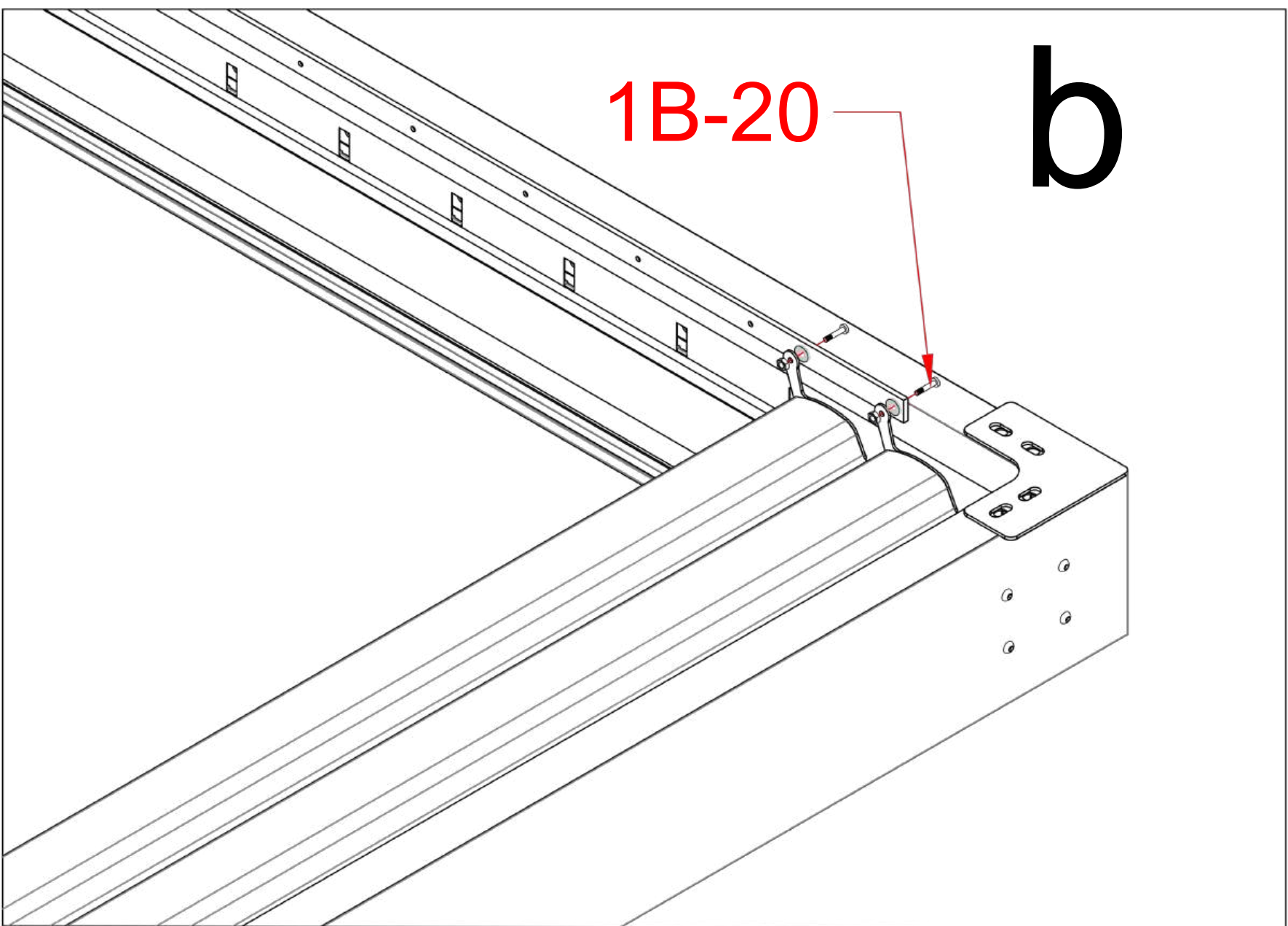
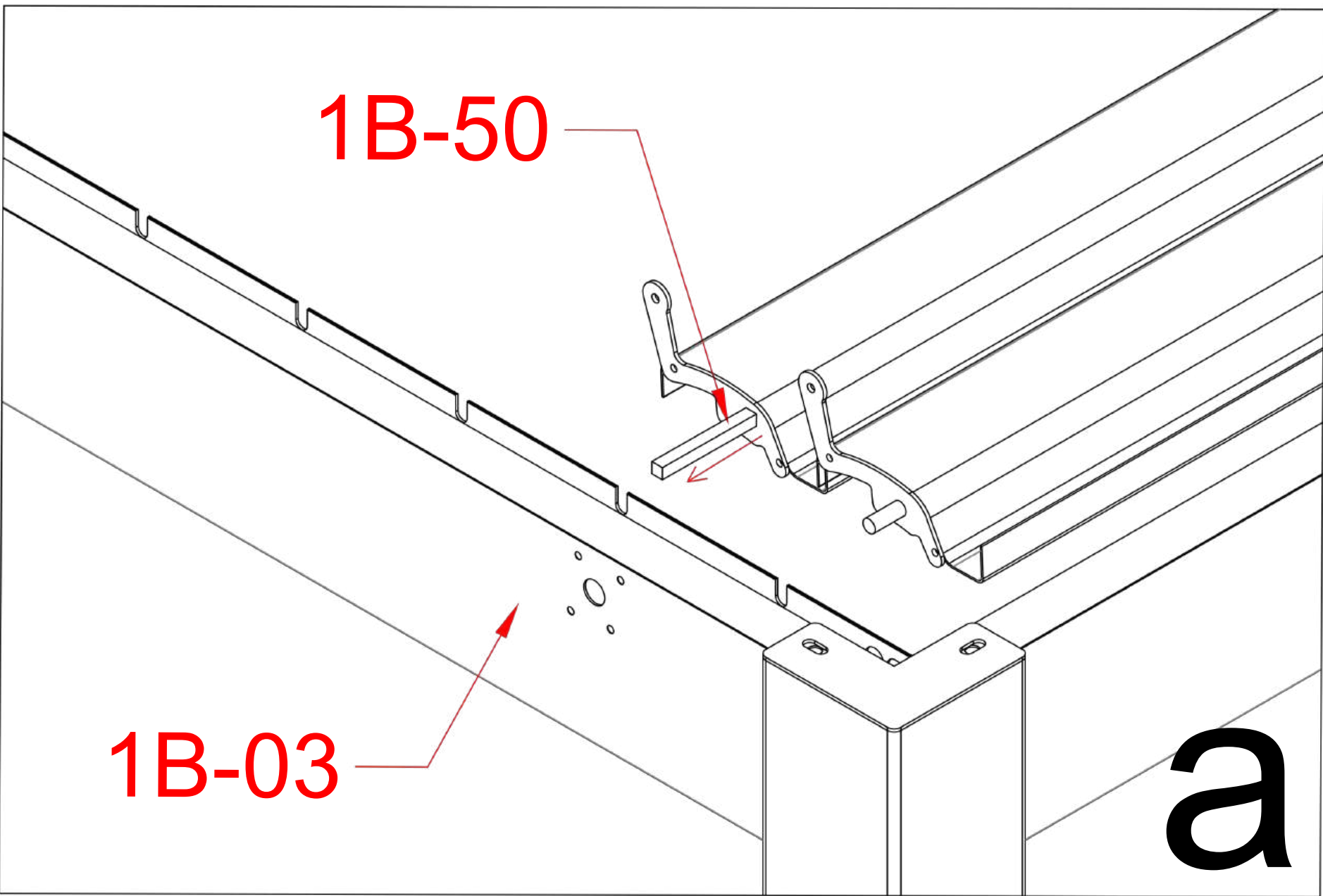


IMPORTANT:
If a drill is being used during this step make sure to use a low torque setting.

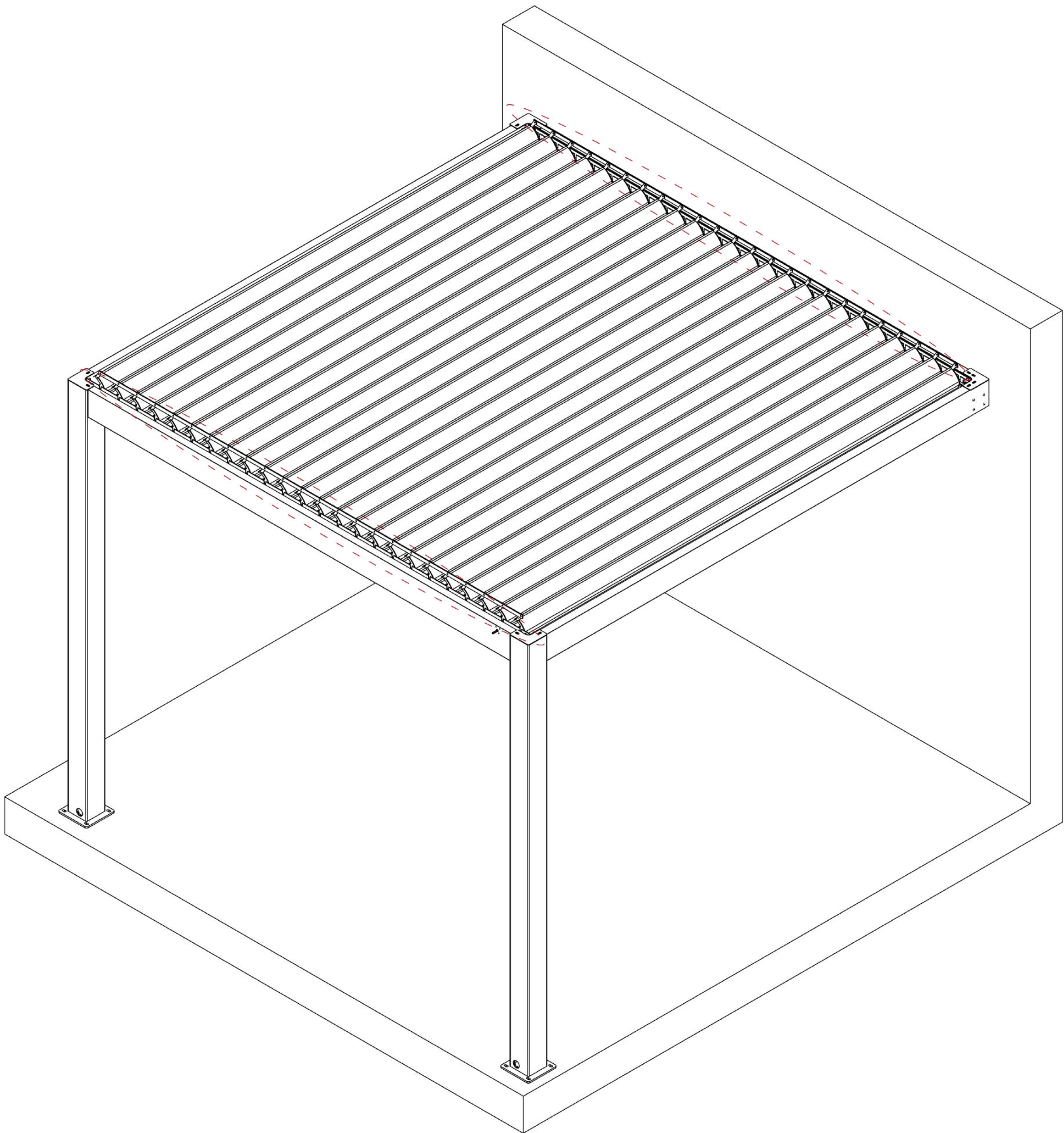
1B-64		1
1B-51	 M3.5*25	x
1B-06		x
1B-48		x

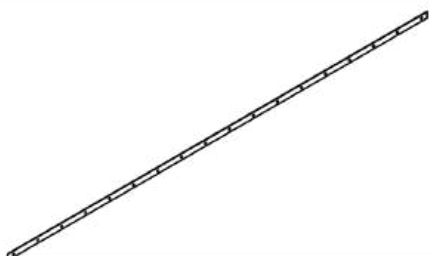
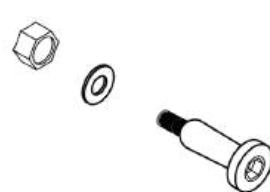


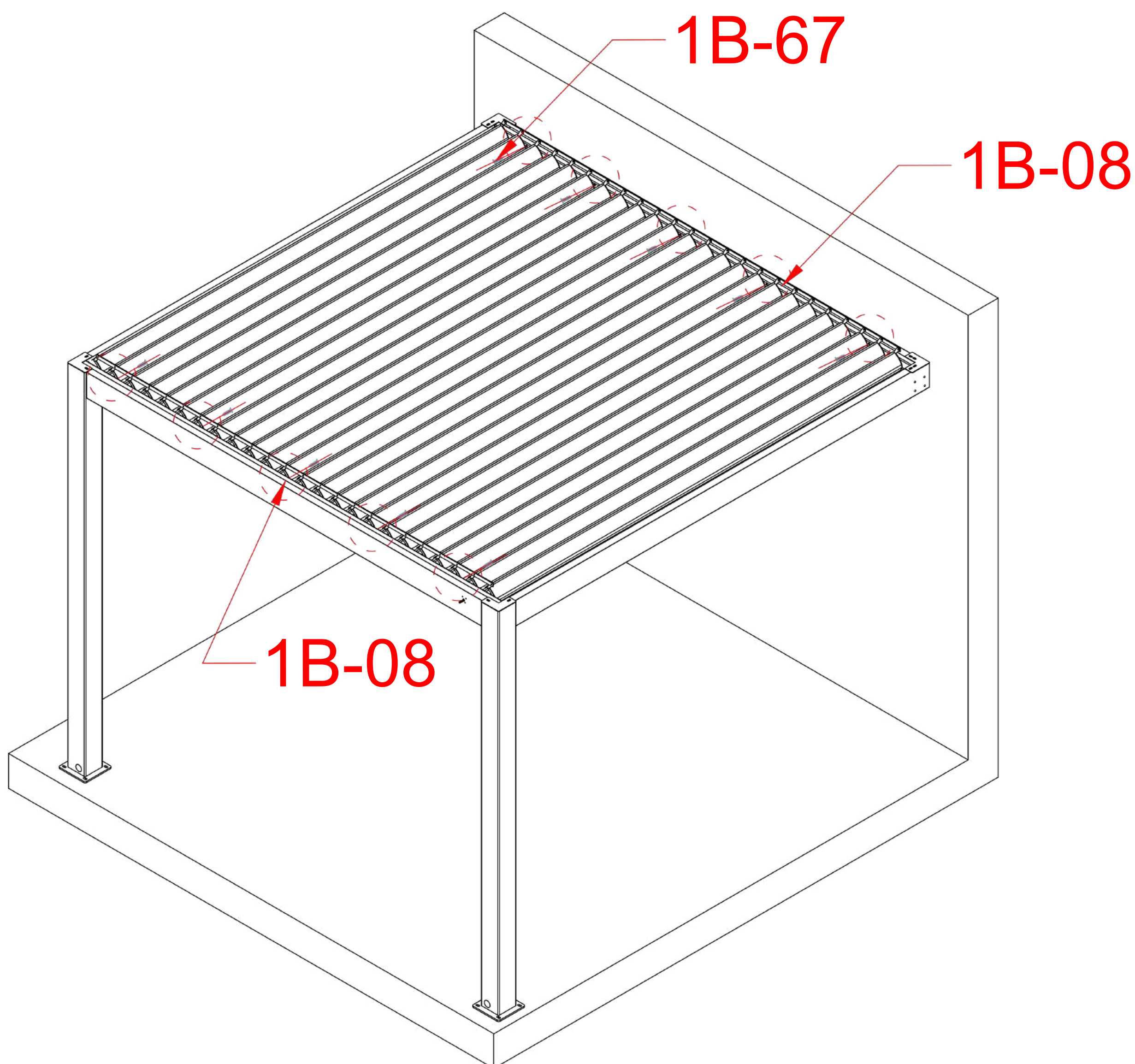
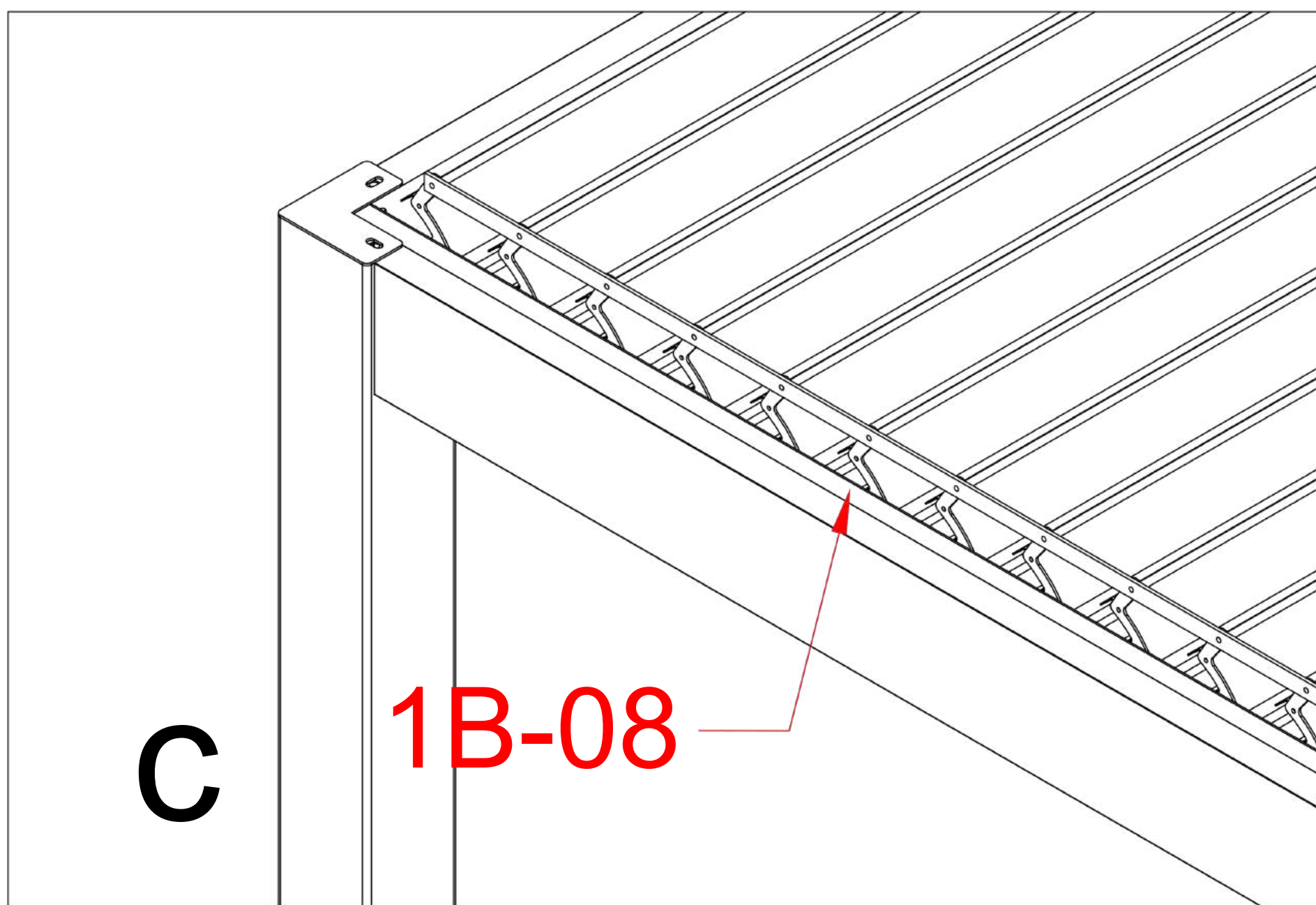
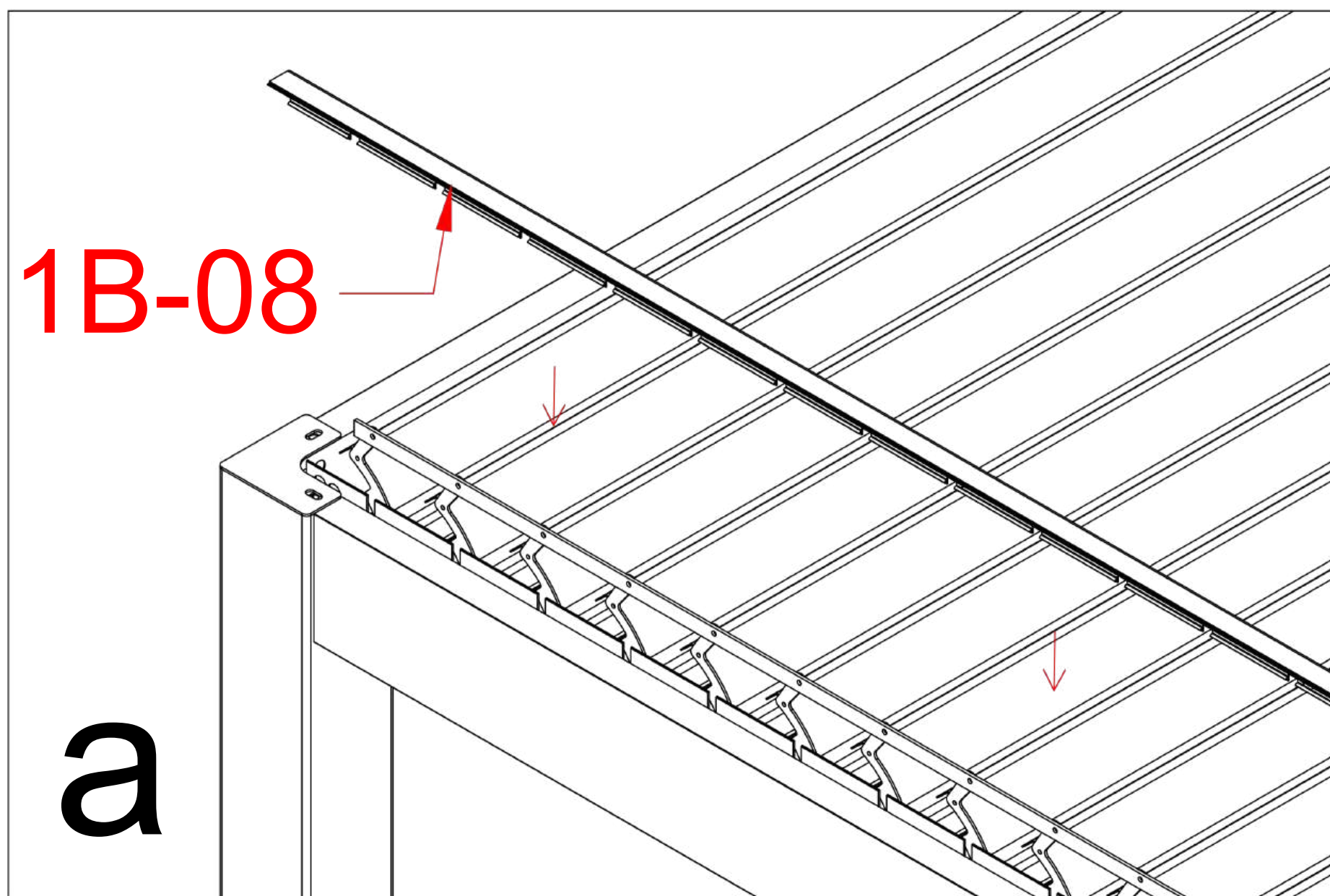
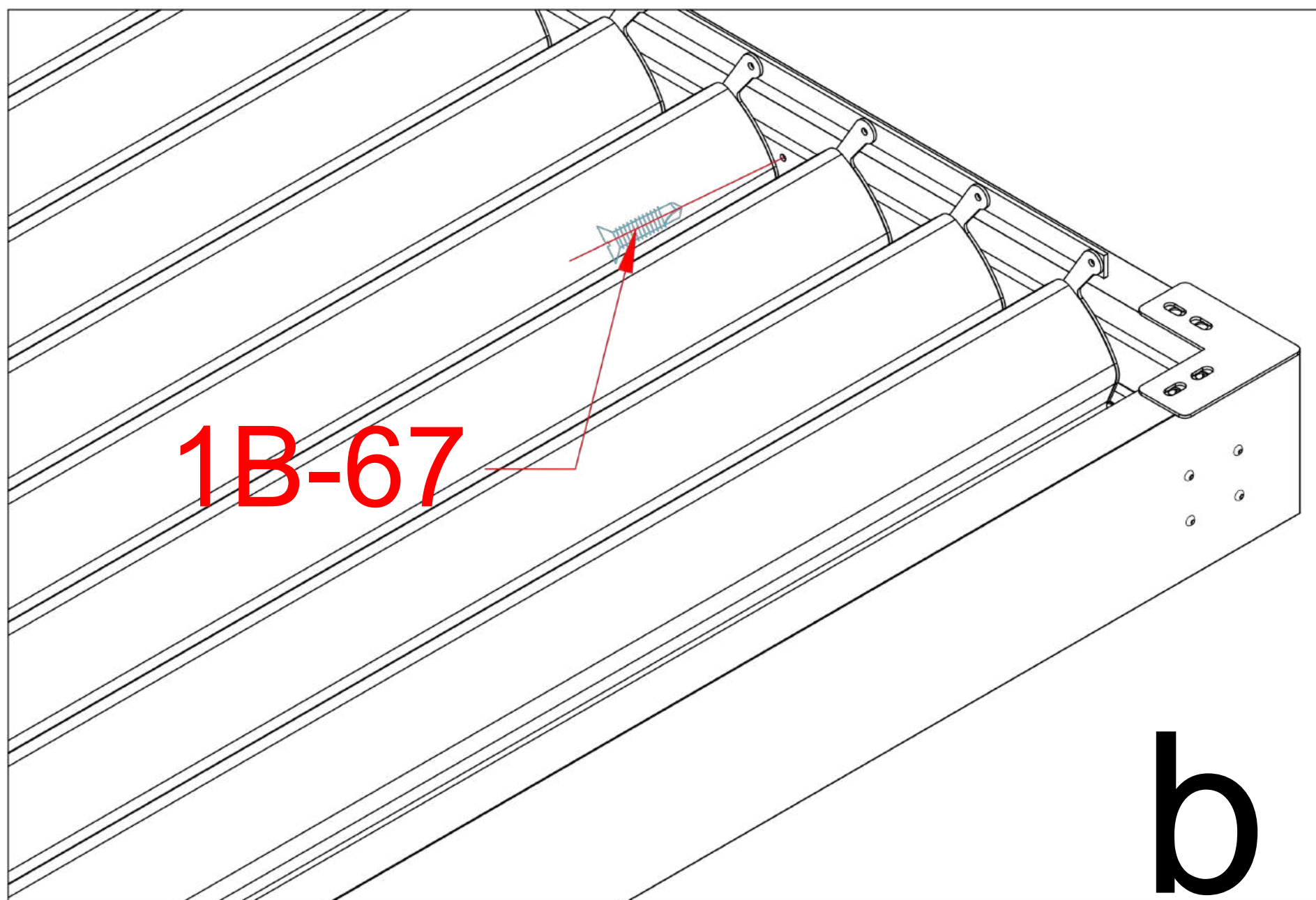
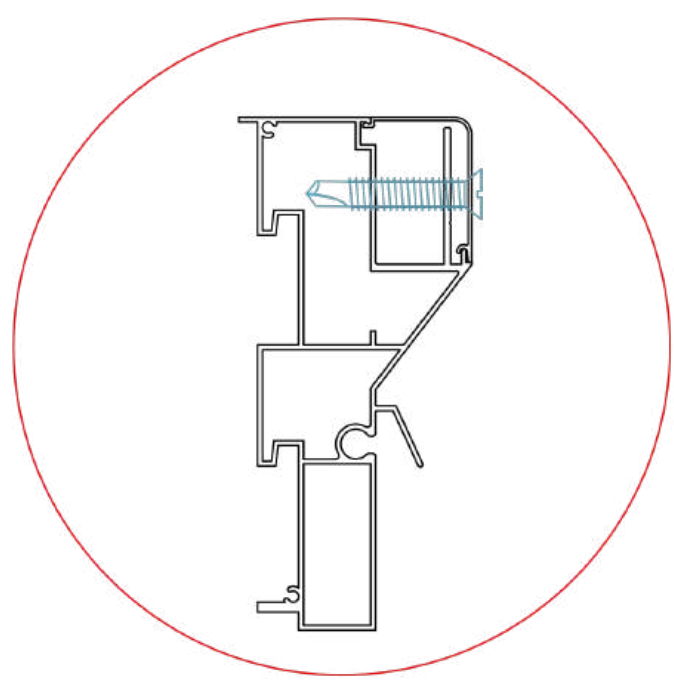
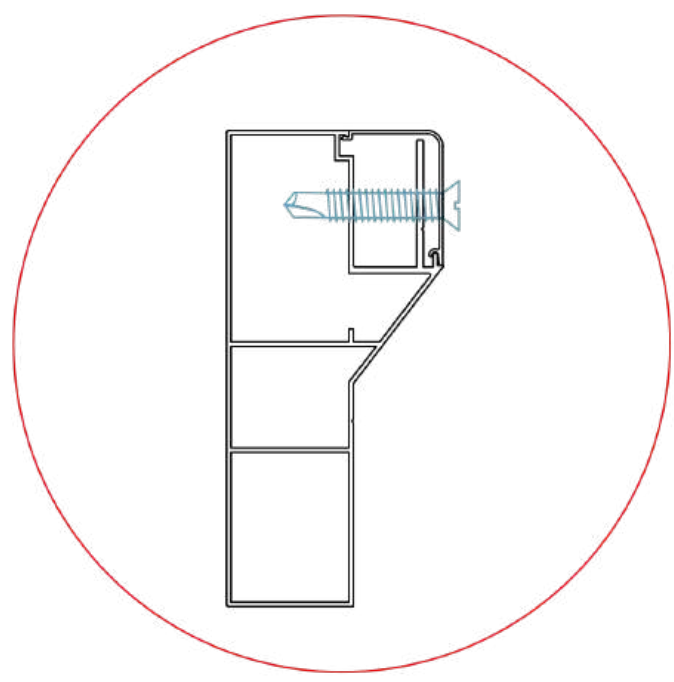
1B-64		1
1B-49		x
1B-50		1
1B-51	 M3.5*25	x



When installing louvres, first separate the two rubber gaskets and slide them to both ends of the circular shaft. Once the louvres have been installed, push the rubber gaskets together before moving to the next installation step.

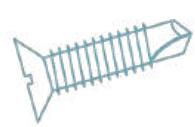


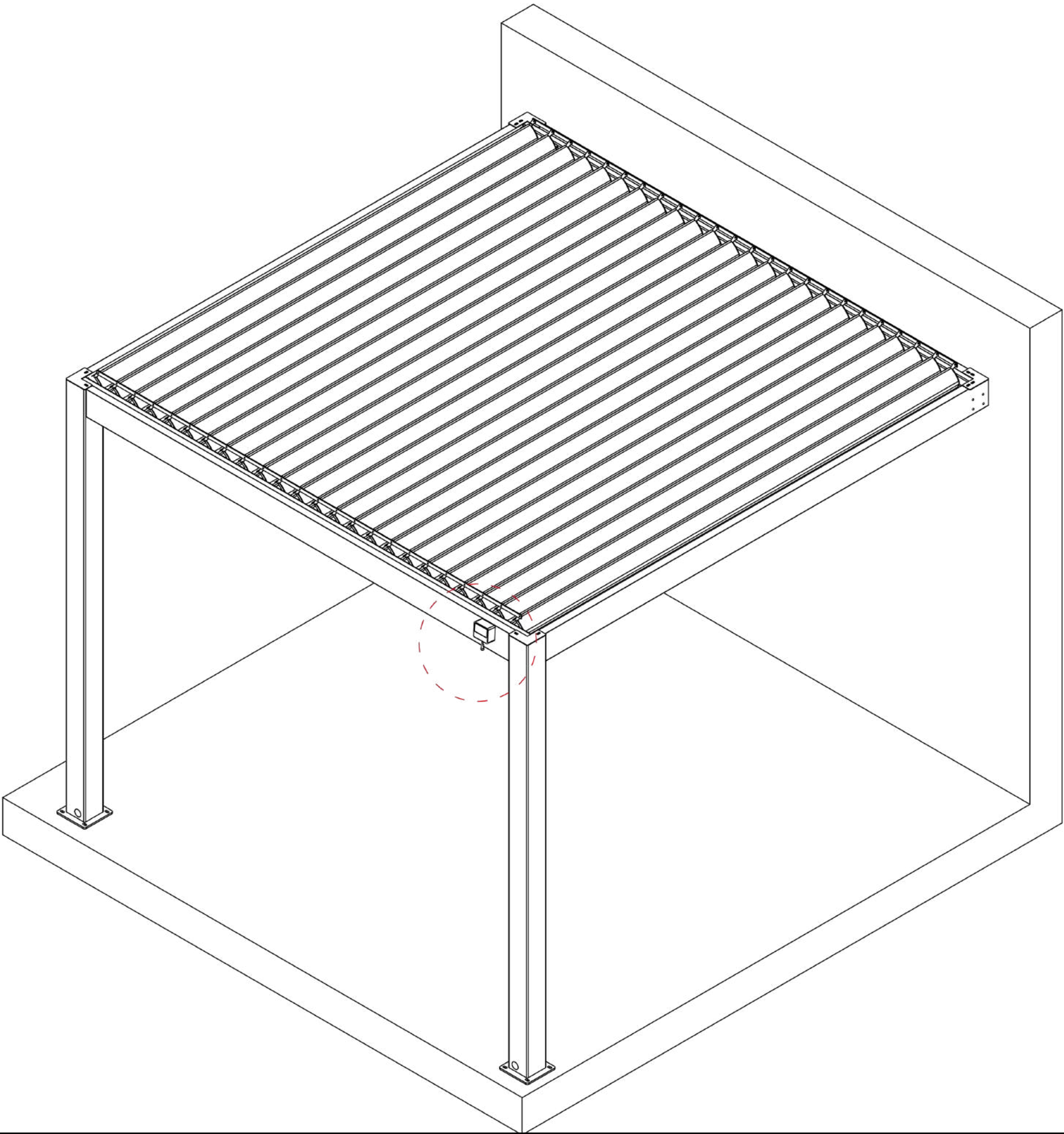
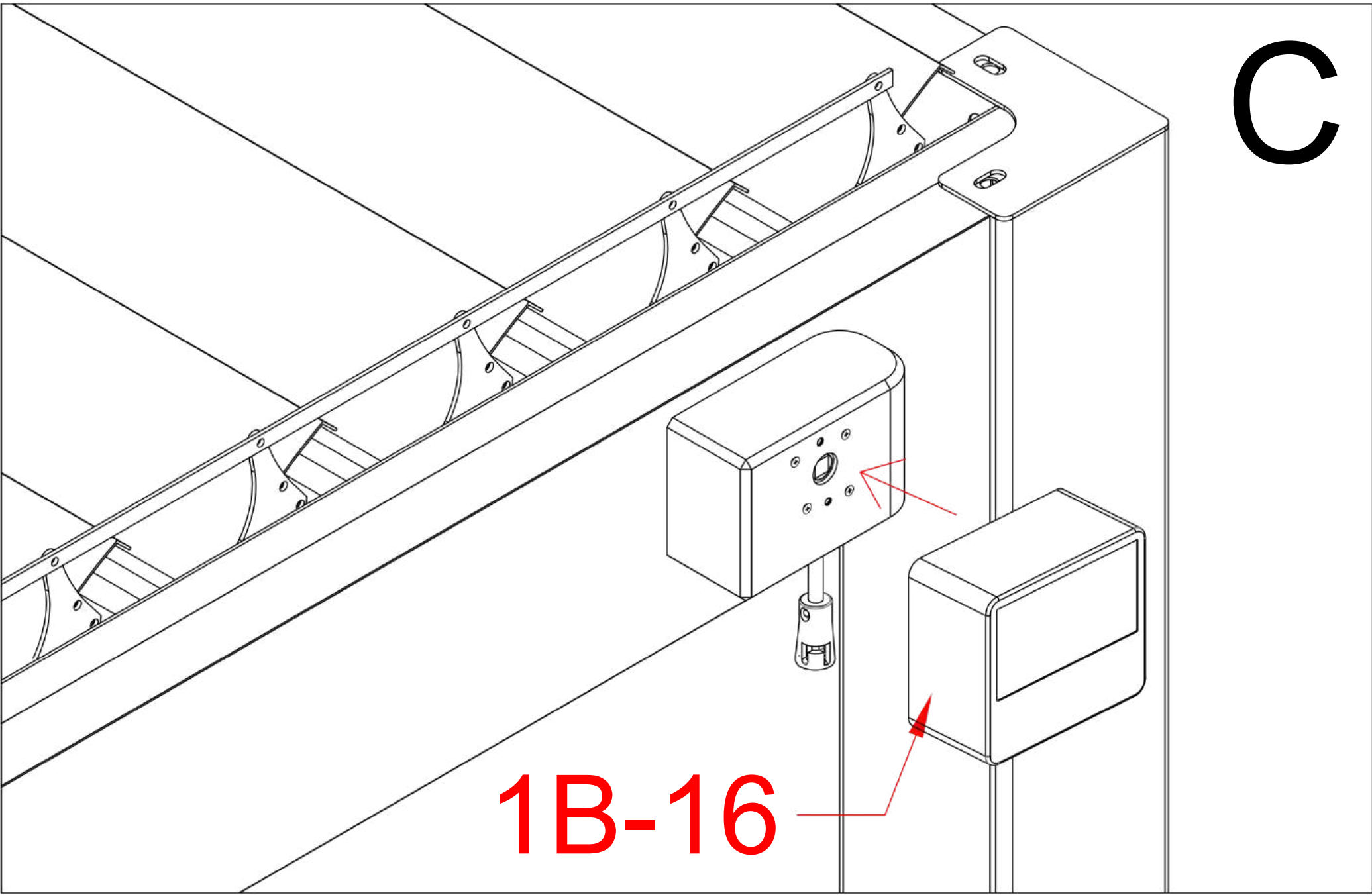
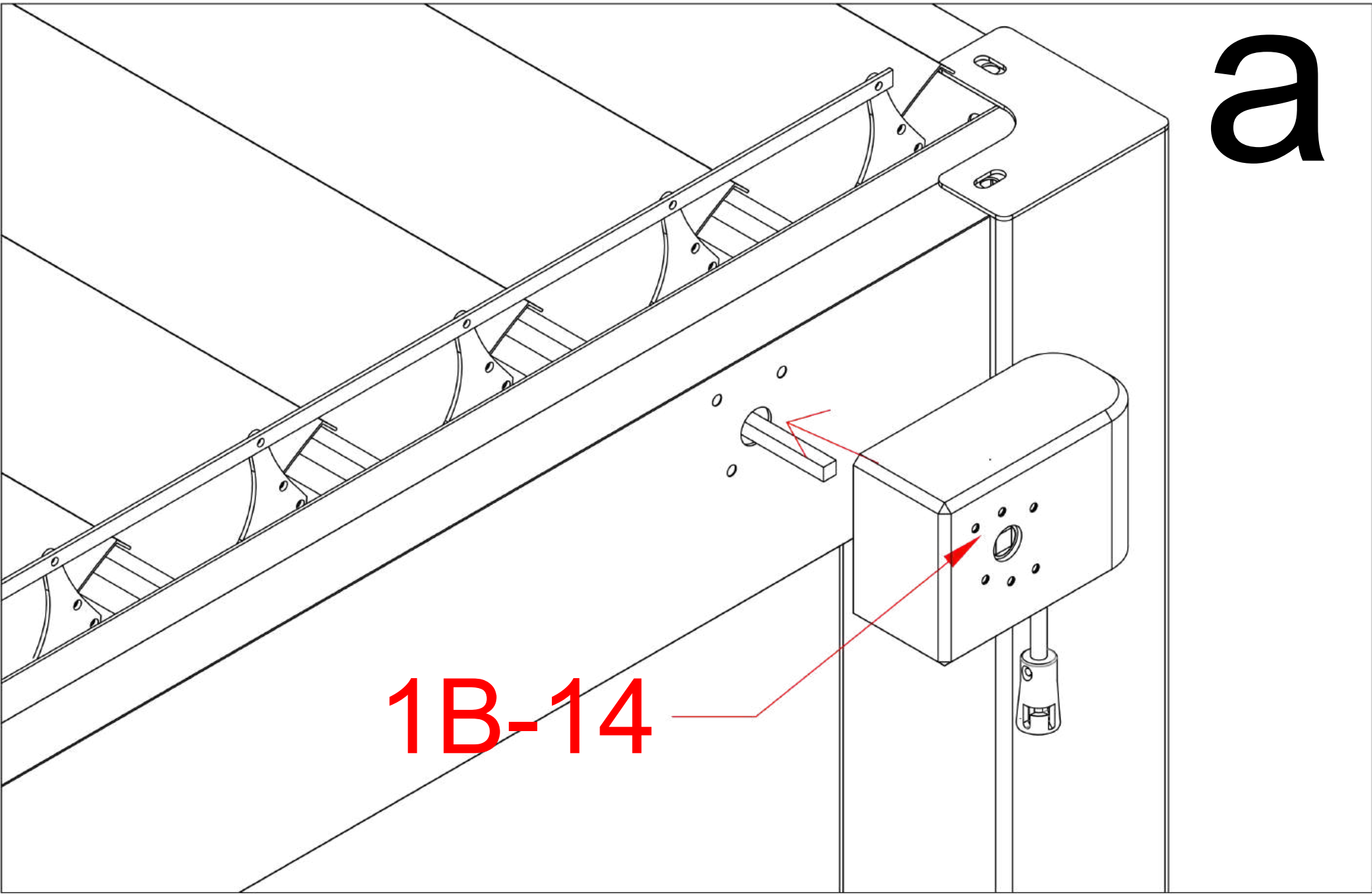
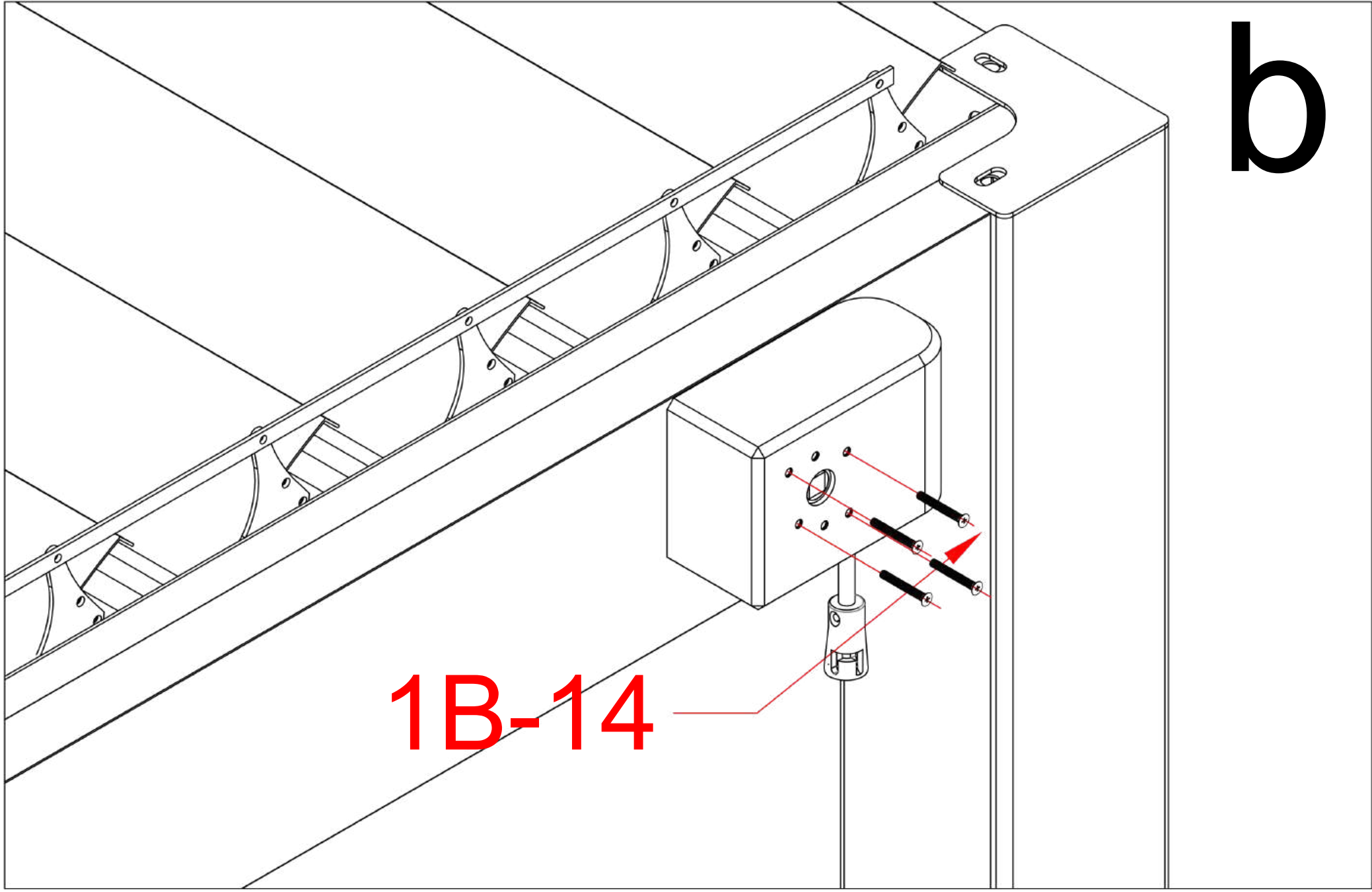
1B-09		2
1B-20		x
1B-06		x

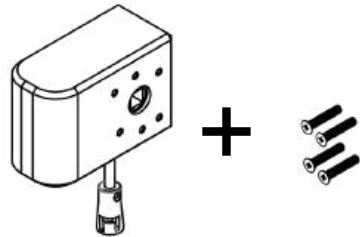
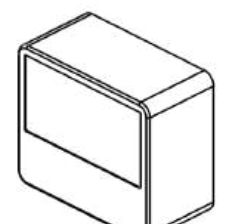


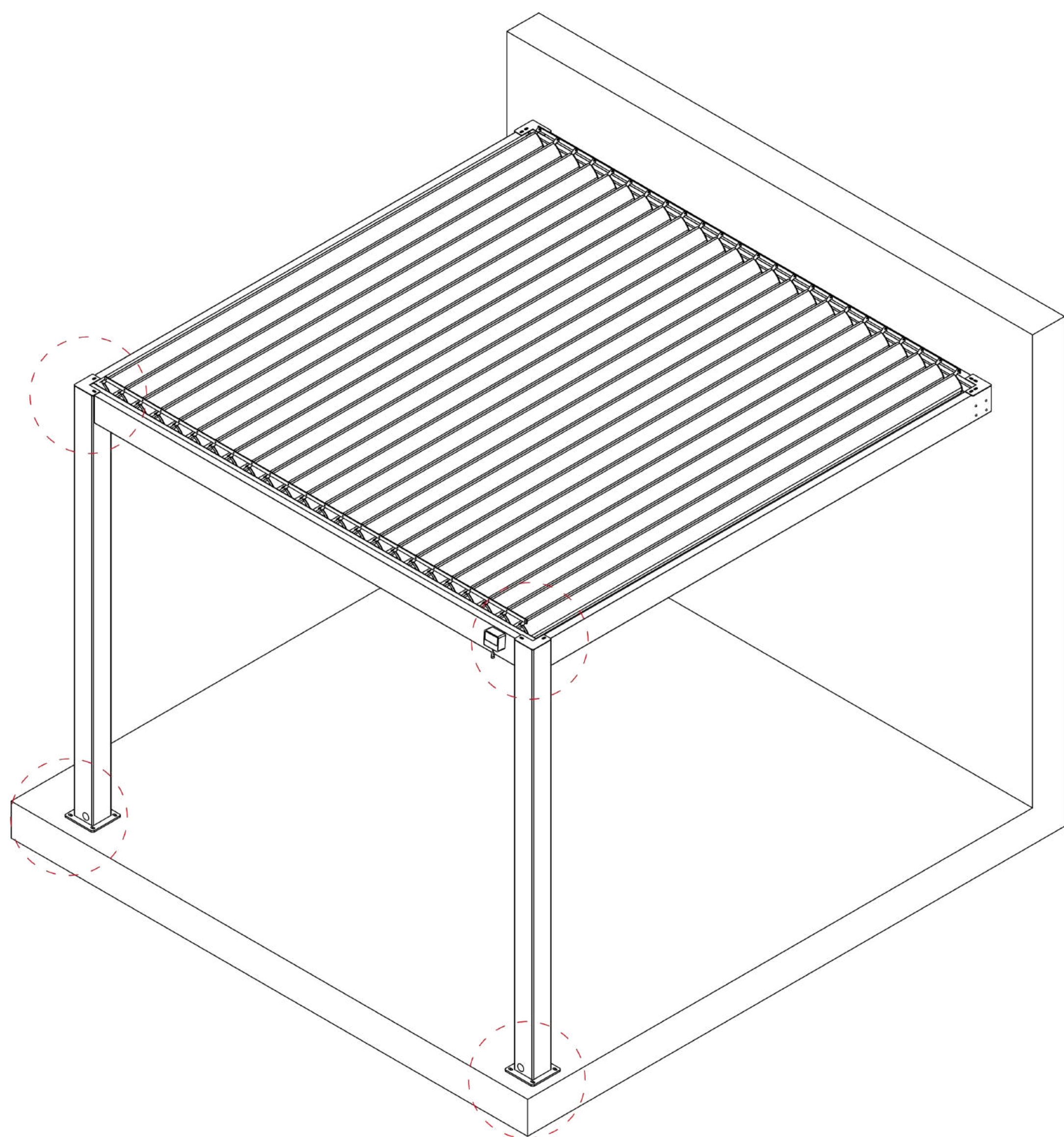
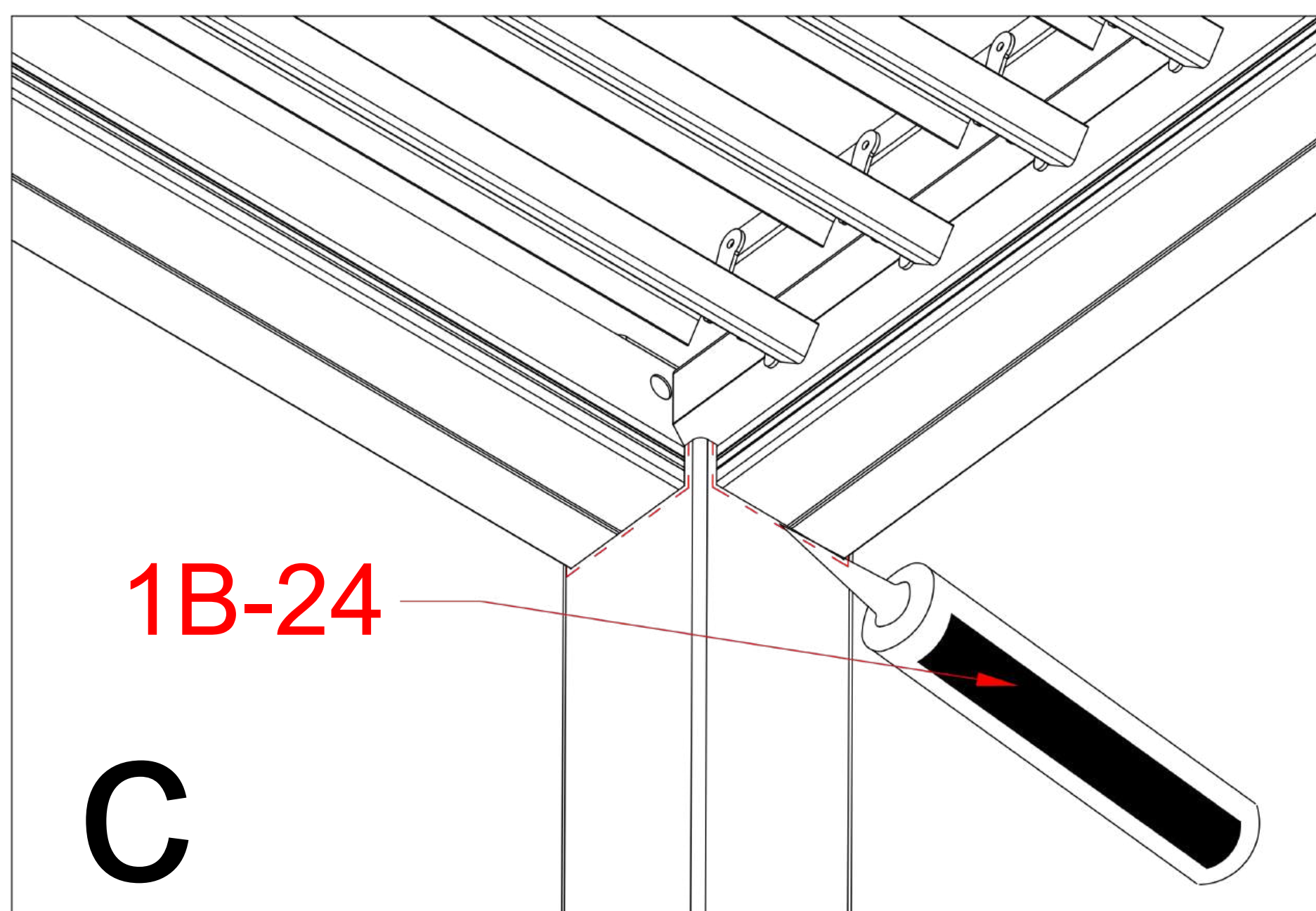
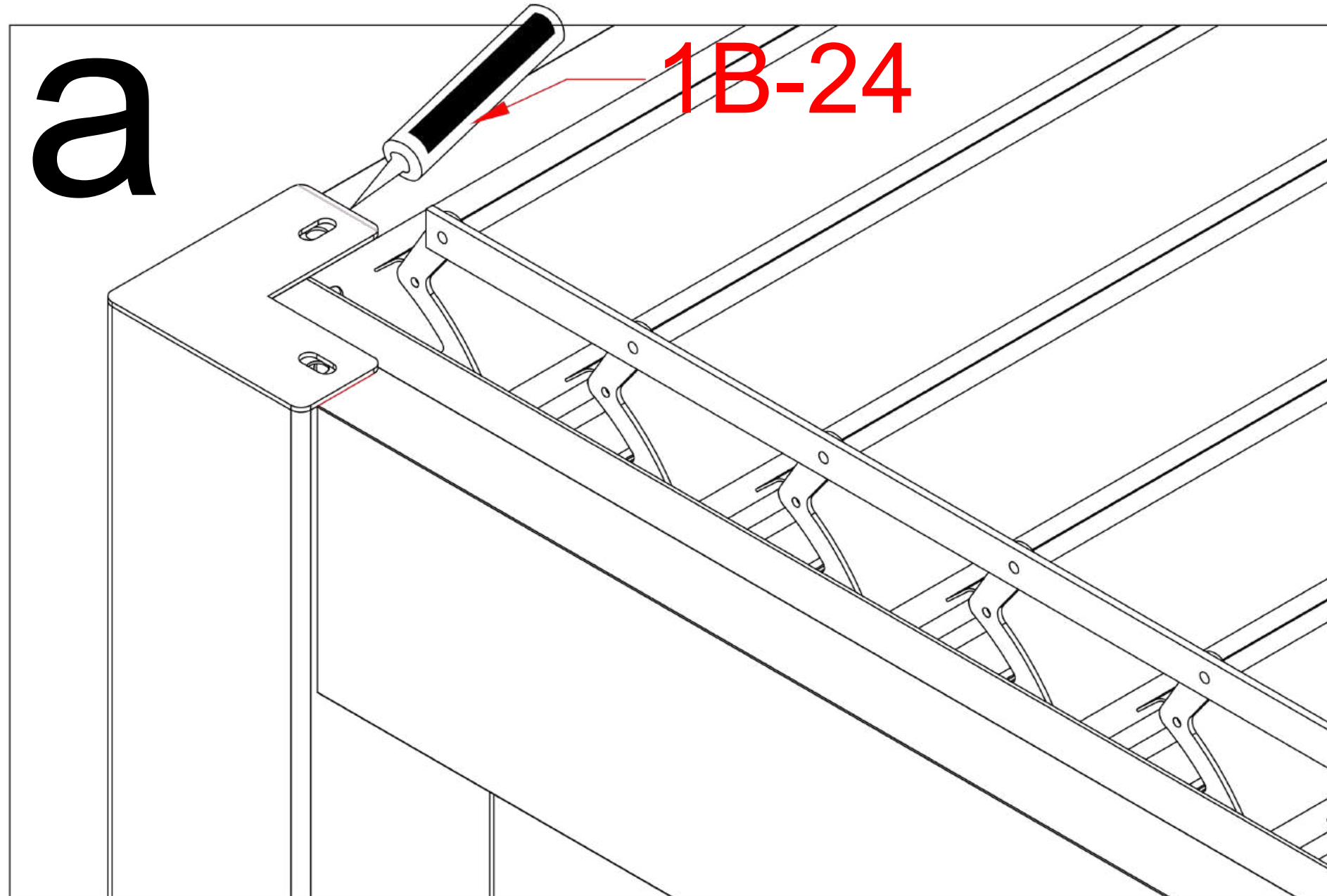
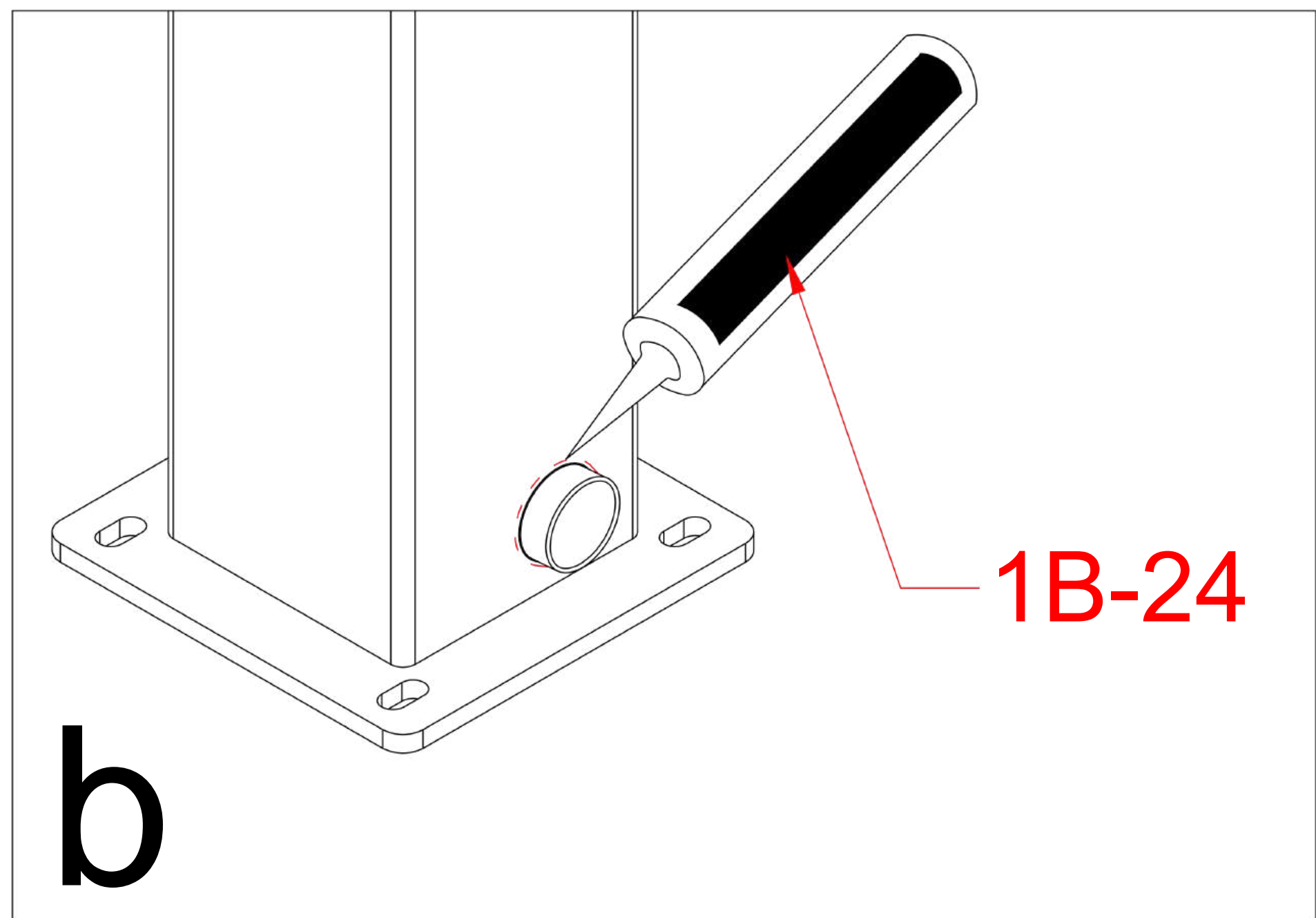
IMPORTANT:

Take note when installing 1B-08 as the hole location where 1B-67 is installed is different for each side of the beam.

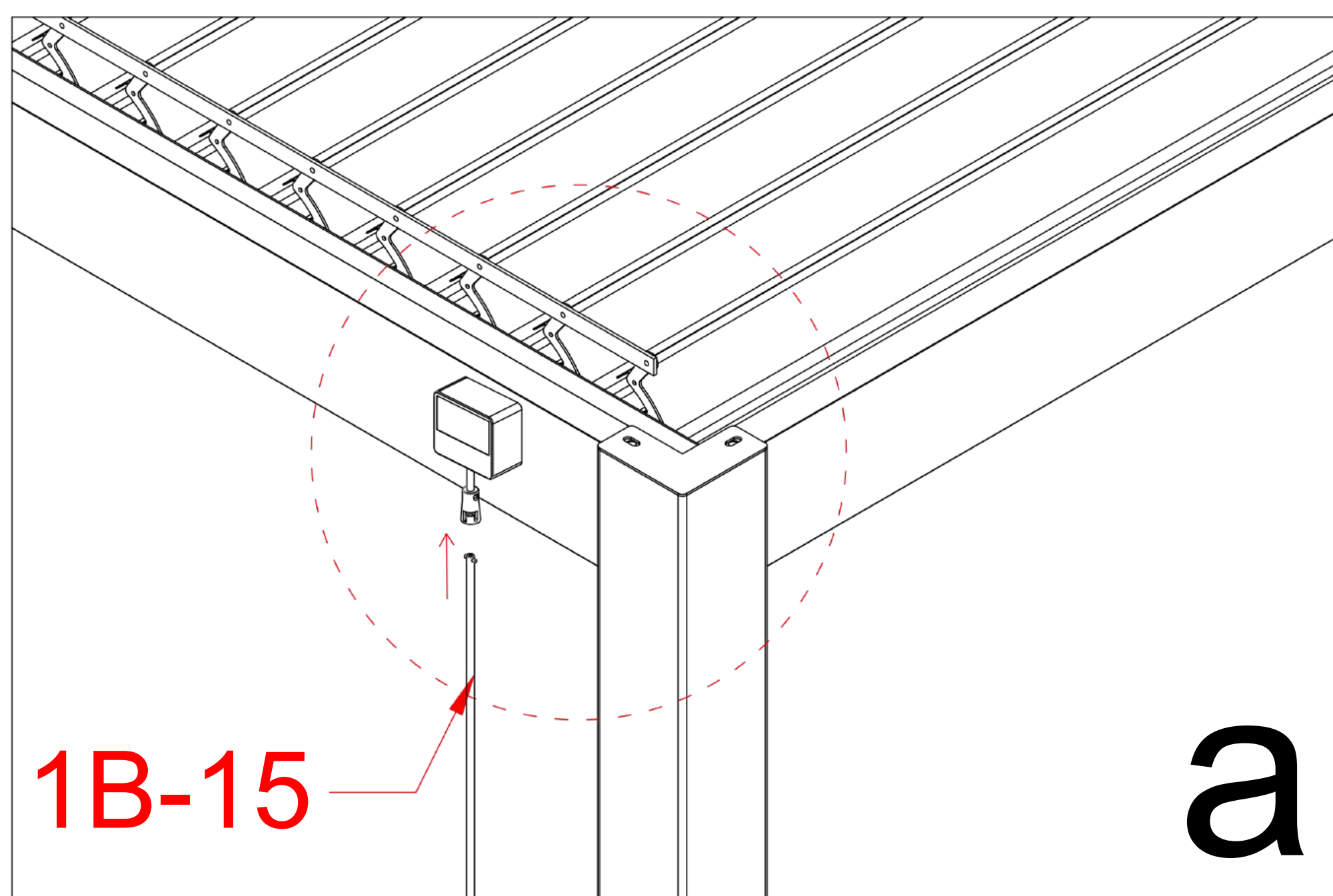
1B-67		x
1B-08		2



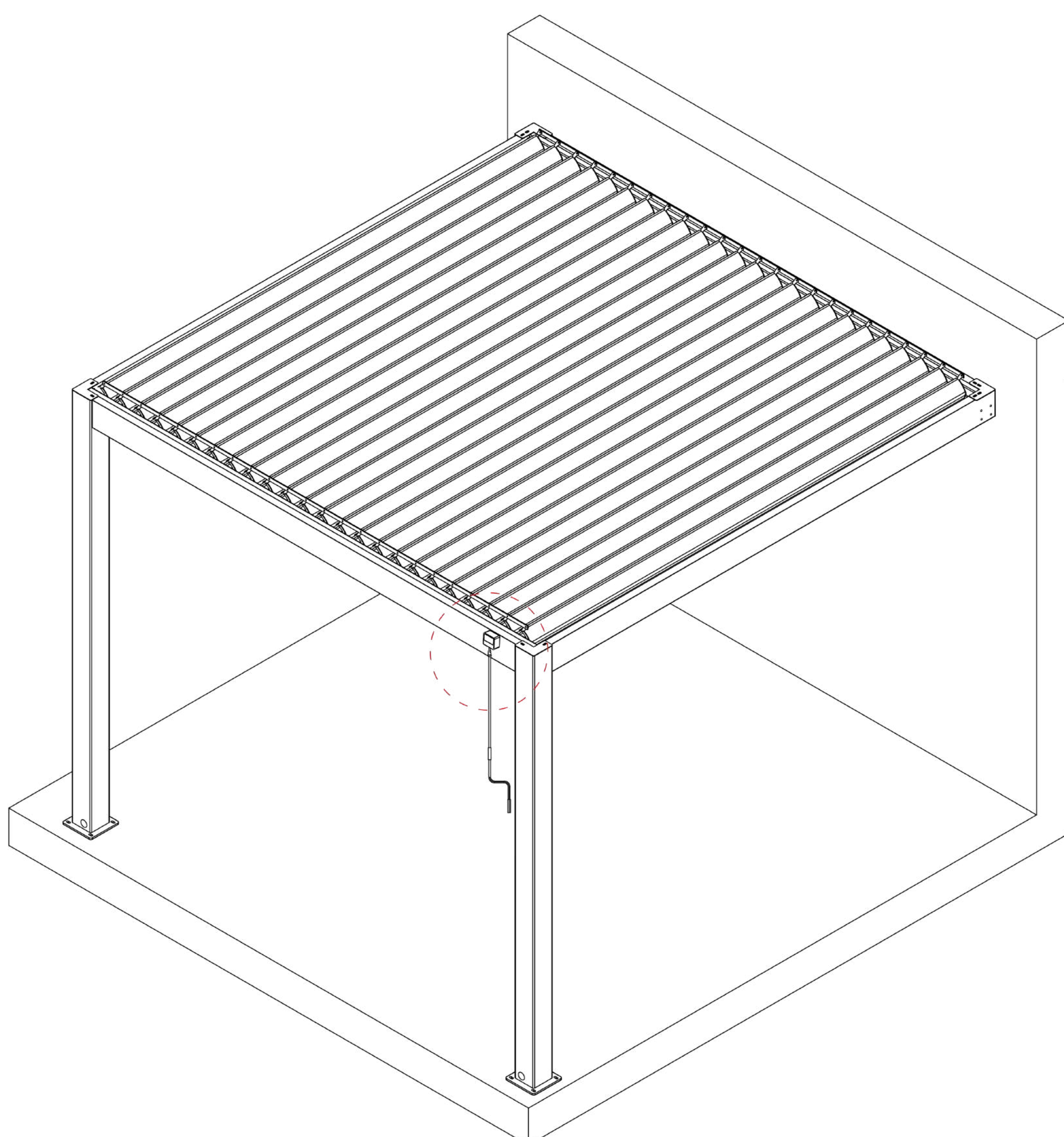
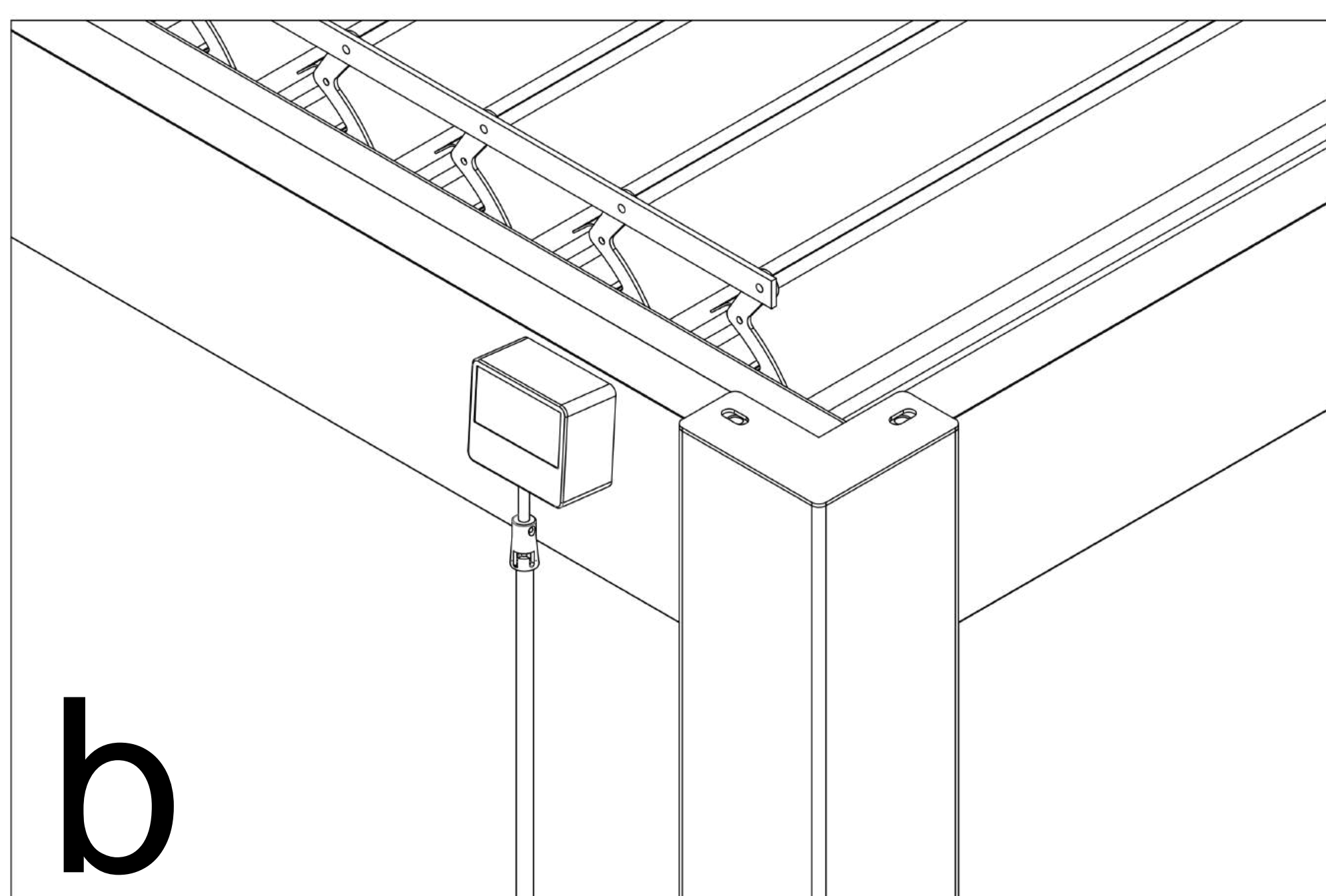
1B-14	 + 	1
1B-16		1



1B-24		1
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IMPORTANT:
When high winds or snow is
expeplease leave the
louvres open in the vertical
position.



1B-15		1
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